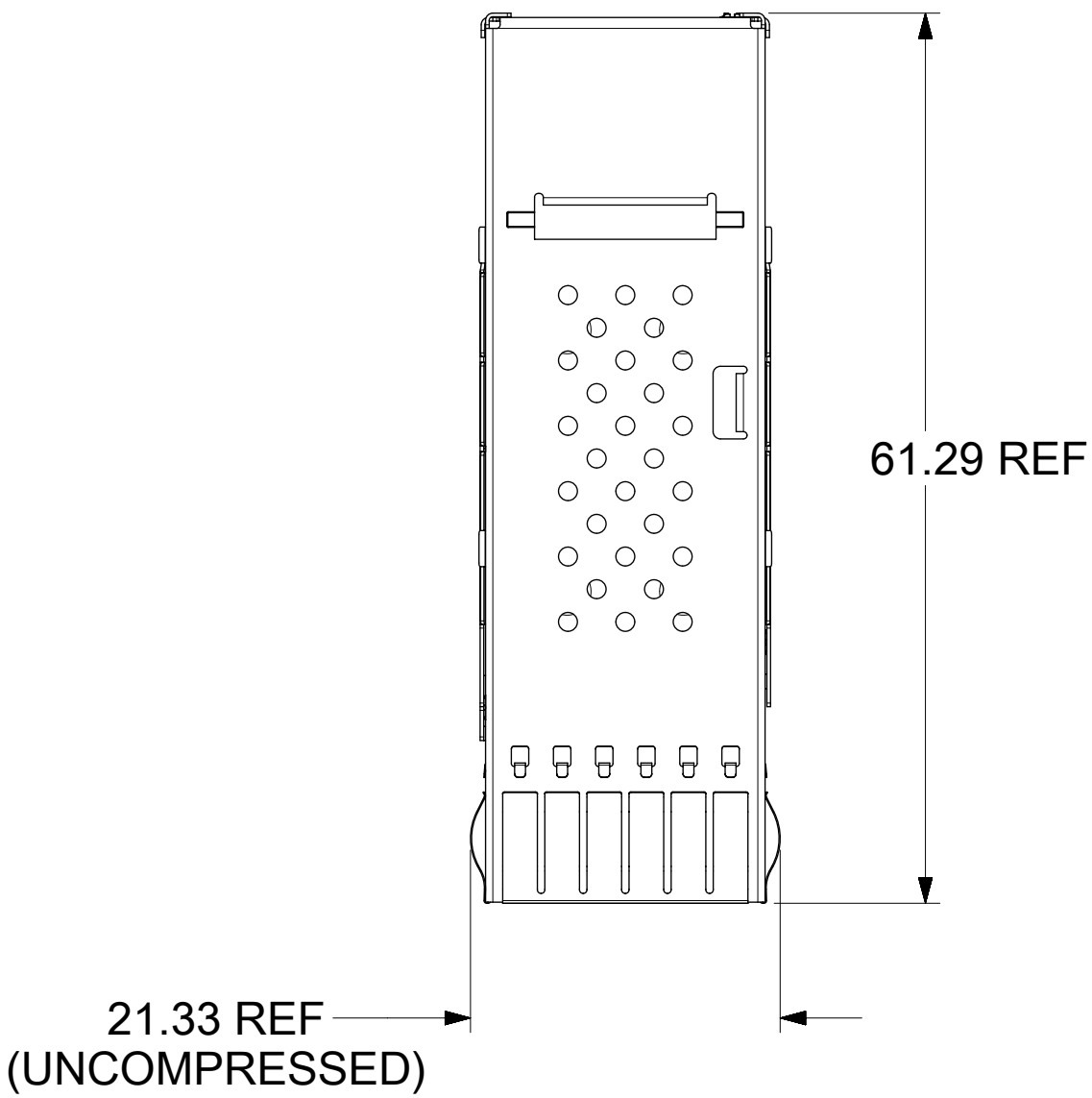


BASE CAGE DETAILS

1000141242

SHOWN

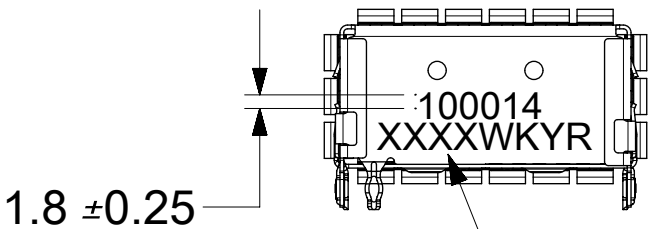
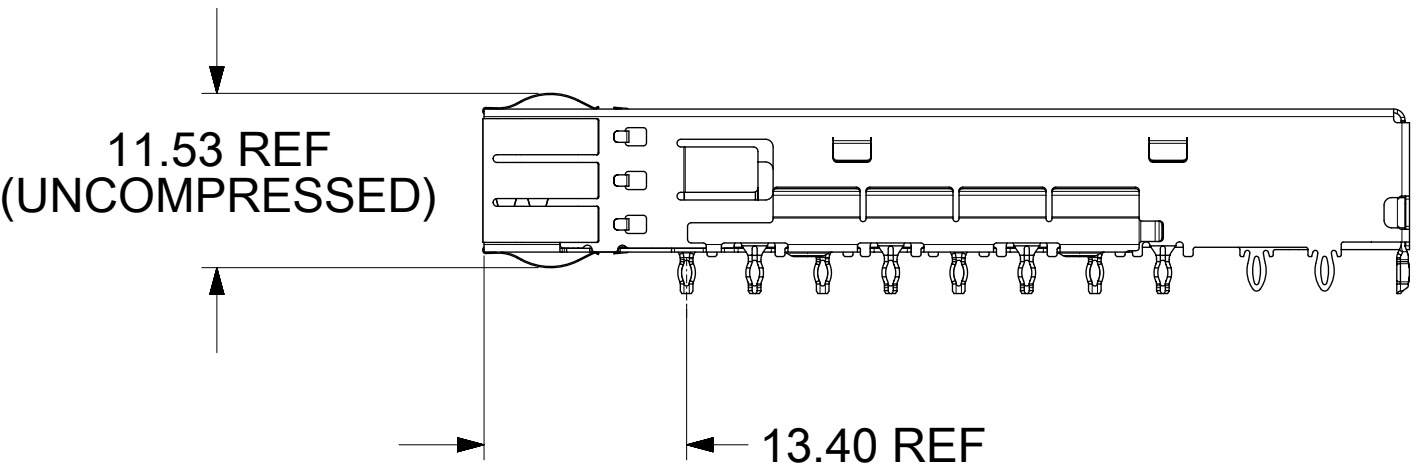
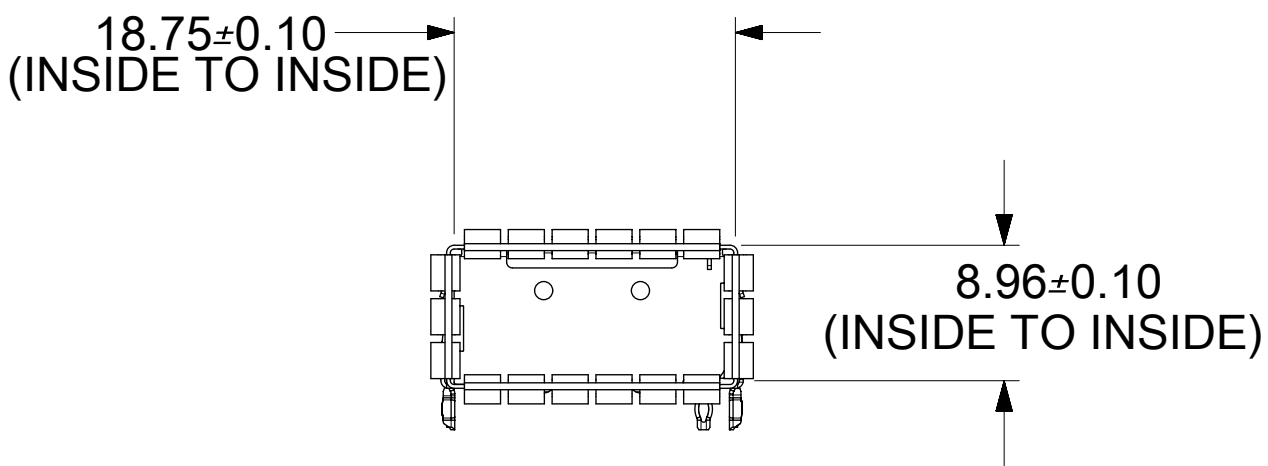


SPRING FINGERS


REAR LEGS OPTIONAL
(SEE TABLE ON SHEET 3)

CLOSED TOP

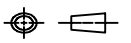
DIMENSIONS OF EACH INNER CAGE DESIGNED
TO FUNCTION WITH QUAD SMALL
FORM-FACTOR (zQSFP+) TRANSCEIVER



P/N AND WEEK/YEAR DATE CODE TO BE PRINTED ON
BACK OF COMPLETED CAGE ASSEMBLY APPROXIMATELY AS SHOWN.
SEE TABLE BELOW FOR DATE CODE INFORMATION.

- NOTES:
- MATERIAL: CAGE: STAINLESS STEEL
SPRING FINGERS: BERYLLIUM COPPER; NICKEL PLATED
HEAT SINKS: NICKEL PLATED ALUMINUM
HEAT SINK CLIP: STAINLESS STEEL
LIGHT PIPES: POLYCARBONATE (UL 94-V-0)
 - DIMENSIONS MARKED  ARE CRITICAL TO FUNCTION OF THE PART AND MUST BE INSPECTED
 - DRAWING APPLIES TO ALL P/N'S SHOWN ON PAGE 3
 - DURING FINAL INSPECTION, CAGE LEG LOCATIONS AND STRAIGHTNESS MUST BE CHECKED USING APPROPRIATE GO - NO GO GAGE
 - DURING FINAL INSPECTION, CAGE MUST BE INSPECTED TO MAKE SURE LEG CONFIGURATIONS AND PART NUMBERS ARE CORRECT, USE SHEETS 3, 4 AND 5
 - PARTS TO BE INSPECTED PER MOLEX COSMETIC SPEC WI-HP-7-2774 (CLASS B UNLESS OTHERWISE SPECIFIED)
 - PRESS-FIT LEGS 2.44 [0.096] LONG -
1.57 [0.062] MINIMUM PCB THICKNESS FOR SINGLE SIDED USE.
3.00 [0.118] MINIMUM PCB THICKNESS FOR BELLY TO BELLY USE.
 - NO RoHS EXEMPTIONS

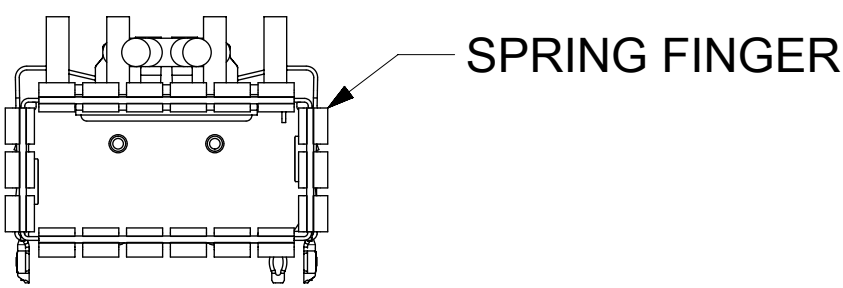
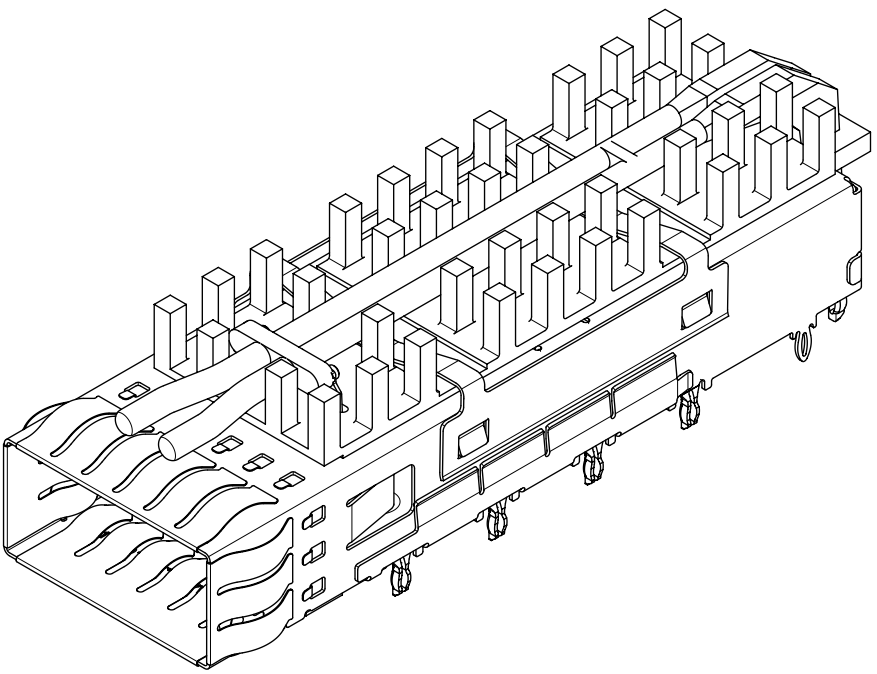
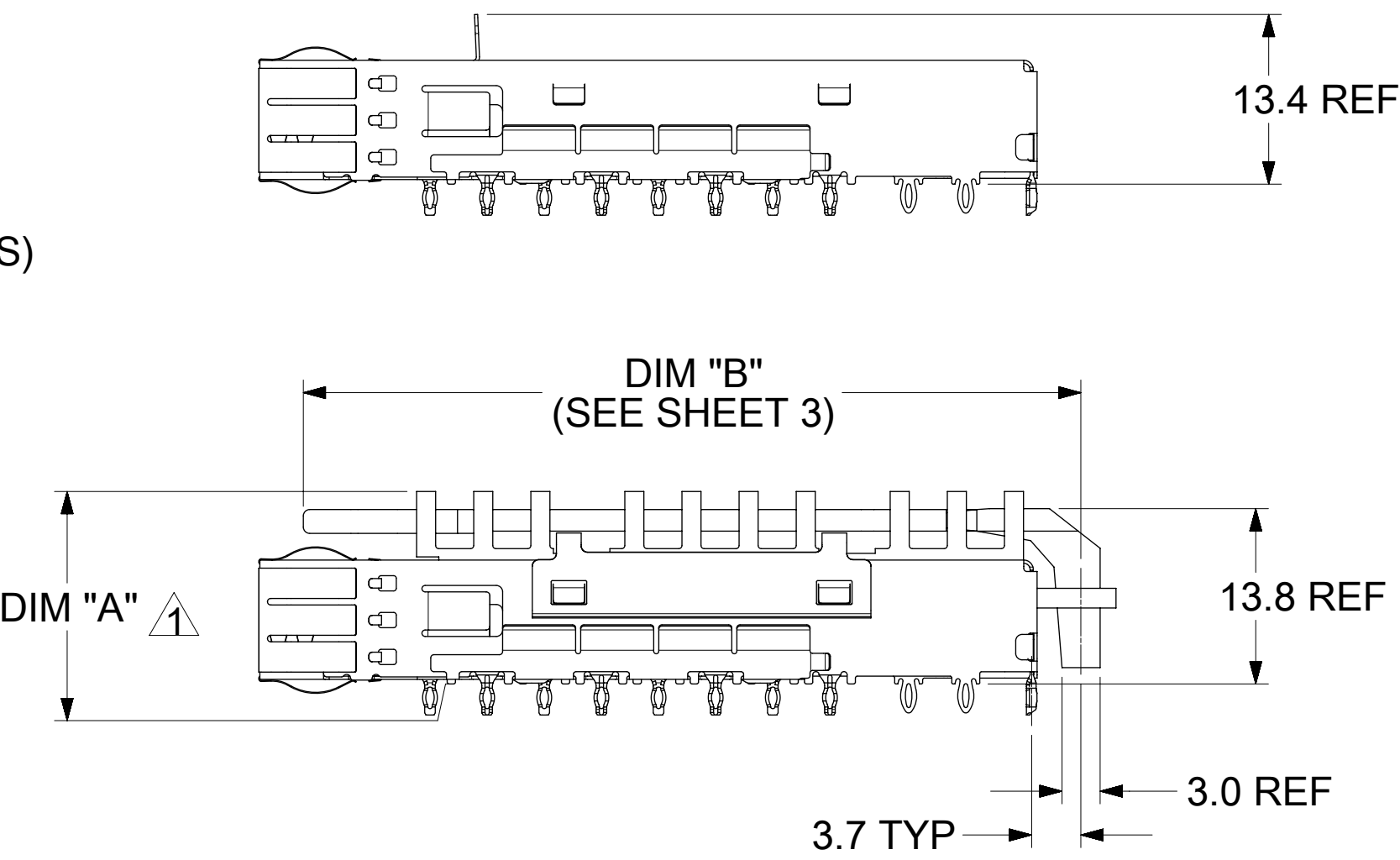
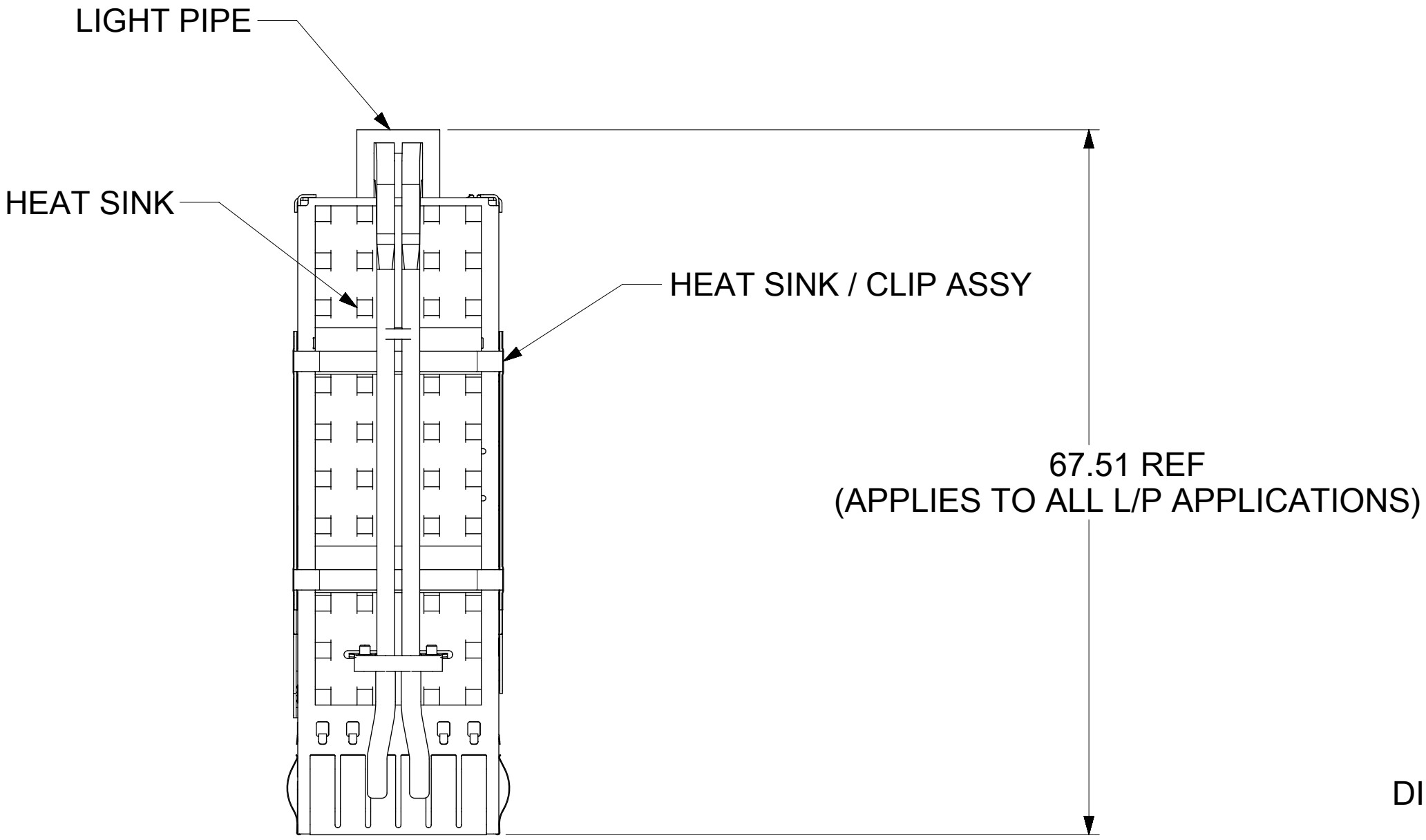
WEEK/YEAR DATE CODE TABLE	
WK	WEEK OF THE YEAR 01 THRU 52 (EXAMPLE: 01= FIRST WEEK OF YEAR 52= LAST WEEK OF YEAR
YR	18, 19, 20 ETC.. (EXAMPLE: YEAR 2018= 18)

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION												
DIMENSION UNITS		SCALE		CURRENT REV DESC: SEE REVISION TABLE				<div>molex</div>				
mm		2:1										
GENERAL TOLERANCES (UNLESS SPECIFIED)				EC NO: 623918 DRWN: VLOKESHA 2019/08/23 CHK'D: JYEN01 2019/09/11 APPR: JCHIANG 2019/09/11				ZQSFP+ 1X1 CAGE ASSY'S (SPRING FINGER) WITH H/S & L/P OPTIONS				
ANGULAR TOL ± 2.0 °								PRODUCT CUSTOMER DRAWING				
4 PLACES		±										
3 PLACES		±										
2 PLACES		± 0.13										
1 PLACE		± 0.25		INITIAL REVISION: DRWN: PGSHETTY 2015/10/21 APPR: RCHEN08 2015/11/16				DOCUMENT NUMBER		DOC TYPE	DOC PART	REVISION
0 PLACES		±						1000141200		PSD	ASY	L1
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				THIRD ANGLE PROJECTION		DRAWING	SERIES	MATERIAL NUMBER		CUSTOMER		SHEET NUMBER
						D-SIZE	100014	SEE DRAWING		GENERAL MARKET		1 OF 8

CAGE ASSEMBLY OPTIONS

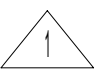
1000141544

SHOWN



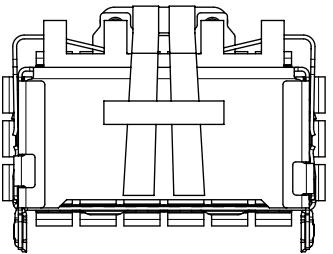
HEATSINK HEIGHT OPTIONS

OVERALL HEAT SINK HEIGHT	DIM "A"
PCI	13.7 REF
SAN	16.0 REF
NET	23.0 REF

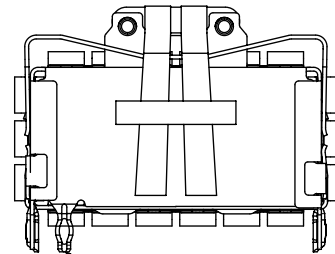


HEIGHT OF HEAT SINK WITH MODULE INSERTED.
DIMENSION MAY BE LESS DUE TO MODULE AND HEAT SINK VARIATIONS

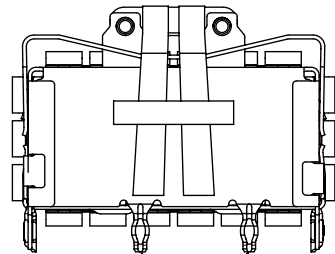
REAR LEG OPTIONS



0 REAR LEGS



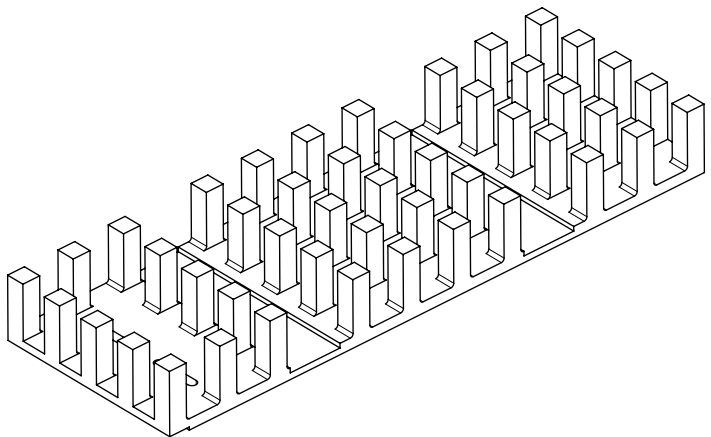
1 REAR LEGS



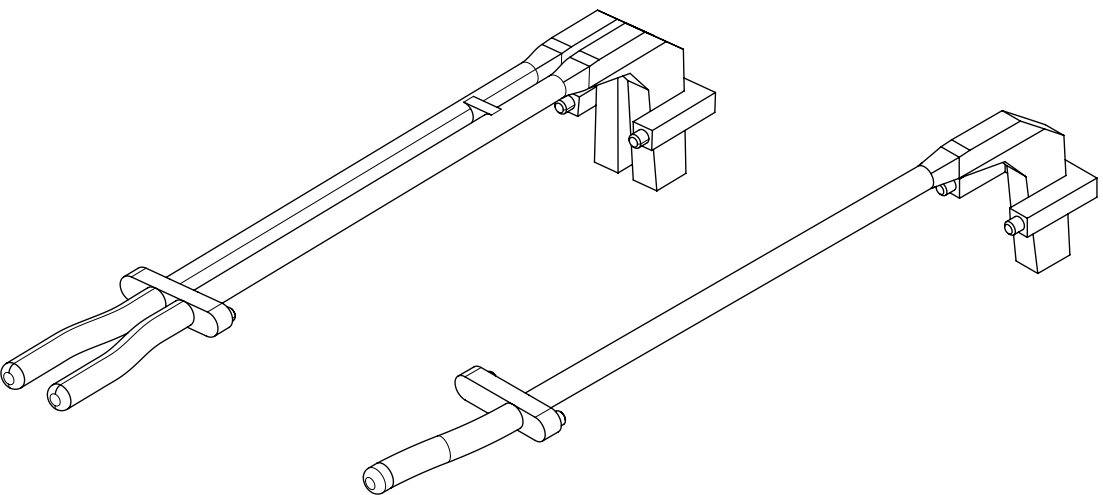
2 REAR LEGS

HEATSINK AND LIGHT PIPE COMBINATIONS

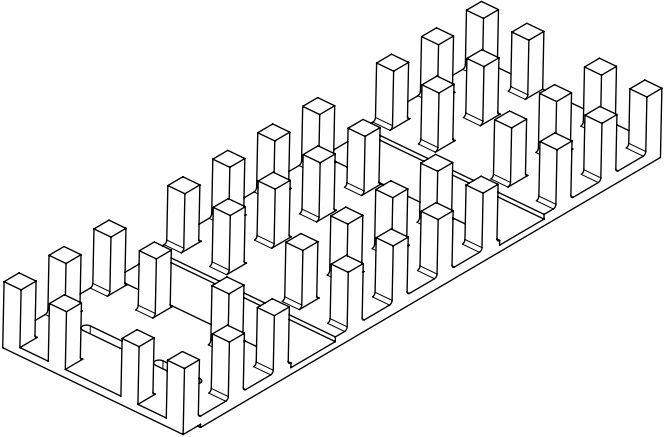
HEAT SINK
USED
WITHOUT
LIGHTPIPE



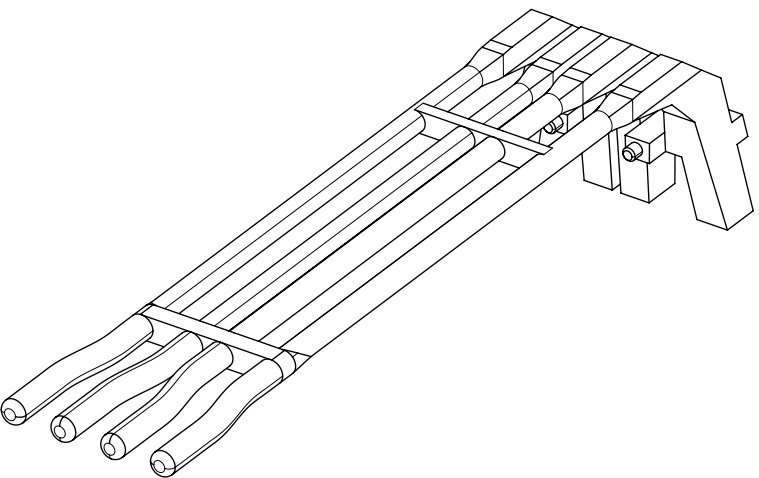
SINGLE / DUAL LIGHT PIPE



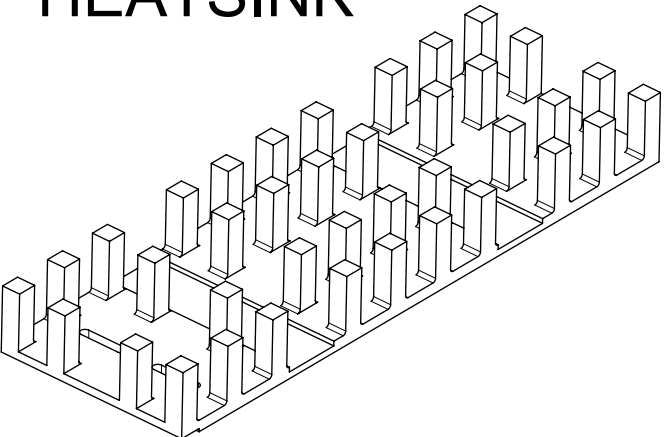
HEATSINK



QUAD LIGHT PIPE



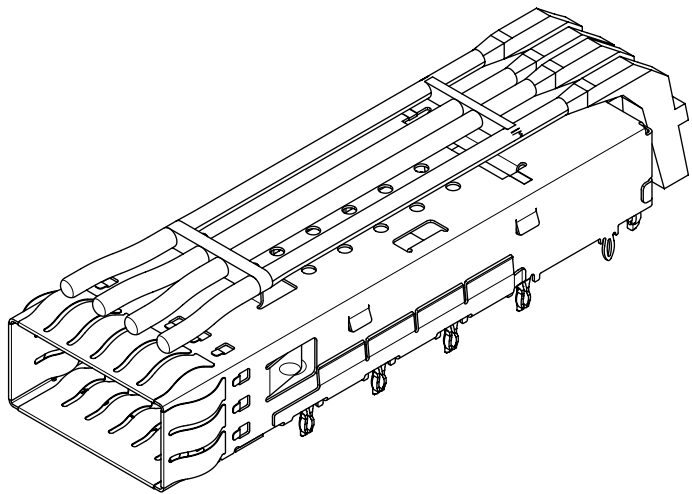
HEATSINK



THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION									
DIMENSION UNITS	SCALE	CURRENT REV DESC: SEE REVISION TABLE							
mm	2:1								
GENERAL TOLERANCES (UNLESS SPECIFIED)									
ANGULAR TOL	± 2.0°								
4 PLACES	±								
3 PLACES	±								
2 PLACES	± 0.13								
1 PLACE	± 0.25								
0 PLACES	±								
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIRD ANGLE PROJECTION	DRAWING	SERIES					
			D-SIZE	100014					
					MATERIAL NUMBER	CUSTOMER	SHEET NUMBER		
					SEE DRAWING	GENERAL MARKET	2 OF 8		

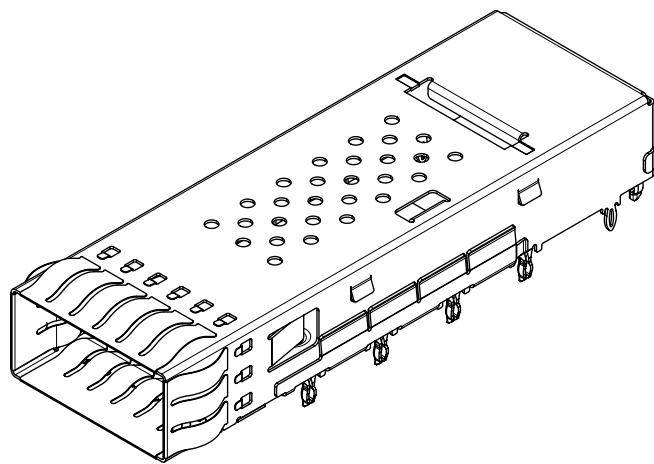
PART NUMBER SELECTION

NO HEATSINKS
WITH LIGHT PIPES
CLOSED TOP



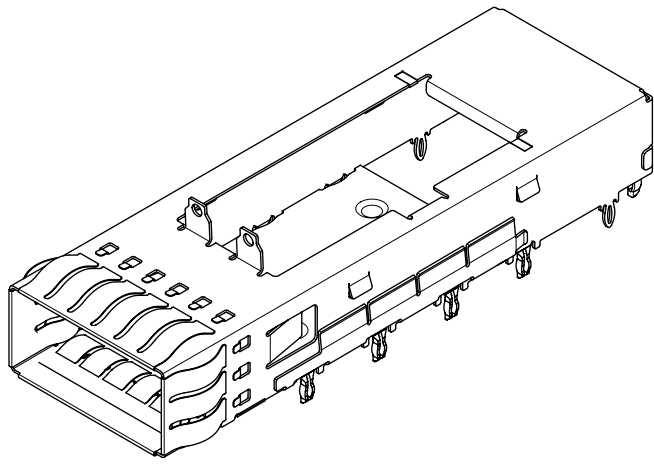
MOLEX P/N	LIGHT PIPES	#OF REAR LEGS PER PORT	DIM "B"
1000141231	SINGLE	0	61.07 REF
1000141232	SINGLE	1	61.07 REF
1000141233	DUAL	0	61.07 REF
1000141234	DUAL	1	61.07 REF
1000141235	QUAD	0	61.07 REF
1000141236	QUAD	1	61.07 REF

NO HEATSINKS
NO LIGHT PIPES
CLOSED TOP



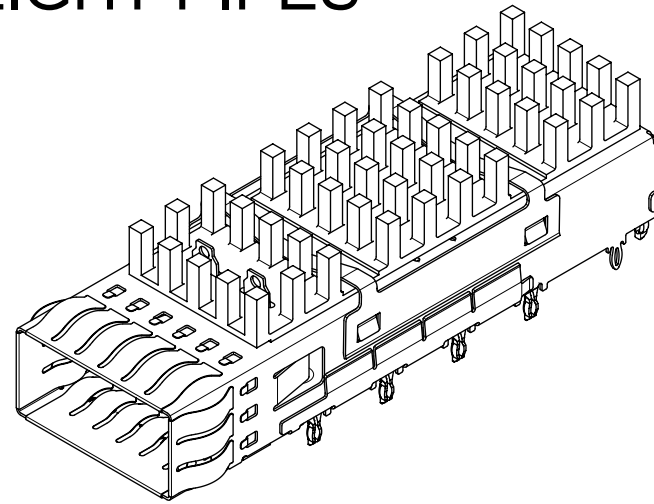
MOLEX P/N W/ SPRING FINGERS	#OF REAR LEGS PER PORT
1000141240	0
1000141242	1

NO HEATSINKS
NO LIGHT PIPES
OPEN TOP



MOLEX P/N W/ SPRING FINGERS	#OF REAR LEGS PER PORT	LP TAB FEATURE
1000141250	0	YES
1000141252	1	YES
1000141253	2	YES
1000141256	2	NO

WITH HEATSINKS
NO LIGHT PIPES

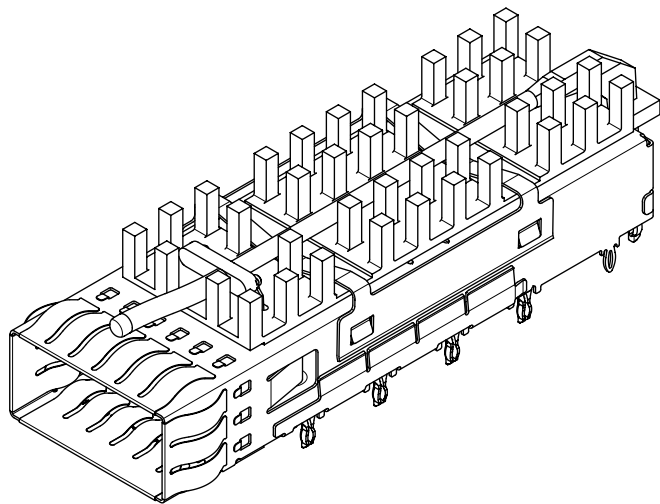


MOLEX P/N	HEATSINKS	#OF REAR LEGS PER PORT
1000141340	PCI	0
1000141341	SAN	0
1000141342	NET	0
1000141343	PCI	1
1000141344	SAN	1
1000141345	NET	1
1000141346	PCI	2
1000141348	NET	2
1000141903	CUSTOM DIM A=20 REF	2

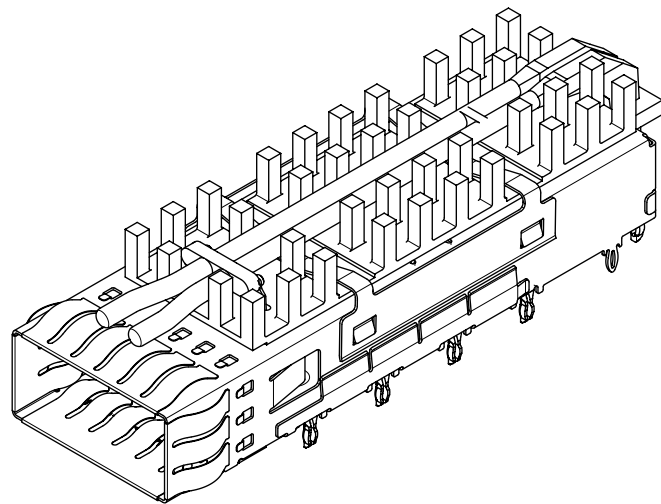
WITH HEATSINKS AND LIGHT PIPES

MOLEX P/N	LIGHTPIPES	HEATSINKS	#OF REAR LEGS PER PORT	DIM "B"
1000141442	SINGLE	NET	0	61.07 REF
1000141443	DUAL	PCI	0	61.07 REF
1000141445	DUAL	NET	0	61.07 REF
1000141447	QUAD	SAN	0	61.07 REF
1000141448	QUAD	NET	0	61.07 REF
1000141540	SINGLE	PCI	1	61.07 REF
1000141541	SINGLE	SAN	1	61.07 REF
1000141542	SINGLE	NET	1	61.07 REF
1000141543	DUAL	PCI	1	61.07 REF
1000141544	DUAL	SAN	1	61.07 REF
1000141545	DUAL	NET	1	61.07 REF
1000141546	QUAD	PCI	1	61.07 REF
1000141547	QUAD	SAN	1	61.07 REF
1000141548	QUAD	NET	1	61.07 REF
1000141640	SINGLE	PCI	2	61.07 REF
1000141641	SINGLE	SAN	2	61.07 REF
1000141642	SINGLE	NET	2	61.07 REF
1000141643	DUAL	PCI	2	61.07 REF
1000141644	DUAL	SAN	2	61.07 REF
1000141645	DUAL	NET	2	61.07 REF
1000141646	QUAD	PCI	2	61.07 REF
1000141647	QUAD	SAN	2	61.07 REF
1000141648	QUAD	NET	2	61.07 REF
1000141744	DUAL	SAN	2	59.47 REF

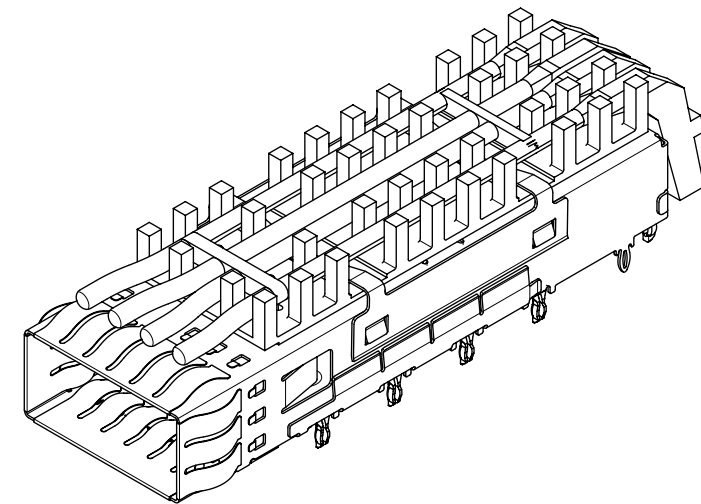
SINGLE LIGHT PIPE

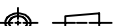


DUAL LIGHT PIPE



QUAD LIGHT PIPE

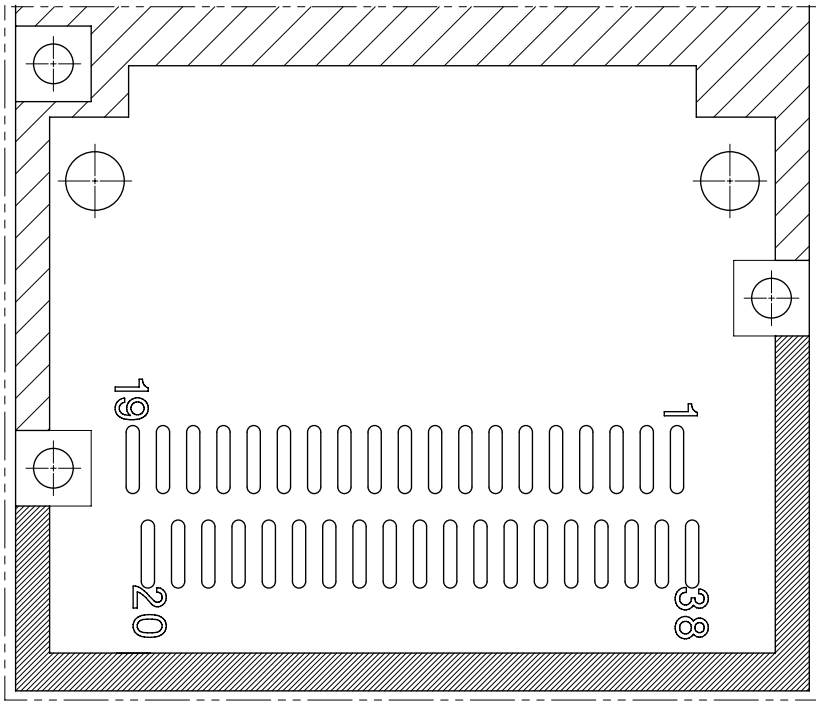


THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION									
DIMENSION UNITS mm		SCALE 1.5:1		CURRENT REV DESC: SEE REVISION TABLE			molex		
GENERAL TOLERANCES (UNLESS SPECIFIED)									
ANGULAR TOL ± 2.0 °		EC NO: 623918					ZQSFP+ 1X1 CAGE ASSY'S (SPRING FINGER) WITH H/S & L/P OPTIONS		
4 PLACES ±		DRWN: VLOKESHA 2019/08/23							
3 PLACES ±		CHK'D: JYEN01 2019/09/11							
2 PLACES ± 0.13		APPR: JCHIANG 2019/09/11					PRODUCT CUSTOMER DRAWING		
1 PLACE ± 0.25		INITIAL REVISION:							
0 PLACES ±		DRWN: PGSHETTY 2015/10/21		DOCUMENT NUMBER		DOC TYPE	DOC PART	REVISION	
		APPR: RCHEN08 2015/11/16		1000141200		PSD	ASY	L1	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIRD ANGLE PROJECTION 		DRAWING D-SIZE	SERIES 100014	MATERIAL NUMBER SEE DRAWING		CUSTOMER GENERAL MARKET	SHEET NUMBER 3 OF 8

DOCUMENT STATUS	P1	RELEASE DATE	2019/09/11	08:13:14
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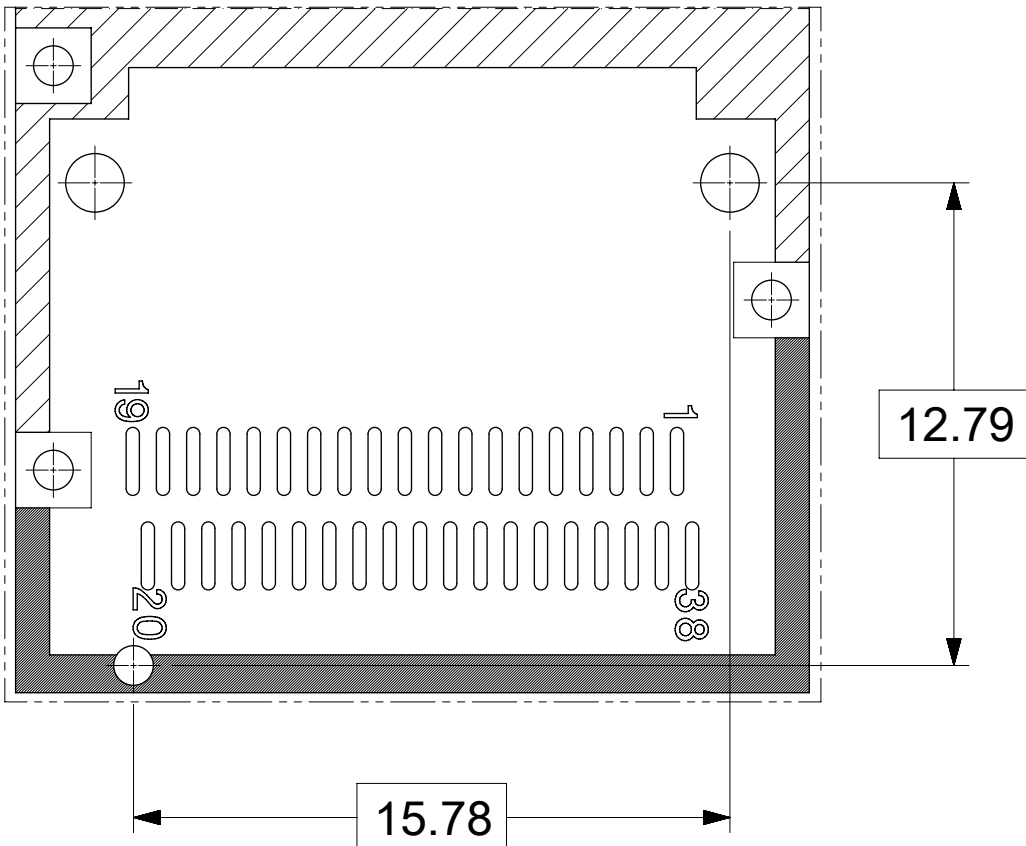
PCB LAYOUT FOR SINGLE SIDED MOUNTING

NO REAR LEGS



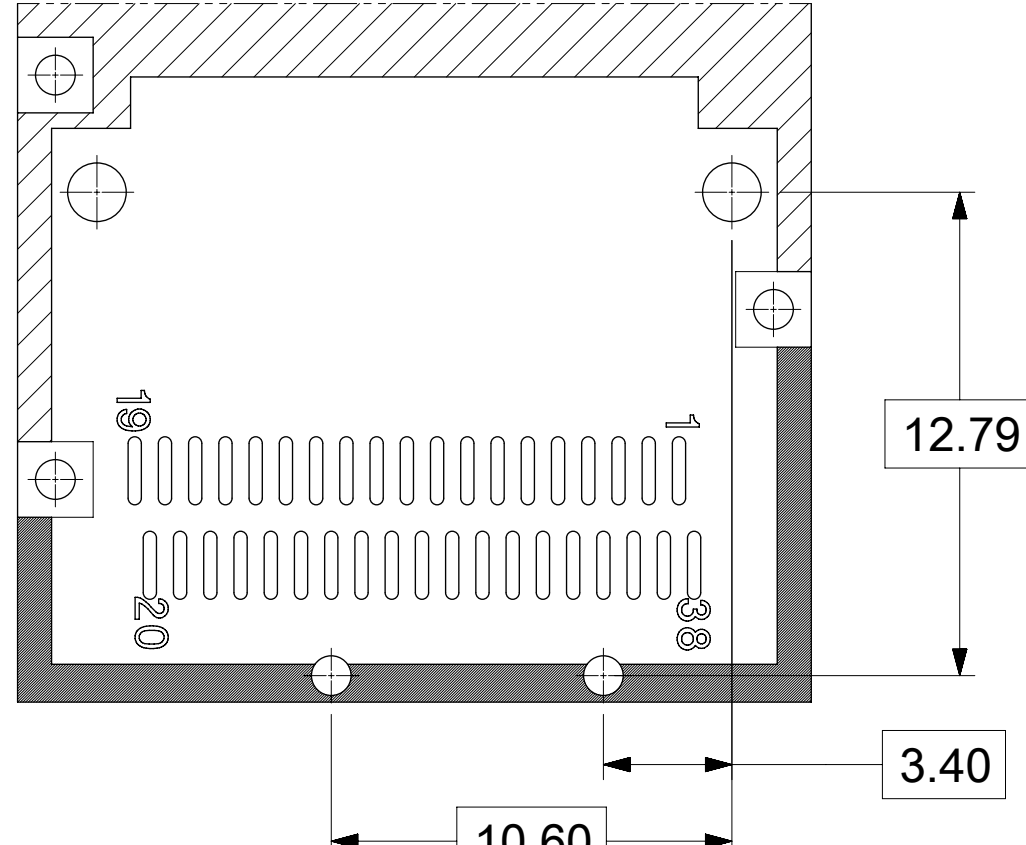
PARTIAL 1
SCALE 5:1

1 REAR LEG

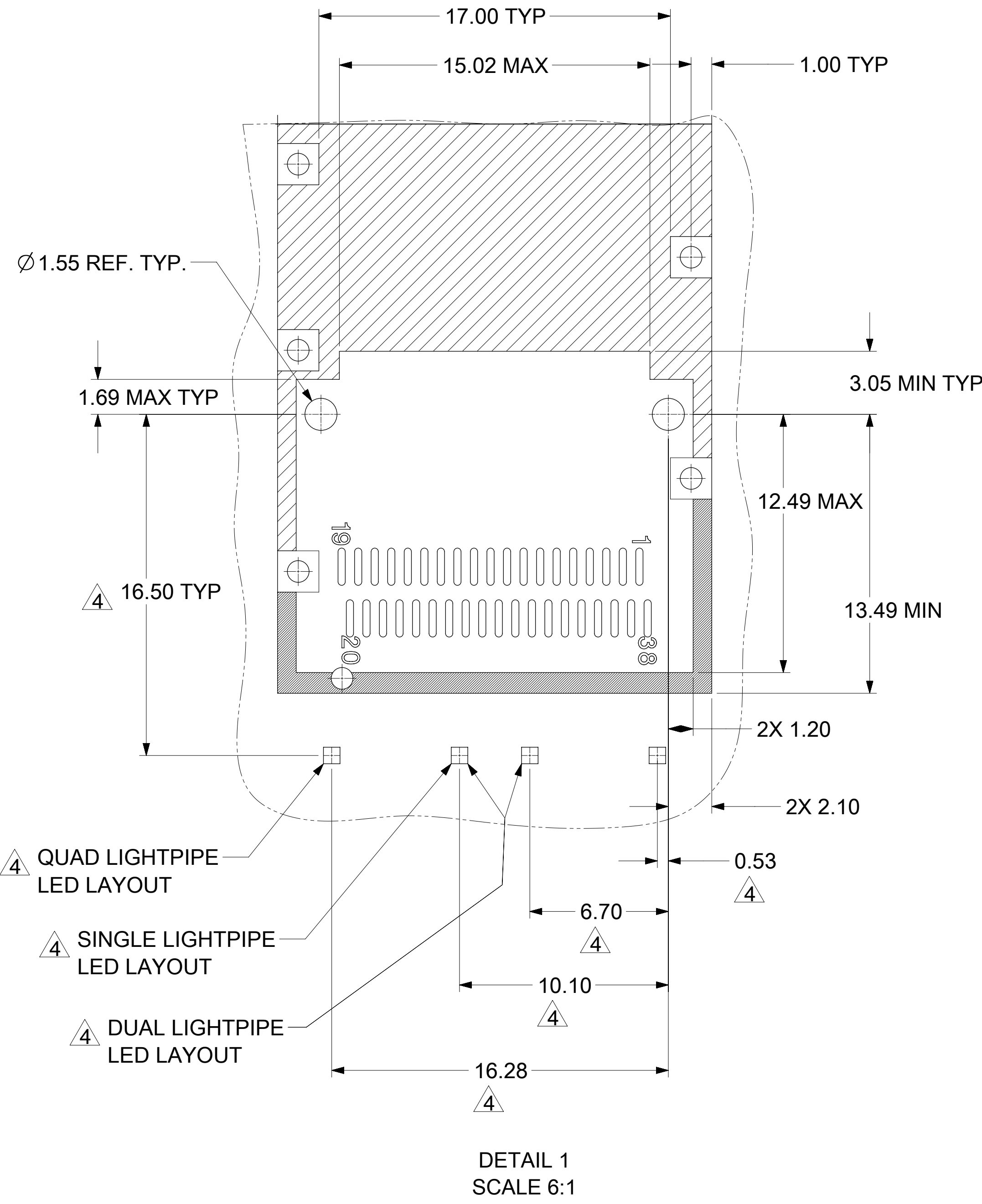


PARTIAL 2
SCALE 5:1

2 REAR LEGS



PARTIAL 3
SCALE 5:1

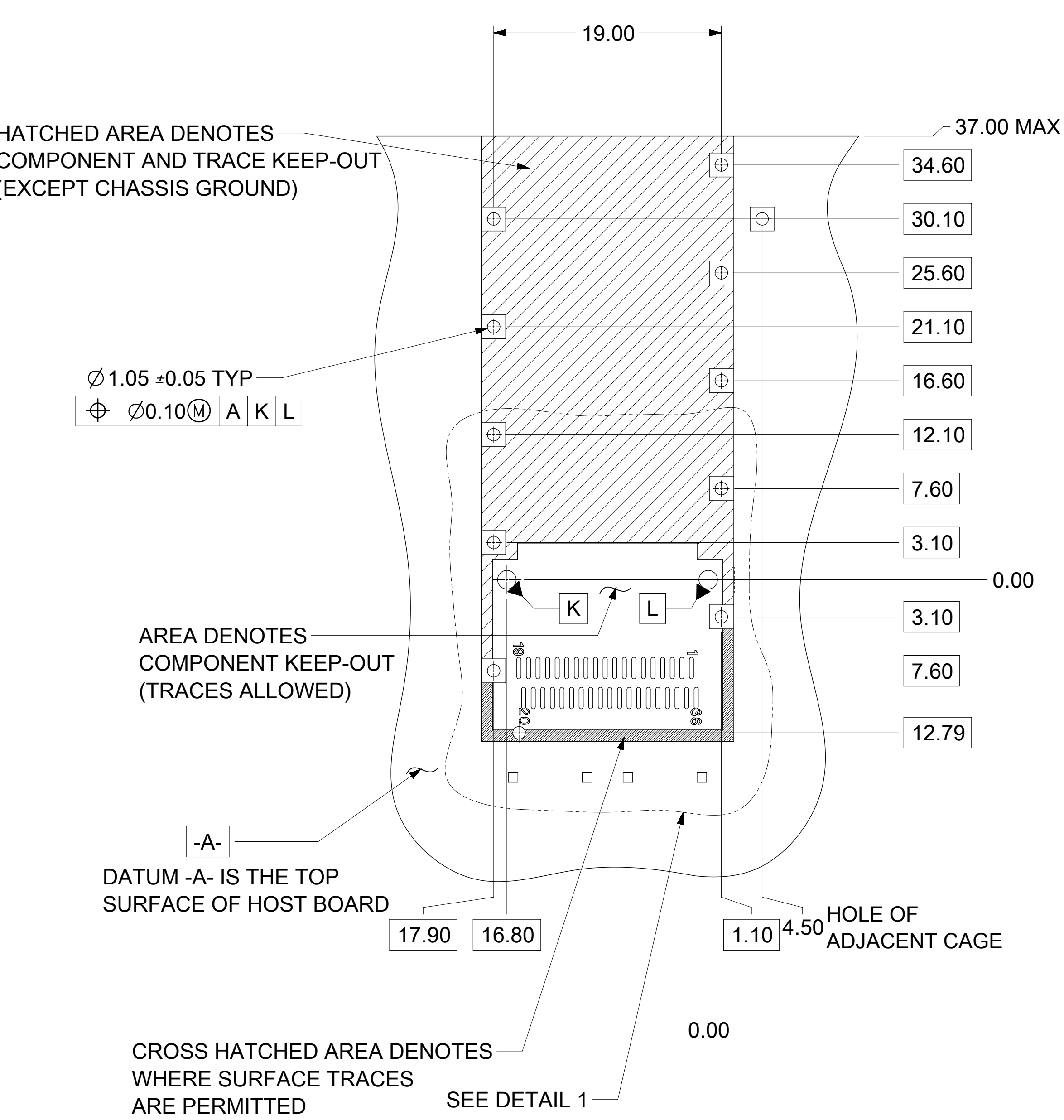


4 QUAD LIGHTPIPE
LED LAYOUT

4 SINGLE LIGHTPIPE
LED LAYOUT

4 DUAL LIGHTPIPE
LED LAYOUT

DETAIL 1
SCALE 6:1



HATCHED AREA DENOTES
COMPONENT AND TRACE KEEP-OUT
(EXCEPT CHASSIS GROUND)

Ø 1.05 ±0.05 TYP
Ø 0.10 (M) A K L

AREA DENOTES
COMPONENT KEEP-OUT
(TRACES ALLOWED)

-A-
DATUM -A- IS THE TOP
SURFACE OF HOST BOARD

CROSS HATCHED AREA DENOTES
WHERE SURFACE TRACES
ARE PERMITTED

SEE DETAIL 1

HOLE OF
ADJACENT CAGE

- NOTES:
1. PADS AND VIAS GO TO CHASSIS GROUND. (RECOMMENDED PADS TO BE 2.00mm SQUARE.)
 2. RECOMMENDED THRU HOLE PLATING INCLUDES HASL, OSP, OR IMMERSION (GOLD, SILVER, OR TIN).
 3. CONNECTOR PAD LAYOUT PER SFF-8663 WILL ACCOMODATE MOLEX CONNECTOR SERIES 170432.
 4. NOTED DIMENSIONS ONLY APPLY TO CAGE ASSEMBLIES WITH LIGHT PIPES.

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION									
DIMENSION UNITS mm		SCALE 3.5:1		CURRENT REV DESC: SEE REVISION TABLE					
GENERAL TOLERANCES (UNLESS SPECIFIED)				EC NO: 623918					
ANGULAR TOL ± 2.0°				DRWN: VLOKESHA 2019/08/23					
4 PLACES ±				CHK'D: JYEN01 2019/09/11					
3 PLACES ±				APPR: JCHIANG 2019/09/11					
2 PLACES ± 0.13				INITIAL REVISION:					
1 PLACE ± 0.25				DRWN: PGSHETTY 2015/10/21					
0 PLACES ±				APPR: RCHEN08 2015/11/16					
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				THIRD ANGLE PROJECTION 		DRAWING D-SIZE		SERIES 100014	
DOCUMENT STATUS P1		RELEASE DATE 2019/09/11 08:13:14		MATERIAL NUMBER SEE DRAWING		CUSTOMER GENERAL MARKET		SHEET NUMBER 4 OF 8	

molex

ZQSFP+ 1X1 CAGE
ASSY'S (SPRING FINGER) WITH H/S & L/P OPTIONS

PRODUCT CUSTOMER DRAWING

DOCUMENT NUMBER 1000141200	DOC TYPE PSD	DOC PART ASY	REVISION L1
--------------------------------------	------------------------	------------------------	-----------------------

PCB LAYOUT FOR BELLY TO BELLY MOUNTING

The main layout shows a rectangular PCB with a central component area. Dimensions are provided in millimeters. A hatched area at the top indicates a keep-out zone. Various holes and features are labeled with callouts K, L, and -A.

HATCHED AREA DENOTES COMPONENT AND TRACE KEEP-OUT (EXCEPT CHASSIS GROUND)

-A-
DATUM -A- IS THE TOP SURFACE OF HOST BOARD

$\varnothing 1.05 \pm 0.05$ TYP
 $\varnothing 0.10$ M A K L

AREA DENOTES COMPONENT KEEP-OUT (TRACES ALLOWED)

HOLES FOR OPTIONAL REAR LEGS

FOR CAGE ASSEMBLIES WITH LIGHT PIPES

CROSS HATCHED AREA DENOTES WHERE SURFACE TRACES ARE PERMITTED

NOTE:
SEE SHEET 4 FOR HOST CONNECTOR DETAIL AND LED LOCATION DETAILS

PARTIAL 1 SCALE 5:1
NO REAR LEGS

PARTIAL 5 SCALE 5:1
1 REAR LEG

PARTIAL 6 SCALE 5:1
2 REAR LEGS

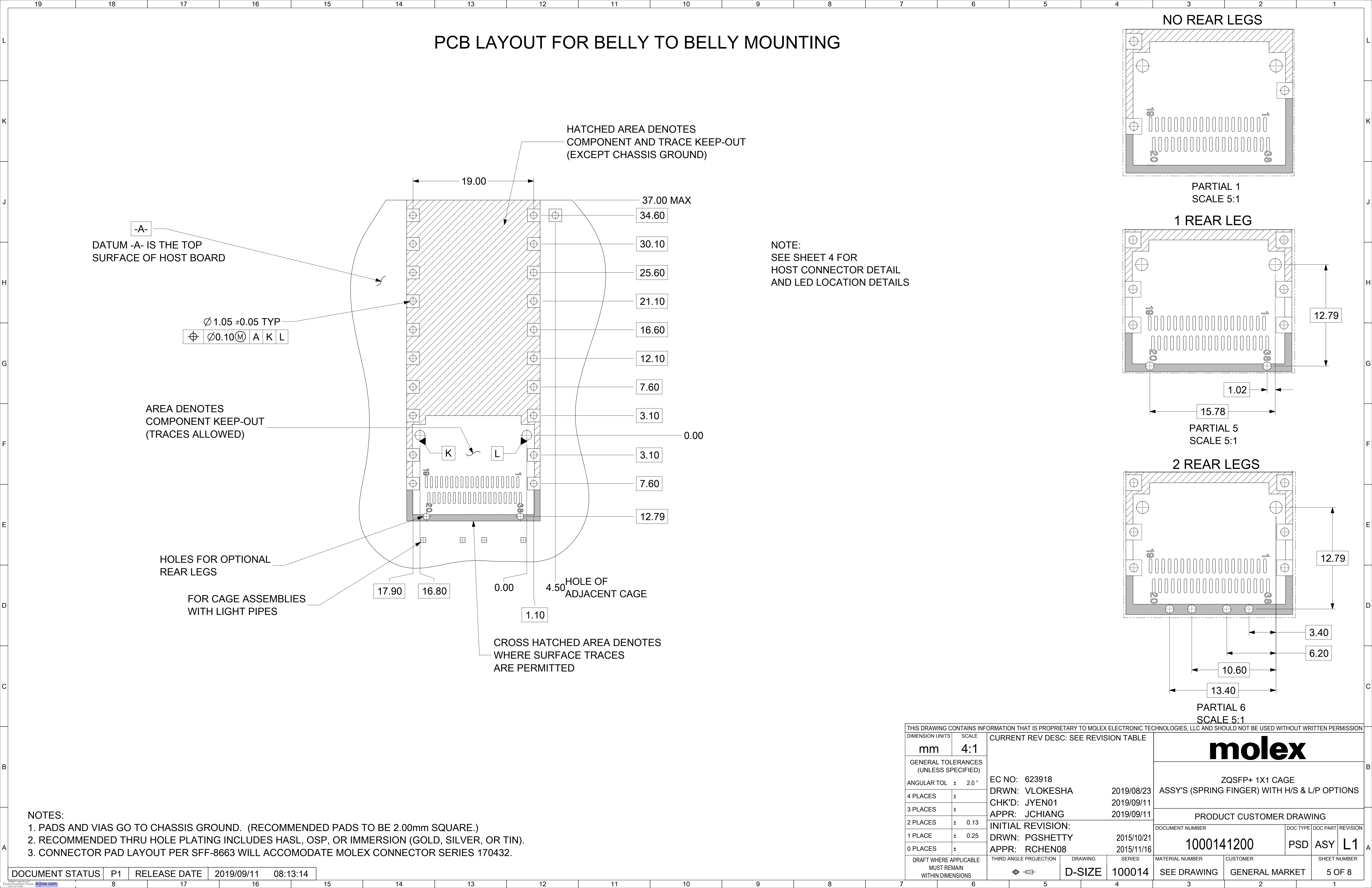
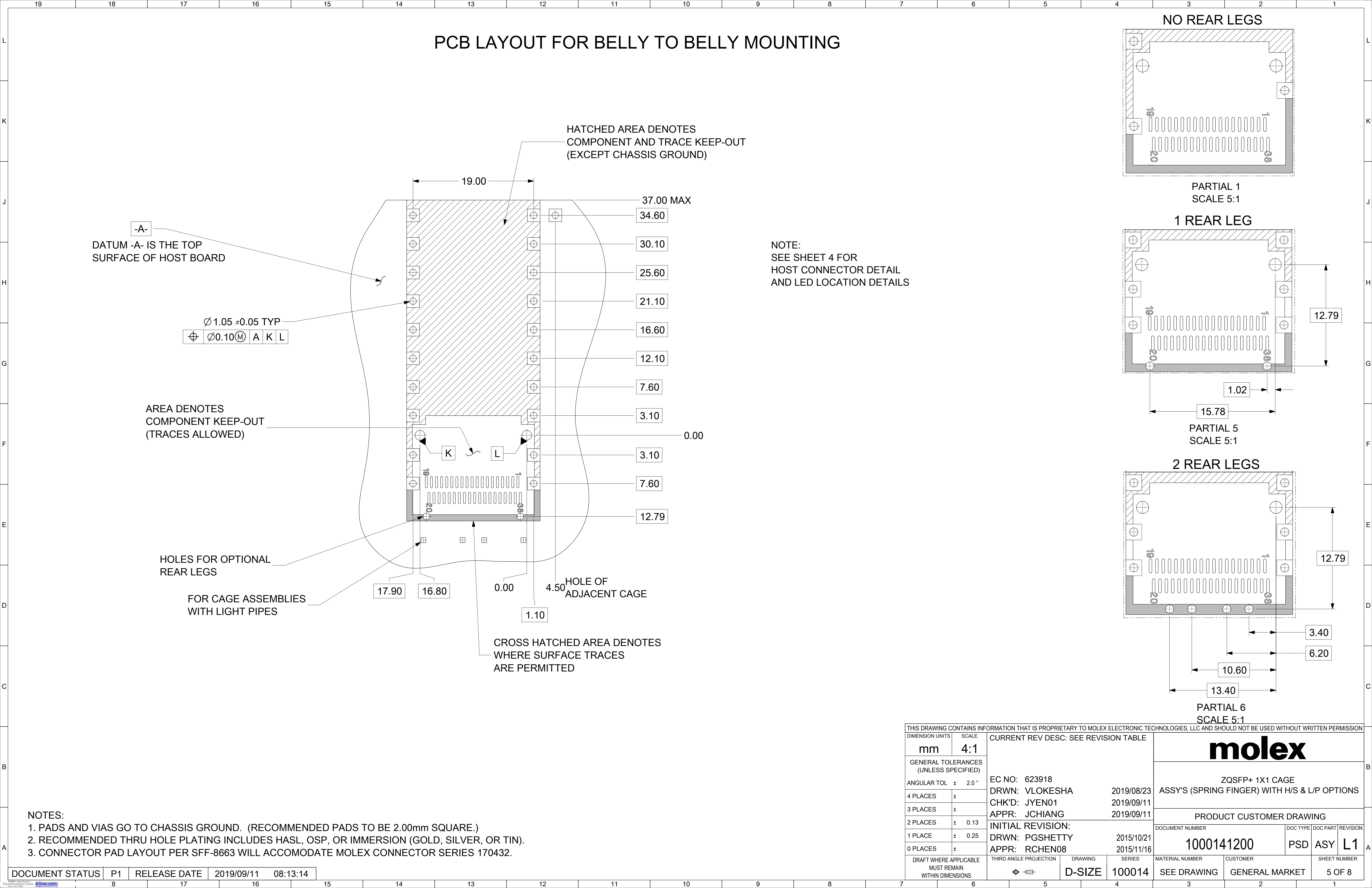
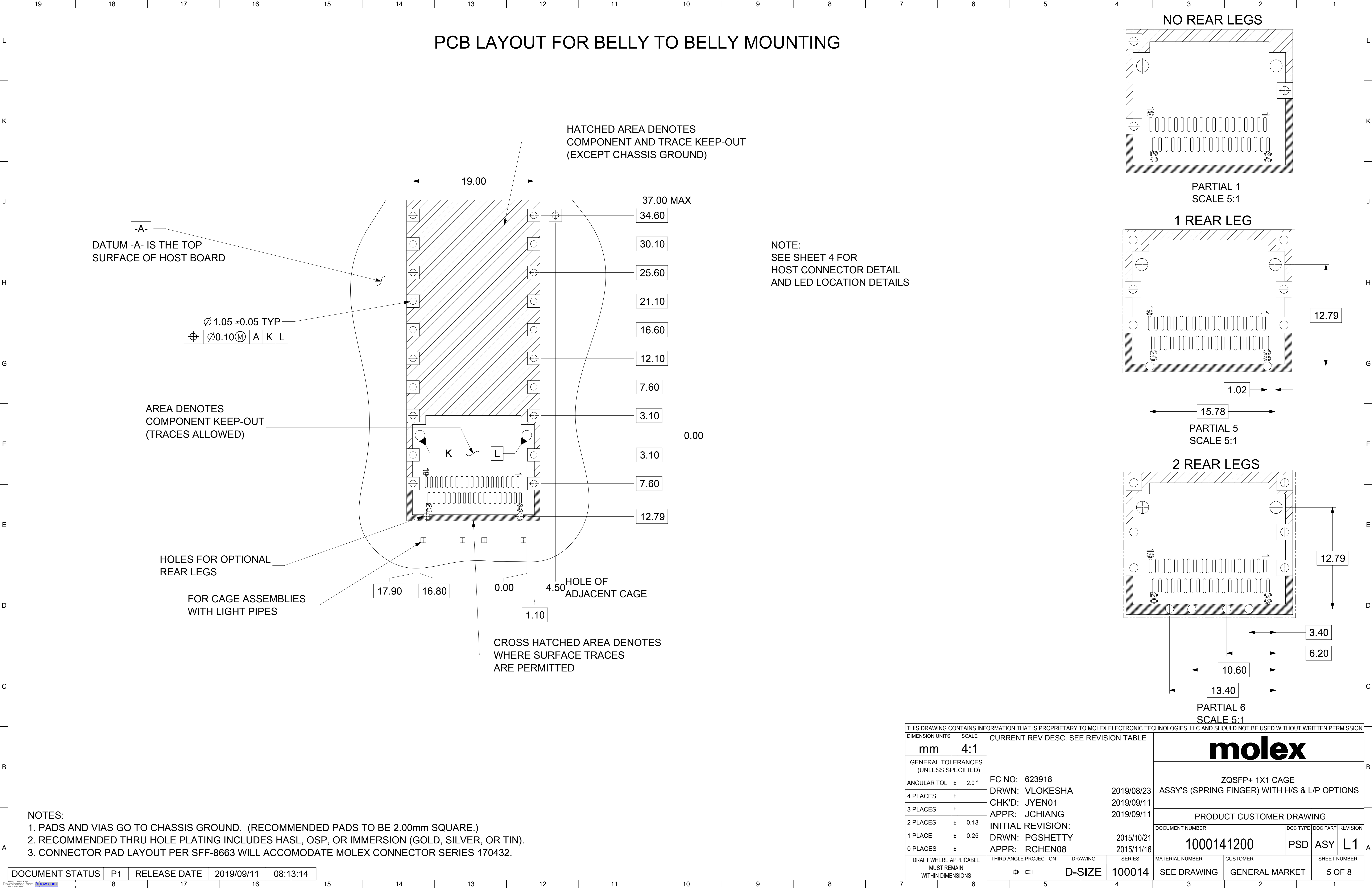
NOTES:
1. PADS AND VIAS GO TO CHASSIS GROUND. (RECOMMENDED PADS TO BE 2.00mm SQUARE.)
2. RECOMMENDED THRU HOLE PLATING INCLUDES HASL, OSP, OR IMMERSION (GOLD, SILVER, OR TIN).
3. CONNECTOR PAD LAYOUT PER SFF-8663 WILL ACCOMMODATE MOLEX CONNECTOR SERIES 170432.

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			
DIMENSION UNITS	SCALE	CURRENT REV DESC: SEE REVISION TABLE	
mm	4:1		
GENERAL TOLERANCES (UNLESS SPECIFIED)			
ANGULAR TOL	$\pm 2.0^\circ$		
4 PLACES	\pm		
3 PLACES	\pm		
2 PLACES	± 0.13		
1 PLACE	± 0.25		
0 PLACES	\pm		
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		THIRD ANGLE PROJECTION	DRAWING
			D-SIZE
		SERIES	100014
		MATERIAL NUMBER	SEE DRAWING
		CUSTOMER	GENERAL MARKET
		SHEET NUMBER	5 OF 8

DOCUMENT STATUS	P1	RELEASE DATE	2019/09/11 08:13:14
Downloaded from Arrow.com			

PRODUCT CUSTOMER DRAWING			
DOCUMENT NUMBER	DOC TYPE	DOC PART	REVISION
1000141200	PSD	ASY	L1

ZQSFP+ 1X1 CAGE ASSY'S (SPRING FINGER) WITH H/S & L/P OPTIONS

[illegible][illegible]

19 18 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

L
K
J
H
G
F
E
D
C
B
A

PCB LAYOUT FOR BELLY TO BELLY MOUNTING

HATCHED AREA DENOTES COMPONENT AND TRACE KEEP-OUT (EXCEPT CHASSIS GROUND)

19.00

37.00 MAX

34.60

30.10

25.60

21.10

16.60

12.10

7.60

3.10

0.00

3.10

7.60

12.79

0.00

4.50 HOLE OF ADJACENT CAGE

1.10

CROSS HATCHED AREA DENOTES WHERE SURFACE TRACES ARE PERMITTED

17.90

16.80

0.00

1.02

15.78

12.79

12.79

3.40

6.20

10.60

13.40

NO REAR LEGS

PARTIAL 1
SCALE 5:1

1 REAR LEG

PARTIAL 5
SCALE 5:1

2 REAR LEGS

PARTIAL 6
SCALE 5:1

NOTE:
SEE SHEET 4 FOR
HOST CONNECTOR DETAIL
AND LED LOCATION DETAILS

DATUM -A- IS THE TOP
SURFACE OF HOST BOARD

Ø 1.05 ±0.05 TYP

Ø 0.10 (M) A K L

AREA DENOTES
COMPONENT KEEP-OUT
(TRACES ALLOWED)

HOLES FOR OPTIONAL
REAR LEGS

FOR CAGE ASSEMBLIES
WITH LIGHT PIPES

NOTES:
1. PADS AND VIAS GO TO CHASSIS GROUND. (RECOMMENDED PADS TO BE 2.00mm SQUARE.)
2. RECOMMENDED THRU HOLE PLATING INCLUDES HASL, OSP, OR IMMERSION (GOLD, SILVER, OR TIN).
3. CONNECTOR PAD LAYOUT PER SFF-8663 WILL ACCOMODATE MOLEX CONNECTOR SERIES 170432.

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION			
DIMENSION UNITS mm		SCALE 4:1	
GENERAL TOLERANCES (UNLESS SPECIFIED)		CURRENT REV DESC: SEE REVISION TABLE	
ANGULAR TOL	± 2.0°	EC NO: 623918	
4 PLACES	±	DRWN: VLOKESHA 2019/08/23	
3 PLACES	±	CHK'D: JYEN01 2019/09/11	
2 PLACES	± 0.13	APPR: JCHIANG 2019/09/11	
1 PLACE	± 0.25	INITIAL REVISION:	
0 PLACES	±	DRWN: PGSHETTY 2015/10/21	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS		APPR: RCHEN08 2015/11/16	
THIRD ANGLE PROJECTION		DRAWING SERIES	
D-SIZE		100014	
MATERIAL NUMBER		CUSTOMER	
SEE DRAWING		GENERAL MARKET	
DOCUMENT NUMBER		SHEET NUMBER	
1000141200		5 OF 8	
DOC TYPE		REVISON	
PSD		L1	

DOCUMENT STATUS P1 RELEASE DATE 2019/09/11 08:13:14

8 17 16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

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0.15±0.10
BEZEL OPENING BELOW
PCB PAD SURFACE

0.15±0.10
BEZEL OPENING ABOVE
PCB PAD SURFACE

43.8 REF (BEZEL CENTERLINE)
43.0±0.3 (BACK OF BEZEL)

9.78 REF
(TOP OF CAGE TO PAD SURFACE)

1.60 REF

SCALE 2.25:1

Technical drawing of a 2x2 array of square holes in a plate. The plate has a total width of 20.00 ± 0.10 and a total height of 20.00 ± 0.10 . The holes are spaced 10.00 apart horizontally and 10.15 ± 0.10 apart vertically. The distance from the hole center to the nearest edge is 7.86 TYP. The hole diameter is $\varnothing 2.67$ TYP. A note "SEE NOTE 1" points to the vertical spacing. A corner chamfer is shown with a dimension of $3 \ 2.40$ MIN. The drawing is at a scale of 2:1.

PORT CL

12.00 QUAD LP

4.00 DUAL LP

Ø2.67 TYP

7.86 TYP

10.15 ±0.10

SEE NOTE 1

10.15 ±0.10

7.86 TYP

3 2.40 MIN

R0.3 TYP

2X 20.00 ±0.10

SCALE 2:1

1. PCB THICKNESS VARIATION MUST BE CONSIDERED WHEN DETERMINING BEZEL OPENING LOCATION.
2. NOTED DIMENSIONS ONLY APPLY TO CAGE ASSEMBLIES WITH LIGHT PIPES.
3. THIS DIMENSION IS FOR REFERENCE ONLY. USER CAN MODIFY UT DEPENDS ON APPLICATION.
(THIS DIMENSION VARIES BASED ON DISTANCE OF "HOLE OF ADJACENT CAGE" ON PCB LAYOUT.)

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0.15±0.10
BEZEL OPENING BELOW
PCB PAD SURFACE

43.8 REF (BEZEL CETERLINE)

43.0±0.3 (BACK OF BEZEL)

CUTAWAY2

9.78 REF
(TOP OF CAGE TO PAD SURFACE)

1.60 REF

SCALE 2.25:1

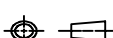
Technical drawing of a mechanical part, likely a bracket or support, showing dimensions and tolerances.

Dimensions and Tolerances:

- Overall Width: 20.00 ± 0.10
- Central Cutout Width: 10.15 ± 0.10
- Overall Height: 7.86 TYP
- Hole Diameter: $\varnothing 2.67$
- Fillet Radius: $R0.3$ TYP
- Surface Texture: 2.40 MIN

SCALE 2:1

Technical drawing of a 4-pin D-subminiature connector. The drawing shows a side view of the connector with dimensions in millimeters. Key dimensions include: overall width 20.00 ± 0.10, overall height 12.00, pin pitch 2.54 (labeled as 2.54 MIN with a triangle symbol), pin diameter Ø2.67 TYP, and pin spacing 4.00. The drawing also indicates a 4-pin configuration (QUAD LP) and a 2-pin configuration (DUAL LP). The drawing is scaled at 2:1.

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION																
DIMENSION UNITS		SCALE		CURRENT REV DESC: SEE REVISION TABLE			<div>molex</div>									
mm		2.5:1														
GENERAL TOLERANCES (UNLESS SPECIFIED)				EC NO: 623918 DRWN: VLOKESHA2019/08/23 CHK'D: JYEN012019/09/11 APPR: JCHIANG2019/09/11			ZQSFP+ 1X1 CAGE ASSY'S (SPRING FINGER) WITH H/S & L/P OPTIONS									
ANGULAR TOL ± 2.0 °																
4 PLACES		±														
3 PLACES		±		INITIAL REVISION: DRWN: PGSHETTY2015/10/21 APPR: RCHEON082015/11/16			DOCUMENT NUMBER 1000141200			DOC TYPE PSD	DOC PART ASY	REVISION L1				
2 PLACES		± 0.13														
1 PLACE		± 0.25														
0 PLACES		±		THIRD ANGLE PROJECTION 			DRAWING D-SIZE		SERIES 100014		MATERIAL NUMBER SEE DRAWING		CUSTOMER GENERAL MARKET		SHEET NUMBER 6 OF 8	
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS																

