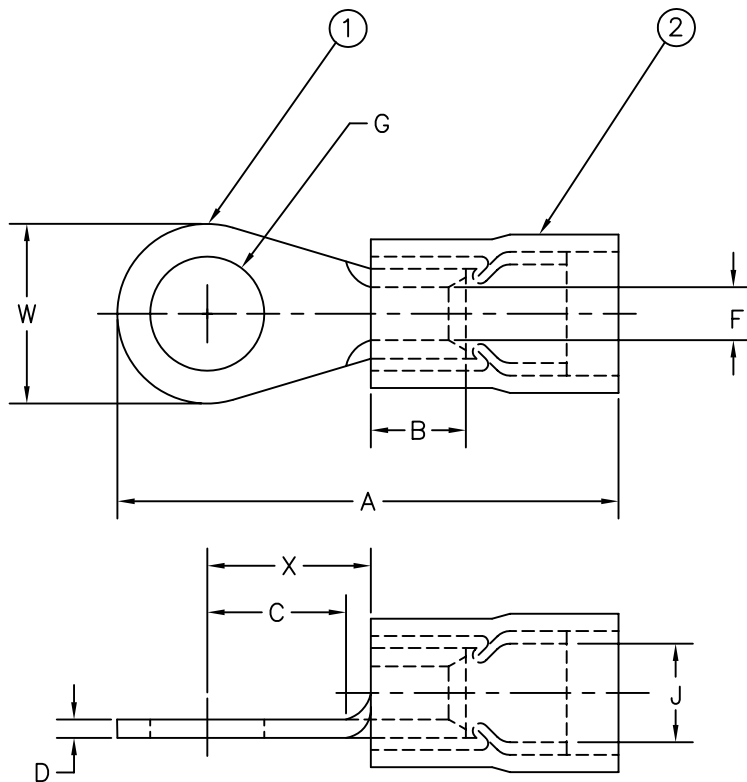


REV.	WAS	REVISION	ECO	BY	APPRV'D	DATE



NOTES:

1. MATERIAL: COPPER
2. FINISH: ELECTRO-TIN PLATE
3. TRADEMARK AND WIRE SIZE STAMPED ON TONGUE.
4. SERRATED BARREL.
5. THIS PART IS DESIGNED TO MEET U.L. AND C.S.A. TEST CRITERIA.
6. THIS PART IS GOVERNED BY MIL SPEC. NO. MIL-T-7928/MS25036 (-102).

CATALOG PART NO.	STUD SIZE	A	B	C	D	F	G	J	W	X	①	②
		MAX	NOM	MIN	NOM	MIN	NOM	MIN	NOM	NOM	SEE NOTES 1 & 2	RED NYLON
XR1885SN	6	.889	.165	.272	.030	.057	.148	.141	.254	.322		
CRIMPING TOOL								 				
LOOSE PIECE	STRIP LENGTH		TAPE MOUNTED		STRIP LENGTH							
H7B	9/32		27000B		9/32							
UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN INCHES COMMERCIAL TOLERANCES APPLY TO ALL STOCK SIZES		DATE 2-20-98			 HOLLINGSWORTH AN ELECTRO-TERM COMPANY							
		DRAWN PJL										
		CHK'D										
		APPV'D			TITLE FIXED INSULATED INSULATION GRIP RING TONGUE TERMINAL - FFIIG							
		RELEASE DATE										
		FINISH NIT - TIN PLATE										
		SCALE NONE										
DO NOT SCALE			WIRE SIZE RANGE: 22-18		PART NO. XR1885SN		CD					
COLOR CODE: RED		INSULATION: NYLON										