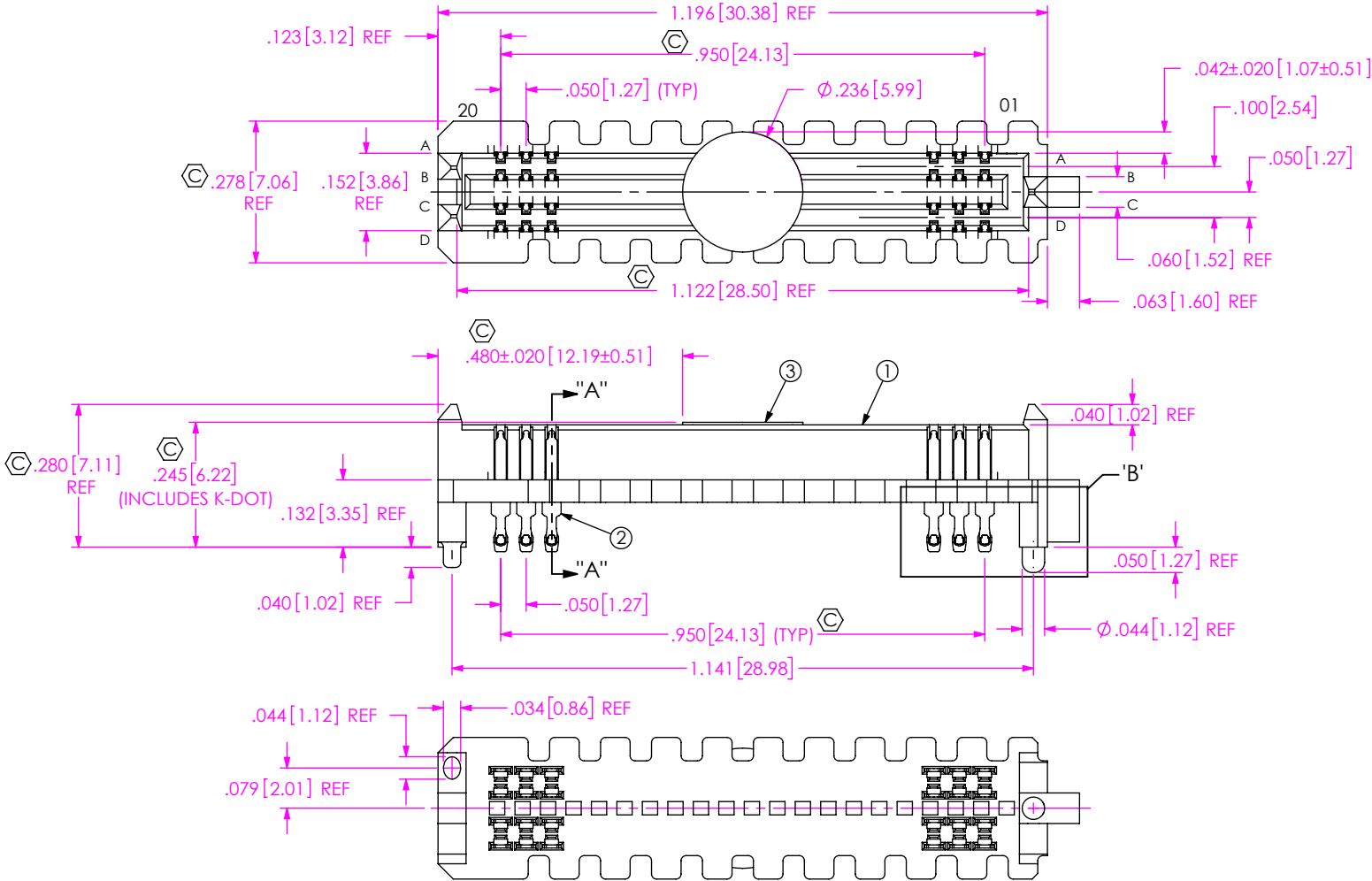
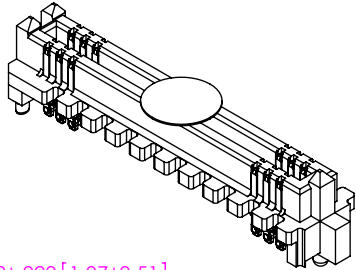


DO NOT
SCALE FROM
THIS PRINT

- NOTES:
- 1. STANDARD PART SET UP AS ASP FOR VITA 57.4.
 - 2. Ⓢ REPRESENTS A CRITICAL DIMENSION.
 - 3. MINIMUM PUSHOUT FORCE: 0.50 LBS.
 - 4. ATTACH LABEL "SEAX-0001" TO EACH TAPE & REEL PACKAGE.
 - 5. DIMENSION C8 MUST BE MEASURED USING INSPECTION FIXTURE AT-1817-836-1, USE CO-AU-WI-2003-M FOR PROCESS.
 - 6. MEASURE FIRST & LAST POSITIONS ONLY, ALL ROW.
 - 7. PARTS TO BE PACKAGED IN TAPE & REEL.

ANY REV MADE TO THIS PRINT MUST HAVE AN UPDATED MKT PRINT



UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS

ANGLES

.XX: $\pm .01 [0.3]$

.XXX: $\pm .005 [0.13]$

.XXXX: $\pm .0020 [0.051]$

2°

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DO NOT SCALE DRAWING

SHEET SCALE: 1:1

PLATING:

CONTACT AREA: .000030 GOLD OVER .000050 NICKEL

REMAINDER: .000200 REF TIN OVER .000050 NICKEL

F:\DWG\MISC\MKTG\ASP-186900-01-MKT.SLDDRW



520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

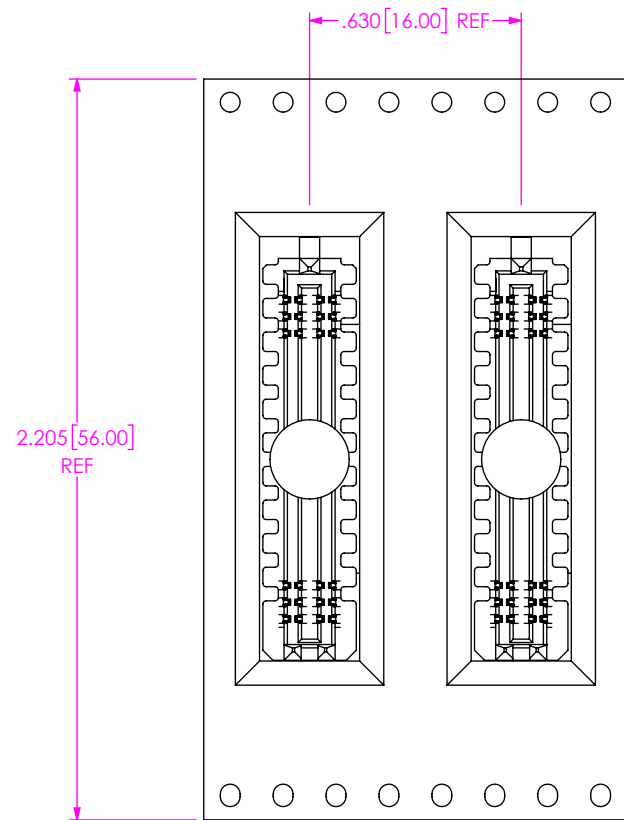
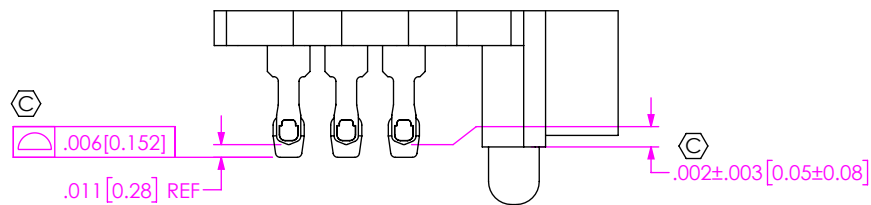
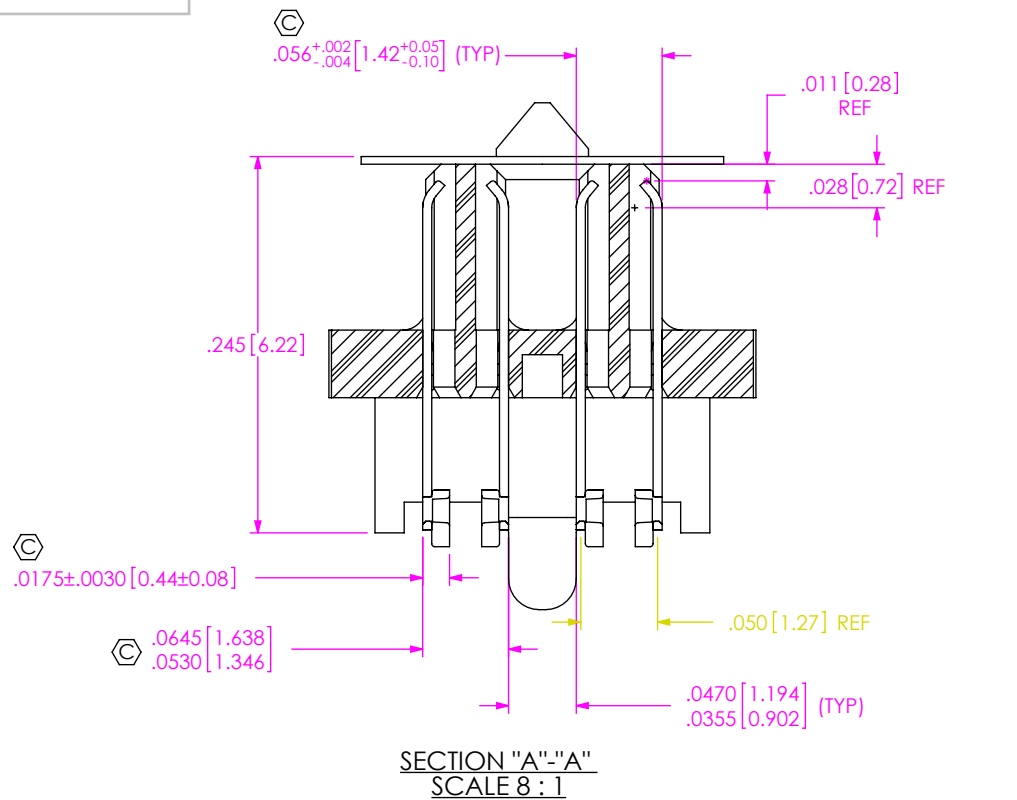
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.050 PITCH TERMINAL ARRAY ASSEMBLY

DWG. NO. ASP-186900-01

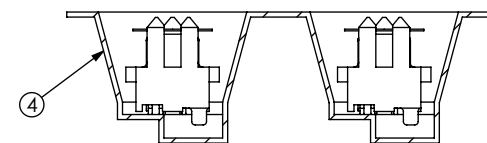
BY: D MOK 05/06/2015 SHEET 1 OF 3

ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	SEAM-20-03.5-04-A	1.0000	VECTRA E130i, COLOR: BLACK
2	NEW-SUB-T-1M36-03.5-S-2	80.000	COPPER ALLOY/LEAD FREE SOLDER
3	K-DOT-.236-.343-.005	1.0000	POLYIMIDE FILM
4	CT-SEAM028MS	.00333	CONDUCTIVE POLYMER





USER DIRECTION OF UN-REELING
POCKET NOT DETAILED



PACKAGING VIEW

DETAIL 'B'
SCALE 6:1

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SHEET SCALE: 1:1

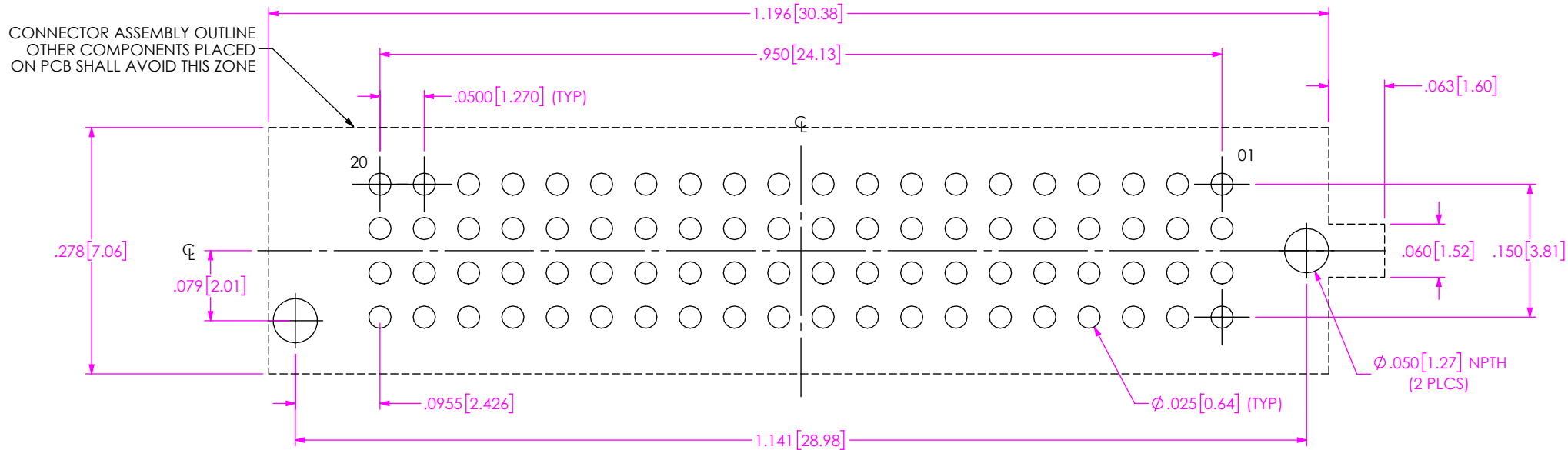
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520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
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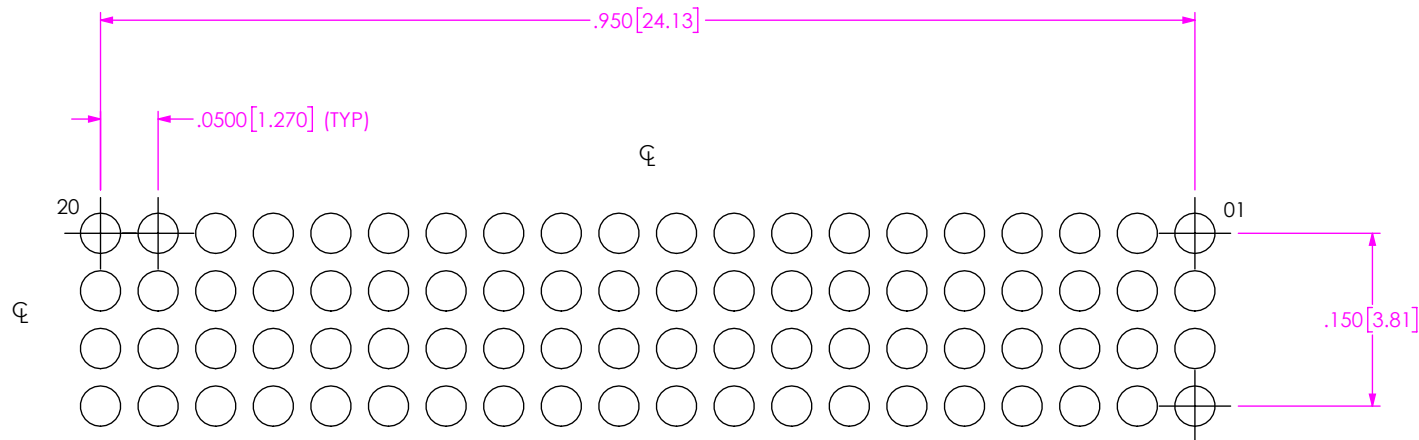
DESCRIPTION:
.050 PITCH TERMINAL ARRAY ASSEMBLY

DWG. NO.
ASP-186900-01

BY: D MOK 05/06/2015 SHEET 2 OF 3



RECOMMENDED PCB LAYOUT
ALL DIMENSIONS ARE SYMMETRIC ABOUT CENTERLINE



RECOMMENDED STENCIL LAYOUT
STENCIL TO BE .0060 [0.152] THICK

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SHEET SCALE: 6:1

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DESCRIPTION:
.050 PITCH TERMINAL ARRAY ASSEMBLY

DWG. NO.
ASP-186900-01

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