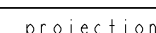
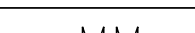

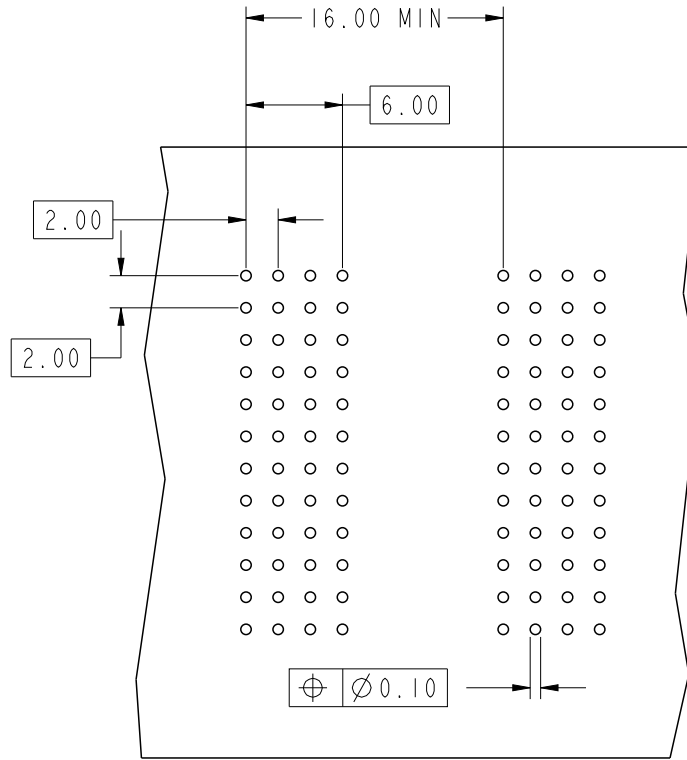


spec ref		*		dr	Terran Huang	2010/07/09			size	A4	scale	11:10				
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED		eng	Narayanan, Aru	2021/01/27			ecn no	ELX-I-39783-1						
ISO 406				chr	-	-				rel level	Released					
ISO 1101				appr	Kuriakose, San	2021/01/28					product family		METRAL			
surface 3.200			linear	0.X	±0.3	Amphenol FCI		title		METRAL SIGNAL HEADER		dwg no	88924		rev	AW
				0.XX	±0.13											
				0.XXX	±.050											
ISO 1302		angular	0°	±2°	amphenol-icc.com		cat. no.		-		Product - Customer Drw		sheet 1 of 13			



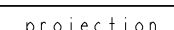
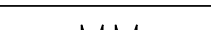
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CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
13	8.25	4.30
14	8.25	13.60
19	8.00	4.30
20	8.00	13.60
22	5.00	12.10
23	8.00	17.70
25	5.75	15.60
40	5.00	15.60

REQUIRED PC BOARD LAYOUT
COMPONENT SIDE
SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION

spec ref		*		dr	Terran Huang	2010/07/09	<div>projection</div>	<div>MM</div>	size	A4	scale	21:10			
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED			eng	Narayanan, Aru	2021/01/27			ecn no	ELX-I-39783-1					
				chr	-	-									
ISO 406					appr	Kuriakose, San	2021/01/28	product family		METRAL		rel level	Released		
ISO 1101															
surface	3.200	linear	0.X	±0.3	Amphenol FCI	title	METRAL SIGNAL HEADER				dwg no	88924		rev	AW
			0.XX	±0.13											
			0.XXX	±.050											
ISO 1302	angular	0°	±2°	amphenol-icc.com	cat. no.	-	Product - Customer Drw				sheet 2 of 13				

Creo File: ELX-MC-AAC, REV F, 2020-12-21

[illegible]

spec ref		*		dr	Terran Huang	2010/07/09	<div>projection</div> 	<div>MM</div> 	size	A4	scale	11:10			
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED			eng	Narayanan, Aru	2021/01/27			ecn no	ELX-I-39783-1					
				chr	-	-									
				appr	Kuriakose, San	2021/01/28							product family		METRAL
surface 3.200 <div>ISO 1302</div> <div>✓</div>	linear	0.X	±0.3	Amphenol FCI	title				METRAL SIGNAL HEADER		dwg no	88924		rev	AW
		0.XX	±0.13												
		0.XXX	±.050												
ISO 1302	angular	0°	±2°	amphenol-icc.com	cat. no.		-		Product - Customer Drw				sheet 3 of 13		

A

B

C

D

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						MOD. 3						MOD. 4						MOD. 5						MOD. 6						MOD. 7						MOD. 8					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47
88924-X06LF	D	3	2	2	2	3	3	3	3	2	2	2	3	3	2	2	3	3	1	1	1	1	3	3	1	1	1	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	
	C	3	2	2	2	3	3	3	3	2	2	2	3	3	2	2	3	3	1	1	1	1	3	1	1	3	1	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	
	B	3	2	2	2	3	3	3	3	2	2	2	3	3	2	2	3	3	1	1	1	1	3	1	1	1	3	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	
	A	3	2	2	2	3	3	3	3	2	2	2	3	3	2	2	3	3	1	1	1	1	3	1	3	1	3	1	1	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47
88924-X07LF	D	3	4	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	4	3	3	3	3	3	3	3	19	3	3	3	3	3	3	
	C	3	4	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	4	3	3	3	3	3	3	3	19	3	3	3	3	3	3	3
	B	3	4	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	4	3	3	3	3	3	3	3	19	3	3	3	3	3	3	3
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						MOD. 3						MOD. 4						MOD. 5						MOD. 6						MOD. 7						MOD. 8																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																														
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																								
88924-X08LF	D	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	3	

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8										
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46
88924-X09LF	D	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	
	C	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	
	B	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	
	A	3	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	3	

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	
88924-X10LF	D	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1		
	C	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
	B	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

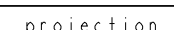
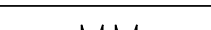
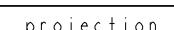
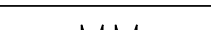

spec ref		*		dr		Terran Huang	2010/07/09		projection		MM		size		A4		scale		11:10		
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED				eng		Narayanan, Aru		2021/01/27						ecn no		ELX-I-39783-1			
ISO 406						chr		-		-						rel level		Released			
ISO 1101						appr		Kuriakose, San		2021/01/28						product family		METRAL			
surface 3.200		linear		0.X		±0.3		Amphenol FCI		title		METRAL SIGNAL HEADER		dwg no		88924		rev		AW	
ISO 1302				0.XX		±0.13															
				0.XXX		±0.050															
angular		0°		±2°		amphenol-icc.com		cat. no.		-		Product - Customer Drw		sheet 4 of 13							

Creo File:ELX-MC-AAC,REV F,2020-12-21

[illegible][illegible][illegible]

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						MOD. 3						MOD. 4						MOD. 5						MOD. 6						MOD. 7						MOD. 8					
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47
88924-X14LF	D	4	4	4	4	4	4	4	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	4	4	4	4	4	4	
	C	3	3	3	3	3	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	3	3	3	3	3		
	B	3	3	3	3	3	3	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	3	3	3	3	3	
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[illegible]

spec ref		*		dr		Terran Huang	2010/07/09		projection						size		A4		scale		11:10						
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED		eng		Narayanan, Aru		2021/01/27						ecn no		ELX-I-39783-1											
ISO 406				chr		-		-						rel level		Released											
ISO 1101				appr		Kuriakose, San		2021/01/28						product family		METRAL											
surface 3.200				linear		0.X		±0.3		Amphenol FCI		title		METRAL SIGNAL HEADER		dwg no		88924		rev		AW					
ISO 1302																								0.XX		±0.13	
																								0.XXX		±.050	
angular		0°		±2°		amphenol-icc.com		cat. no.		-		Product - Customer Drw		sheet 5 of 13													

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C

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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8										
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						MOD. 3						MOD. 4						MOD. 5						MOD. 6						MOD. 7						MOD. 8						
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	A	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6	-	6

spec ref		*		dr	Terran Huang	2010/07/09			size	A4	scale	11:10	
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED		eng	Narayanan, Aru	2021/01/27			ecn no	ELX-I-39783-1			
ISO 406 ISO 1101				chr	-	-			rel level	Released			
				appr	Kuriakose, San	2021/01/28	product family		METRAL				
surface 3.200 ISO 1302		linear	0.X	±0.3	Amphenol FCi	title	METRAL SIGNAL HEADER 8 MOD, 4 ROW PRESS-FIT		dwg no	88924		rev	AW
			0.XX	±0.13									
		0.XXX	±.050	amphenol-icc.com									
		angular	0°	±2°									

Creo File:ELX-MC-AAC,REV F,2020-12-21

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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8															
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48			
88924-X26LF	D	6	6	6	6	6	20	20	20	20	20	20	20	6	6	6	6	6	20	20	20	20	20	20	20	6	6	6	6	6	6	6	6	6	6	6	6	6	20	20	20	20	20	20	20	6	6	6	6			
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8															
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	C	19	19	19	19	19	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	19	19	19	19	19		
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8															
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8															
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8															
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	C	14	20	14	20	14	20	6	14	6	14	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	20	20	20	20	20	
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spec ref		*		dr		Terran Huang		2010/07/09		projection		MM		size		A4		scale		11:10	
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED				eng		Narayanan, Aru		2021/01/27						ecn no		ELX-I-39783-1			
ISO 406						chr		-		-						rel level		Released			
ISO 1101						appr		Kuriakose, San		2021/01/28						product family		METRAL			
surface 3.200		linear		0.X		±0.3		Amphenol FCI		title		METRAL SIGNAL HEADER		dwg no		88924		rev		AW	
0.XX				±0.13																	
0.XXX				±.050																	
ISO 1302		angular		0°		±2°		amphenol-icc.com		cat. no.		-		Product - Customer Drw		sheet 8 of 13					

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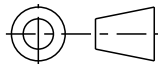

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
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	C	13	19	13	19	13	19	13	19	13	19	13	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	19	19	19	19	19	19
	B	19	19	19	19	19	19	19	19	19	19	19	19	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	19	19	19	19	19	19
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8													
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
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	C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	3	2	4	2	
	B	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	3	2	4	2	
	A	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	3	2	4	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
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88924-X34LF	D	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	3	3	2	4	2	2	
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8											
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spec ref		*		dr		Terran Huang		2010/07/09		projection		MM		size		A4		scale		11:10	
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED		eng		Narayanan, Aru		2021/01/27						ecn no		ELX-I-39783-1					
ISO 406				chr		-		-						rel level		Released					
ISO 1101				appr		Kuriakose, San		2021/01/28		product family		METRAL									
surface 3.200		linear		0.X		±0.3		Amphenol FCI		title		METRAL SIGNAL HEADER		dwg no		88924		rev		AW	
				0.XX		±0.13						8 MOD, 4 ROW PRESS-FIT									
ISO 1302		angular		0°		±2°		amphenol-icc.com		cat. no.		-		Product - Customer Drw				sheet 9 of 13			

Creo File:ELX-MC-AAC,REV F,2020-12-21

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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																		
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spec ref		*		dr		Terran Huang		2010/07/09		projection		MM		size		A4		scale		1:10	
tolerance std		ISO 406		eng		Narayanan, Aru		2021/01/27		chr		-		ecn no		ELX-I-39783-1		rel level		Released	
ISO 1101		TOLERANCES UNLESS OTHERWISE SPECIFIED		appr		Kuriakose, San		2021/01/28		product family		METRAL		dwg no		88924		rev		AW	
surface 3.200		linear		0.X		±0.3		Amphenol FCI		title		METRAL SIGNAL HEADER		cat. no.		-		Product - Customer Drw		sheet 10 of 13	
ISO 1302		angular		0°		±2°		amphenol-icc.com		8 MOD, 4 ROW PRESS-FIT		-		-		-		-		-	

Creo File:ELX-MC-AAC,REV F,2020-12-21

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PDS: Rev :AW

STATUS:Released

Printed: Jan 28, 2021

A

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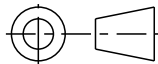

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																	
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8															
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spec ref		*		dr		Terran Huang	2010/07/09		<div>projection</div> <div></div>	<div>MM</div> <div></div>	size		A4	scale		11:10	
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED				eng		Narayanan, Aru			2021/01/27		ecn no		ELX-I-39783-1		
ISO 406 ISO 1101						chr		-			-		rel level		Released		
ISO 1302		angular		0°		±2°		amphenol-icc.com			cat. no.		-		Product - Customer Drw		sheet 11 of 13

Creo File:ELX-MC-AC,REV F,2020-12-21

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METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8												
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	C	I	I	3	I	I	I	I	I	3	I	I	I	I	I	3	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	3	3	I	I	I	I	3	3	I	I	I	I
	B	I	I	I	I	I	3	I	I	I	I	I	3	I	I	I	I	I	3	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	
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	C	2	2	2	2	2	2	2	2	2	2	I	I	I	2	2	2	2	2	2	2	2	2	I	I	I	2	2	2	2	2	2	2	2	2	2	2	2	2	I	2	2	I	I	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	I	I	I	2	2	2	2	2	2	2	2	2	I	I	I	2	2	2	2	2	2	2	2	2	2	2	2	2	I	I	I	2	2	2	2	
	A	4	4	2	2	2	2	2	2	2	2	I	I	I	2	2	2	2	2	2	2	2	2	2	I	I	I	2	2	2	2	2	2	2	2	2	2	2	2	2	2	I	I	I	4	4	4	4

spec ref		*		dr		Terran Huang		2010/07/09		projection		MM		size		A4		scale		11:10	
tolerance std		ISO 406		eng		Narayanan, Aru		2021/01/27		chr		-		ecn no		ELX-I-39783-1		rel level		Released	
ISO 1101		TOLERANCES UNLESS OTHERWISE SPECIFIED		appr		Kuriakose, San		2021/01/28		product family		METRAL		dwg no		88924		rev		AW	
surface 3.200		linear		0.X		±0.3		Amphenol FCI		title		METRAL SIGNAL HEADER		cat. no.		-		Product - Customer Drw		sheet 12 of 13	
ISO 1302		angular		0°		±2°		amphenol-icc.com		8 MOD, 4 ROW PRESS-FIT		-		-		-		-		-	

Creo File:ELX-MC-ACC,REV F,2020-12-21

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3

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A





B

C

D

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48		
88924-X51LF	D	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9		
	C	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	
	B	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	9	
	A	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					MOD. 3					MOD. 4					MOD. 5					MOD. 6					MOD. 7					MOD. 8														
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48		
88924-X52LF	D	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	
	C	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10
	A	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10	10

NOTES:

- FOR DIM A, AND B SEE SHEET 2 AND UP.
- MATERIAL : BODY : THERMOPLASTIC UL94-V0. 
: CONTACT : COPPER ALLOY.
- FOR PLATING PERFORMANCE REFER DRAWING # 10159408. 
- ALL PRODUCTS WITH PART NUMBERS SHOWN IN SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES. IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P" WILL BE ADDED TO THE END OF THE PART NUMBER. EXAMPLE: XXXXX-XXXPLF
- PRODUCT SPECIFICATION: GS-12-180
- APPLICATION SPECIFICATION: BUS-20-073
- AFTER INSERTION INTO BOARD WITH QUALIFIED TOOLING.
- THE PRODUCTS MEET THE EUROPEAN UNION DIRECTIVE AND OTHER COUNTRY REGULATIONS 
AS DESCRIBED IN GS-47-0004.
- ALL THE PRODUCTS WILL WITHSTAND EXPOSURE TO 260°C FOR 60 SECONDS 
IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN.
THE Au CONTACT SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

10. A  SYMBOL WILL BE NEXT TO ANY DIMENSION, VIEW, OR NOTE WHICH HAS BEEN MODIFIED WITH THE CURRENT REVISION.

11. 88924-XYLF.

↑ 'X' REFER DRAWING # 10159408. 

spec ref		*		dr	Terran Huang	2010/07/09	<div>projection</div>	<div>MM</div>	size	A4	scale	1:1	
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED		eng	Narayanan, Aru	2021/01/27			ecn no	ELX-I-39783-1			
ISO 406				chr	-	-			rel level				
ISO 1101				appr	Kuriakose, San	2021/01/28			product family		METRAL		
surface 3.200 ISO 1302	linear	0.X	±0.3	Amphenol FCi	title METRAL SIGNAL HEADER 8 MOD, 4 ROW PRESS-FIT				dwg no	88924		rev	AW
		0.XX	±0.13										
		0.XXX	±0.050										
	angular	0°	±2°	amphenol-icc.com	cat. no.		-	Product - Customer Drw			sheet 13 of 13		

Creo File: ELX-MC-AAC, REV F, 2020-12-21

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3

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PDS: Rev :AW

STATUS:Released

Printed: Jan 28, 2021