

# TLE4208G Quad Half-Bridge Driver IC

# **Data Sheet**

Rev. 1.3, 2014-02-10

# **Automotive Power**



#### **Table of Contents**

## **Table of Contents**

1	Overview	3
2	Block Diagram	4
<b>3</b> 3.1 3.2	Pin Configuration         Pin Assignment         Pin Definitions and Functions	6
4.1 4.2 4.3 4.3.1	General Product Characteristics Absolute Maximum Ratings Functional Range General Electrical Characteristics Electrical Characteristics	8 9 10
5	Application Information	12
6	Package Outlines	14
7	Revision History	15



#### **TLE4208G**

#### 1-A Quad Half-Bridge Driver IC





#### 1 Overview

#### **Features**

- Driver for up to 3 motors
- · Delivers up to 0.8 A continuous
- Optimized for DC motor management applications
- Very low current consumption in stand-by (Inhibit) mode
- Low saturation voltage; typ.1.2 V total @ 25 °C; 0.4 A
- · Output protected against short circuit
- Error flag diagnosis
- Overvoltage lockout and diagnosis
- Undervoltage lockout
- CMOS/TTL compatible inputs with hysteresis
- · No crossover current
- · Internal clamp diodes
- Overtemperature protection with hysteresis and diagnosis
- Enhanced power DSO-Package
- Green Product (RoHS compliant)
- AEC Qualified



PG-DSO-28

#### **Description**

The TLE4208G is a protected Quad-Half-Bridge-Driver designed specially for automotive and industrial motion control applications. The part is built using Infineous bipolar high voltage power technology DOPL.

In a cascade configuration up to three actuators (DC motors) can be connected between the four half-bridges. These four half-bridges are configured as 2 dual-half-bridges, which are supplied and controlled separately. Operation modes forward (cw), reverse (ccw), brake and high impedance are invoked from a standard interface.

The standard enhanced power PG-DSO-28 package meets the application requirements and saves PCB-board space and costs. Moreover the package is RoHS compliant.

Furthermore the built-in features like diagnosis, over- and undervoltage-lockout, short-circuit protection, overtemperature protection and the very low quiescent current in stand-by mode will open a wide range of automotive and industrial applications.

Туре	Package	Marking
TLE4208G	PG-DSO-28	TLE4208G



**Block Diagram** 

## 2 Block Diagram

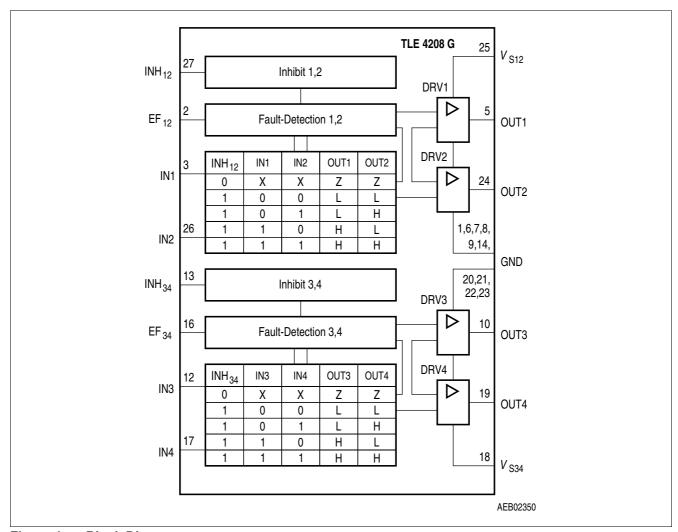


Figure 1 Block Diagram

### **Input Logic**

Table 1 Functional Truth Table of Halfbridge 1 and 2

INH <sub>12</sub>	IN1	IN2	OUT1	OUT2	MODE
0	X	X	Z	Z	Stand-by
1	0	0	L	L	Brake LL
1	0	1	L	Н	CW
1	1	0	Н	L	CCW
1	1	1	Н	Н	Brake HH

Note: Half-Bridge 1 and 2 connected to a full-bridge



**Block Diagram** 

Table 2 Functinal Truth Table of Halfbridge 3 and 4

INH <sub>34</sub>	IN3	IN4	OUT3	OUT4	MODE
0	X	X	Z	Z	Stand-by
1	0	0	L	L	Brake LL
1	0	1	L	Н	CW
1	1	0	Н	L	CCW
1	1	1	Н	Н	Brake HH

IN:

0 = Logic LOW

1 = Logic HIGH

X = Don't Care

OUT:

Z = Output in tristate condition

L = Output in sink condition

X = Output in source condition

Note: Half-Bridge 3 and 4 connected to a full-bridge

Table 3 Diagnosis

EF <sub>12</sub>	EF <sub>34</sub>	Error
1	1	no error
0	1	over temperature of half-bridge 1 and 2 OR
0	1	over voltage of half-bridge 1 and 2
1	0	over temperature of half-bridge 3 and 4 OR
1	0	over voltage of half-bridge 3 and 4
0	0	over temperature of all half-bridges OR
0	0	over voltage of all half-bridge



**Pin Configuration** 

## 3 Pin Configuration

#### 3.1 Pin Assignment

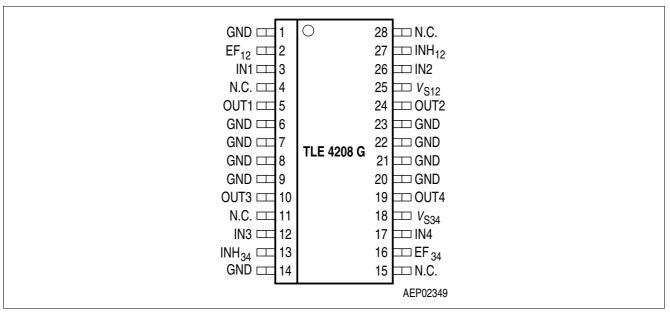


Figure 2 Pin Configuration

#### 3.2 Pin Definitions and Functions

Pin	Symbol	Function
1, 6, 7, 8, 9, 14, 20, 21, 22, 23	GND	Ground; negative reference potential for blocking capacitor
2	EF <sub>12</sub>	Error Flag output of half-bridges 1 and 2; open collector; low = error
3	IN1	Input channel of half-bridge 1; controls OUT 1
4, 11, 15, 28	N.C.	Not Connected
5	OUT 1	Power output of half-bridge 1; short circuit protected; with integrated clamp diodes
10	OUT 3	Power output of half-bridge 3; short circuit protected; with integrated clamp diodes
12	IN3	Input channel of half-bridge 3; controls OUT 3
13	INH <sub>34</sub>	Inhibit input of half-bridges 3 and 4; low = half-bridges 3 and 4 in stand-by



## **Pin Configuration**

Pin	Symbol	Function
16	EF <sub>34</sub>	Error Flag output of half-bridges 3 and 4;
		open collector; low = error
17	IN4	Input channel of half-bridge 4;
		controls OUT 4
18	V <sub>S34</sub>	Power supply voltage of half-bridges 3 and 4;
		positive reference potential for blocking capacitor
19	OUT 4	Power output of half-bridge 4; short circuit protected; with integrated clamp diodes
24	OUT 2	Power-output of half-bridge 2;
		short circuit protected; with integrated clamp diodes
25	V <sub>S12</sub>	Power supply voltage of half-bridges 1 and 2;
		positive reference potential for blocking capacitor
26	IN4	Input channel of half-bridge 4;
		controls OUT 2
27	INH <sub>12</sub>	Inhibit input of half-bridges 1 and 2;
		low = half-bridges 1 and 2in stand-by



#### 4 General Product Characteristics

#### 4.1 Absolute Maximum Ratings

#### Table 4 Absolute Maximum Ratings

 $T_{\rm j}$  = -40°C to +150°; all voltages with respect to ground, positive current flowing into pin (unless otherwise specified)

Parameter	Symbol	Values			Unit	Note /
		Min.	Тур.	Max.		<b>Test Condition</b>
Voltages	<u>'</u>		- 1		1	1
Supply Voltage	$V_{\rm S12},V_{\rm S34}$	-0.3	_	45	V	_
Supply Voltage	$V_{\rm S12},V_{\rm S34}$	-1	_	_	V	t < 0.5s;
						$I_{S12}, I_{S34} > -2A$
Logic input voltages	$V_{I}$	-5	_	20	V	$0V < V_{\rm S12}, \ V_{\rm S34} <$
(IN1; IN2; INH <sub>12</sub> ;						45V
IN3; IN4; INH <sub>34</sub> )						
Logic output voltage	$V_{\mathrm{EF12}},~V_{\mathrm{EF34}}$	-0.3	_	20	V	$0V < V_{\rm S12}, \ V_{\rm S34} <$
$(EF_{12}; EF_{34})$						45V
Currents			·	·		
Output Current (cont.)	$I_{OUT1-4}$	_	_	_	Α	internally limited
Output Current (peak)	$I_{OUT1-4}$	_	_	_	Α	internally limited
Output Current (diode)	$I_{OUT1-4}$	-1	_	1	Α	_
Output Current (EF)	I <sub>EF12-34</sub>	-2	_	5	mA	_
Temperatures			·	·		
Junction Temperature	$T_{\rm j}$	-40	_	150	°C	_
Storage Temperature	$T_{stg}$	-50	_	150	°C	_
Thermal Resistances		•	•	·	•	·
Junction pin	$R_{ m thj-pin}$	_	-	25	K/W	measured to pin 7
Junction ambient	$R_{thjA}$	_	_	65	kV	_

#### **Notes**

- 1. Stresses above the ones listed here may cause permanent damage to the device. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.
- 2. Integrated protection functions are designed to prevent IC destruction under fault conditions described in the data sheet. Fault conditions are considered as "outside" normal operating range. Protection functions are not designed for continuous repetitive operation.



## 4.2 Functional Range

Table 5 Functional Range

Parameter	Symbol		Value	S	Unit	Note /
		Min.	Тур.	Max.		<b>Test Condition</b>
Supply Voltage	$V_{\mathrm{S12}}, V_{\mathrm{S34}}$	$V_{UV\_OFF}$	-	18	V	After $V_{\rm S12}$ , $V_{\rm S34}$ rising above $V_{\rm UV\_ON}$
Extended Supply Voltage Range for Operation	$V_{\mathrm{S12}}, V_{\mathrm{S34}}$	-0.3	_	$V_{UV\_ON}$	V	Outputs in tristate
Supply Voltage transients slew rate	$V_{\mathrm{S12}}, V_{\mathrm{S34}}$	-0.3	-	$V_{UV\_OFF}$	V/µs	Outputs in tristate
Logic input voltages (IN1; IN2; INH12; IN3; IN4; INH34)	V <sub>1</sub>	-2	_	18	V	-
Junction Temperature	$T_{i}$	-40	_	150	°C	_

Note: Within the functional or operating range, the IC operates as described in the circuit description. The electrical characteristics are specified within the conditions given in the Electrical Characteristics table.



#### 4.3 General Electrical Characteristics

#### 4.3.1 Electrical Characteristics

#### Table 6 Electrical Characteristics

 $V_{\rm S1}$  =  $V_{\rm S2}$  = 8 V to 18 V, INH<sub>12</sub> = INH<sub>34</sub> = HIGH; I<sub>OUT1-4</sub> = 0A;  $T_{\rm j}$  = -40°C to +150°, all voltages with respect to ground, positive current flowing into pin (unless otherwise specified)

Parameter	Symbol		Values			Note /
		Min.	Тур.	Max.		Test Condition
<b>Current Consumption</b>	,			1		
$INH_{12} = INH_{34} = LOW$						
Quiescent current	$I_{S}$	_	_	100	μA	$I_{\rm S} = I_{\rm S12} + I_{\rm S34}$
Quiescent current	$I_{S}$	_	20	40	μΑ	$I_{\rm S} = I_{\rm S12} + I_{\rm S34};$ $V_{\rm S12} = V_{\rm S34} = 13.2 \text{V};$ $T_{\rm j} = 25 ^{\circ}\text{C}$
$INH_{12} = HIGH $ and $INH_{34} = LO$	W or INH <sub>12</sub> = LOV	N and INF	H <sub>34</sub> = HIGH			
Supply current	$I_{\mathrm{S12}},I_{\mathrm{S34}}$	_	10	20	mA	_
Supply current	$I_{\rm S12},I_{\rm S34}$	_	-	30	mA	$I_{\text{OUT1/3}} = 0.4 \text{A}$ $I_{\text{OUT2/4}} = -0.4 \text{A}$
Supply current	$I_{\mathrm{S12}}, I_{\mathrm{S34}}$	_	_	50	mA	$I_{\text{OUT1/3}} = 0.8 \text{A}$ $I_{\text{OUT2/4}} = -0.8 \text{A}$
Over- and Under Voltage Loc	ckout					
UV Switch ON voltage	$V_{UVON}$	_	6.5	7.5	V	$V_{\rm S12}, V_{\rm S34}$ increasing
UV Switch OFF voltage	$V_{UV\_OFF}$	5	6	_	V	$V_{\rm S12}, V_{\rm S34}$ decreasing
UV ON/ OFF hysteresis	$V_{\sf UV\_HY}$	_	0.5	_	V	V <sub>UV ON</sub> - V <sub>UV OFF</sub>
OV Switch ON voltage	$V_{OVON}$	_	20	24	V	$V_{\rm S12}, V_{\rm S34}$ increasing
OV Switch OFF voltage	$V_{OV\_OFF}$	18	19.5	_	V	$V_{\rm S12}, V_{\rm S34}$ decreasing
OV ON/ OFF hysteresis	$V_{OV\_HY}$	_	0.5	_	V	$V_{\text{OV OFF}}$ - $V_{\text{OV ON}}$
Outputs OUT1; OUT2; OUT3	; OUT4					0.011 0.011
Saturation Voltages						
Source (upper)	$V_{SAT\_U}$	_	0.85	1.15	V	T <sub>j</sub> = 25°C
$I_{OUT12}$ , $I_{OUT34} = -0.2 A$						,
Source (upper)	$V_{SAT\_U}$	_	0.90	1.20	V	<i>T</i> <sub>j</sub> = 25°C
$I_{OUT12}$ , $I_{OUT34} = -0.4 A$						
Sink (upper)	$V_{SAT\_U}$	_	1.10	1.50	V	T <sub>j</sub> = 25°C
$I_{OUT12}, I_{OUT34} = -0.8 \text{ A}$						
Sink (lower)	$V_{SAT\_L}$	_	0.15	0.23	V	T <sub>j</sub> = 25°C
$I_{OUT12}$ , $I_{OUT34} = 0.2 A$						
Sink (lower)	$V_{SAT\_L}$	_	0.25	0.40	V	<i>T</i> <sub>j</sub> = 25°C
$I_{OUT12}, I_{OUT34} = 0.4 A$	17		0.45	0.75		T. 0500
Sink (lower)	$V_{SAT\_L}$	-	0.45	0.75	V	$T_{\rm j}$ = 25°C
$I_{OUT12}, I_{OUT34} = 0.8 A$						
Total Dran	17		1	4.4	1/	V = V + V
Total Drop	$V_{SAT}$	_	1	1.4	V	$V_{\text{SAT}} = V_{\text{SAT\_U}} + V_{\text{SAT\_L}}$
$I_{OUT12}$ , $I_{OUT34} = 0.2 A$						



#### Table 6 Electrical Characteristics

 $V_{\rm S1}$  =  $V_{\rm S2}$  = 8 V to 18 V, INH<sub>12</sub> = INH<sub>34</sub> = HIGH; I<sub>OUT1-4</sub> = 0A;  $T_{\rm j}$  = -40°C to +150°, all voltages with respect to ground, positive current flowing into pin (unless otherwise specified)

Parameter	Symbol		Values		Unit	Note /
		Min.	Тур.	Max.		<b>Test Condition</b>
Total Drop	$V_{SAT}$	_	1.2	1.7	V	$V_{\text{SAT}} = V_{\text{SAT\_U}} + V_{\text{SAT\_L}}$
$I_{OUT12}, I_{OUT34} = 0.4 A$						
Total Drop	$V_{SAT}$	_	1.6	2.5	V	$V_{\text{SAT}} = V_{\text{SAT\_U}} + V_{\text{SAT\_L}}$
$I_{OUT12}$ , $I_{OUT34} = 0.8 A$						
Clamp Diodes						
Forward voltage; upper	$V_{FU}$	_	1	1.5	V	$I_{\rm F}$ = 0.4A
Upper leakage current	$I_{LKU}$	_	_	5	mA	$I_{\rm F}$ = 0.4A <sup>1)</sup>
Forward voltage; lower	$V_{FL}$	_	0.9	1.4	V	$I_{\rm F} = 0.4 {\rm A}$
Input Interface			"			
Logic Inputs IN1; IN2; IN3; IN4	4					
H-input voltage	$V_{IH}$	_	2.0	3.0	V	_
L-input voltage	$V_{IL}$	1.0	1.5	_	V	_
Hysteresis of input voltage	$V_{IHY}$	_	0.5	_	V	_
H-input current	$I_{IH}$	-2	_	10	μA	V <sub>I</sub> = 5V
L-input current	$I_{IL}$	-100	-20	-5	μA	$V_1 = 0V$
Logic Inputs INH <sub>12</sub> ; INH <sub>34</sub>	<u>l</u>					l
H-input voltage	$V_{IH}$	_	2.7	3.5	V	_
L-input voltage	$V_{IL}$	1.0	2.0	_	V	_
Hysteresis of input voltage	$V_{IHY}$	_	0.7	_	V	_
H-input current	$I_{IH}$	_	100	250	μA	$V_{INH}$ = 5V
L-input current	$I_{IL}$	-10	_	10	μA	$V_{\text{INH}} = 0V$
Error Flags EF <sub>12</sub> ; EF <sub>34</sub>	1.2					
L-output voltage level	$V_{EFL}$	_	0.2	0.4	V	$I_{\text{EF}}$ = 2 mA
Leakage current	I <sub>EFLK</sub>	_	_	10	μA	0V < V <sub>EF</sub> < 7V
Thermal Shutdown	LILK					Li
Thermal shutdown junction	$T_{iSD}$	150	175	200	°C	_
temperature	Jou					
Thermal switch-on junction	$T_{jSO}$	120	_	170	°C	_
temperature	,550					
Temperature hysteresis	$\Delta T$	_	30	_	K	_
1) Not subject to production test of	positiod by design					I

<sup>1)</sup> Not subject to production test, specified by design



**Application Information** 

## 5 Application Information

Note: The following information is given as a hint for the implementation of the device only and shall not be regarded as a description or warranty of a certain functionality, condition or quality of the device.

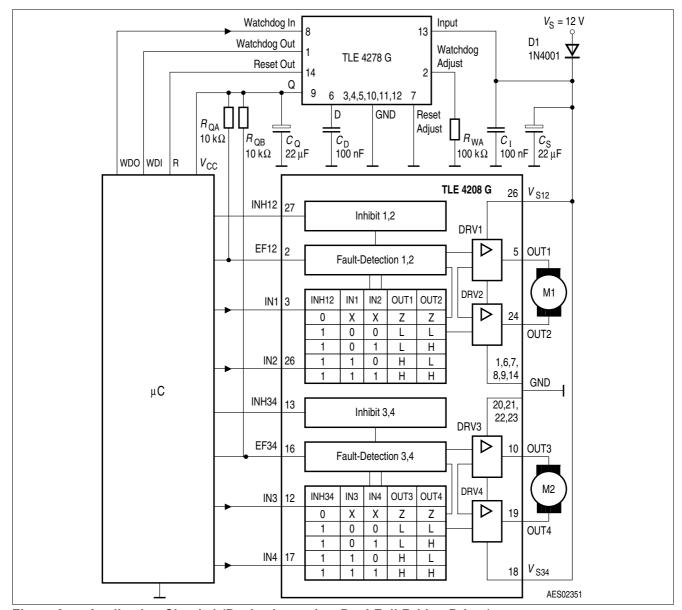


Figure 3 Application Circuit 1 (Device is used as Dual-Full-Bridge-Driver)

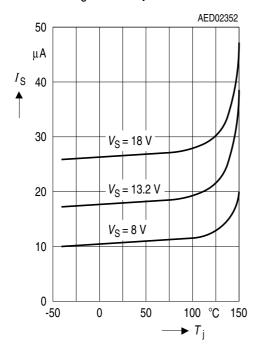
Note: This is a very simplified example of an application circuit. The function must be verified in the real application.



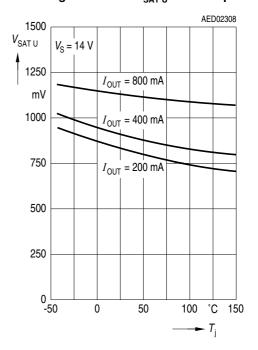
#### **Application Information**

## **Diagrams**

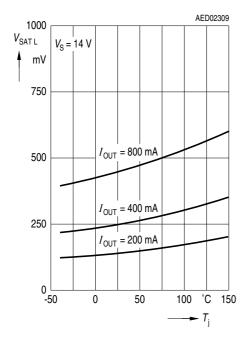
#### Quiescent current $I_{\rm S}$ over Temperature



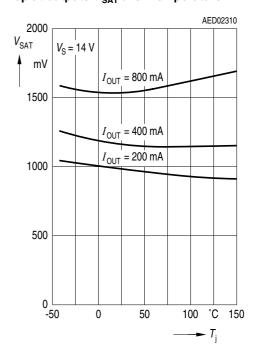
#### Saturation Voltage of Source $V_{\rm SAT\; U}$ over Temperature



#### Saturation Voltage of Sink $V_{\mathrm{SAT}\,\mathrm{L}}$ over Temperature



#### Total Drop at outputs $V_{\mathrm{SAT}}$ over Temperature





**Package Outlines** 

## 6 Package Outlines

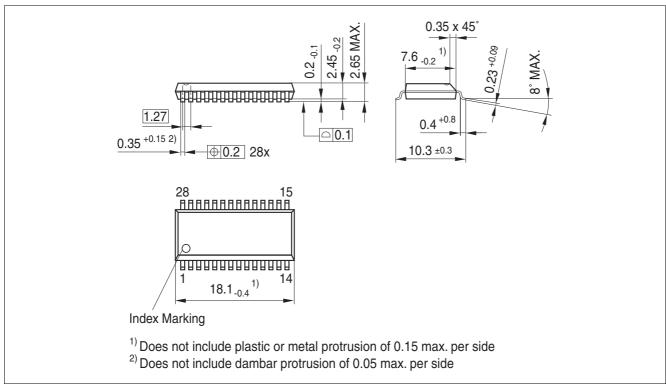


Figure 4 PG-DSO-28 (Please Insert Package Long Name!)

#### **Green Product (RoHS compliant)**

To meet the world-wide customer requirements for environmentally friendly products and to be compliant with government regulations the device is available as a green product. Green products are RoHS-Compliant (i.e Pb-free finish on leads and suitable for Pb-free soldering according to IPC/JEDEC J-STD-020).



**Revision History** 

## 7 Revision History

Revision	Date	Changes
Rev. 1.3	2014-02-10	Updated package designation and to latest data sheet formatting
Rev. 1.2	2011-04-11	Updated package designation to reflect various production sites.
Rev. 1.1	2008-02-04	Initial version of RoHS-compliant derivate of TLE4208G Page 1: added AEC certified statement Page 1 and 13: added RoHS compliance statement and Green product feature Page 1 and 3: Editorial change: deleted "fully" (The term "fully protected" often leads to misunderstandings as it is unclear with respect to which parameters). Page 1 and 14: Package changed to RoHS compliant version Page 15: added Revision History, updated Legal Disclaimer

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