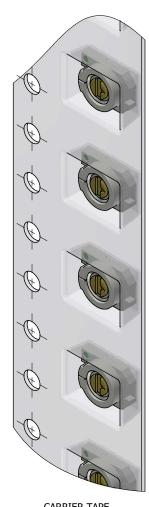


.012±.005 .091 +.005 $[0.3 \pm 0.127]$ SECTION A-A [2.3 +0.127] SCALE 8: 1 $.069 \pm .005$.217 ± .005 $[1.75 \pm 0.127]$ $[5.5 \pm 0.127]$ HOT TERMINAL Ø.059 +.005 THRU [Ø1.5 +0.127 THRU] $.079 \pm .005$ $[2 \pm 0.127]$.315 ^{+.005} _{-.000} [8 ^{+0.127}] .157±.005 [4±0.127] **♦** A DIRECTION Α FED .472 ± .012 $[12 \pm 0.305]$ CARRIER TAPE DETAIL SCALE 8: 1



CARRIER TAPE ISO VIEW SCALE 8: 1

HANDLING/STORAGE PRECAUTIONS:

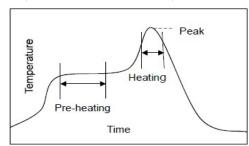
iv.-

- DO NOT USE FLOW SOLDERING.
 DO NOT APPLY SOLDER OR FLUX TO ANY PARTS BUT TERMINAL
 WHEN USING SOLDERING IRON, THE SOLDERING IRON SHOULD NOT COME iii.-
 - IN CONTACT WITH THE HOUSING OF THE CAPACITOR.
 - PLEASE REFER TO SOLDER RECOMMENDATIONS CHART.
- NO-CLEAN METHOD IS PREFERED OVER SOLVENT WASHING.

 EXPERIMENT WITH SAMPLES BEFORE WASHING BY SOLVENTS.

 DO NOT APPLY LOCKING SPRAY OR PAINT TO TRIMMER. ٧.-
- ELECTRIC SPECIFICATIONS MAY BE AFFECTED ADVERSELY. PRODUCT CONTAINS LUBRICATION OIL. LUBRICATION LEAKS WILL NOT AFFECT
- PRODUCT SOLDERABILITY.
- vii.-
- viii.-
- PROJUCT SCLEENGLITT.
 USE OF CERAMIC SCREWDRIVERS IS RECOMMENDED FOR TUNING.
 DO NOT APPLY AXIAL LOAD DURING TUNING IN EXCESS OF 0.3[ibf]//1.5[n].
 KEEP PARTS OUT OF DIRECT SUNLIGHT EXPOSURE. STORE PARTS IN DUST-FREE ENVIRONMENT.

SOLDERING RECOMMENDATIONS



STANDARD LEAD-FREE SOLDERING PROFILE		
STAGE	S AC 305 S OLDER	EUTECTIC SOLDER
PRE-HEATING	TEMPERATURE: 150[ºC] - 180[ºC]	TEMPERATURE: 120[ºC] - 150[ºC]
	TIME: 60 - 120 SECONDS	TIME: 60 - 120 SECONDS
HE AT ING	TEMPERATURE: 220[ºC] MIN.	TEMPERATURE: 183[ºC] MIN.
	TIME: 30 - 60 S E C O N D S	TIME: 30 - 60 SECONDS
PEAK HEAT	TEMPERATURE: 265[ºC]	TEMPERATURE: 265[ºC]
	TIME: 3 SECONDS MAX	TIME: 3 SECONDS MAX
REFLOW CYCLES	2 TIMES MAX	2 TIMES MAX
SOLDERING IRON		
SPEC	TEMPERATURE 400[ºC] MAX	
	TIME: 3 SECONDS MAX	

VOLTRONICS
THE TRIMMER CAPACITOR COMPANY
2250 NORTHWOOD DRIVE
SALISBURY, MARYLAND 21801 DLI • Novacap • Syfer • Voltronics
SIZE | CAGE CODE | PART NUMBER REV 55153 G JZxxx SCALE PER VIEW DWG NO V-7531 SHEET 2 OF 2

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