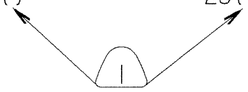
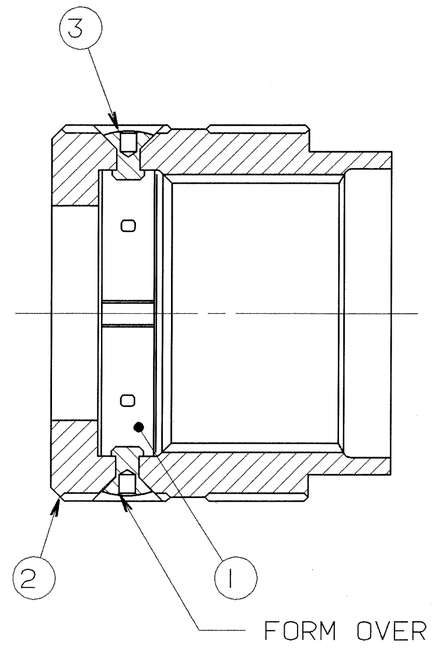
REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	77500-199		

PART NUMBER	COUPLING NUT	SPRING	V THREAD MODIFIED PER 9-3200-2 BLUNT START SIZE CLASS 2B	MOD MINOR DIA
10-559873- 9()	10-559874- 9()	10-554719- 9	.6250-0.1P-0.3L-TS	.5892- .5842
-11()	-11()	-11	.7500-	.7142- .7092
-13()	-13()	-13	.8750-	.8392- .8342
-15()	-15()	-15	1.0000-	.9642- .9592
-17()	-17()	-17	1.1875-	1.1394-1.1344
-19()	-19()	-19	1.2500-	1.2020-1.1970
-21()	-21()	-21	1.3750-	1.3270-1.3220
-23()	-23()	-23	1.5000-	1.4520-1.4470
-25()	-25()	-25	1.6250-	1.5770-1.5720





1. TO COMPLETE PART NUMBER, ADD APPLICABLE LAST CHARACTER SUFFIX FOR DESIRED FINISH:

ANODIC COATING	SUFFIX -XX5
BRIGHT CADMIUM PLATE, NICKEL BASE PLATE	SUFFIX -XX7
OLIVE DRAB CADMIUM PLATE, NICKEL BASE PLATE	SUFFIX -XX9
NICKEL ALLOY PLATE	SUFFIX -XXG

NOTES:

FIND NO.	QTY REQD.	FSCM NO.	PART NUMBER	DESCRIPTION	NOTE REF.
3	2		10-554720	RIVET	
2	1		SEE COLUMN	COUPLING	
1	2		SEE COLUMN	SPRING	

PARTS LIST

SPECIFICATIONS	SIGNATURES	DATES
MATERIAL SPEC.	PREPARED McELLIGOTT	8/14/86
	CHECKED BARR	9/11/86
	MATERIAL	9-11-86
PROCESS SPEC. ASSY 9-7807 9-3200-2	APPROVED	9-11-86
	APPROVED	9-11-86
	ORIGINAL PREPARED DATE	

ALLIED, AMPHENOL PRODUCTS
BENDIX CONNECTOR OPERATIONS
SIDNEY, N.Y.

NUT, COUPLING, ELECTRICAL CONNECTOR, TYPE TV — U

SIZE	FSCM NO.		REV.
C	77820	10-559873	A

SCALE	WT.	REF	SHEET
NONE		EC-552934	

UNLESS OTHERWISE SPECIFIED LINEAR DIMENSIONS ARE IN INCHES.
TOLERANCES: .XXX±.010, .XX ±.03, .X ±.1, ANGLES ±2°.
OTHER STANDARDS PER 9-3800 AND DOD-D-1000.
NOTE REF.= XX

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GENERAL USE
NEXT ASSEMBLY

COMPUTER GENERATED DRAWING.

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TAB.

10-559873

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