

Thermofit[®] Molded Parts
Specification Control Drawing
Limited Distribution

Part Number : 322A412 and 434-25/225
Description : Transition, 90°, Side Breakout, Thinwall

NOTES

1. All dimensions are in

inches

millimeters
2. Dimensions appearing in table are as follows:

a - As Supplied

b - After Unrestricted Recovery
3. Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.
4. Molding ports are optional. When -00 modification number is specified molding ports will be located as shown.

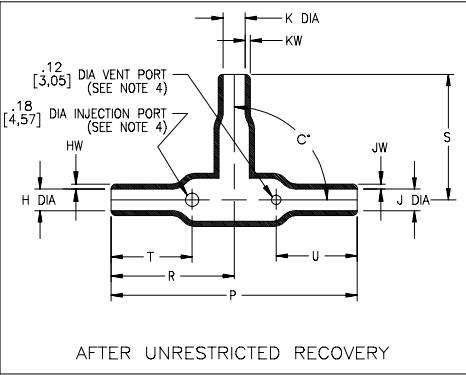
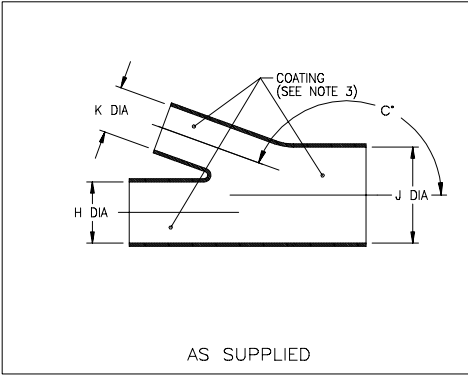


TABLE OF DIMENSIONS													
PART NUMBER	H & J		K		P	R	S	T	U	HW&JW	KW	C*	
	Min a	Max b	Min a	Max b								±10% a	±5% b
322A412-25/225	.70 [17,7]	.35 [8,9]	.40 [10,1]	.20 [5,1]	1.87 [47,5]	.93 [23,6]	.93 [23,6]	.75 [19,1]	.78 [19,8]	.059 [1,50]	.04 [1,02]	165	90
322A434-25/225	1.20 [30,4]	.60 [15,3]	.80 [20,3]	.40 [10,2]	3.25 [82,6]	1.62 [41,1]	1.50 [38,1]	1.23 [31,2]	1.23 [31,2]	.10 [2,54]	.077 [1,96]	165	90

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Raychem

RAYCHEM CORPORATION
300 CONSTITUTION DRIVE
MENLO PARK, CALIFORNIA 94025

Revision : A
Date : 9/30/98

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COMPATABILITY CHART					
MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S NO.	COATING DESCRIPTION
-25	Elastomer, Fluid Resistant	RT-1325	/225	S-1206	Adhesive

ORDERING INFORMATION

322A4XX-25-XX/225

Base port number

Material dash number
(See Compatability Chart)

Modification number
(If necessary, see front of scd binder for a complete list)

Adhesive slash number
(If necessary, see Compatability Chart)

THIS DRAWING IS SUBJECT TO CHANGE WITHOUT NOTICE; CONSULT YOUR
NEAREST FIELD REPRESENTATIVE FOR CURRENT REVISION

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