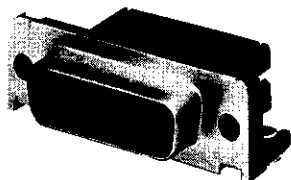


HD-20 Front Metal-Shell Right-Angle Posted Connectors 590 Mount (Continued)

Post Size—.026 [0.66] Dia.

Receptacle



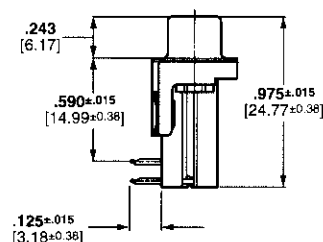
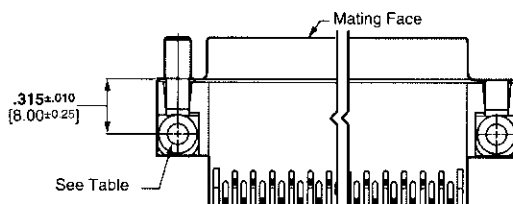
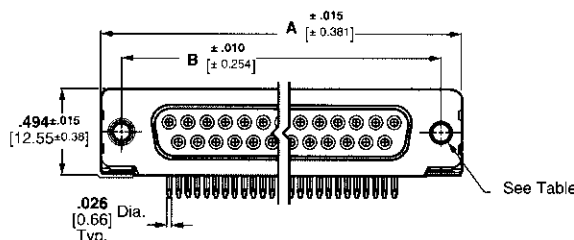
With Grounding Straps



With Threaded Insert



With Fixed Female Screwlock



Material and Finish:

- Front Shell**—Steel, tin plated
Housing—94V-0 rated thermoplastic, black
Eyelets—Brass, tin plated
Threaded Inserts—Zinc
Female Screwlock—Zinc
Boardlocks—Copper alloy, tin-lead plated
Socket Contacts (Posted)—Phosphor bronze, duplex plated as follows:
A—.000030 [0.00076] gold on mating end, tin-lead on termination end, with entire contact nickel underplated
B—Gold flash on mating end, tin-lead on termination end, with entire contact nickel underplated

Technical Documents:

- Product Specification**—108-40025
Application Specification—114-40010

Shell Size	No. of Contact Positions	Dimensions		Contact Finish (Plating Code)	Receptacle Part Numbers			
		A	B		Without Boardlocks	With Boardlocks	With Boardlocks	With Boardlocks
					With Threaded Inserts	With Fixed Female Screwlocks	With Threaded Inserts	With Fixed Female Screwlocks
1	9	1.213 30.81	.984 24.99	A	745988-4	745988-6	747836-4	747836-6
2	15	1.541 39.14	1.312 33.33	A	745984-4	—	747837-4	—
3	25	2.088 53.04	1.852 47.04	A	—	745992-6	747838-4	747838-6
				B	745992-3	—	747838-3	—
4	37	2.729 69.32	2.500 63.50	A	745996-4	—	747839-4	—

- Notes:** 1. All receptacle connectors are preloaded with size 20 DF posted socket contacts.
2. Recommended pc board thickness is .062 [1.58] for connectors with boardlocks and .093 [2.36] max. for all others.
3. Male screw retainers are used as mating hardware for connectors with 4-40 female screwlocks.