

POTTER & BRUMFIELD SOCKETS & ACCESSORIES, R10 RELAYS

SIGNAL RELAYS

INTRODUCTION

TE Connectivity (TE)'s Relay accessories are essential devices that support the design and maintenance of relays in electrical circuits. This series of relay accessories includes hold-down springs, mounting adapters, and sockets. Mounting adapters facilitate compatibility between different standard socket types. Sockets are used for relay mounting in various configurations, such as solder and PC terminal sockets, bracket mount sockets, flange mount sockets, and track mount sockets. Additionally, hold-down springs are employed to secure the relay within the connector.



FEATURES

- Sockets for 2 - 6 pole relays
- Solder, PCB or screw terminal sockets
- Choice of grounding provision on sockets
- Hold down springs
- Plates and brackets permit various mounting options

APPROVALS

- UL E59244
- CSA LR15734



Technical data of approved types on request

POTTER & BRUMFIELD SOCKETS & ACCESSORIES, R10 RELAYS

SIGNAL RELAYS

SOLDER AND PC TERMINAL SOCKETS

Rugged, molded socket body retains floating terminals of either solder or printed circuit pin configuration. PC terminal sockets are offered with pins in either 0.1" (2.54mm) grid or in-line arrangement.

TECHNICAL DATA

Socket contact material	Spring brass, tin plated
Socket body material	
2 and 4 pole models	Polyester
6 pole models	Phenolic
Maximum current	10 A
Voltage drop	30 mV max. at 10 A
Dielectric strength	1,000 Vrms
Insulation resistance	10 ⁹ megΩ

GROUNDING PROVISIONS

Pre-installed on sockets: Not for use at 5A AC and above.

Grounding Strip: Mounting stud of relay contacts grounding strip. Grounding strip is grounded with screw or rivet through round hole in socket.

Grounding Terminal (PC sockets only): Mounting stud of relay contacts ground terminal through square hole in socket.

STRIP

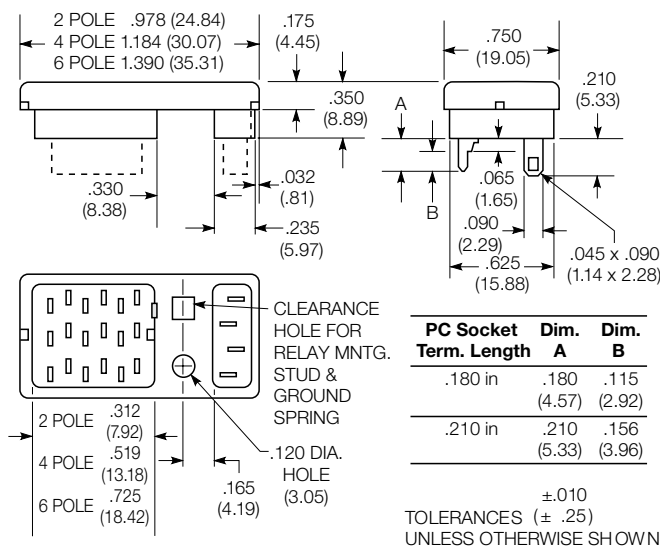


TERMINAL



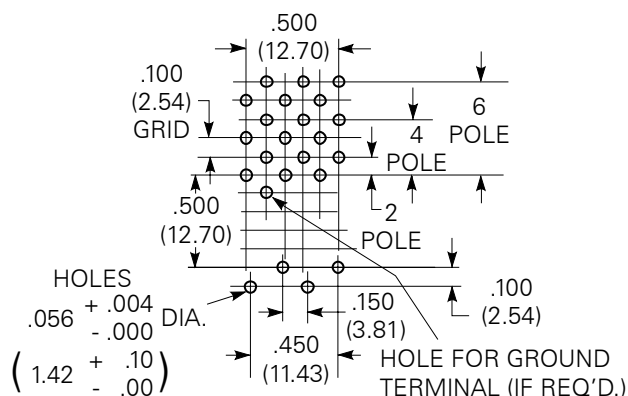
DIMENSIONS

Solder and PC terminal sockets

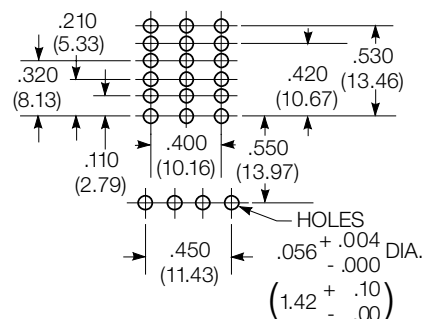


PCB layout

Sockets with staggered PC terminals



Sockets with inline PC terminals

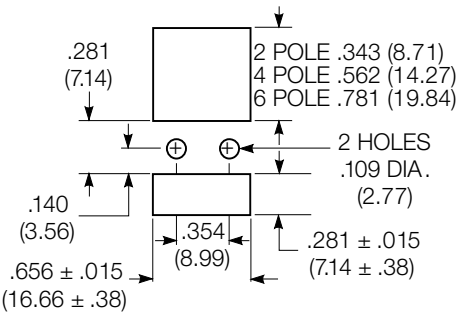


POTTER & BRUMFIELD SOCKETS & ACCESSORIES, R10 RELAYS

SIGNAL RELAYS

PCB layout (top view)

Sockets with solder terminals



PRODUCT INFORMATION

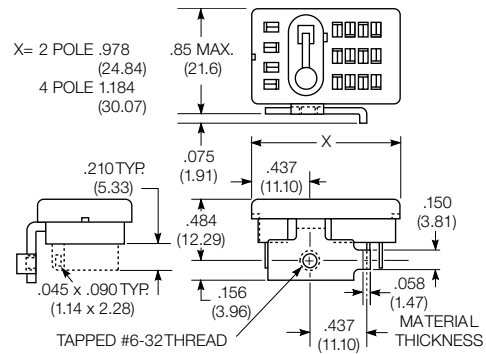
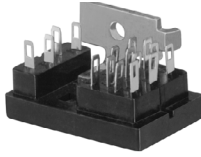
Product code	Poles	Version	Grounding provision	Part Number
27E125	2	Solder terminals	Strip	1393143-8
27E126	4			1393143-9
27E127	6			1-1393143-0
27E162	2		None	1-1393143-6
27E163	4			1-1393143-7
27E164	6			1-1393143-8
27E128	2	PCB terminals,.180" (4.57mm) long, staggered layout	Strip	1-1393143-1
27E129	4			1-1393143-2
27E130	6			1-1393143-3
27E212	2		None	2-1393143-4
27E213	4			2-1393143-5
27E271	6			3-1393143-1
27E193	2		Terminal	2-1393143-1
27E194	4			2-1393143-2
27E636	2	PCB terminals, .210" (5.33mm) long, staggered layout	Strip	5-1393143-0
27E637	4			5-1393143-1
27E342	2	PCB terminals,.180" (4.57mm) long, in-line layout	None	3-1393143-6
27E629	4			4-1393143-8
27E630	6			4-1393143-9

Caution:
Printed circuit sockets are manufactured with "floating" (loose) terminals. This permits them to align with holes in the circuit board and with the relay terminals. During the mounting and soldering of the socket, vertical float should be eliminated and the terminals seated on the board. (This may be accomplished by inserting a dummy relay in the socket.) Failure to eliminate float may cause fracture of the solder joint or separation of the copper conductor from the printed circuit board when a relay is inserted in the socket after soldering.

SIGNAL RELAYS

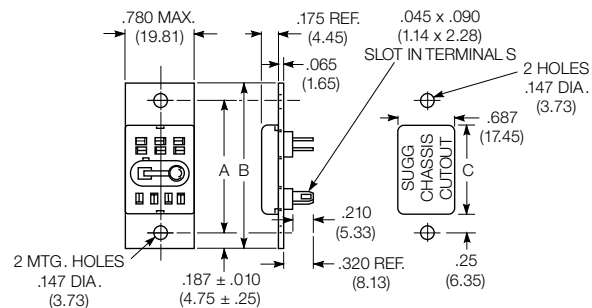
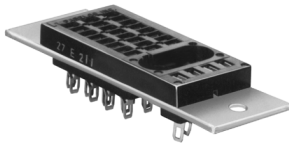
BRACKET MOUNT SOCKET 27E317 and 27E152

Allows solder terminal relay to mount flat on a chassis.



FLANGE MOUNT SOCKET 27E446, 27E447

Solder terminal socket with tin-plated terminals and grounding strip pre-assembled on .065" (1.65mm) steel mounting plate. Requires only one chassis cutout.

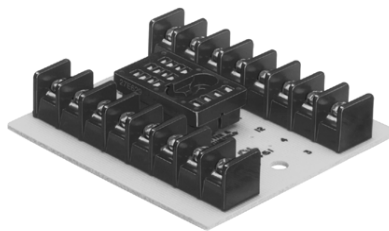


Socket	Poles	Dim A	Dim B	Dim C
27E446	2	1.437 (36.50)	1.811 (46.02)	.937 (23.80)
27E447	4	1.690 (42.92)	2.062 (52.37)	1.125 (28.58)

TRACK MOUNT SOCKETS

27E460, 27E461, 27E462

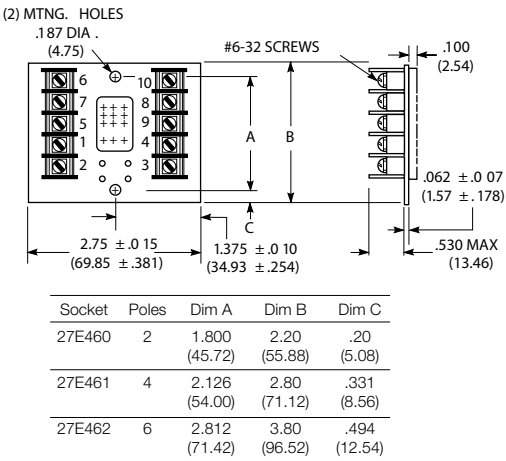
Provides front wiring, screw terminal connections for R10 family relays. No grounding provision.



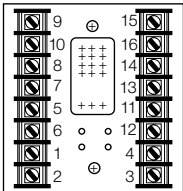
POTTER & BRUMFIELD SOCKETS & ACCESSORIES, R10 RELAYS

SIGNAL RELAYS

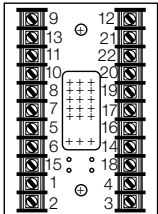
2 pole terminal wiring code



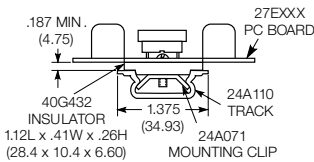
4 pole terminal wiring code



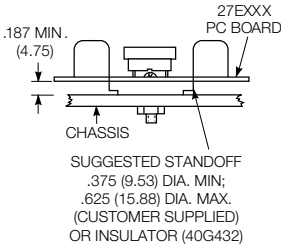
6 pole terminal wiring code



Suggested track mounting



Suggested chassis mounting



PRODUCT INFORMATION

Product code	Poles	Terminal type	Mount type	Grounding provision	Part number
27E317	2	Solder	Bracket	Strip	3-1393143-4
27E152	4				1-1393143-5
27E446	2		Flange		4-1393143-1
27E447	4				4-1393143-2
27E460	2	Screw	Track/ chassis	None	1393837-1
27E461	4				4-1393143-4
27E462	6				4-1393143-5

HOLD DOWN SPRING

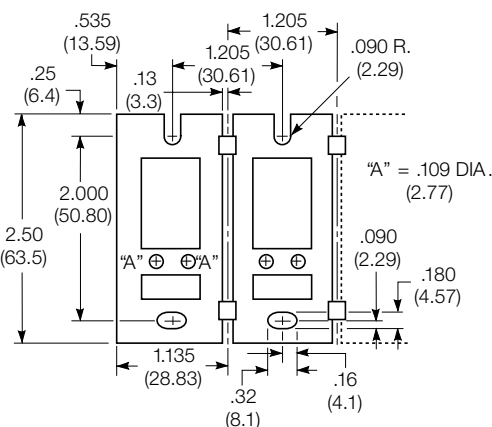


HOLD DOWN STRAP (PC SOCKETS ONLY)



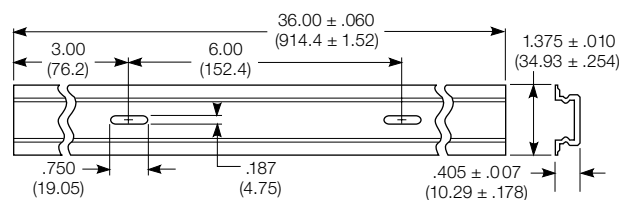
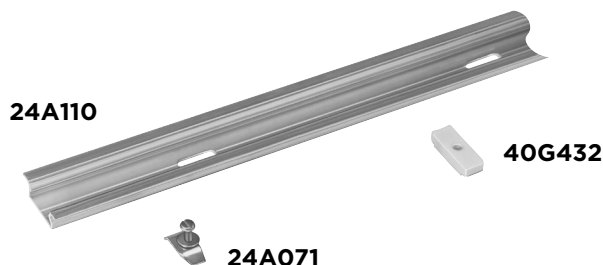
37D645 - MOUNTING STRIP

Strip of .060" (1.52mm) aluminum contains ten pre-punched, breakaway mounting plates. Each plate accommodates a 2, 4, and 6 pole solder terminal R10 relay or socket to facilitate chassis- or rack mounting.



24A110 - MOUNTING TRACK

Mounting track is designed to accept snap-mount sockets, as well as other P&B screw terminal sockets. Track is made of lightweight, sturdy extruded aluminum and is shipped in three-foot (914cm) lengths with mounting holes on six-inch (152mm) centers. Track can be cut to shorter lengths or used end-to-end.



PRODUCT INFORMATION

TE Part Number	Arrangement	Part Number
20C249	Hold down spring for 2 pole R10 relays	3-1393159-5
20C250	Hold down spring for 4 pole R10 relays	3-1393159-6
20C251	Hold down spring for 6 pole R10 relays	3-1393159-7
20C259	Hold down strap for R10 relays in PC sockets	4-1393159-0
20C300	Hold down spring for 2 pole R10S relays	4-1393159-4
20C301	Hold down spring for 4 pole R10S relays	4-1393159-5
37D645	Mounting strip - accepts 10 relays or sockets	7-1393143-3
24A110	Mounting track	1419111-6
24A071	Steel mounting clip with #6-32 screw - use with 27E46_ sockets on 24A110 track	1419111-5
40G432	Plastic insulator - use with use with 27E46_ sockets on chassis or with 24A071 clip on 24A110 track	9-1393159-5

te.com

©2025 TE Connectivity plc. family of companies. All Rights Reserved.

TE Connectivity, TE connectivity (logo) and Every Connection Counts are trademarks owned or licensed by the TE Connectivity plc. family of companies. All other logos, products and/or company names referred to herein might be trademarks of their respective owners.

While TE has made every reasonable effort to ensure the accuracy of the information in this document, TE does not guarantee that it is error-free, nor does TE make any other representation, warranty or guarantee that the information is accurate, correct, reliable or current. TE reserves the right to make any changes to the information contained herein without prior notice. TE Connectivity assumes only those obligations set forth in the terms and conditions for this product and shall in no event be liable for any incidental, indirect, or consequential damages arising out of the sale, resale, use, or misapplication of the product. TE expressly disclaims any implied warranties with respect to the information contained herein, including, but not limited to, implied warranties of merchantability or fitness for a particular purpose. Dimensions, specifications and/or information contained herein are for reference purposes only and are subject to change without notice. Consult TE for the latest dimensions, specifications and/or information. Users of TE Connectivity products must make their own assessment as to whether the respective product is suitable for the respective desired application.

02/25 ED