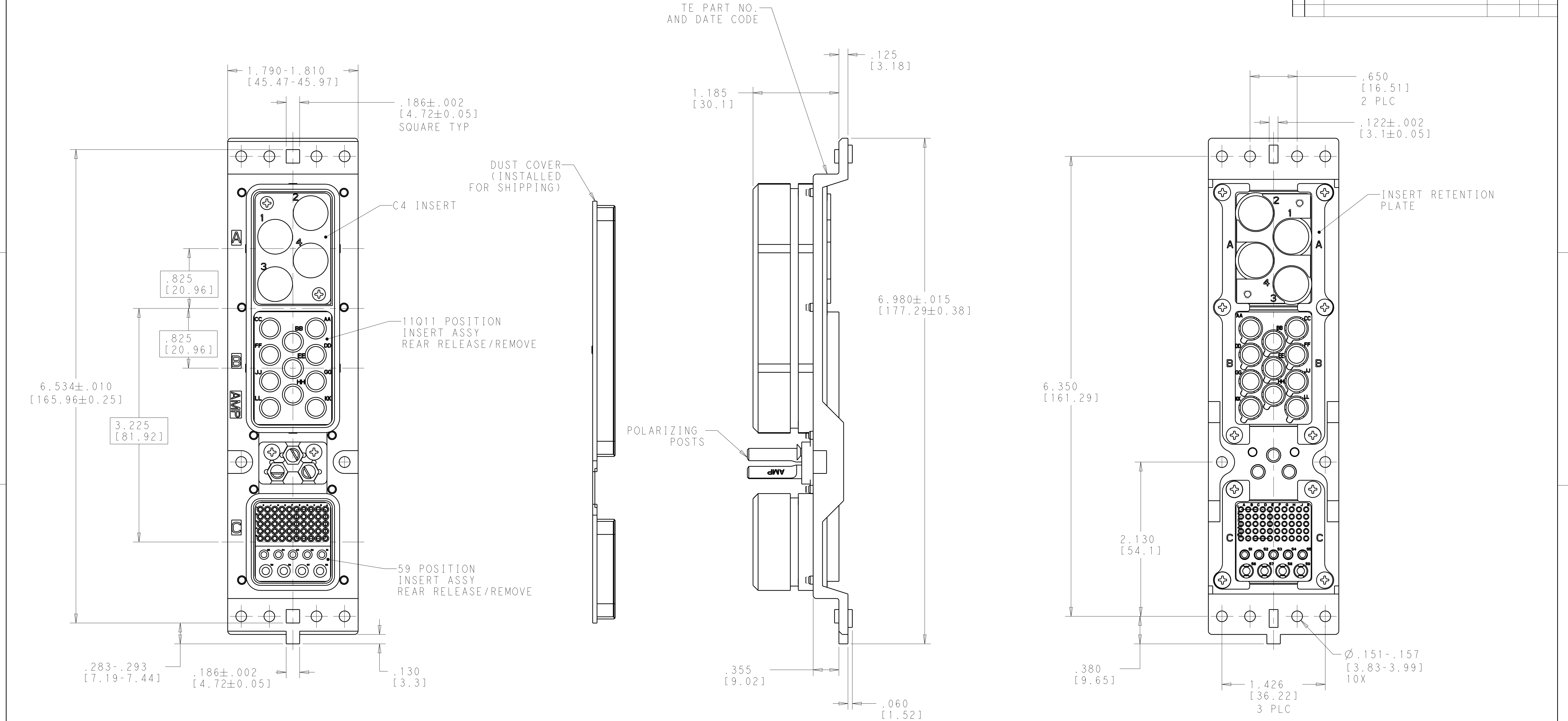


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
	D	REV PER ECO 17-008176	7-24-17	CT	EO



COMPONENT	MATERIAL	FINISH
SHELL	DIE CAST ALUMINUM PER ASTM-B-85	ELECTROLESS NICKEL PER MIL-C-26074 CLASS 3 OR 4, GRADE B
INSERT RETENTION PLATES	ALUMINUM ALLOY PER ASTM-B-209	ELECTROLESS NICKEL PER MIL-C-26074 CLASS 3 OR 4, GRADE B
SCREWS AND LOCKWASHERS	STEEL OR STAINLESS STEEL	PASSIVATED
POLARIZING POSTS	ZINC ALLOY PER ASTM-B-86	ELECTROLESS NICKEL PER MIL-C-28074 CLASS 4, GRADE B
59 POSITION INSERT	THERMOSET	-
11Q11 & C4 INSERTS	ALUMINUM ALLOY PER ASTM-B-209	ELECTROLESS NICKEL PER MIL-C-26074 CLASS 3 OR 4, GRADE B
POLARIZING RETAINING PLATE	ALUMINUM ALLOY PER ASTM-B-209	BLUE ANODIZED PER MIL-A-8625

- CONNECTOR DIMENSIONS ARE PER ARINC 600 SPECIFICATION
- FOLLOWING CONTACT ARE INCLUDED AND NOT LOADED:
QUADRAx SOCKET CONTACT: TE P/N 1445693-1, QTY: 11
- KEYING INSTALLED IN POSITION "52" AS SHOWN

"52"	2294045-1
KEYING POSITION	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C.C. THOMAS 8-12-15	TE Connectivity	
DIMENSIONS: INCHES [mm]		CHK M. SPICER 8-12-15		
	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.005 (0.13) 1 PLC ±.005 (0.13) 2 PLC ±.005 (0.13) 3 PLC ±.005 (0.13) 4 PLC ±.005 (0.13) ANGLES ±.005 (0.13) FINISH	APVD M. SPICER 8-12015	NAME PLUG ASSY, SIZE 2, ARINC 600, (C4/11Q11/59)	
		PRODUCT SPEC	-	
		APPLICATION SPEC	-	
		WEIGHT	-	
MATERIAL SEE TABLE	SEE TABLE	CUSTOMER DRAWING	SIZE A1	CAGE CODE 00779
			DRAWING NO. 2294045	RESTRICTED TO -
			SCALE 3:2	SHEET 1 OF 1
				REV D