# Popular Safety Limit Switches Providing a Full Lineup Conforming to International Standards

• Lineup includes models with 1NC/1NO, 2NC, 2NC/1NO and 3NC contact forms.

(Slow-action models with MBB contacts are available.)

- M12-connector models are also available, saving on labor and simplifying replacement.
- Can be used with both standard loads and microloads.
- Conforms to the requirements for safety contacts in EN 115-1, EN 81-20, and EN 81-50 (slow-action models only).
- Certified standards: UL, EN (TÜV), and CCC

Be sure to read the "Safety Precautions" on page 17.

# Model Number Structure

Note: Contact your sales representative for details on models with safety standard certification.



For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

Model Number Legend (Not all combinations are possible. Ask your OMRON representative for details.)

1-Conduit Models

### **D4N-**12

### 1. Conduit size

- 1: Pg13.5
- 2: G1/2
- 4: M20
- 9: M12 connector

### 2. Built-in Switch

1: 1NC/1NO (snap-action)

3

- 2: 2NC (snap-action)
- A: 1NC/1NO (slow-action)
- B: 2NC (slow-action)
- C: 2NC/1NO (slow-action)
- D: 3NC (slow-action)
- E: 1NC/1NO (MBB contact) (slow-action)
- F: 2NC/1NO (MBB contact) (slow-action)

### 3. Head and Actuator

- 20: Roller lever (resin lever, resin roller)
- 22: Roller lever (metal lever, resin roller)
- 25: Roller lever (metal lever, metal roller)
- 26: Roller lever (metal lever, bearing roller)
- 2G: Adjustable roller lever, form lock (metal lever, resin roller)
- 2H: Adjustable roller lever, form lock (metal lever, rubber roller)
- 31: Plunger
- 32: Roller Plunger
- 62: One-way roller arm lever (horizontal)
- 72: One-way roller arm lever (vertical)
- 80: Cat whisker
- 87: Plastic rod
- RE: Fork lever lock (right operation)
- LE: Fork lever lock (left operation)

### 2-Conduit Models -----

D4N-			
	1	2	3

- 1. Conduit size
  - 6: G1/2 8: M20

### 2. Built-in Switch

- 1: 1NC/1NO (snap-action)
- 2: 2NC (snap-action)
- A: 1NC/1NO (slow-action)
- B: 2NC (slow-action)
- C: 2NC/1NO (slow-action)
- D: 3NC (slow-action)
- E: 1NC/1NO (MBB contact) (slow-action)
- F: 2NC/1NO (MBB contact) (slow-action)

### 3. Head and Actuator

- 20: Roller lever (resin lever, resin roller)
- 22: Roller lever (metal lever, resin roller)
- 25: Roller lever (metal lever, metal roller)
- 26: Roller lever (metal lever, bearing roller)
- 2G: Adjustable roller lever, form lock (metal lever, resin roller)
- 2H: Adjustable roller lever, form lock (metal lever, rubber roller)
- 31: Plunger
- 32: Roller Plunger
- 62: One-way roller arm lever (horizontal)
- 72: One-way roller arm lever (vertical)

# **Ordering Information**

List of Models Consult with your OMRON representative when ordering any models that are not listed in this table. Switches with Two Contacts (with Direct Opening Mechanism)

Actuator	c	Conduit size	1NC/ (Snap-	/1NO action)	2N (Snap-a		1NC/ (Slow-a		2N (Slow-a		
			Model	Direct	Model	Direct opening	Model	Direct	Model	Direct	
Roller lever (resin		Pg13.5	D4N-1120	opening	D4N-1220	opening	D4N-1A20	opening	D4N-1B20	openin	
ever, resin roller)		G1/2	D4N-2120	$\neg$	D4N-2220	$\neg$	D4N-2A20	$\neg$	D4N-2B20		
,	1-conduit	M20	D4N-4120	-	D4N-4220		D4N-4A20	-	D4N-4B20	-	
ρ		M12 connector	D4N-9120		D4N-9220	_	D4N-9A20	_	D4N-9B20		
r P											
	2-conduit	G1/2 M20	D4N-6120 D4N-8120	$\rightarrow$	D4N-6220	$\overline{}$			D4N-6B20	$\overline{}$	
					D4N-8220		D4N-8A20	$\rightarrow$	D4N-8B20		
Roller lever (metal		Pg13.5	D4N-1122	$\rightarrow$	D4N-1222	$\rightarrow$	D4N-1A22	$\rightarrow$	D4N-1B22	$\overline{}$	
ever, resin roller)	1-conduit	G1/2	D4N-2122	$\odot$	D4N-2222	$\odot$	D4N-2A22	$\odot$	D4N-2B22	$\cup$	
0		M20	D4N-4122		D4N-4222	_	D4N-4A22		D4N-4B22		
r P		M12 connector	D4N-9122		D4N-9222		D4N-9A22		D4N-9B22		
1.1	2-conduit	G1/2	D4N-6122	-	D4N-6222	$\rightarrow$	D4N-6A22	$\rightarrow$	D4N-6B22	$\rightarrow$	
	E oondalt	M20	D4N-8122	$\bigcirc$	D4N-8222	$\bigcirc$	D4N-8A22	$\bigcirc$	D4N-8B22	$\bigcirc$	
loller lever (metal		Pg13.5	D4N-1125		D4N-1225		D4N-1A25		D4N-1B25		
ever, metal roller)		G1/2	D4N-2125		D4N-2225		D4N-2A25		D4N-2B25		
	1-conduit	M20	D4N-4125	-	D4N-4225		D4N-4A25	-	D4N-4B25	-	
_^				_		_		_			
শি		M12 connector	D4N-9125		D4N-9225		D4N-9A25		D4N-9B25		
Roller lever (metal		Pg13.5	D4N-1126	_	D4N-1226		D4N-1A26			-	
ever, bearing roller)		G1/2	D4N-2126	$\neg$	D4N-2226		D4N-2A26		D4N-2B26	$\square$	
	1-conduit	M20	D4N-4126	-		-		-	D4N-4B26	$\rightarrow$	
r P				_	D4N-4226	_	D4N-4A26	_		-	
		M12 connector	D4N-9126		D4N-9226		D4N-9A26			-	
djustable roller		Pg13.5	D4N-112G	$\square$	D4N-122G	$\square$	D4N-1A2G	$\bigcirc$	D4N-1B2G	$\bigcirc$	
ever, form lock	1-conduit	G1/2	D4N-212G		D4N-222G		D4N-2A2G		D4N-2B2G		
metal lever, resin	1-conduit	M20	D4N-412G		D4N-422G		D4N-4A2G		D4N-4B2G		
oller) <sub>Q</sub>		M12 connector	D4N-912G		D4N-922G	_	D4N-9A2G	-	D4N-9B2G		
and the second sec	2-conduit	G1/2	D4N-612G	$\overline{}$	D4N-622G	$(\rightarrow)$	D4N-6A2G	$(\rightarrow)$	D4N-6B2G	$\rightarrow$	
Car	2-0010010	M20	D4N-812G	$\neg \Box$					D4N-8B2G		
djustable roller						1		1			
ever, form lock		Pg13.5	D4N-112H	$\sim$	D4N-122H	$\sim$	D4N-1A2H		D4N-1B2H	$\rightarrow$	
metal lever, rubber	1-conduit G1/2 M20	G1/2	D4N-212H	$\rightarrow$	D4N-222H	$(\rightarrow)$	D4N-2A2H 🔶	D4N-2B2H	$\smile$		
oller)		D4N-412H	412H	D4N-422H		D4N-4A2H		D4N-4B2H			
$\bigcirc$		M12 connector	D4N-912H		D4N-922H		D4N-9A2H			-	
E.		G1/2	D4N-612H			-	D4N-6A2H	$\rightarrow$		-	
and an a	2-conduit	M20	D4N-812H	G	D4N-822H	$\bigcirc$	D4N-8A2H	G	D4N-8B2H	$\bigcirc$	
lunger		Pg13.5	D4N-1131		D4N-1231		D4N-1A31		D4N-1B31	_	
langer		G1/2	D4N-2131	$\neg$	D4N-2231	$\neg$	D4N-2A31	$\neg$	D4N-2B31	$\rightarrow$	
А	1-conduit	M20	D4N-4131	$-\bigcirc$	D4N-2231	-	D4N-2A31	-	D4N-2B31	$-\bigcirc$	
A				_		_		_	-	_	
	-	M12 connector	D4N-9131		D4N-9231		D4N-9A31		D4N-9B31		
	2-conduit	G1/2	D4N-6131	$\neg$	D4N-6231	-	D4N-6A31	$\rightarrow$	D4N-6B31	-	
		M20	D4N-8131	$\bigcirc$	D4N-8231	$\smile$	D4N-8A31	$\smile$	D4N-8B31	$\cup$	
loller plunger		Pg13.5	D4N-1132	$\bigcirc$	D4N-1232		D4N-1A32	$\bigcirc$	D4N-1B32		
	1-conduit	G1/2	D4N-2132	$\neg$	D4N-2232	$\rightarrow$	D4N-2A32	$\rightarrow$	D4N-2B32	$\rightarrow$	
R	1 conduit	M20	D4N-4132		D4N-4232		D4N-4A32		D4N-4B32		
		M12 connector	D4N-9132		D4N-9232		D4N-9A32		D4N-9B32		
	0. conduit	G1/2	D4N-6132	$\bigcirc$	D4N-6232	$\bigcirc$	D4N-6A32	$\bigcirc$	D4N-6B32	$\bigcirc$	
	2-conduit	M20	D4N-8132	-	D4N-8232	$- \bigcirc$	D4N-8A32	-	D4N-8B32	$- \bigcirc$	
ne-way roller arm		Pg13.5	D4N-1162	0	D4N-1262	<u> </u>	D4N-1A62	0	D4N-1B62	~	
ver (horizontal)		G1/2	D4N-2162		D4N-2262	<b>⊣</b> (→)	D4N-2A62	<b>⊣</b> (→)	D4N-2B62		
	1-conduit	M20	D4N-4162	- ~	D4N-4262	- ~	D4N-4A62	-	D4N-4B62		
0		M12 connector	D4N-9162		D4N-9262	-	D4N-9A62	-	D4N-9B62	-	
ß		G1/2	D4N-6162		D4N-5262		D4N-6A62		D4N-6B62	+	
10	2-conduit	M20	D4N-8162	$\neg$		-	D4N-8A62	$\rightarrow$		$\rightarrow$	
16					D4N-8262	$\square$		$\vdash$	D4N-8B62		
		Pg13.5	D4N-1172	-	D4N-1272	$\rightarrow$	D4N-1A72	$\rightarrow$	D4N-1B72	$\rightarrow$	
ne-way roller arm		01/0		-		D4N-2272	$\sim$	D4N-2A72	$\smile$	D4N-2B72	$\sim$
ne-way roller arm	1-conduit	G1/2	D4N-2172		D4N-4272	1	D4N-4A72		<b>B (b) (C) (C)</b>	1	
ne-way roller arm	1-conduit	M20	D4N-4172						D4N-4B72		
ne-way roller arm	1-conduit	M20 M12 connector	D4N-4172 D4N-9172		D4N-4272 D4N-9272		D4N-4A72 D4N-9A72		D4N-4B72 D4N-9B72		
Dine-way roller arm ever (vertical)	1-conduit	M20	D4N-4172	_		_		_		-	
ne-way roller arm	1-conduit 2-conduit	M20 M12 connector	D4N-4172 D4N-9172			-		-		-	

### Built-in switch mechanism 2NC/1NO 3NC 1NC/1NO MBB 2NC/1NO MBB Conduit size (Slow-action) (Slow-action) (Slow-action) Actuator (Slow-action) Direct Direct Direct Direct Model Model Model Model opening opening opening opening Roller lever (resin Pg13.5 D4N-1C20 D4N-1D20 D4N-1F20 (--) $(\rightarrow)$ lever, resin roller) 1-conduit G1/2 D4N-2C20 D4N-2D20 D4N-2E20 D4N-2F20 $(\rightarrow)$ D4N-4C20 D4N-4D20 D4N-4E20 D4N-4F20 M20 $(\rightarrow)$ শ G1/2 D4N-6C20 D4N-6D20 $(\rightarrow)$ D4N-6F20 $(\rightarrow)$ 2-conduit ---M20 D4N-8C20 Roller lever (metal D4N-1C22 D4N-1D22 D4N-1E22 $(\rightarrow)$ Pg13.5 --lever, resin roller) $(\rightarrow)$ $(\rightarrow)$ G1/2 D4N-2C22 D4N-2D22 D4N-2F22 1-conduit $\bigcirc$ ศ M20 D4N-4C22 D4N-4D22 D4N-4E22 $( \rightarrow )$ D4N-4F22 $(\rightarrow)$ G1/2 D4N-6C22 D4N-6D22 $(\rightarrow)$ ---2-conduit M20 D4N-8C22 D4N-8F22 --- $\bigcirc$ Roller lever (metal D4N-1C25 D4N-1D25 Pa13.5 lever, metal roller) $(\rightarrow)$ $(\rightarrow)$ D4N-2C25 D4N-2D25 G1/2 D4N-2E25 D4N-2F25 1-conduit $(\rightarrow)$ $\left( \rightarrow \right)$ M20 D4N-4C25 D4N-4D25 D4N-4F25 শ ---Roller lever (metal D4N-1C26 D4N-1D26 D4N-1F26 Pg13.5 lever, bearing roller) $(\rightarrow)$ $( \rightarrow )$ $(\rightarrow)$ G1/2 D4N-2C26 D4N-2D26 D4N-2F26 1-conduit ন M20 D4N-4C26 D4N-4D26 D4N-4F26 Adjustable roller Pg13.5 D4N-1C2G D4N-1D2G $(\rightarrow)$ $(\rightarrow)$ lever, form lock G1/2 D4N-2C2G D4N-2D2G D4N-2E2G D4N-2F2G 1-conduit $(\rightarrow)$ $\bigcirc$ (metal lever, resin M20 D4N-4C2G D4N-4D2G D4N-4E2G D4N-4F2G roller) and the series G1/2 D4N-6C2G D4N-6D2G $( \rightarrow )$ $\bigcirc$ 2-conduit ------M20 D4N-8C2G ---Adjustable roller $( \rightarrow )$ $( \rightarrow )$ Pa13.5 D4N-1C2H D4N-1D2H lever, form lock (metal lever, rubber roller) G1/2 D4N-2C2H D4N-2D2H 1-conduit $(\rightarrow)$ M20 D4N-4C2H ---D4N-4F2H Pg13.5 D4N-1C31 D4N-1D31 D4N-1F31 Plunger $\bigcirc$ $(\rightarrow)$ Ð D4N-2E31 1-conduit G1/2 D4N-2C31 D4N-2D31 D4N-2F31 $(\rightarrow)$ Δ M20 D4N-4C31 D4N-4D31 D4N-4E31 D4N-4F31 D4N-6C31 D4N-6E31 G1/2 $(\rightarrow)$ ---D4N-6F31 $\bigcirc$ $(\rightarrow)$ 2-conduit $\ominus$ M20 D4N-8C31 D4N-8D31 D4N-8F31 Roller plunger Pg13.5 D4N-1C32 D4N-1D32 D4N-1E32 D4N-1F32 $(\rightarrow)$ $(\rightarrow)$ $\bigcirc$ $(\rightarrow)$ 1-conduit G1/2 D4N-2C32 D4N-2D32 D4N-2E32 D4N-2F32 D4N-4D32 D4N-4E32 D4N-4F32 M20 D4N-4C32 G1/2 D4N-6C32 $(\rightarrow)$ D4N-6D32 $( \rightarrow )$ D4N-6E32 $(\rightarrow)$ 2-conduit M20 D4N-8C32 D4N-8D32 D4N-8F32 $( \rightarrow$ One-way roller arm D4N-1C62 D4N-1D62 D4N-1E62 Pg13.5 $(\rightarrow)$ lever (horizontal) $\bigcirc$ $\bigcirc$ G1/2 D4N-2C62 D4N-2D62 D4N-2F62 1-conduit $( \rightarrow$ 16 M20 D4N-4C62 D4N-4D62 D4N-4E62 D4N-4F62 $(\rightarrow)$ G1/2 D4N-6C62 D4N-6D62 D4N-6F62 $(\rightarrow)$ $(\rightarrow)$ $( \rightarrow )$ 2-conduit ---M20 D4N-8D62 D4N-8C62 One-way roller arm Pg13.5 D4N-1C72 D4N-1D72 D4N-1E72 $(\rightarrow)$ --lever (vertical) $\bigcirc$ $\ominus$ 1-conduit D4N-2C72 D4N-2D72 G1/2 D4N-2F72 $( \rightarrow$ ---AN M20 D4N-4C72 D4N-4D72 D4N-8C72 $\bigcirc$ D4N-8D72 $\bigcirc$ 2-conduit M20 -------

## Switches with Three Contacts and MBB Contacts (with Direct Opening Mechanism)

### General-purpose Switches with Two Contacts

					В	uilt-in switc	h mechanism			
Actuator	Conduit size			1NC/1NO (Snap-action)		2NC (Snap-action)		NO ction)	2NC (Slow-action)	
				Direct opening	Model	Direct opening	Model	Direct opening	Model	Direct opening
Fork lever lock (right operation)		G1/2					D4N-2ARE		D4N-2BRE	
° <b>™</b> °		M20					D4N-4ARE		D4N-4BRE	
Fork lever lock (left operation)		G1/2					D4N-2ALE		D4N-2BLE	
۲		M20					D4N-4ALE		D4N-4BLE	
Cat whisker	1-conduit	G1/2	D4N-2180		D4N-2280				D4N-2B80	
`'/''		M20	D4N-4180		D4N-4280				D4N-4B80	
Plastic rod	-	G1/2	D4N-2187		D4N-2287				D4N-2B87	
		M20	D4N-4187		D4N-4287				D4N-4B87	

Note: Mechanically speaking, these models are general-purpose switches with no direct opening mechanism.

### General-purpose Switches with Three Contacts and MBB Contacts

					Bu	uilt-in switc	h mechanism			
Actuator	Conduit size		2NC/1NO (Slow-action)		3NC (Slow-action)		1NC/1NO MBB (Slow-action)		2NC/1NO MBB (Slow-action)	
			Model	Direct opening	Model	Direct opening	Model	Direct opening	Model	Direct opening
Fork lever lock (right operation)		G1/2	D4N-2CRE					_	D4N-2FRE	
° M°		M20	D4N-4CRE		D4N-4DRE		D4N-4ERE		D4N-4FRE	
Fork lever lock (left operation)		G1/2	D4N-2CLE					_	D4N-2FLE	
° M°		M20	D4N-4CLE		D4N-4DLE		D4N-4ELE			
Cat whisker	1-conduit	G1/2			D4N-2D80					
		M20			D4N-4D80					_
Plastic rod		G1/2			D4N-2D87					-
		M20			D4N-4D87					

Note: Mechanically speaking, these models are general-purpose switches with no direct opening mechanism.

# Standards and EC Directives

# Conforms to the following EC Directives:

- Machinery Directive
- Low Voltage Directive
- EN50047
- EN60204-1EN ISO 14119
- GS-ET-15

## **Certified Standards**

Certification body	Standard	File No.
TÜV SÜD	EN60947-5-1 (certified direct opening)	*1
UL *2	UL508, CSA C22.2 No.14	E76675
CQC (CCC) *3	GB/T14048.5	*1

\*1. Consult your OMRON representative for details.

**\*2.** Certification for CSA C22.2 No. 14 is authorized by the UL mark. **\*3.** Ask your OMRON representative for information on certified

models.

# Certified Standard Ratings TÜV (EN60947-5-1), CCC (GB/T14048.5)

	ilization ategory	AC-15	DC-13
Rated operating curr	rent (l₀)	3 A	0.27 A
Rated operating volt	age (U₀)	240 V	250 V

**Note:** Use a 10 A fuse type gI or gG that conforms to IEC60269 as a short-circuit protection device. This fuse is not built into the Switch.

# UL/CSA (UL508, CSA C22.2 No. 14)

### A300

Rated Carry current		Curre	nt (A)	Volt-amperes (VA)		
voltage	Carry current	Make	Break	Make	Break	
120 VAC	10 A	60	6	7.200	720	
240 VAC	10 A	30	3	7,200	720	

### Q300

Rated	Corry ourrent	Curre	nt (A)	Volt-amperes (VA)	
voltage	Carry current	Make	Break	Make	Break
125 VDC	2.5 A	0.55	0.55	69	69
250 VDC	2.5 A	0.27	0.27	09	09

# Characteristics

Degree of protection	*1	IP67 (EN60947-5-1)				
	Mechanical	15,000,000 operations min. *5				
Durability *2	Electrical	500,000 operations min. (3 A resistive load at 250 VAC) <b>*</b> 3 300,000 operations min. (10 A resistive load at 250 VAC)				
Operating speed		1 to 500 mm/s (D4N-1120)				
<b>Operating frequency</b>		30 operations/minute max.				
Contact resistance		25 mΩ max.				
Minimum applicable I	load <b>*</b> 4	1 mA resistive load at 5 VDC (N-level reference value)				
Rated insulation volta	age (Ui)	300 V				
Rated frequency		50/60 Hz				
Protection against ele	ectric shock	Class II (double insulation)				
Pollution degree (ope	erating environment)	3 (EN60947-5-1)				
	Between terminals of same polarity	2.5 kV				
Impulse withstand voltage	Between terminals of different polarity	4 kV				
(EN60947-5-1)	Between each terminal and non-current carrying metallic parts	6 kV				
Insulation resistance	<u>+</u>	100 MΩ min.				
Contact gap		Snap-action: $2 \times 0.5$ mm min. Slow-action: $2 \times 2$ mm min.				
Vibration resistance	Malfunction	10 to 55 Hz, 0.75 mm single amplitude				
Shock resistance	Destruction	1,000 m/s <sup>2</sup> min.				
SHOCK TESISLATICE	Malfunction	300 m/s² min.				
Conditional short-cire	cuit current	100 A (EN60947-5-1)				
Conventional free air	thermal current (Ith)	10 A (EN60947-5-1)				
Ambient operating te	mperature	-30 to 70°C (with no icing)				
Ambient operating hu	umidity	95% max.				
Weight		Approx. 82 g (D4N-1120) Approx. 99 g (D4N-6120)				

Note: 1. The above values are initial values.

2. Once a contact has been used to switch a standard load, it cannot be used for a load of a smaller capacity.

Doing so may result in roughening of the contact surface and contact reliability may be lost.

\*1. The degree of protection is tested using the method specified by the standard (EN60947-5-1). Confirm that sealing properties are sufficient for the operating conditions and environment beforehand. Although the switch box is protected from dust or water penetration, do not use the D4N in places where foreign material such as dust, dirt, oil, water, or chemicals may penetrate through the head. Otherwise, accelerated wear, Switch damage or malfunctioning may occur.

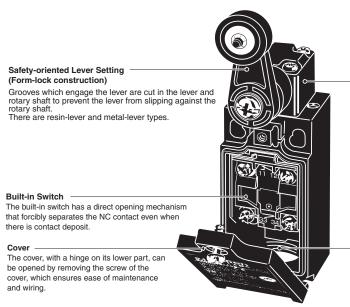
**\*2.** The durability is for an ambient temperature of 5 to 35°C and an ambient humidity of 40% to 70%. For more details, consult your OMRON representative.

**\*3.** Do not pass the 3 A, 250 VAC load through more than 2 circuits.

\*4. This value will vary with the switching frequency, environment, and reliability level. Confirm that correct operation is possible with the actual load beforehand.

\*5. The mechanical durability of fork lever lock models is 10,000,000 operations min.

# Structure



### Head

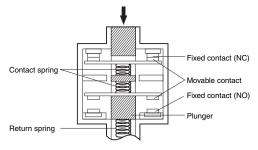
The direction of the switch head can be varied to any of the four directions. (Roller plunger models can be mounted in either of two directions at a 90° angle.)

Conduit Opening A wide variety of conduits is available.

Size Box	1-conduit	2-conduit
Pg13.5	Yes	
G1/2	Yes	Yes
M20	Yes	Yes
M12 connector	Yes	

Note: M12 connector types are not available for Switches with three contacts.

# Direct Opening Mechanism 1NC/1NO Contact (Slow-action)

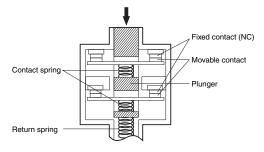


Conforms to EN60947-5-1 Direct Opening Operation  $\bigcirc$ 

(Only the NC contact side has a direct opening mechanism.)

When contact welding occurs, the contacts are separated from each other by the plunger being pushed in.

## **2NC Contact (Slow-action)**



Conforms to EN60947-5-1 Direct Opening Operation  $\bigcirc$ 

(Both NC contacts have a direct opening mechanism.) When contact welding occurs, the contacts are separated from each other by the plunger being pushed in.

# **Contact Form**

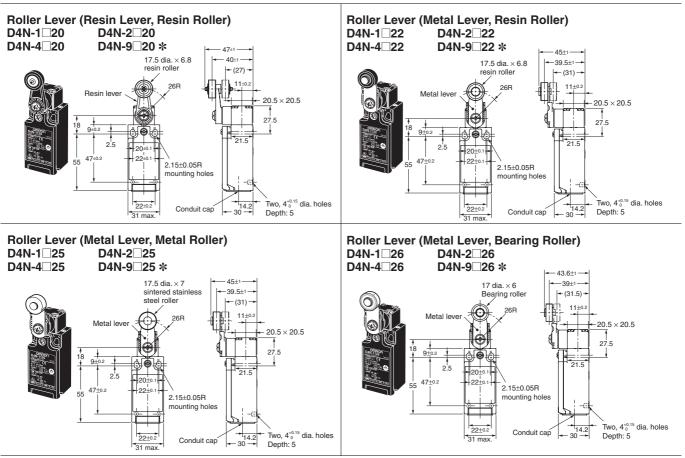
Model	Contact	Contact form	Operating pattern	Remarks
D4N-□1□	1NC/1NO (Snap-action)	13 — Zb 14 31 — 32	13-14 31-32 ON Stroke →	The terminals 13-14 and 31-32
D4N-□2□	2NC (Snap-action)	Zb 11 12 31 32	11-12 31-32 ON Stroke →	can be used as unlike poles. Only NC contacts 11-12 and 31-32 have a certified direct opening mechanism. → The terminals 11-12 and 31-32 can be used as unlike poles.
D4N-□A□	1NC/1NO (Slow-action)	Zb 11	11-12 33-34 ON Stroke →	Only NC contacts 11-12 have a certified direct opening mechanism. The terminals 11-12 and 33-34 can be used as unlike poles.
D4N-⊡B⊡	2NC (Slow-action)	Zb 11 - 12 31 - 32	11-12 31-32 ON Stroke →	Only NC contacts 11-12 and 31-32 have a certified direct
D4N-□C□	2NC/1NO (Slow-action)	Zb 11 - 12 21 - 22 33 - 34	11-12 21-22 33-34 ON Stroke →	Only NC contacts 11-12 and 21-22 have a certified direct opening mechanism. The terminals 11-12, 21-22, and 33-34 can be used as unlike poles.
D4N-□D□	3NC (Slow-action)	$2b$ $11 \xrightarrow{-} 12$ $21 \xrightarrow{-} 22$ $31 \xrightarrow{-} 32$	11-12 21-22 31-32 Stroke →	Only NC contacts 11-12, 21-22, and 31-32 have a certified direct opening mechanism. The terminals 11-12, 21-22, and 31-32 can be used as unlike poles.
D4N-□E□	1NC/1NO MBB * (Slow-action)	Zb 11 12 33 34	11-12 33-34 ☐ ON Stroke →	Only NC contacts 11-12 have a certified direct opening mechanism.
D4N-□F□	2NC/1NO MBB * (Slow-action)	Zb 11 - 12 21 - 22 33 - 34	11-12 21-22 33-34 Stroke →	Only NC contacts 11-12 and 21-22 have a certified direct

Note: 1. The terminal numbers are according to EN 50013 and the contact symbols are according to EN 60947-5-1. Note: 2. Variation occurs in the simultaneity of contact opening/closing operations of 2NC, 2NC/1NO, and 3NC contacts. Check contact operation. \* MBB (Make Before Break) contacts have an overlapping structure, so that before the normally closed contact (NC) opens, the normally open contact (NO) closes.

(Unit: mm)

# **Dimensions and Operating Characteristics**

### Switches 1-conduit Models



**Note:** Unless otherwise specified, a tolerance of  $\pm 0.4$  mm applies to all dimensions. \* Refer to page 12 for details on M12 connectors.

# Snap-action (1NC/1NO) (2NC), Slow-action (2NC) (3NC)

Operating characteri		D4N-□220 D4N-□B20	D4N-0122 D4N-0222 D4N-0822 D4N-022	D4N-0225 D4N-0825	D4N-□226 D4N-□B26
Operating force	OF max.	5.0 N			
Release force	RF min.	0.5 N			
Pretravel	РТ	$18^\circ$ to $27^\circ$			
Overtravel	OT min.	40°			
Movement differentia	MD max. <b>*</b> 1	14°			
Operating position	OP				
Total travel	TT <b>*</b> 2	(80°)			
Direct opening travel	DOT min. <b>*</b> 3	50°			
Direct opening force	DOF min. <b>*</b> 3	20 N			

Note: Variation occurs in the simultaneity of contact opening/closing operations of 2NC, 2NC/1NO, and 3NC contacts. Check contact operation.

**\*1.** Only for snap-action models.

\*2. Reference value.

**\*3.** For safe use, always make sure that the minimum values or greater are provided.

# Slow-action (1NC/1NO) (2NC/1NO)

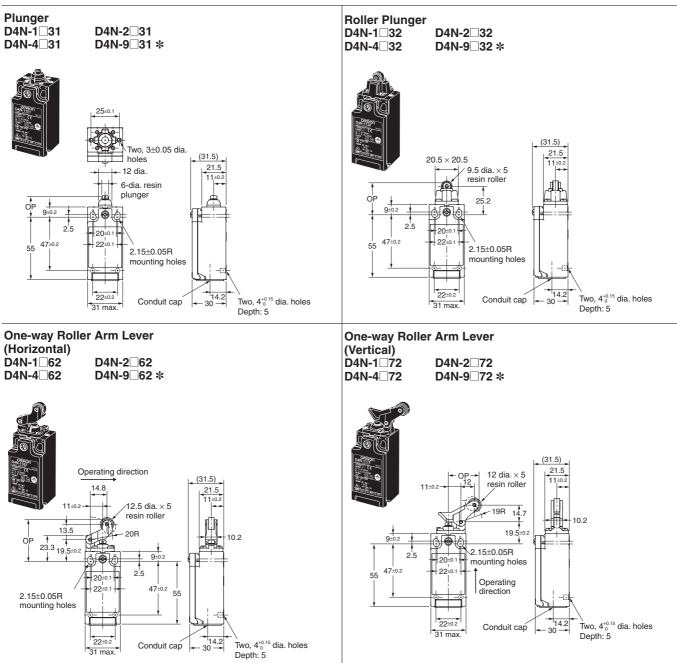
			-		
Operating character		D4N- A20 D4N- C20 D4N- E20 D4N- F20	D4N-C22	D4N-0C25	D4N- A26 D4N- C26 D4N- E26 D4N- F26
Operating force	OF max.	5.0 N			
Release force	RF min.	0.5 N			
	PT (NC)	18° to 27°			
	PT (NO) <b>*</b> 1	(44°)			
	PT (NC) <b>*</b> 2	27.5° to 36.5°			
	PT (NO) <b>*</b> 1, <b>*</b> 2	(18°)			
Overtravel	OT min.	40°			
Operating position	OP				
Total travel	TT <b>*</b> 1	(80°)			
Direct opening travel	DOT min. <b>*</b> 3	50°			
Direct opening force	DOF min. <b>*</b> 3	20 N			

\*1. Reference values.

\*2. Only for MBB models. (D4N-DED or D4N-DFD)

**\*3.** For safe use, always make sure that the minimum values or greater are provided.





**Note:** Unless otherwise specified, a tolerance of  $\pm 0.4$  mm applies to all dimensions. \* Refer to page 12 for details on M12 connectors.

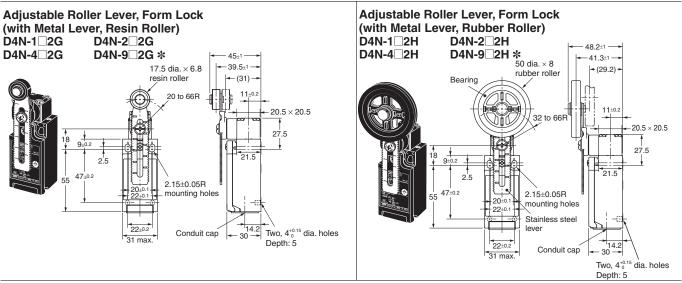
# Snap-action (1NC/1NO) (2NC), Slow-action (2NC) (3NC)

Operating characteristics	Model s	D4N-□131 D4N-□231 D4N-□B31 D4N-□D31	D4N-0132 D4N-0232 D4N-0B32 D4N-0D32	D4N-0162 D4N-0262 D4N-0B62 D4N-0D62	D4N-0172 D4N-0272 D4N-0B72 D4N-0D72	
Operating force OF	max.	6.5 N	6.5 N	5.0 N	5.0 N	
Release force RF	min.	1.5 N	1.5 N	0.8 N	0.8 N	Note: Variation occurs in the simultaneity of contact opening/closing
Pretravel PT	max.	2 mm	2 mm	4 mm	4 mm	operations of 2NC, 2NC/1NO, and
Overtravel OT	min.	4 mm	4 mm	5 mm	5 mm	3NC contacts. Check contact operation.
Movement differential MD	) max. <b>*</b> 1	1 mm	1 mm	1.5 mm	1.5 mm	<b>*1.</b> Only for snap-action models.
Operating position OP	)	$18.2 \pm 0.5 \text{ mm}$	$28.6 \pm 0.8 \text{ mm}$	37 ±0.8 mm	$27 \pm 0.8 \text{ mm}$	<b>*2.</b> Reference value.
Total travel TT	*2	(6 mm)	(6 mm)	(9 mm)	(9 mm)	<b>*3.</b> For safe use, always make sure that
Direct opening travel DO	)T min. <b>*</b> 3	3.2 mm	3.2 mm	5.8 mm	4.8 mm	the minimum values or greater are provided.
Direct opening force DO	)F min. <b>*</b> 3	20 N	20 N	20 N	20 N	provided.

# Slow-action (1NC/1NO) (2NC/1NO)

Oneveting characteristic		D4N-□A31 D4N-□C31 D4N-□E31 D4N-□E31	D4N- A32 D4N- C32 D4N- E32 D4N- E32	D4N-0A62 D4N-0C62 D4N-0E62	D4N- A72 D4N- C72 D4N- E72 D4N- E72	
Operating characteristics		D4N-□F31	D4N-□F32	D4N-□F62	D4N-DF72	
Operating force OF	max.	6.5 N	6.5 N	5.0 N	5.0 N	
Release force RF	min.	1.5 N	1.5 N	0.8 N	0.8 N	
Pretravel PT	max. (NC)	2 mm	2 mm	4 mm	4 mm	
PT	<sup>•</sup> (NO) <b>*</b> 1	(2.9 mm)	(2.9 mm)	(5.2 mm)	(4.3 mm)	
PT	<sup>•</sup> max. (NC) <b>*</b> 2	2.8 mm	2.8 mm	4 mm	4 mm	
PT	<sup>•</sup> (NO) <b>*</b> 1, <b>*</b> 2	(1 mm)	(1 mm)	(1.5 mm)	(1.5 mm)	
Overtravel OT	「 min.	4 mm	4 mm	5 mm	5 mm	
Operating position OP	>	$18.2\pm0.5$ mm	28.6 ±0.8 mm	37 ±0.8 mm	$27 \pm 0.8 \text{ mm}$	*1. Reference values.
OP	• <b>*</b> 2	$17.4\pm0.5$ mm	28 ±0.8 mm	36 ±0.8 mm	26.1 ±0.8 mm	<b>*2.</b> Only for MBB models. (D4N-□E□□ or D4N-□F□□)
Total travel TT	*1	(6 mm)	(6 mm)	(9 mm)	(9 mm)	<b>*3.</b> For safe use, always make sure that
Direct opening travel DO	DT min. <b>*</b> 3	3.2 mm	3.2 mm	5.8 mm	4.8 mm	the minimum values or greater are
Direct opening force DO	DF min. <b>*</b> 3	20 N	20 N	20 N	20 N	provided.

### **1-conduit Models**



Note: Unless otherwise specified, a tolerance of ±0.4 mm applies to all dimensions. \* Refer to following diagrams for details on M12 connectors.

## Snap-action (1NC/1NO) (2NC), Slow-action (2NC) (3NC)

Operating characteristic	Mode	I D4N-□12H D4N-□22H D4N-□B2H D4N-□D2H	D4N12G D4N22G D4NB2G D4ND2G *1
Operating force	OF max.	4.5 N	
Release force	RF min.	0.4 N	
Pretravel	PT	18° to 27°	
Overtravel	OT min.	40°	
Movement differential	MD max. <b>*</b> 2	14°	
Operating position	OP		
Total travel	TT <b>*</b> 3	(80°)	
Direct opening travel	DOT min. <b>*</b> 4	50°	
Direct opening force	DOF min. <b>*</b> 4	20 N	

Slow-action (1NC/1NO) (2NC/1NO)						
	Model	D4N-□A2H D4N-□C2H D4N-□E2H D4N-□F2H	D4NA2G D4NC2G D4NE2G D4NF2G			
Operating characteristic	s		*1			
Operating force	OF max.	4.5 N				
Release force	RF min.	0.4 N				
Pretravel	PT (NC)	18° to 27°				
	PT (NO) <b>*</b> 2	(44°)				
	PT (NC) *3	27.5° to 36.5°				
	PT (NO) <b>*</b> 2, <b>*</b> 3	(18°)				
Overtravel	OT min.	40°				
Operating position	OP					
Total travel	TT <b>*</b> 2	(80°)				
Direct opening travel	DOT min.	50°				
Direct opening force	DOF min. <b>*</b> 4	20 N				

### 1-conduit M12 Connector D4N-9



Note: Variation occurs in the simultaneity of contact
opening/closing operations of 2NC, 2NC/1NO, and
3NC contacts. Check contact operation.
<b>*1.</b> The operating characteristics of these Switches were
measured with the roller lever set at 32 mm.

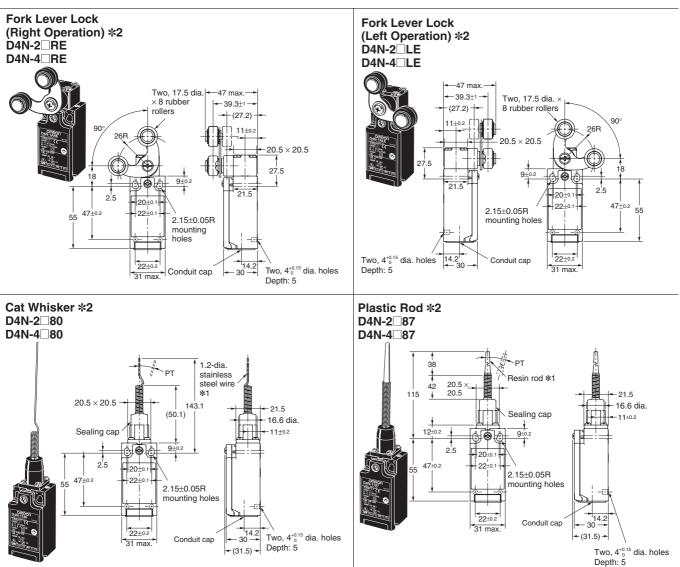
- \*2. Only for snap-action models.
- **\*3.** Reference value.
- \*4. For safe use, always make sure that the minimum values or greater are provided.

**\*1.** The operating characteristics of these Switches were measured with the roller lever set at 32 mm. \*2. Reference values.

**\*3.** Only for MBB models. (D4N-□E□□ or D4N-□F□□) \*4. For safe use, always make sure that the minimum

values or greater are provided.





Note: Unless otherwise specified, a tolerance of ±0.4 mm applies to all dimensions.

\*1. The usable range for stainless steel wires and resin rods is 35 mm max. from the end with a total travel of 70 mm max.

\*2. In terms of construction, the Switch is a General-purpose Limit Switch rather than a Safety Limit Switch.

### Slow-action (1NC/1NO) (2NC/1NO) (2NC) (3NC)

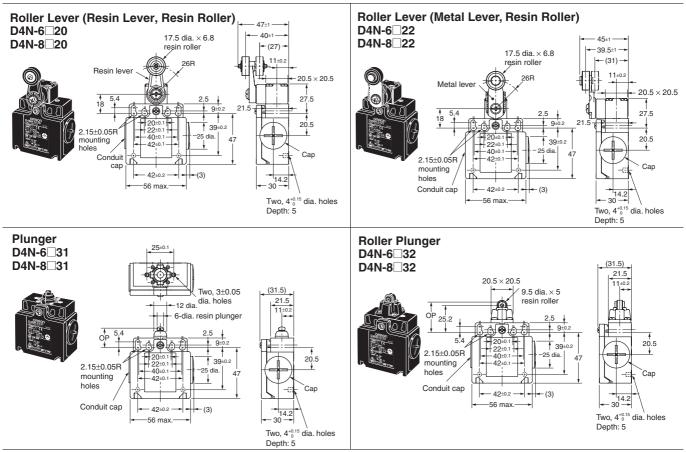
Model Operating characteristics	D4N-□□RE	D4N-DDLE
Force necessary to reverse the direction of the lever: max.	6.4 N	6.4 N
Movement until the lever reverses	55 ±10°	55 ±10°
Movement until switch operation (NC)	(6.5°) (MBB: 10°)	(6.5°) (MBB: 10°)
Movement until switch operation (NO)	(18.5°) (MBB: 5°)	(18.5°) (MBB: 5°)

Snap-action (1NC/1NO) (2NC), Slow-action (2NC) (3NC)

Model Operating characteristics		D4N-□□80	D4N-□□87	
Operating force	OF max.	1.5 N	1.5 N	
Pretravel	PT max.	15°	15°	

Note: Variation occurs in the simultaneity of contact opening/closing operations of 2NC, 2NC/1NO, and 3NC contacts. Check contact operation.

### 2-conduit Models



Note: Unless otherwise specified, a tolerance of ±0.4 mm applies to all dimensions.

# Snap-action (1NC/1NO) (2NC), Slow-action (2NC) (3NC)

Model Operating characteristics		D4N-□120 D4N-□220 D4N-□B20 D4N-□D20	D4N-0122 D4N-0222 D4N-0822 D4N-022	D4N-0131 D4N-0231 D4N-0B31 D4N-0D31	D4N-0132 D4N-0232 D4N-0832 D4N-032
Operating force	OF max.	5 N	5 N	6.5 N	6.5 N
Release force	RF min.	0.5 N	0.5 N	1.5 N	1.5 N
Pretravel	РТ	18° to 27°	18° to 27°	2 mm	2 mm
Overtravel	OT min.	40°	40°	4 mm	4 mm
Movement differen	tial MDmax. <b>*</b> 1	14°	14°	1 mm	1 mm
Operating position	ОР			18 ±0.5 mm	28.2 ±0.8 mm
Total travel	TT *2	(80°)	(80°)	(6 mm)	(6 mm)
Direct opening trav	vel DOTmin. ≉3	50°	50°	3.2 mm	3.2 mm
Direct opening for		20 N	20 N	20 N	20 N

Note: Variation occurs in the simultaneity of contact opening/closing operations of 2NC, 2NC/1NO, and 3NC contacts. Check contact operation.

\*1. Only for snap-action models.

**\*2.** Reference value.

\*3. For safe use, always make sure that the minimum values or greater are provided.

## Slow-action (1NC/1NO) (2NC/1NO)

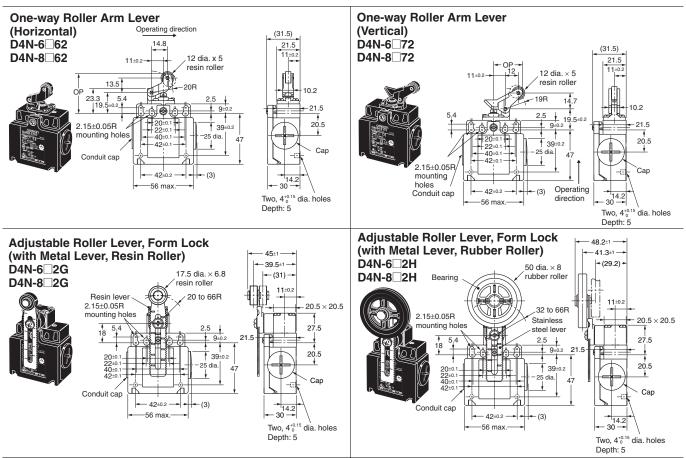
Model Operating characteristics		D4N- A20 D4N- C20 D4N- E20 D4N- F20	D4N- A22 D4N- C22 D4N- E22 D4N- E22 D4N- F22		D4N- A32 D4N- C32 D4N- E32 D4N- F32
Operating force OF max.		5 N	5 N	6.5 N	6.5 N
Release force	RF min.	0.5 N	0.5 N	1.5 N	1.5 N
Pretravel	PT (NC)	18° to 27°	18° to 27°	2 mm	2 mm
	PT (NO) *1	(44°)	(44°)	(2.9 mm)	(2.9 mm)
	PT (NC) <b>*</b> 2	27.5° to 36.5°	27.5° to 36.5°	2.8 mm	2.8 mm
	PT (NO) <b>*</b> 1, <b>*</b> 2	(18°)	(18°)	(1 mm)	(1 mm)
Overtravel	OT min.	40°	40°	4 mm	4 mm
Operating position	ОР			18 ±0.5 mm	28.2 ±0.8 mm
	OP <b>*</b> 2			17.4 ±0.5 mm	28 ±0.8 mm
Total travel	TT *1	(80°)	(80°)	(6 mm)	(6 mm)
Direct opening tra	avel DOT min. <b>*</b> 3	50°	50°	3.2 mm	3.2 mm
Direct opening fo		20 N	20 N	20 N	20 N

\*1. Reference values.

**\*2.** Only for MBB models. (D4N-□E□□ or D4N-□F□□)

\*3. For safe use, always make sure that the minimum values or greater are provided.

### 2-conduit Models



Note: Unless otherwise specified, a tolerance of ±0.4 mm applies to all dimensions.

# Snap-action (1NC/1NO) (2NC), Slow-action (2NC) (3NC)

	Model	D4N-0262	D4N-□272 D4N-□B72	D4N-012G D4N-022G D4N-082G D4N-02G	D4N-□12H D4N-□22H D4N-□B2H D4N-□D2H
Operating charac	teristics			*1	<b>*</b> 2
Operating force	OF max.	5.0 N	5.0 N	4.5 N	4.5 N
Release force	RF min.	0.8 N	0.8 N	0.4 N	0.4 N
Pretravel	PT max.	4 mm	4 mm	18° to 27°	18° to 27°
Overtravel	OT min.	5 mm	5 mm	40°	40°
Movement differe MD	ential max. <b>*</b> 3	1.5 mm	1.5 mm	14°	14°
Operating position	OP	37 ±0.8 mm	27 ±0.8 mm		
Total travel	TT <b>*</b> 4	(9 mm)	(9 mm)	(70°)	(70°)
Direct opening tr DO	avel T min. <b>*</b> 5	5.8 mm	4.8 mm	50°	50°
Direct opening fo DO	orce F min. <b>*</b> 5	20 N	20 N	20 N	20 N

- Note: Variation occurs in the simultaneity of contact opening/closing operations of 2NC, 2NC/1NO, and 3NC contacts. Check contact operation.
- **\*1.** The operating characteristics of these Switches were measured with the roller lever set at 30 mm.
- **\*2.** The operating characteristics of these Switches were measured with the roller lever set at 31 mm.
- **\*3.** Only for snap-action models.
- \*4. Reference value.
- **\*5.** For safe use, always make sure that the minimum values or greater are provided.

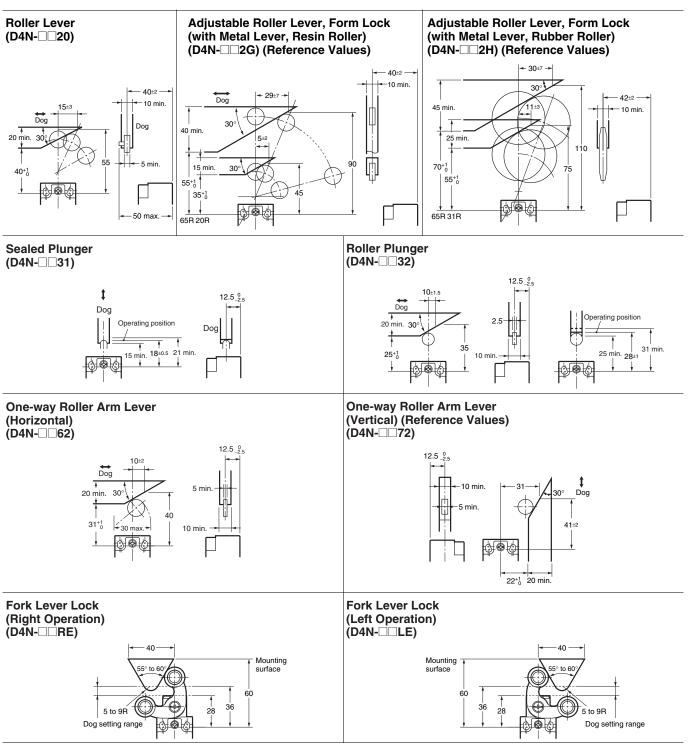
## Slow-action (1NC/1NO) (2NC/1NO)

	Model	D4N- C62 D4N- E62	D4N-C72 D4N-E72	D4N- A2G D4N- C2G D4N- E2G D4N- F2G	D4N- A2H D4N- C2H D4N- E2H D4N- F2H
Operating characteristics				*1	<b>*</b> 2
Operating force	OF max.	5.0 N	5.0 N	4.5 N	4.5 N
Release force	RF min.	0.8 N	0.8 N	0.4 N	0.4 N
Pretravel	PT max. (NC)	4 mm	4 mm	18° to 27°	$18^{\circ}$ to $27^{\circ}$
	PT (NO) <b>*</b> 3	(5.2 mm)	(4.3 mm)	(44°)	(44°)
	PT max. (NC) <b>*</b> 4	4 mm	4 mm	27.5° to 36.5°	27.5° to 36.5°
	PT (NO) <b>*</b> 3, 4	(1.5 mm)	(1.5 mm)	(18°)	(18°)
Overtravel	OT min.	5 mm	5 mm	40°	40°
<b>Operating position</b>	OP	37 ±0.8 mm	27 ±0.8 mm		
	OP <b>*</b> 4	36 ±0.8 mm	26.1 ±0.8 mm		
Total travel	TT *3	(9 mm)	(9 mm)	(70°)	(70°)
Direct opening travel DOT min. <b>*</b> 5		5.8 mm	4.8 mm	50°	50°
Direct opening fo DOI	rce F min. <b>*</b> 5	20 N	20 N	20 N	20 N

- **\*1.** The operating characteristics of these Switches were measured with the roller lever set at 30 mm.
- \*2. The operating characteristics of these Switches were measured with the roller lever set at 31 mm.
- **\*3.** Reference values. **\*4.** Only for MBB models. (D4N-□E□□ or D4N-□F□□)
- \*5. For safe use, always make sure that the minimum values or greater are provided.

## Levers

Refer to the following for the angles and positions of the watchdogs (source: EN50047.)



Note: Unless otherwise specified, a tolerance of  $\pm 0.4$  mm applies to all dimensions.

# **Safety Precautions**

Be sure to read the precautions for All Safety Limit Switches in the website at:http://www.ia.omron.com/. Indication and Meaning for Safe Use

	Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or in property damage.
Precautions for Safe Use	Supplementary comments on what to do or avoid doing, to use the product safely.
Precautions for Correct Use	Supplementary comments on what to do or avoid doing, to prevent failure to operate, or undesirable effect on product performance.

## 

Electric shock may occasionally occur. Do not use metal connectors or metal conduits.



### Precautions for Safe Use

- Do not use the Switch submerged in oil or water, or in locations continuously subject to splashes of oil or water. Doing so may result in oil or water entering the Switch interior. (The IP67 degree of protection specification for the Switch refers to water penetration while the Switch is submersed in water for a specified period of time.)
- Always attach the cover after completing wiring and before using the Switch. Also, do not turn ON the Switch with the cover open. Doing so may result in electric shock.
- Do not switch circuits for two or more standard loads (250 VAC, 3 A). Doing so may adversely affect insulation performance.

### **Precautions for Correct Use**

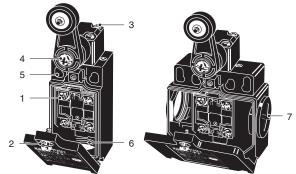
The Switch contacts can be used with either standard loads or microloads. Once the contacts have been used to switch a load, however, they cannot be used to switch smaller loads. The contact surfaces will become rough once they have been used and contact reliability for smaller loads may be reduced.

### **Mounting Method**

### **Appropriate Tightening Torque**

Tighten each of the screws to the specified torque. Loose screws may result in malfunction of the Switch within a short time.

1	Terminal screw	0.6 to 0.8 N·m
2	Cover mounting screw	0.5 to 0.7 N⋅m
3	Head mounting screw	0.5 to 0.6 N·m
4	Lever mounting screw	1.6 to 1.8 N⋅m
5	Body mounting screw	0.5 to 0.7 N⋅m
6	Connector, M12 adaptor	1.8 to 2.2 N·m
7	Cap screw	1.3 to 1.7 N·m



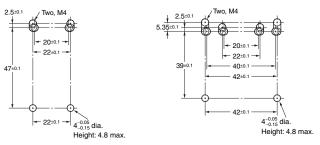
### **Switch Mounting**

- Mount the Switch using M4 screws and spring washers and tighten the screws to the specified torque.
- For safety, use screws that cannot be easily removed, or use an equivalent measure to ensure that the Switch is secure.
- As shown below, two studs with a maximum height of 4.8 mm and a diameter of 4<sup>-0.05</sup><sub>-0.15</sub> mm can be provided, the studs inserted into the holes on the bottom of the Switch, and the Switch secured at four locations to increase the mounting strength.

### Switch Mounting Holes

**One-conduit Type** 

### Two-conduit Type



• Make sure that the dog contacts the actuator at a right angle. Applying a load to the switch actuator (roller) on a slant may result in deformation or damage of the actuator or rotary shaft.



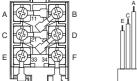
Correct

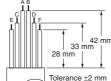
# Wiring

### Wiring

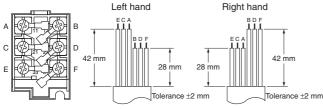
When connecting to the terminals via insulating tube and M3.5 crimp terminals, arrange the crimp terminals as shown below so that they do not rise up onto the case or the cover.
 Applicable lead wire size: AWG20 to AWG18 (0.5 to 0.75 mm<sup>2</sup>). Use lead wires of an appropriate length, as shown below. Not doing so may result in excess length causing the cover to rise and not fit properly.

### **One-conduit Type (3 Poles)**



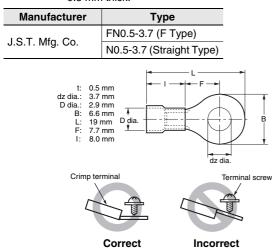


### Two-conduit Type (3 Poles)



- Do not push crimp terminals into gaps in the case interior. Doing so may cause damage or deformation of the case.
- Use crimp terminals not more than 0.5 mm in thickness. Otherwise, they will interfere with other components inside the case.

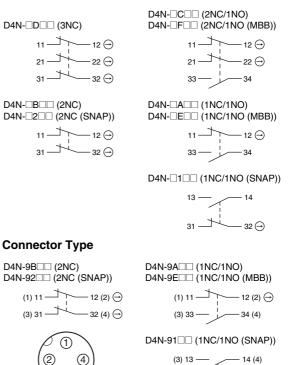
# [Reference] The crimp terminals shown below are not more than 0.5 mm thick.



### **Contact Arrangement**

· The contact arrangements are shown below.

### **Screw Terminal Type**



- Pin No. (Terminal No.)

   Applicable socket: XS2F-D421 series (OMRON).
- Refer to the Connector Catalog for details on socket pin numbers and lead wire colors.

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### Socket Tightening (Connector Type)

- Turn the socket connector screws by hand and tighten until no space remains between the socket and the plug.
- Make sure that the socket connector is tightened securely. Otherwise, the rated degree of protection (IP67) may not be maintained and vibration may loosen the socket connector.

### **Conduit Opening**

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- Connect a recommended connector to the opening of the conduit and tighten the connector to the specified torque. The case may be damaged if an excessive tightening torque is applied.
- Use a cable with a suitable diameter for the connector.
- Attach and tighten a conduit cap to the unused conduit opening when wiring. Tighten the conduit cap to the specified torque. The conduit cap is provided with the Switch (2-conduit types).

### **Changing the Lever**

The lever mounting screws can be used to set the lever position to any position in a 360° angle at 7.5° increments. Grooves are incised on the lever and rotary shaft that engage to prevent the lever from slipping against the rotary shaft. The screws on adjustable roller lever models can also loosened to change the length of the lever. Remove the screws from the front of the lever before mounting the lever in reverse (front/back), and set the level so that operation will be completed before exceeding a range of 180° on the horizontal.

### **Recommended Connectors**

Use connectors with screws not exceeding 9 mm, otherwise the screws will protrude into the case interior, interfering with other components in the case.

The connectors listed in the following table have connectors with thread sections not exceeding 9 mm.

Use the recommended connectors to ensure conformance to IP67.

Size	Manufacturer	Model	Applicable cable diameter
G1/2	LAPP	ST-PF1/2 5380-1002	6.0 to 12.0 mm
Pg13.5	LAPP	ST-13.5 5301-5030	6.0 to 12.0 mm
M20	LAPP	ST-M20 × 1.5 5311-1020	7.0 to 13.0 mm

Use LAPP connectors together with seal packing (JPK-16, GP-13.5, or GPM20), and tighten to the specified tightening torque. Seal packing is sold separately.

• LAPP is a German manufacturer.

### Others

- When attaching a cover, be sure that the seal rubber is in place and that there is no foreign material present. If the cover is attached with the seal rubber out of place or if foreign material is stuck to the rubber, a proper seal will not be obtained.
- Do not use any screws to connect the cover other than the specified ones. The seal characteristics may be reduced.
- Make sure that foreign particles do not enter the head when removing the screws from the four corners to change the head position in any of the four directions.
- Use the following recommended countermeasures to prevent telegraphing when using adjustable or long levers.
- 1. Make the rear edge of the dog smooth with an angle of  $15^{\circ}$  to  $30^{\circ}$  or make it in the shape of a quadratic curve.
- 2. Design the circuit so that no error signal will be generated.

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