

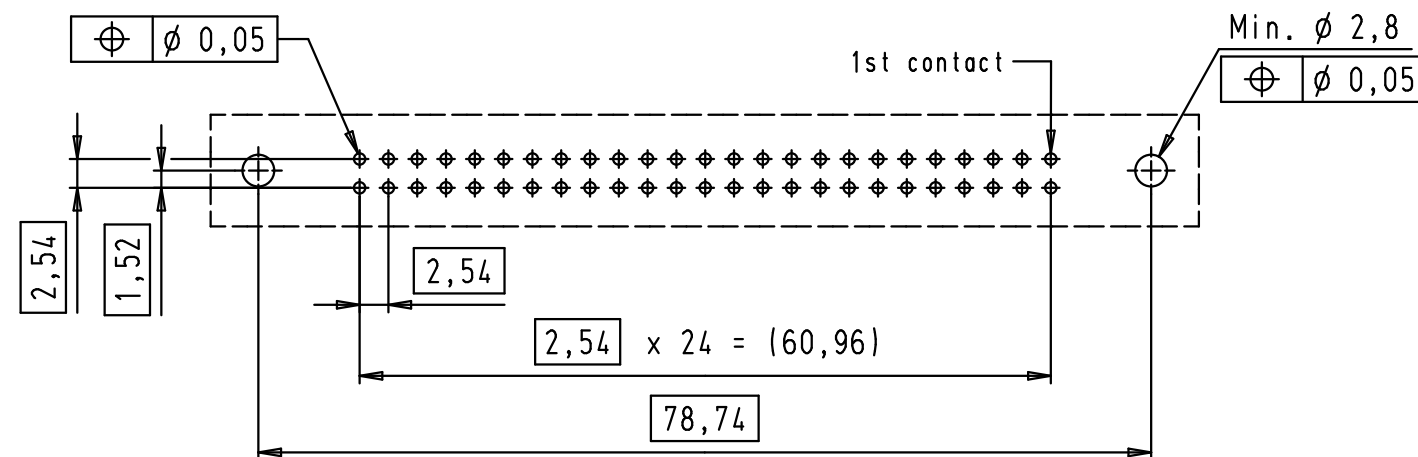
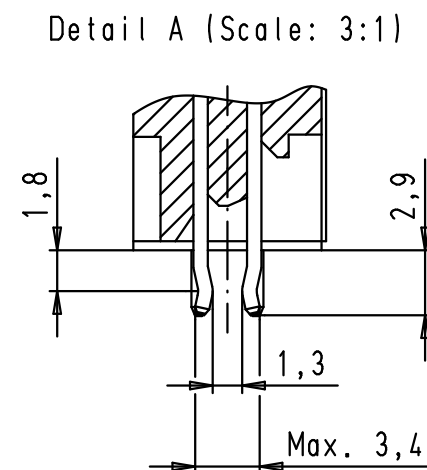
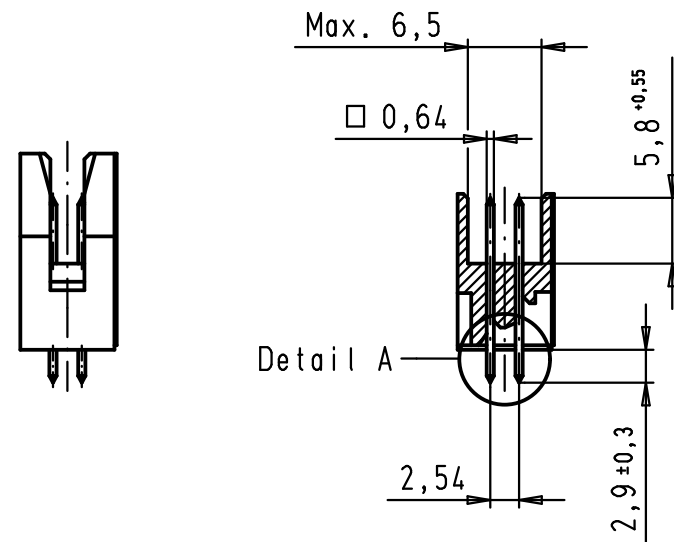
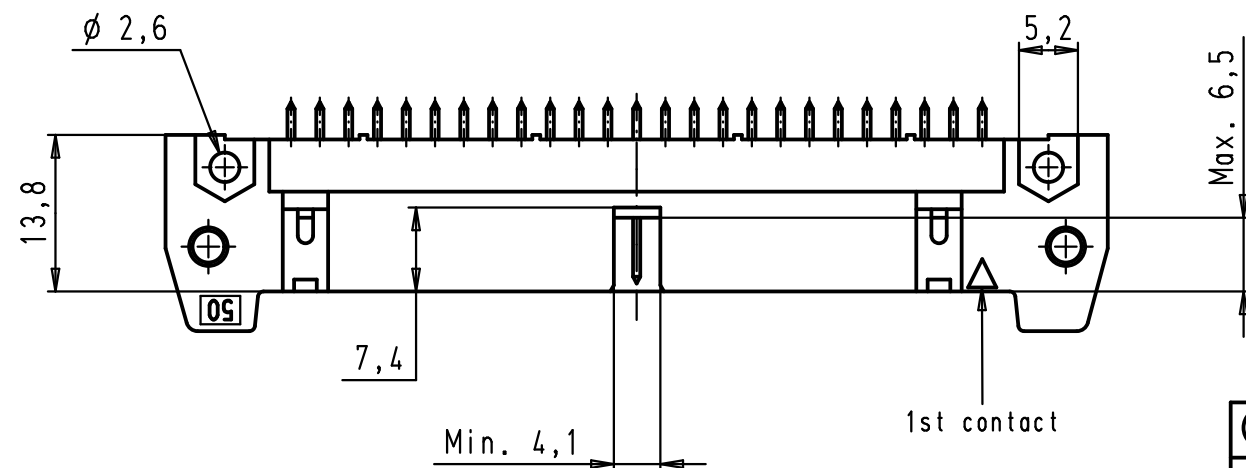
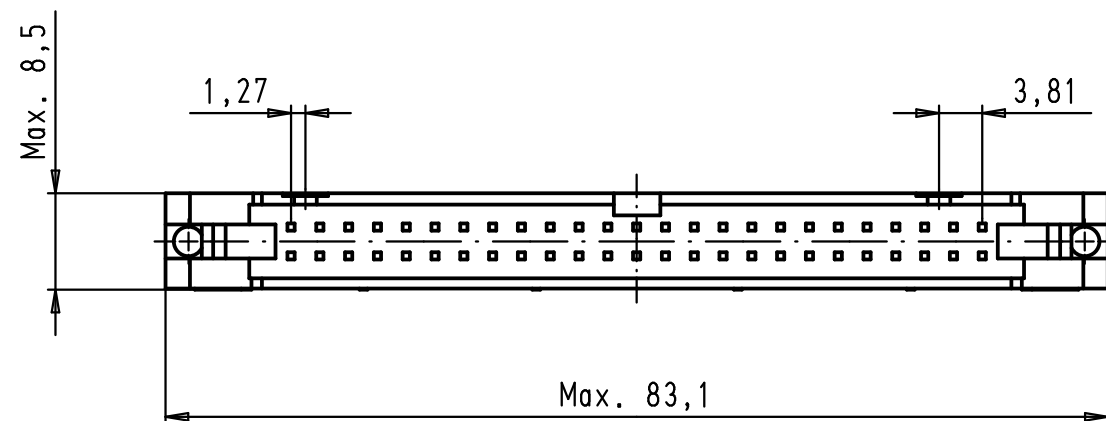
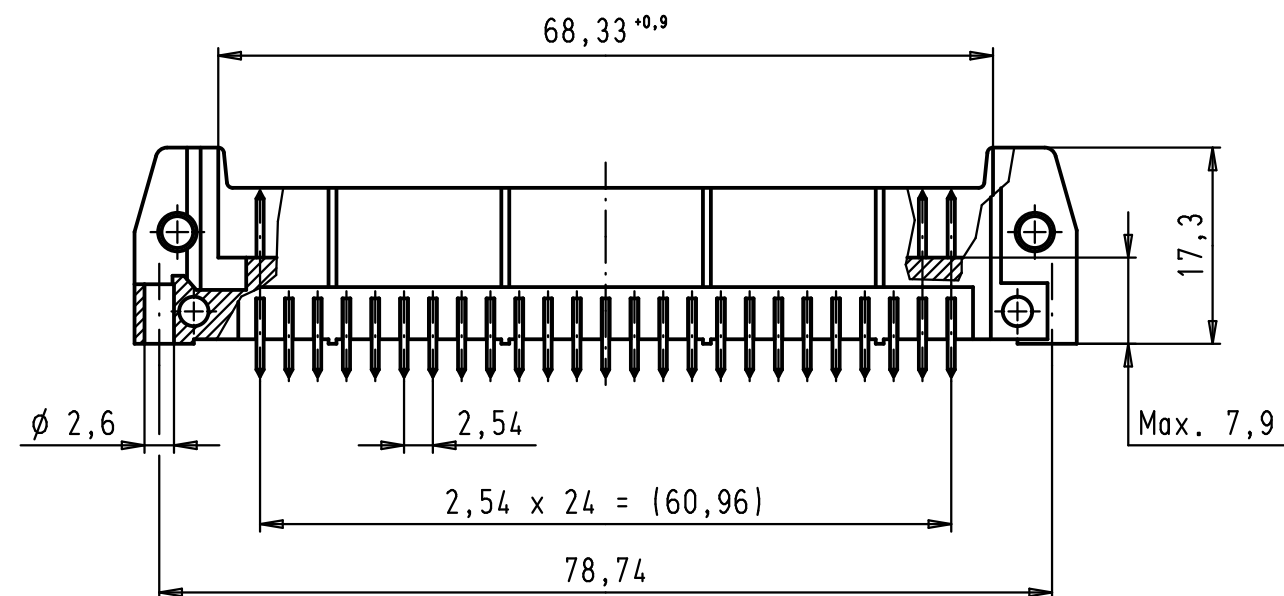
E

D

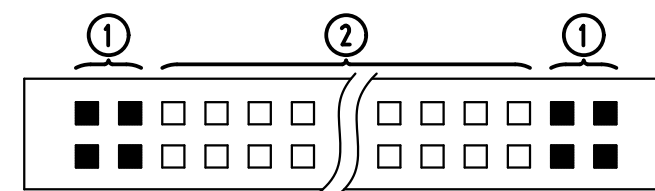
C

B

A



PCB layout, component side



□ Straight contact
■ Kinked contact

① Kinked pins
PCB thickness from 1,50 to 1,94 mm after Cu + Sn plating
with non remelted plated through holes ϕ 0,85 to ϕ 1,05 mm
Maximum insertion force = 125 N
Minimum retention force = 3 N

② Non kinked pins
Solder pins for PCB connections
 $\phi 1 \pm 0,1$ according to IEC 60 603-13

09 19 550 7024	3
09 19 550 6024	2
09 19 550 5024	0,76 μ m Au
Part number	Performance level

				Det.	Name	 All Dim. in mm Orig. Size DIN A 3	SEK 19 Male Connector Standard 50 poles High temperature, straight kinked pins, without locking levers	Maßstab/ Scale	
			Detail.	25/01/08	PK		1,5:1		
			Insp.						
			Stand.						
			HARTING EURL F-95972 Paris					TB 09 19 550 X02X	Blatt/ Page
34800	25/01/08	PK						Sub.	1 2
Mod.	Det.	Name							