# **COG Dielectric, 10 – 250 VDC (Commercial Grade)**



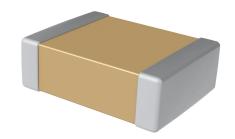
#### **Overview**

KEMET's COG dielectric features a 125°C maximum operating temperature and is considered "stable." The Electronics Components, Assemblies & Materials Association (EIA) characterizes COG dielectric as a Class I material. Components of this classification are temperature compensating and are suited for resonant

circuit applications or those where Q and stability of capacitance characteristics are required. COG exhibits no change in capacitance with respect to time and voltage and boasts a negligible change in capacitance with reference to ambient temperature. Capacitance change is limited to ±30 ppm/°C from -55°C to +125°C.

#### **Benefits**

- -55°C to +125°C operating temperature range
- · Lead (Pb)-free, RoHS, and REACH compliant
- EIA 0201, 0402, 0603, 0805, 1206, 1210, 1808, 1812, 1825, 2220, and 2225 case sizes
- DC voltage ratings of 10 V, 16 V, 25 V, 50 V, 100 V, 200 V, and 250 V
- Capacitance offerings ranging from 0.5 pF up to 0.47 μF
- Available capacitance tolerances of ±0.10 pF, ±0.25 pF, ±0.5 pF, ±1%, ±2%, ±5%, ±10%, and ±20%
- · No piezoelectric noise
- Extremely low ESR and ESL
- · High thermal stability
- High ripple current capability



## **Ordering Information**

C	1206	С	104	J	3	G	Α	С	TU
Ceramic	Case Size (L" x W")	Specification/ Series <sup>1</sup>	Capacitance Code (pF)	Capacitance Tolerance <sup>2</sup>	Rated Voltage (VDC)	Dielectric	Failure Rate/ Design	Termination Finish <sup>3</sup>	Packaging/ Grade (C-Spec)
	0201 0402 0603 0805 1206 1210 1808 1812 1825 2220 2225	C = Standard	Two significant digits and number of zeros. Use 9 for 1.0 - 9.9 pF Use 8 for 0.599 pF e.g., 2.2 pF = 229 e.g., 0.5 pF = 508	B = ±0.10 pF C = ±0.25 pF D = ±0.5 pF F = ±1% G = ±2% J = ±5% K = ±10% M = ±20%	8 = 10 4 = 16 3 = 25 5 = 50 1 = 100 2 = 200 A = 250	G = COG	A = N/A	C = 100% Matte Sn	See "Packaging C-Spec Ordering Options Table"

<sup>&</sup>lt;sup>1</sup> Flexible termination option is available. Please see FT-CAP product bulletin C1062\_C0G\_FT-CAP\_SMD

<sup>&</sup>lt;sup>2</sup> Additional capacitance tolerance offerings may be available. Contact KEMET for details.

<sup>&</sup>lt;sup>3</sup> Additional termination finish options may be available. Contact KEMET for details.



## **Packaging C-Spec Ordering Options Table**

Packaging Type <sup>1</sup>	Packaging/Grade Ordering Code (C-Spec)
Bulk Bag/Unmarked	Not required (Blank)
7" Reel/Unmarked	TU
13" Reel/Unmarked	7411 (EIA 0603 and smaller case sizes) 7210 (EIA 0805 and larger case sizes)
7" Reel/Unmarked/2 mm pitch²	7081
13" Reel/Unmarked/2 mm pitch <sup>2</sup>	7082

<sup>&</sup>lt;sup>1</sup> Default packaging is "Bulk Bag". An ordering code C-Spec is not required for "Bulk Bag" packaging.

#### Benefits cont.

- Preferred capacitance solution at line frequencies and into the MHz range
- No capacitance change with respect to applied rated DC voltage
- Negligible capacitance change with respect to temperature from -55°C to +125°C
- · No capacitance decay with time
- Non-polar device, minimizing installation concerns
- 100% pure matte tin-plated termination finish allowing for excellent solderability
- SnPb plated termination finish option available upon request (5% Pb minimum)

## **Applications**

Typical applications include critical timing, tuning, circuits requiring low loss, circuits with pulse, high current, decoupling, bypass, filtering, transient voltage suppression, blocking and energy storage.

#### **Qualification/Certification**

Commercial Grade products are subject to internal qualification. Details regarding test methods and conditions are referenced in Table 4, Performance and Reliability.

## **Environmental Compliance**

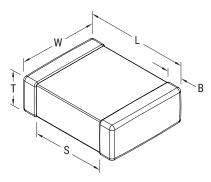
Lead (Pb)-free, RoHS, and REACH compliant without exemptions.

<sup>&</sup>lt;sup>1</sup> The terms "Marked" and "Unmarked" pertain to laser marking option of capacitors. All packaging options labeled as "Unmarked" will contain capacitors that have not been laser marked. The option to laser mark is not available on these devices. For more information see "Capacitor Marking".

<sup>&</sup>lt;sup>2</sup> The 2 mm pitch option allows for double the packaging quantity of capacitors on a given reel size. This option is limited to EIA 0603 (1608 metric) case size devices. For more information regarding 2 mm pitch option see "Tape & Reel Packaging Information".



# **Dimensions - Millimeters (Inches)**



EIA Size Code	Metric Size Code	L Length	W Width	T Thickness	B Bandwidth	S Separation Minimum	Mounting Technique
0201	0603	0.60 (0.024) ±0.03 (0.001)	0.30 (0.012) ±0.03 (0.001)		0.15 (0.006) ±0.05 (0.002)	N/A	Solder Reflow
0402	1005	1.00 (0.040) ±0.05 (0.002)	0.50 (0.020) ±0.05 (0.002)		0.30 (0.012) ±0.10 (0.004)	0.30 (0.012)	Only
0603	1608	1.60 (0.063) ±0.15 (0.006)	0.80 (0.032) ±0.15 (0.006)		0.35 (0.014) ±0.15 (0.006)	0.70 (0.028)	
0805	2012	2.00 (0.079) ±0.20 (0.008)	1.25 (0.049) ±0.20 (0.008)		0.50 (0.02) ±0.25 (0.010)	0.75 (0.030)	Solder Wave or Solder Reflow
1206	3216	3.20 (0.126) ±0.20 (0.008)	1.60 (0.063) ±0.20 (0.008)		0.50 (0.02) ±0.25 (0.010)		
1210	3225	3.20 (0.126) ±0.20 (0.008)	2.50 (0.098) ±0.20 (0.008)	See Table 2 for Thickness	0.50 (0.02) ±0.25 (0.010)		
1808	4520	4.70 (0.185) ±0.50 (0.020)	2.00 (0.079) ±0.20 (0.008)		0.60 (0.024) ±0.35 (0.014)		
1812	4532	4.50 (0.177) ±0.30 (0.012)	3.20 (0.126) ±0.30 (0.012)		0.60 (0.024) ±0.35 (0.014)	N/A	Solder Reflow
1825	4564	4.50 (0.177) ±0.30 (0.012)	6.40 (0.252) ±0.40 (0.016)		0.60 (0.024) ±0.35 (0.014)		Only
2220	5650	5.70 (0.224) ±0.40 (0.016)	5.00 (0.197) ±0.40 (0.016)		0.60 (0.024) ±0.35 (0.014)		
2225	5664	5.60 (0.220) ±0.40 (0.016)	6.40 (0.248) ±0.40 (0.016)		0.60 (0.024) ±0.35 (0.014)		



#### **Electrical Parameters/Characteristics**

Item	Parameters/Characteristics
Operating Temperature Range	-55°C to +125°C
Capacitance Change with Reference to +25°C and 0 VDC Applied (TCC)	±30 ppm/°C
Aging Rate (Maximum % Capacitance Loss/Decade Hour)	0%
<sup>1</sup> Dielectric Withstanding Voltage (DWV)	250% of rated voltage (5±1 seconds and charge/discharge not exceeding 50 mA)
<sup>2</sup> Dissipation Factor (DF) Maximum Limit at 25°C	0.1%
<sup>3</sup> Insulation Resistance (IR) Limit at 25°C	1,000 megohm microfarads or 100 GΩ (Rated voltage applied for 120±5 seconds at 25°C)

<sup>&</sup>lt;sup>1</sup> DWV is the voltage a capacitor can withstand (survive) for a short period of time. It exceeds the nominal and continuous working voltage of the capacitor.

Capacitance and Dissipation Factor (DF) measured under the following conditions:

Note: When measuring capacitance it is important to ensure the set voltage level is held constant. The HP4284 and Agilent E4980 have a feature known as Automatic Level Control (ALC). The ALC feature should be switched to "ON."

#### **Post Environmental Limits**

	High Temperatu	ıre Life, Biased	Humidity, Mois	ture Resistance	
Dielectric	Rated DC Voltage	Capacitance Value	Dissipation Factor (Maximum %)	Capacitance Shift	Insulation Resistance
COG	All	All	0.5	0.3% or ±0.25 pF	10% of Initial Limit

<sup>&</sup>lt;sup>2</sup> Capacitance and dissipation factor (DF) measured under the following conditions:

<sup>1</sup> MHz  $\pm$ 100 kHz and 1.0 Vrms  $\pm$ 0.2 V if capacitance  $\leq$  1,000 pF

<sup>1</sup> kHz ±50 Hz and 1.0 Vrms ±0.2 V if capacitance > 1,000 pF

<sup>&</sup>lt;sup>3</sup> To obtain IR limit, divide  $M\Omega$ - $\mu$ F value by the capacitance and compare to  $G\Omega$  limit. Select the lower of the two limits.



## Table 1A - Capacitance Range/Selection Waterfall (0201 - 1206 Case Sizes)

	0	Case Size/ Series	C0201C	C0402C	C0603C	C0805C	C1206C
Сар	Cap	Voltage Code	8 4 3	8 4 3 5 1 2 4	8 4 3 5 1 2 A	8 4 3 5 1 2 A	8 4 3 5 1 2 A
	Code	Rated Voltage (VDC)	10 16 25	10 16 10 10 20 20 20 20 35	10 16 25 50 100 250 250	10 16 25 50 50 200 250	10 16 50 50 100 200 250
		Capacitance Tolerance			oduct Availability and Chip See Table 2 for Chip Thick	Thickness Codes	
0.50 & 0.75 pF		B C D		BB BB BB BB	CF CF CF CF CF CF		
0.75 pF	758 109 - 919*	B C D		BB BB BB BB BB	CF CF CF CF CF CF CF CF		EB EB EB EB EB EB
1.0 - 9.1 pF* 1.1 pF	119	B C D		BB BB BB BB	CF CF CF CF CF CF CF		EB EB EB EB EB EB EB
1.2 pF	129	B C D		BB BB BB BB	CF CF CF CF CF CF		EB EB EB EB EB EB EB
1.3 pF	139	B C D		BB BB BB BB	CF CF CF CF CF CF		EB EB EB EB EB EB
1.5 pF	159	BCD		BB BB BB BB	CF CF CF CF CF CF		EB EB EB EB EB EB
1.6 pF	169	BCD		BB BB BB BB	CF CF CF CF CF CF	DN DN DN DN DN DN DN	EB EB EB EB EB EB
1.8 pF	189	B C D		BB BB BB BB	CF CF CF CF CF CF	DN DN DN DN DN DN DN	EB EB EB EB EB EB
2.0 pF	209	B C D		BB BB BB BB	CF CF CF CF CF CF		EB EB EB EB EB EB
2.2 pF	229	B C D		BB BB BB BB	CF CF CF CF CF CF		EB EB EB EB EB EB
2.4 pF	249	B C D		BB BB BB BB	CF CF CF CF CF CF		
2.7 pF 3.0 pF	279 309	B C D B C D		BB BB BB BB BB	CF CF CF CF CF CF CF CF		EB EB EB EB EB EB EB EB
3.0 pF 3.3 pF	339	B C D		BB BB BB BB	CF CF CF CF CF CF CF		EB EB EB EB EB EB EB
3.6 pF	369	B C D		BB BB BB BB	CF CF CF CF CF CF		
3.9 pF	399	B C D		BB BB BB BB	CF CF CF CF CF CF		EB EB EB EB EB EB
4.3 pF	439	BCD		BB BB BB BB	CF CF CF CF CF CF		EB EB EB EB EB EB
4.7 pF	479	BCD		BB BB BB BB	CF CF CF CF CF CF	DN DN DN DN DN DN DN	EB EB EB EB EB EB
5.1 pF	519	BCD		BB BB BB BB	CF CF CF CF CF CF	DN DN DN DN DN DN DN	EB EB EB EB EB EB
5.6 pF	569	B C D		BB BB BB BB	CF CF CF CF CF CF		
6.2 pF	629	B C D		BB BB BB BB	CF CF CF CF CF CF		
6.8 pF	689	B C D		BB BB BB BB	CF CF CF CF CF CF		
7.5 pF	759 829	B C D		BB BB BB BB BB	CF CF CF CF CF CF CF CF		
8.2 pF 9.1 pF	919	B C D		BB BB BB BB BB	CF CF CF CF CF CF CF CF		
10 pF	100		AB¹ AB¹ AB¹		CF CF CF CF CF CF CF		
11 pF	110	F G J K M	7.6 7.6 7.6	BB BB BB BB	CF CF CF CF CF CF		
12 pF	120		AB <sup>2</sup> AB <sup>2</sup> AB <sup>2</sup>		CF CF CF CF CF CF		EB EB EB EB EB EB
13 pF	130	F G J K M		BB BB BB BB	CF CF CF CF CF CF	DN DN DN DN DN DN DN	EB EB EB EB EB EB
15 pF	150	F G J K M	AB <sup>2</sup> AB <sup>2</sup> AB <sup>2</sup>	BB BB BB BB	CF CF CF CF CF CF	DN DN DN DN DN DN DN	EB EB EB EB EB EB
16 pF	160	F G J K M		BB BB BB BB	CF CF CF CF CF CF		
18 pF	180		AB <sup>2</sup> AB <sup>2</sup> AB <sup>2</sup>		CF CF CF CF CF CF		EB EB EB EB EB EB
20 pF	200	F G J K M	A D2 A D2 A D2	BB BB BB BB	CF CF CF CF CF CF		
22 pF	220		AB <sup>2</sup> AB <sup>2</sup> AB <sup>2</sup>			DM DM DM DM DN DN DN	
24 pF 27 pF	240 270		AB <sup>2</sup> AB <sup>2</sup> AB <sup>2</sup>	BB BB BB BB BB BB	CF CF CF CF CF CF CF CF		
30 pF	300	F G J K M	עס עט עט	BB BB BB BB	CF CF CF CF CF CF CF		
33 pF	330		AB <sup>2</sup> AB <sup>2</sup> AB <sup>2</sup>		CF CF CF CF CF CF		
36 pF	360	F G J K M		BB BB BB BB	CF CF CF CF CF CF	DN DN DN DN DN DN DN	EB EB EB EB EB EB
39 pF	390	F G J K M	AB <sup>2</sup> AB <sup>2</sup> AB <sup>2</sup>	BB BB BB BB		DN DN DN DN DN DN DN	
43 pF	430	F G J K M		BB BB BB BB	CF CF CF CF CF CF	DN DN DN DN DN DN DN	EB EB EB EB EB EB
47 pF	470			BB BB BB BB	CF CF CF CF CF CF	DN DN DN DN DN DN DN	EB EB EB EB EB EB
51 pF	510	F G J K M		BB BB BB BB		DN DN DN DN DN DN	
56 pF	560			BB BB BB BB		DN DN DN DN DN DN DN	
62 pF	620	F G J K M		BB BB BB BB		DN DN DN DN DN DN DN	
68 pF 75 pF	680 750	F G J K M		BB BB BB BB BB		DN	
75 pF 82 pF	820			BB BB BB BB		DN DN DN DN DN DN DN	
91 pF	910	F G J K M		BB BB BB BB		DN DN DN DN DN DN DN	
100 pF	101				CF CF CF CF CF CF	DN DN DN DN DN DN	
		Rated Voltage (VDC)				10 16 25 50 100 200 250	10 25 50 100 200 250
Cap	Cap Code	Voltage Code	8 4 3	8 4 3 5 1 2 4	8 4 3 5 1 2 A	8 4 3 5 1 2 A	8 4 3 5 1 2 A
	'	Case Size/Series	C0201C	C0402C	C0603C	C0805C	C1206C
		Gase Size/Selles	002010	1 004020	1 00030	500036	012000

<sup>\*</sup>Capacitance range Includes E24 decade values only. (i.e., 10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82, and 91). xx¹ Available only in D, J, K, M tolerance

These products are protected under US Patents 7,172,985 & 7,670,981, other patents pending, and any foreign counterparts.

 $xx^2$  Available only in J, K, M tolerance.



## Table 1A - Capacitance Range/Selection Waterfall (0201 - 1206 Case Sizes) cont.

Cap Code  110 - 180 pF* 201 - 27 pF* 201 - 27 and pF 301 pF 331 360 pF 361 390 pF 431 470 pF 471 510 pF 511 560 pF 621 680 pF 621 680 pF 681 750 pF 820 pF 821 910 pF 110	Toda   Part		BB BB	ВВ		5 09 BB	1 001	200	A 520 Pr	5 5 8	4 9	22 E	5 09	1 001		250 🏲	10 ∞	4 91	25 E	5 09	1 001	2 000	250 ▶	8		22 ε	5 09	1 001	2	Α
110 - 180 pF* 200 - 270 pF* 300 pF 300 pF 330 pF 331 360 pF 390 pF 430 pF 470 pF 510 pF 560 pF 620 pF 680 pF 680 pF 750 pF 751 1,000 pF 1,100 pF 1,200 pF 1,200 pF 1,200 pF	Rated Voltage (VDC)   Capacitance   Tolerance   Tolerance     Tolerance   To		BB BB BB	BB BB	ВВ		100	200					_	_		250	10	16	25	20	00	8	20	2	9	75	0	2	$\overline{}$	
200 - 270 pF* 201 - 27 300 pF 301 330 pF 361 390 pF 391 430 pF 431 470 pF 511 560 pF 561 620 pF 621 680 pF 681 750 pF 751 820 pF 821 910 pF 911 1,000 pF 102 1,100 pF 112 1,200 pF 122 1,300 pF 132	Tolerance  1 - 181*		BB BB	ВВ	ВВ	DD	•	•••						_		•••										~	L LC		200	250
200 - 270 pF* 201 - 27 300 pF 301 330 pF 361 390 pF 391 430 pF 431 470 pF 511 560 pF 561 620 pF 621 680 pF 681 750 pF 751 820 pF 821 910 pF 911 1,000 pF 102 1,100 pF 112 1,200 pF 122 1,300 pF 132	1 - 271*		BB BB	ВВ		DD														Cod	les		, , ,	_				•		
300 pF 301 330 pF 361 360 pF 361 390 pF 391 430 pF 471 510 pF 511 560 pF 561 620 pF 621 680 pF 681 750 pF 751 820 pF 821 910 pF 911 1,000 pF 102 1,100 pF 112 1,200 pF 122 1,300 pF 132	301		ВВ		RD					CF													DN			EB	EB			EB
330 pF 331 360 pF 361 390 pF 391 430 pF 431 470 pF 511 560 pF 561 620 pF 621 680 pF 681 750 pF 751 820 pF 821 910 pF 911 1,000 pF 102 1,100 pF 112 1,200 pF 122 1,300 pF 132	331 F G J K M 361 F G J K M 391 F G J K M 431 F G J K M 511 F G J K M 561 F G J K M 561 F G J K M 621 F G J K M 751 F G J K M				BB	BB				CF	CF	CF CF											DN			EB		EB		EB
360 pF 361 390 pF 391 430 pF 431 470 pF 571 510 pF 511 560 pF 561 620 pF 621 680 pF 681 750 pF 751 820 pF 821 910 pF 911 1,000 pF 102 1,100 pF 112 1,200 pF 122 1,300 pF 132	361	П			BB			BD		CF	CF CF														EB EB	EB EB		EB EB		EB EB
390 pF 391 430 pF 431 470 pF 471 510 pF 511 560 pF 561 620 pF 621 680 pF 681 750 pF 751 820 pF 821 910 pF 911 1,000 pF 102 1,100 pF 112 1,200 pF 122 1,300 pF 132	391		BB				BB	DD		CF	CF	CF	CF	CF									DN			EB	_	EB		EB
470 pF 471 510 pF 511 560 pF 561 620 pF 621 680 pF 681 750 pF 751 820 pF 821 910 pF 911 1,000 pF 102 1,100 pF 112 1,200 pF 122 1,300 pF 132	471 F G J K M 511 F G J K M 561 F G J K M 621 F G J K M 681 F G J K M 751 F G J K M		ВВ				ВВ		i	CF	CF	CF	CF	- 1	- 1								DN			EB		EB		EB
510 pF 511 560 pF 561 620 pF 621 680 pF 681 750 pF 751 820 pF 821 910 pF 911 1,000 pF 102 1,100 pF 112 1,200 pF 122 1,300 pF 132	511 F G J K M 561 F G J K M 621 F G J K M 681 F G J K M 751 F G J K M	l	ВВ	ВВ	ВВ	ВВ	ВВ		j	CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DN	DN	DN	EB	EB	EB	EB	EB	EB	EB
560 pF 561 620 pF 621 680 pF 681 750 pF 751 820 pF 821 910 pF 911 1,000 pF 102 1,100 pF 112 1,200 pF 122 1,300 pF 132	561 F G J K M 621 F G J K M 681 F G J K M 751 F G J K M	 	ВВ				ВВ		- [	CF	CF	CF	CF	CF				DN			DN			EB		EB		EB		EB
620 pF 621 680 pF 681 750 pF 751 820 pF 821 910 pF 911 1,000 pF 102 1,100 pF 112 1,200 pF 122 1,300 pF 132	621 F G J K M 681 F G J K M 751 F G J K M	_	ВВ	_			ВВ			CF	CF	CF	CF	CF					_				DN		_	EB	_	EB		EB
680 pF 681 750 pF 751 820 pF 821 910 pF 911 1,000 pF 102 1,100 pF 112 1,200 pF 122 1,300 pF 132	681 F G J K M 751 F G J K M		BB		ВВ		ВВ			CF	CF	CF	CF	CF	CF								DN			EB	EB	EB		EB
750 pF 751 820 pF 821 910 pF 911 1,000 pF 102 1,100 pF 112 1,200 pF 122 1,300 pF 132	751 F G J K M	 	BB BB		BB		BB BB			CF	CF	CF CF	CF CF	CF CF	CF CF	-							DN			EB EB	EB EB	EB EB	EB EB	EB EB
820 pF 821 910 pF 911 1,000 pF 102 1,100 pF 112 1,200 pF 122 1,300 pF 132			ВВ				BB		ŀ	CF CF	CF CF	CF	CF										DN DN			EB	EB	EB		EB
910 pF 911 1,000 pF 102 1,100 pF 112 1,200 pF 122 1,300 pF 132			BB		BB		BB		ı	CF	CF	CF											DN		EB	EB		EB		EB
1,000 pF 102 1,100 pF 112 1,200 pF 122 1,300 pF 132		 _				BB				CF	CF	CF	CF							DN						EB	_	EB		EB
1,200 pF 122 1,300 pF 132	102 F G J K M		ВВ	ВВ	ВВ	ВВ	ВВ		l	CF	CF	CF	CF	CF	CF	CF	DN	DN	DN	DN	DP	DP	DP	EB	EB	EB	EB	EB	ЕВ	EB
1,300 pF 132		 			ВВ				I	CF	CF	CF	CF										DN			EB		EB		EB
		 	ВВ			BB			ļ	CF	CF	CF	CF										DN			EB		EB		EB
1,500 pF   152		 _			ВВ	ВВ				CF	CF	CF	CF	_			DP		DP	DP			_	EB		EB	_	EC		EC
1 ( 0 0 - F 1 ( 0					BB	ВВ				CF	CF	CF CF	CF					DP					DN			EB		ED		EC
1,600 pF 162 1,800 pF 182			BB BB		BB BB				ı	CF CF	CF CF	CF	CF CF				DP DP		DP DP	DP DP			DN DN			EB EB	EB EB	ED ED		ED ED
2,000 pF 202			BB		BB				ı	CF	CF	CF	CF		CH								DN			EB		ED		ED
2,200 pF 222					BB				i	CF	CF	CF		CF									1		EB	EB		EE		EE
2,400 pF 242									ı	CF	CF	CF	CF	CF									DN			EB	_	EC		EC
2,700 pF 272		l							l	CF	CF	CF	CF	CF			DN	DN	DN	DN	DN	DN	DN			EB	EB	EC	EC	EC
3,000 pF 302										CF	CF	CF	CF	CF			DP			DP			1			EC		EC		EB
3,300 pF 332									-	CF	CF	CF	CF	CF			DP						DN			EC				EB
3,600 pF 362										CF	CF	CF	CF	CF CF			DP	DP DE	DP	DP DE	DN		_	_		EC	_	EE		EB EB
3,900 pF 392 4,300 pF 432										CF CF	CF CF	CF CF	CF CF	CF			DE DE		DE		DN DN					EC EC		EC		EB
4,700 pF 472										CF	CF	CF		CF			DE		DE		DN					EC		EC		EB
5,100 pF 512									ı	CF	CF	CF	CF	01			DE		DE		DN					ED	ED	ED		EB
5,600 pF 562									i	CF	CF		CF				DN				DN					ED		ED		EB
6,200 pF 622										CF	CF	CF	CF				DN	DN	DN	DN	DN	DG	DG	EB	EB	EB	EB	EB	EB	EB
6,800 pF 682									l	CF	CF	CF	CF				DN	DN	DN		DN					EB		EB		EB
7,500 pF 752									-	CF	CF	CF					DN		DN				DG			EB		EB		EB
8,200 pF 822										CF	CF	CF					DN	DN				DG	DG			EC		EB		EC
9,100 pF 912 10,000 pF 103										CF CF	CF CF	CF CF					DN		_	DN DN				EC		EC ED	_	EB EB	EC EC	EC
12,000 pF 103											CF									DN				EB	EB		EB		ED	
15,000 pF 153											CF									DP					EB					
18,000 pF 183																		DN							EB					
22,000 pF 223																		DP		DF				EB	EB	EB	EB	EC		
27,000 pF 273																		DF							EB					
33,000 pF 333									- [									DG							EB					
39,000 pF 393																		DG						EC			EE			
47,000 pF 473 56,000 pF 563																	DG	DG	υG					ED	EC ED	FC	EE	ΕH		
																								FF	EF	FF	FH			
	683   F G J K M																								EH					
0.10 μF 104	683 F G J K M 823 F G J K M																													
	823 F G J K M																								EH	EH				
Cap Cap Co	823 F G J K M	 25	10	16	22	20	100	200	250	10	91	25	20	100	200		10	16	22	20	100	200	250	EH	16	25	20	100	200	250
	823 104	 د 52 ع	01	91	s 25	09	001	200	<b>№</b> 250	01 ∞	92	۳ 52 ع	09	100	200		01 ∞	91	ω 22	09 5	100	200	► 250	EH	16		20	100	200	▶ 250

<sup>\*</sup>Capacitance range Includes E24 decade values only. (i.e., 10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82, and 91). xx¹ Available only in D, J, K, M tolerance

These products are protected under US Patents 7,172,985 & 7,670,981, other patents pending, and any foreign counterparts.

 $xx^2$  Available only in J, K, M tolerance.



## Table 1B - Capacitance Range/Selection Waterfall (1210 - 2225 Case Sizes)

		C	as	e S eri		-			C1	21	0C			(	C18	080	;	(	C18	120	;	C	:18	250	<u> </u>	C	22	200	C	(	22	250	3
Сар	Cap		Volta	age	Cod	de	8	4	3	5	1	2	Α	5	1	2	Α	5	1	2	Α	5	1	2	Α	5	1	2	Α	5	1	2	Α
•	Code	Rate	ed V	olta	ae (	(VDC)	2	16	25	20	100	200	250	20	100	200	250	20	100	200	250	20	100	200	250	20	100	200	250	20	100	200	250
		_	Capa Tol	acit	an	ce						N	_ ~		Prod	luct	Avai	labi	ity a	nd C	hip	Thic ess [	kne	ss C	odes			_ ~				_ 7	
1.0 - 9.1 pF*	109 - 919*	ВС	CD				FB	FB		FB	FB	FB	FB																				
10 - 91 pF*	100 - 910*			F				FB	FB	FB	FB	FB	FB																				
100 - 300 pF*	101 - 301*			F			FB	۱. ـ				ŀ																					
330 - 430 pF* 470 - 910 pF*	331 - 431* 471 - 911*			F 0			FB FB	FB FB	FB	FB FB	FB FB	FB	FB	LF	LF	LF	LF	CB	CP	CD	CD												
1,000 pF	102				3 J		FB	FB	FB FB	FB	FB	FB FB	FB FB	LF LF	LF LF	LF LF	LF LF	GB GB	GB GB	GB GB	GB GB												
1,100 pF	112				3 J	1 1	FB	LF	LF	LF	LF	GB	GB		GB																		
1,200 pF	122				3 J	1 1		FB	FB	FB	FB	FB	FB	LF	LF	LF	LF	GB	GB	GB	GB												
1,300 pF	132		- 1		3 J			FB	FB	FB	FB	FC	FC	LF	LF	LF	LF	GB	GB	GB	GB	l				i				i			
1,500 pF	152			- 1 '	3 J		FB	FB	FB	FB	FB	FE	FE	LF	LF	LF	LF	GB	GB	GB	GB	İ				i				İ			i i
1,600 pF	162			F	3 J	KM	FB	FB	FB	FB	FB	FE	FE	LF	LF	LF	LF	GB	GB	GB	GB												
1,800 pF	182			F	3 J	KM	FB	FB	FB	FB	FB	FE	FE	LF	LF	LF	LF	GB	GB	GB	GB												
2,000 pF	202				3 J			FB	FB	FB	FC	FE	FE	LF	LF	LF	LF	GB	GB	GB	GB												
2,200 pF	222			F				FB	FB	FB	FC	FG	FG	LF	LF	LF	LF	GB	GB	GB	GB												
2,400 pF	242			F				FB	FB	FB	FC	FC	FC	LF	LF	LF	LF																
2,700 pF	272		- 1 - 1		3 J			FB	FB	FB	FC	FC	FC	LF	LF	LF	LF	GB	GB	GB	GB												
3,000 pF	302		- 1		3 J	1 1		FB	FB	FB	FC FF	FF	FF	LF	LF LF			CD.	CD	CD	CD												
3,300 pF 3,600 pF	332 362		- 1	- 1 '	3 J 3 J			FB FB	FB FB	FB FB	FF	FF FF	FF FF	LF LF	LF			GB	GB	GB	GB												
3,900 pF	392				3 J	1 1		FB	FB	FB	FF	FF	FF	LF	LF			GB	GB	GB	GB	НВ	HR	НВ	HR					l			
4,300 pF	432			_	3 J		FB	FB	FB	FB	FF	FF	FF	LF	LF			OD.	OD.	OD	OD	110	110	110	110								
4,700 pF	472			F (		KM	FF	FF	FF	FF	FG	FG	FG	LF	LF			GB	GB	GD	GD	НВ	НВ	НВ	НВ					KE	KE	KE	KE
5,100 pF	512			F			FB	FB	FB	FB	FG	FG	FG																	KE	KE	KE	KE
5,600 pF	562			F	3 J	KM	FB	FB	FB	FB	FG	FG	FG					GB	GB	GH	GH	НВ	НВ	НВ	НВ					KE	KE	KE	KE
6,200 pF	622			F	3 J	KM	FB	FB	FB	FB	FG	FB	FB					ĺ												KE	KE	KE	KE
6,800 pF	682		- 1		3 J		FB	FB	FB	FB	FG	FB	FB					GB	GB	GJ	GJ	НВ	НВ	НВ	НВ	JE	JE	JB		KE	KE	KE	KE
7,500 pF	752				3 J	1 1		FC	FC	FC	FC	FB	FB																	KE	KE	KE	KE
8,200 pF	822		- 1		3 J			FC	FC	FC	FC	FB	FB					GB	GH	GB	GB	НВ	НВ	НВ	НВ	JE	JE	JB		KE	KE	KE	KE
9,100 pF	912				J			FE	FE	FE	FE	FB	FB						011	O.D.	0.0	I I I I	un				15	I.D.		KE	KE	KE	KE
10,000 pF	103		_	F	_		FF	FF	FF	FF FG	FF FB	FB	FB					GB	GH		GB	НВ	HB	HE	HE	JE	JE	JB		KE	KE	KE	KE
12,000 pF 15,000 pF	123 153			F 0			FG FG	FG FG		FG	FB	FB FC	FB FC					GB	GG GB	GB GB	GB GB	HB HB	HB HB	пЕ	HE	JE JE	JE JE	JB JB		KE KE	KE		KE
18,000 pF	183			F				FB	FB	FB	FB	FC	FC					GB	GB	GB	GB	НВ	HE			JE	JE	JB		KE	KE	KL	KL
22,000 pF	223			F (			FB	FB	FB	FB	FB	FF	FF					GB	GB	GB	GB	НВ	HE			JE	JB	JB		KE	KE		
27,000 pF	273			F (			FB	FB	FB	FB	FB	FG	FG					GB	GB		GB	НВ	HG			JE	JB	JB		KE	KE		
33,000 pF	333	П			3 J		FB	FB	FB	FB	FB	FH	FH					GB		GB	GB					JB	JB	JB		KE			
39,000 pF	393			F	3 J	1 1	FB	FB	FB	FB	FE	FH	FH					GB		GB	GB					JB	JB	JB					
47,000 pF	473		- 1		J	1 1		FB	FB	FB	FE	FJ	FJ					GB		GD	GD					JB	JB	JB					
56,000 pF	563		- 1		J			FB	FB	FB	FF							GB	GB	1	GD					JB	JB	JB					
68,000 pF	683			F	_			FB	FB	FC	FG							GB	GB	_	GK					JB	JB	JB					
82,000 pF	823			F				FC		FF	FH							GB		GM						JB	JB	JB					
0.10 µF	104			F					FE	FG	FM							GB		GM	GM					JB	JB	JD					
0.12 μF 0.15 μF	124 154			F		K M			FG FH	FH									GH GN							JB JB	JB JB	JD JG					
0.13 μF 0.18 μF	184			F	, J	KM	F.I		FJ	I IVI								GH	OIN							JB	JD						
0.18 μF 0.22 μF	224			F (	3 J	KM	FK											GK								JB	JD						
0.27 μF	274					KM			'''					İ								l				JB	JF	-		İ			
0.33 μF	334					KM								İ				İ				l				JD	JG			ĺ			
0.39 μF	394			F	3 J	KM	l											1								JG							
0.47 μF	474	Ш		F	3 J	K M								<u> </u>				<u> </u>								JG							
	0	-			_	(VDC)	├	92	+	_	+-	200		20		200	250	20	-		250	20	100	200		20	190			20	100	200	
Cap	Cap Code		Volta	_			8	4	3	5	1	2	A	5	1	2	A	5		2	A	5	1	2	A	5	1	2		5	1	2	
		Ca	se S	ize	/Se	ries			C	1210	)C				C18	08C			C18	12C			C18	25C			C22	20C			C22	25C	

<sup>\*</sup>Capacitance range Includes E24 decade values only. (i.e., 10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82, and 91). These products are protected under US Patents 7,172,985 & 7,670,981, other patents pending, and any foreign counterparts.



## Table 2A - Chip Thickness/Tape & Reel Packaging Quantities

Thickness	Case	Thickness ±	Paper Q	uantity <sup>1</sup>	Plastic (	Quantity		
Code	Size <sup>1</sup>	Range (mm)	7" Reel	13" Reel	7" Reel	13" Reel		
AB	0201	0.30±0.03	15,000	0	0	0		
BB	0402	0.50±0.05	10,000	50,000	0	0		
BD	0402	0.55±0.05	10,000	50,000	0	0		
CF	0603	0.80±0.07	4,000	15,000	0	0		
CH	0603	0.85±0.07	4,000	10,000	0	0		
DM	0805	0.70±0.20	4,000	15,000	0	0		
DN	0805	0.78±0.10	4,000	15,000	0	0		
DP	0805	0.90±0.10	4,000	15,000	0	0		
DE	0805	1.00±0.10	0	0	2,500	10,000		
DF	0805	1.10±0.10	0	0	2,500	10,000		
DG	0805	1.25±0.15	0	0	2,500	10,000		
EB	1206	0.78±0.10	0	0	4,000	10,000		
EC	1206	0.90±0.10	0	0	4,000	10,000		
ED	1206	1.00±0.10	0	0	2,500	10,000		
EE	1206	1.10±0.10	0	0	2,500	10,000		
EF EH	1206	1.20±0.15	0	0	2,500	10,000		
	1206	1.60±0.20	0	0	2,000	8,000		
FB	1210	0.78±0.10	0	0	4,000	10,000		
FC	1210	0.90±0.10	0	0	4,000	10,000		
FE FF	1210 1210	1.00±0.10	0	0	2,500	10,000 10,000		
FG FG	1210	1.10±0.10	0	0	2,500			
FH FH	1210	1.25±0.15 1.55±0.15	0 0	0	2,500	10,000		
FM	1210	1.70±0.20	0	0	2,000 2,000	8,000 8,000		
FJ FJ	1210	1.85±0.20	0	0	2,000	8,000		
FK	1210	2.10±0.20	0	0	2,000	8,000		
NC	1706	1.00±0.15	0	0	4,000	10,000		
LF	1808	1.00±0.15	0	0	2,500	10,000		
GB	1812	1.00±0.13	0	0	1,000	4,000		
GD	1812	1.25±0.15	Ő	0	1,000	4,000		
GH	1812	1.40±0.15	0	0	1,000	4,000		
GG	1812	1.55±0.10	0	0	1,000	4,000		
GK	1812	1.60±0.10	0	0	1,000	4,000		
GJ	1812	1.70±0.15	Ö	Ö	1,000	4,000		
GN	1812	1.70±0.20	0	0	1,000	4,000		
GM	1812	2.00±0.20	0	0	500	2,000		
НВ	1825	1.10±0.15	0	0	1,000	4,000		
HE	1825	1.40±0.15	0	0	1,000	4,000		
HG	1825	1.60±0.20	0	0	1,000	4,000		
JB	2220	1.00±0.15	0	0	1,000	4,000		
JD	2220	1.30±0.15	0	0	1,000	4,000		
JE	2220	1.40±0.15	0	0	1,000	4,000		
JF	2220	1.50±0.15	0	0	1,000	4,000		
JG	2220	1.70±0.15	0	0	1,000	4,000		
JL	2220	2.00±0.20	0	0	500	2,000		
KE	2225	1.40±0.15	0	0	1,000	4,000		
Thickness	Case	Thickness ±	7" Reel	13" Reel	7" Reel 13" Reel			
Code	Size <sup>1</sup>	Range (mm)	ge (mm) Paper Quantity <sup>1</sup>			Quantity		

Package quantity based on finished chip thickness specifications.

<sup>&</sup>lt;sup>1</sup> If ordering using the 2 mm Tape and Reel pitch option, the packaging quantity outlined in the table above will be doubled. This option is limited to EIA 0603 (1608 metric) case size devices. For more information regarding 2 mm pitch option see "Tape & Reel Packaging Information".



## Table 2B - Bulk Packaging Quantities

Dookon	ing Type	Loose Pa	ackaging
Packag	ing Type	Bulk Bag	(default)
Packagir	ig C-Spec <sup>1</sup>	N,	/A <sup>2</sup>
Case	Size	Packaging Quantities (	pieces/unit packaging)
EIA (in)	Metric (mm)	Minimum	Maximum
0402	1005		
0603	1608		
0805	2012		50,000
1206	3216		
1210	3225	1	
1808	4520	] '	
1812	4532		
1825	4564		20,000
2220	5650		
2225	5664		

<sup>&</sup>lt;sup>1</sup> The "Packaging C-Spec" is a 4 to 8 digit code which identifies the packaging type and/or product grade. When ordering, the proper code must be included in the 15th through 22nd character positions of the ordering code. See "Ordering Information" section of this document for further details. Commercial Grade product ordered without a packaging C-Spec will default to our standard "Bulk Bag" packaging. Contact KEMET if you require a bulk bag packaging option for Automotive Grade products.

<sup>&</sup>lt;sup>2</sup> A packaging C-Spec (see note 1 above) is not required for "Bulk Bag" packaging (excluding Anti-Static Bulk Bag and Automotive Grade products). The 15th through 22nd character positions of the ordering code should be left blank. All product ordered without a packaging C-Spec will default to our standard "Bulk Bag" packaging.



Table 3 - Chip Capacitor Land Pattern Design Recommendations per IPC-7351

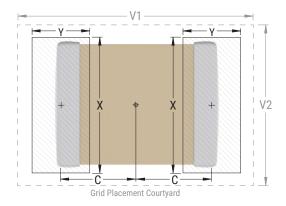
EIA Size Code	Metric Size Code	ı		ity Lev mum (I	Most)	)		Media	sity Lev an (Nor rotrusio		)	Density Level C: Minimum (Least) Land Protrusion (mm)						
Ooue	Oode	С	Y	Х	V1	V2	С	Y	X	V1	V2	С	Y	Х	<b>V</b> 1	V2		
0201	0603	0.38	0.56	0.52	1.80	1.00	0.33	0.46	0.42	1.50	0.80	0.28	0.36	0.32	1.20	0.60		
0402	1005	0.50	0.72	0.72	2.20	1.20	0.45	0.62	0.62	1.90	1.00	0.40	0.52	0.52	1.60	0.80		
0603	1608	0.90	1.15	1.10	4.00	2.10	0.80	0.95	1.00	3.10	1.50	0.60	0.75	0.90	2.40	1.20		
0805	2012	1.00	1.35	1.55	4.40	2.60	0.90	1.15	1.45	3.50	2.00	0.75	0.95	1.35	2.80	1.70		
1206	3216	1.60	1.35	1.90	5.60	2.90	1.50	1.15	1.80	4.70	2.30	1.40	0.95	1.70	4.00	2.00		
1210	3225	1.60	1.35	2.80	5.65	3.80	1.50	1.15	2.70	4.70	3.20	1.40	0.95	2.60	4.00	2.90		
1210 <sup>1</sup>	3225	1.50	1.60	2.90	5.60	3.90	1.40	1.40	2.80	4.70	3.30	1.30	1.20	2.70	4.00	3.00		
1808	4520	2.30	1.75	2.30	7.40	3.30	2.20	1.55	2.20	6.50	2.70	2.10	1.35	2.10	5.80	2.40		
1812	4532	2.15	1.60	3.60	6.90	4.60	2.05	1.40	3.50	6.00	4.00	1.95	1.20	3.40	5.30	3.70		
1825	4564	2.15	1.60	6.90	6.90	7.90	2.05	1.40	6.80	6.00	7.30	1.95	1.20	6.70	5.30	7.00		
2220	5650	2.75	1.70	5.50	8.20	6.50	2.65	1.50	5.40	7.30	5.90	2.55	1.30	5.30	6.60	5.60		
2225	5664	2.70	1.70	6.90	8.10	7.90	2.60	1.50	6.80	7.20	7.30	2.50	1.30	6.70	6.50	7.00		

¹ Only for capacitance values ≥ 22 μF

**Density Level A:** For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes. KEMET only recommends wave soldering of EIA 0603, 0805 and 1206 case sizes.

**Density Level B:** For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes. **Density Level C:** For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC Standard 7351 (IPC-7351).

Image below based on Density Level B for an EIA 1210 case size.





## **Soldering Process**

#### **Recommended Soldering Technique:**

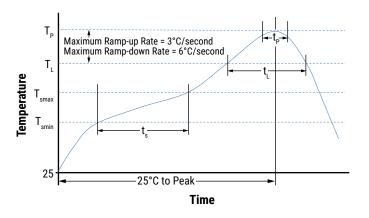
- Solder wave or solder reflow for EIA case sizes 0603, 0805 and 1206
- · All other EIA case sizes are limited to solder reflow only

#### **Recommended Reflow Soldering Profile:**

KEMET's families of surface mount multilayer ceramic capacitors (SMD MLCCs) are compatible with wave (single or dual), convection, IR or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/ J-STD-020 standard for moisture sensitivity testing. These devices can safely withstand a maximum of three reflow passes at these conditions.

Profile Feature	Terminati	ion Finish
1 Tome Teature	SnPb	100% Matte Sn
Preheat/Soak		
Temperature Minimum (T <sub>Smin</sub> )	100°C	150°C
Temperature Maximum (T <sub>Smax</sub> )	150°C	200°C
Time ( $t_s$ ) from $T_{smin}$ to $T_{smax}$	60 - 120 seconds	60 - 120 seconds
Ramp-Up Rate (T <sub>L</sub> to T <sub>P</sub> )	3°C/second maximum	3°C/second maximum
Liquidous Temperature $(T_L)$	183°C	217°C
Time Above Liquidous (t <sub>L</sub> )	60 - 150 seconds	60 - 150 seconds
Peak Temperature (T <sub>P</sub> )	235°C	260°C
Time Within 5°C of Maximum Peak Temperature (t <sub>p</sub> )	20 seconds maximum	30 seconds maximum
Ramp-Down Rate $(T_P \text{ to } T_L)$	6°C/second maximum	6°C/second maximum
Time 25°C to Peak Temperature	6 minutes maximum	8 minutes maximum

Note 1: All temperatures refer to the center of the package, measured on the capacitor body surface that is facing up during assembly reflow.





### Table 4 - Performance & Reliability: Test Methods and Conditions

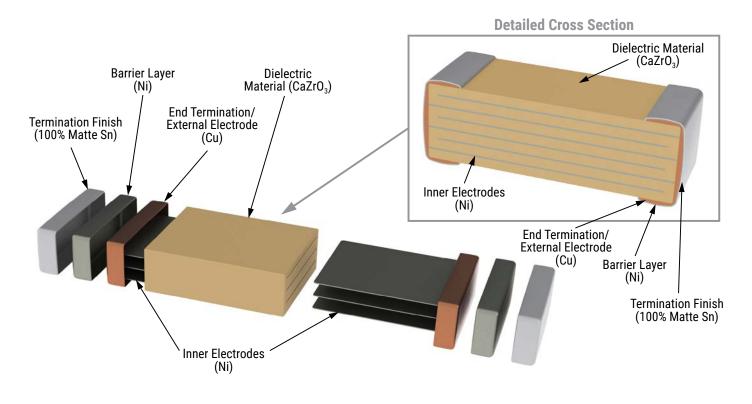
Stress	Reference	Test or Inspection Method	
Terminal Strength	JIS-C-6429	Appendix 1, Note: Force of 1.8 kg for 60 seconds.	
Board Flex	JIS-C-6429	Appendix 2, Note: Standard termination system – 2.0 mm (minimum) for all except 3 mm for COG. Flexible termination system – 3.0 mm (minimum).	
		Magnification 50 X. Conditions:	
Caldarability	J-STD-002	a) Method B, 4 hours at 155°C, dry heat at 235°C	
Solderability		b) Method B at 215°C category 3	
		c) Method D, category 3 at 260°C	
Temperature Cycling	JESD22 Method JA-104	1,000 Cycles (-55°C to +125°C). Measurement at 24 hours +/- 4 hours after test conclusion.	
Biased Humidity	MIL-STD-202 Method 103	Load Humidity: 1,000 hours 85°C/85% RH and rated voltage. Add 100 K ohm resistor.  Measurement at 24 hours +/- 4 hours after test conclusion.	
		Low Volt Humidity: 1,000 hours 85°C/85% RH and 1.5 V. Add 100 K ohm resistor. Measurement at 24 hours +/- 4 hours after test conclusion.	
Moisture Resistance	MIL-STD-202 Method 106	t = 24 hours/cycle. Steps 7a and 7b not required. Measurement at 24 hours +/- 4 hours after test conclusion.	
Thermal Shock	MIL-STD-202 Method 107	-55°C/+125°C. Note: Number of cycles required – 300, maximum transfer time – 20 seconds, dwell time – 15 minutes. Air – Air.	
High Temperature Life	MIL-STD-202 Method 108 /EIA-198	1,000 hours at 125°C (85°C for X5R, Z5U and Y5V) with 2 X rated voltage applied.	
Storage Life	MIL-STD-202 Method 108	150°C, 0 VDC for 1,000 hours.	
Vibration	MIL-STD-202 Method 204	5 g's for 20 minutes, 12 cycles each of 3 orientations. Note: Use 8" X 5" PCB 0.031" thick 7 secure points on one long side and 2 secure points at corners of opposite sides. Parts mounted within 2" from any secure point. Test from 10 – 2,000 Hz	
Mechanical Shock	MIL-STD-202 Method 213	Figure 1 of Method 213, Condition F.	
Resistance to Solvents	MIL-STD-202 Method 215	Add aqueous wash chemical, OKEM Clean or equivalent.	

## **Storage and Handling**

Ceramic chip capacitors should be stored in normal working environments. While the chips themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature—reels may soften or warp and tape peel force may increase. KEMET recommends that maximum storage temperature not exceed 40°C and maximum storage humidity not exceed 70% relative humidity. Temperature fluctuations should be minimized to avoid condensation on the parts and atmospheres should be free of chlorine and sulfur bearing compounds. For optimized solderability chip stock should be used promptly, preferably within 1.5 years of receipt.



#### Construction



## **Capacitor Marking (Optional):**

Laser marking option is not available on:

- · COG, Ultra Stable X8R and Y5V dielectric devices
- · EIA 0402 case size devices
- EIA 0603 case size devices with Flexible Termination option.
- · KPS Commercial and Automotive grade stacked devices.

These capacitors are supplied unmarked only.



### **Tape & Reel Packaging Information**

KEMET offers multilayer ceramic chip capacitors packaged in 8, 12 and 16 mm tape on 7" and 13" reels in accordance with EIA Standard 481. This packaging system is compatible with all tape-fed automatic pick and place systems. See Table 2 for details on reeling quantities for commercial chips.

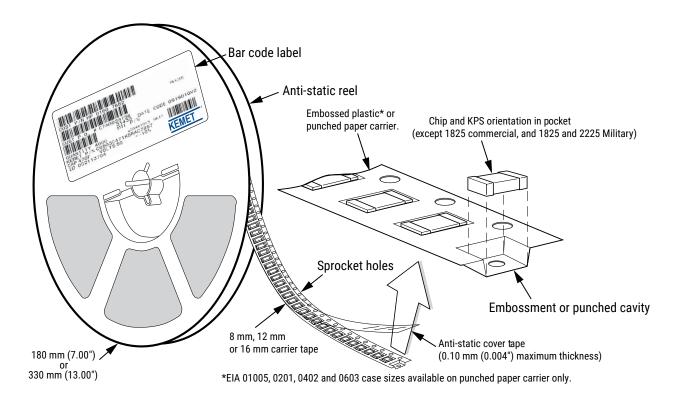


Table 5 - Carrier Tape Configuration, Embossed Plastic & Punched Paper (mm)

	Tape	Embosse	d Plastic	<b>Punched Paper</b>		
<b>EIA Case Size</b>	Size (W)*	7" Reel	13" Reel	7" Reel	13" Reel	
		Pitch (P <sub>1</sub> )*		Pitch (P <sub>1</sub> )*		
01005 - 0402	8			2	2	
0603	8			2/4	2/4 -	
0805	8	4	4	4	4	
1206 - 1210	8	4	4	4	4	
1805 - 1808	12	4	4			
≥ 1812	12	8	8			
KPS 1210	12	8	8			
KPS 1812 and 2220	16	12	12			
Array 0612	8	4	4			

<sup>\*</sup>Refer to Figures 1 and 2 for W and  $P_1$  carrier tape reference locations.

#### **New 2 mm Pitch Reel Options\***

	Packaging Ordering Code (C-Spec)	Packaging Type/Options
-	C-3190	Automotive grade 7" reel unmarked
	C-3191	Automotive grade 13" reel unmarked
	C-7081	Commercial grade 7" reel unmarked
	C-7082	Commercial grade 13" reel unmarked

<sup>\* 2</sup> mm pitch reel only available for 0603 EIA case size. 2 mm pitch reel for 0805 EIA case size under development.

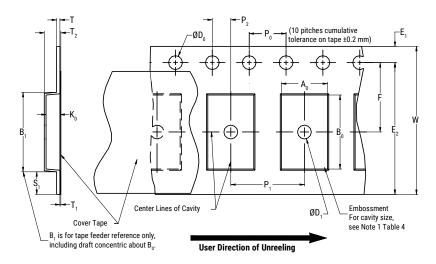
#### Benefits of Changing from 4 mm to 2 mm Pitching Spacing

- · Lower placement costs.
- Double the parts on each reel results in fewer reel changes and increased efficiency.
- Fewer reels result in lower packaging, shipping and storage costs, reducing waste.

<sup>\*</sup>Refer to Tables 6 and 7 for tolerance specifications.



## Figure 1 - Embossed (Plastic) Carrier Tape Dimensions



## **Table 6 – Embossed (Plastic) Carrier Tape Dimensions**

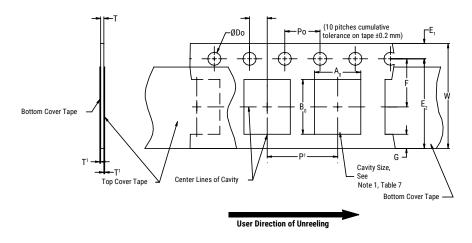
Metric will govern

	Constant Dimensions — Millimeters (Inches)									
Tape Size	D <sub>0</sub>	D <sub>1</sub> Minimum Note 1	E <sub>1</sub>	P <sub>0</sub>	P <sub>2</sub>	R Reference Note 2	S <sub>1</sub> Minimum Note 3	T Maximum	T <sub>1</sub> Maximum	
8 mm		1.0 (0.039)				25.0 (0.984)				
12 mm	1.5 +0.10/-0.0 (0.059 +0.004/-0.0)	1.5	1.75 ±0.10 (0.069 ±0.004)	4.0 ±0.10 (0.157 ±0.004)	2.0 ±0.05 (0.079 ±0.002)	30	0.600 (0.024)	0.600 (0.024)	0.100 (0.004)	
16 mm		(0.059)				(1.181)				
	Variable Dimensions — Millimeters (Inches)									
Tape Size	Tape Size Pitch B <sub>1</sub> Maximum E <sub>2</sub> F P <sub>1</sub> T <sub>2</sub> W Maximum A <sub>0</sub> ,B <sub>0</sub> & K <sub>0</sub>							& K <sub>0</sub>		
8 mm	Single (4 mm)	4.35 (0.171)	6.25 (0.246)	3.5 ±0.05 (0.138 ±0.002)	4.0 ±0.10 (0.157 ±0.004)	2.5 (0.098)	8.3 (0.327)			
12 mm	Single (4 mm) and double (8 mm)	8.2 (0.323)	10.25 (0.404)	5.5 ±0.05 (0.217 ±0.002)	8.0 ±0.10 (0.315 ±0.004)	4.6 (0.181)	12.3 (0.484)	Not	e 5	
16 mm	Triple (12 mm)	12.1 (0.476)	14.25 (0.561)	7.5 ±0.05 (0.138 ±0.002)	12.0 ±0.10 (0.157 ±0.004)	4.6 (0.181)	16.3 (0.642)			

- 1. The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of the embossment location and the hole location shall be applied independently of each other.
- 2. The tape with or without components shall pass around R without damage (see Figure 6.)
- 3. If  $S_1 < 1.0$  mm, there may not be enough area for a cover tape to be properly applied (see EIA Standard 481, paragraph 4.3, section b.)
- 4. B, dimension is a reference dimension for tape feeder clearance only.
- 5. The cavity defined by  $A_{n}$ ,  $B_{n}$  and  $K_{n}$  shall surround the component with sufficient clearance that:
  - (a) the component does not protrude above the top surface of the carrier tape.
  - (b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
  - (c) rotation of the component is limited to 20° maximum for 8 and 12 mm tapes and 10° maximum for 16 mm tapes (see Figure 3.)
  - (d) lateral movement of the component is restricted to 0.5 mm maximum for 8 and 12 mm wide tape and to 1.0 mm maximum for 16 mm tape (see Figure 4.)
  - (e) for KPS product,  $A_0$  and  $B_0$  are measured on a plane 0.3 mm above the bottom of the pocket.
  - (f) see addendum in EIA Standard 481 for standards relating to more precise taping requirements.



## Figure 2 - Punched (Paper) Carrier Tape Dimensions



## Table 7 - Punched (Paper) Carrier Tape Dimensions

Metric will govern

Constant Dimensions — Millimeters (Inches)									
Tape Size	D <sub>0</sub>	E <sub>1</sub>	P <sub>0</sub>	P <sub>2</sub>	T <sub>1</sub> Maximum	G Minimum	R Reference Note 2		
8 mm	1.5 +0.10 -0.0 (0.059 +0.004 -0.0)	1.75 ±0.10 (0.069 ±0.004)	4.0 ±0.10 (0.157 ±0.004)	2.0 ±0.05 (0.079 ±0.002)	0.10 (0.004) maximum	0.75 (0.030)	25 (0.984)		
	Variable Dimensions — Millimeters (Inches)								
Tape Size	Tape Size Pitch E2 Minimum F P <sub>1</sub> T Maximum W Maximum A <sub>0</sub> B <sub>0</sub>								
8 mm	Half (2 mm)	6.25	3.5 ±0.05	2.0 ±0.05 (0.079 ±0.002)	1.1	8.3 (0.327)	Note 1		
8 mm	Single (4 mm)	(0.246)	(0.138 ±0.002)	4.0 ±0.10 (0.157 ±0.004)	(0.098)	8.3 (0.327)	NOTE I		

- 1. The cavity defined by  $A_{o}$ ,  $B_{o}$  and T shall surround the component with sufficient clearance that:
  - a) the component does not protrude beyond either surface of the carrier tape.
  - b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.
  - c) rotation of the component is limited to 20° maximum (see Figure 3.)
  - d) lateral movement of the component is restricted to 0.5 mm maximum (see Figure 4.)
  - e) see addendum in EIA Standard 481 for standards relating to more precise taping requirements.
- 2. The tape with or without components shall pass around R without damage (see Figure 6.)



### **Packaging Information Performance Notes**

1. Cover Tape Break Force: 1.0 kg minimum.

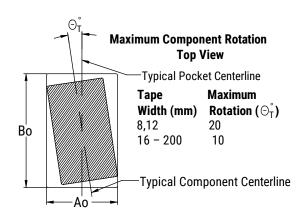
2. Cover Tape Peel Strength: The total peel strength of the cover tape from the carrier tape shall be:

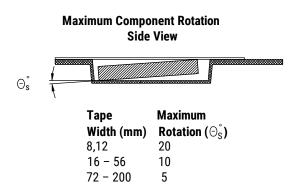
Tape Width	Peel Strength			
8 mm	0.1 to 1.0 newton (10 to 100 gf)			
12 and 16 mm	0.1 to 1.3 newton (10 to 130 gf)			

The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be 165° to 180° from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of 300 ±10 mm/minute.

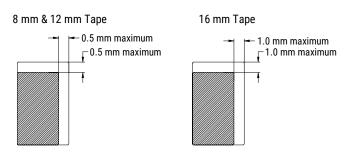
**3. Labeling:** Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. *Refer to EIA Standards 556 and 624*.

### Figure 3 - Maximum Component Rotation





## Figure 4 - Maximum Lateral Movement



## Figure 5 - Bending Radius

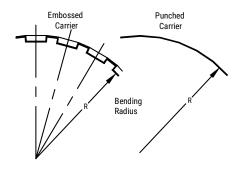
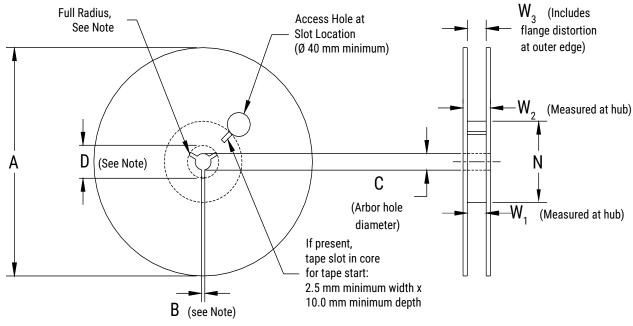




Figure 6 - Reel Dimensions



Note: Drive spokes optional; if used, dimensions B and D shall apply.

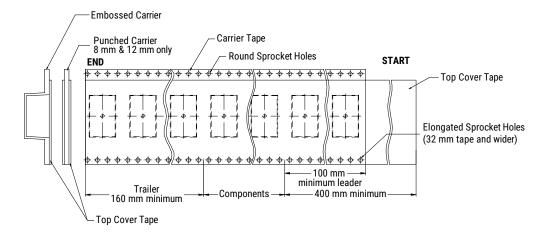
### **Table 8 - Reel Dimensions**

Metric will govern

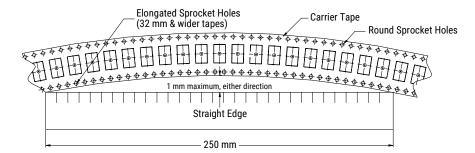
Constant Dimensions — Millimeters (Inches)								
Tape Size	A	B Minimum	С	D Minimum				
8 mm	178 ±0.20	1.5 (0.059)	13.0 +0.5/-0.2 (0.521 +0.02/-0.008)	20.2 (0.795)				
12 mm	(7.008 ±0.008) or							
16 mm	330 ±0.20 (13.000 ±0.008)	(****)	(	(3.7.2.3)				
	Variable Dimensions — Millimeters (Inches)							
Tape Size	N Minimum	W <sub>1</sub>	W <sub>2</sub> Maximum	W <sub>3</sub>				
8 mm		8.4 +1.5/-0.0 (0.331 +0.059/-0.0)	14.4 (0.567)					
12 mm	50 (1.969)	12.4 +2.0/-0.0 (0.488 +0.078/-0.0)	18.4 (0.724)	Shall accommodate tape width without interference				
16 mm		16.4 +2.0/-0.0 (0.646 +0.078/-0.0)	22.4 (0.882)					



## Figure 7 - Tape Leader & Trailer Dimensions



# Figure 8 – Maximum Camber





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