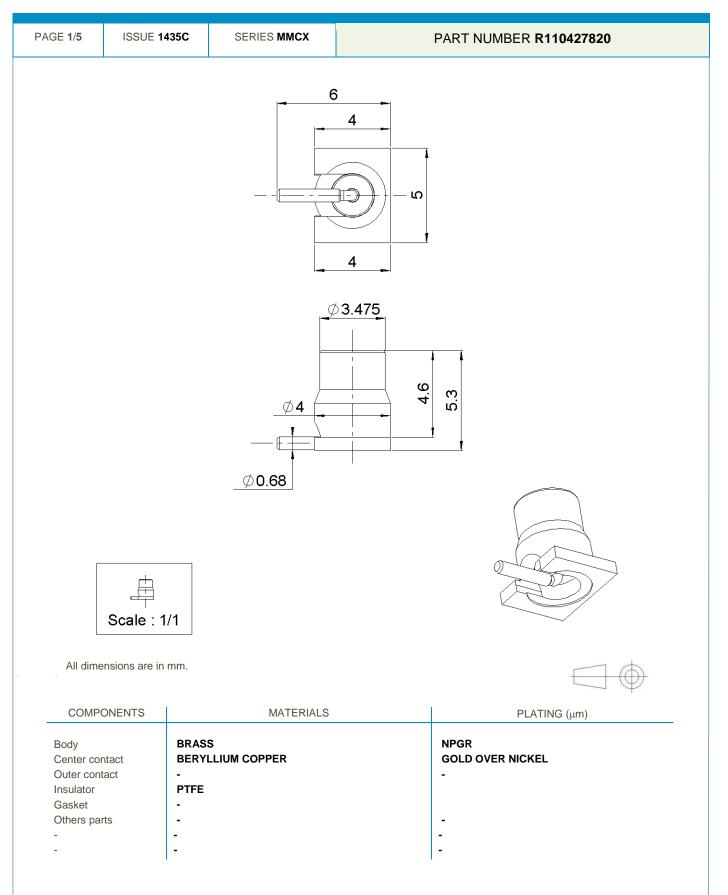
### **Technical Data Sheet**

FEMALE STRAIGHT RECEPTACLE FOR PCB CMS TYPE - BOBINE DE 500



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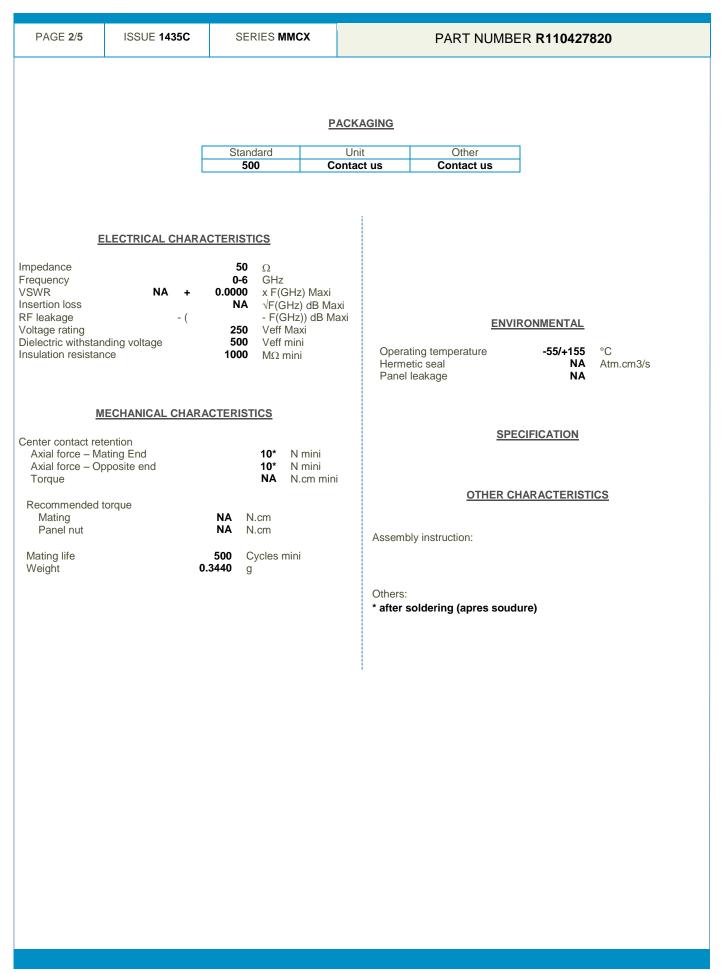
Radiall 🏈





### **Technical Data Sheet**

FEMALE STRAIGHT RECEPTACLE FOR PCB CMS TYPE - BOBINE DE 500





Technical Data Sheet

FEMALE STRAIGHT RECEPTACLE FOR PCB CMS TYPE - BOBINE DE 500

PAGE 3/5

ISSUE 1435C

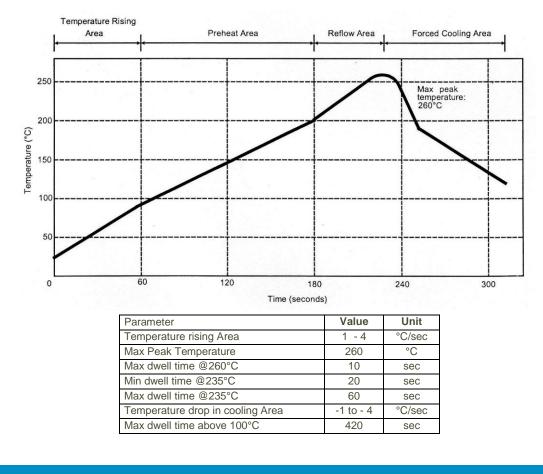
SERIES MMCX

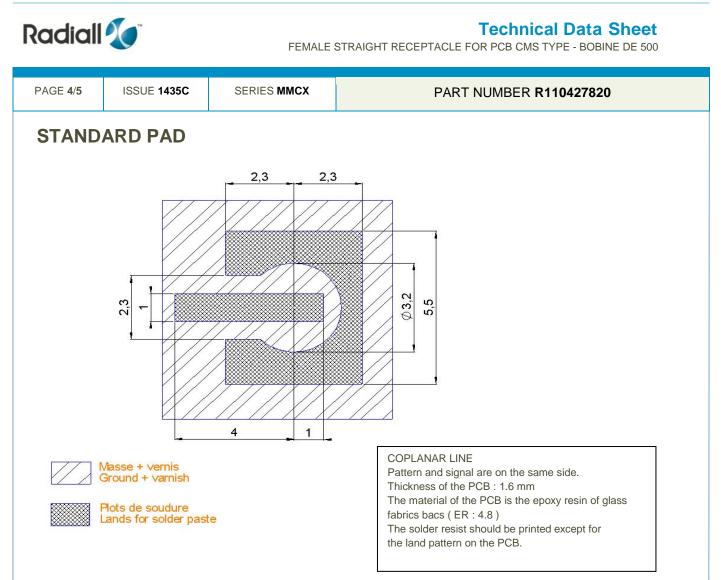
PART NUMBER **R110427820** 

# SOLDER PROCEDURE IN INDUSTRIAL ENVIRONMENT

- Deposition of solder paste 'Sn Ag4 Cu0.5' on mounting zone by screen printing application. We recommend a low residue flux.
  We advise a thickness of 150 microns (.006 inch). Verify that the edges of the zone are clean.
- Placement of the receptacle on the mounting zone with an automatic machine of 'pick and place' type.
  Video camera is recommended for the positioning of the component. Adhesive agents must not be used on the receptacle.
- Soldering by infra-red reflow. Below, please find the typical profile to use.
- 4. Cleaning of printed circuit boards.
- 5. Checking of solder joints and position of the component by visual inspection.

### **TEMPERATURE PROFILE**





## SHADOW OF RECEPTACLE FOR VIDEO CAMERA

