

SPECIFICATION CONTROL DRAWING

CTC-0073

TITLE TWO CONDUCTOR THERMOCOUPLE EXTENSION CABLE, SHIELDED, JACKETED

Date 3-19-13

Revision B

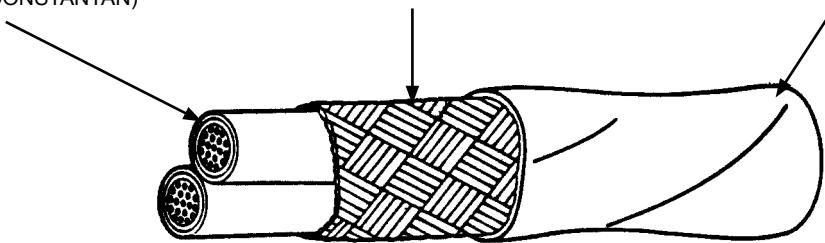
This specification sheet forms a part of the latest issue of Raychem Specification 55A.

COMPONENT WIRES -

1 of WTC-0004 (COPPER)
1 of 55A8129 (CONSTANTAN)

SHIELD - TIN-COATED COPPER

JACKET - RADIATION-CROSSLINKED,
MODIFIED ETFE



CABLE CONSTRUCTION DETAILS

PART NUMBER 1/	CONDUCTOR SIZE (AWG)	SHIELD SIZE (AWG)	JACKET THICKNESS (inches)		OUTSIDE DIAMETER (inches)		NOMINAL WEIGHT (lbs/1000 ft.)
			MINIMUM	NOMINAL	NOMINAL	MAXIMUM	
CTC-0073-22-*	22	38	.006	.008	.133	.140	13.5
CTC-0073-20-*	20	38	.006	.008	.151	.159	17.8
CTC-0073-18-*	18	38	.006	.008	.171	.180	23.4
CTC-0073-16-*	16	38	.006	.008	.185	.194	28.2

CABLE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 150°C

Maximum continuous conductor temperature

ACCELERATED AGING: 300 ± 3°C for 7 hours

DIELECTRIC WITHSTAND: 1500 volts (rms), 60 Hz

FLAMMABILITY (Procedure 1): 3 seconds (maximum);
3 in. (maximum); no flaming of facial tissue

JACKET ELONGATION AND TENSILE STRENGTH:

Elongation, 50% (minimum)

Tensile Strength, 5000 lbf/in² (minimum)

JACKET FLAWS:

Spark Test, 1000 volts (rms)

Impulse Dielectric Test, 6.0 kV (peak)

LOW TEMPERATURE-COLD BEND: -65 ± 2°C for 4 hours

SHIELD COVERAGE: 85% (minimum)

VOLTAGE WITHSTAND (Post Environmental):

1000 volts (rms), 60 Hz, 1 minute

PART NUMBER:

The “**” in the part numbers above shall be replaced by color code designators with a slash separating the component wire colors and a dash separating the component wire colors from the jacket color. The color of copper shall be shown first.

1/ Example: AWG 22,

Per MIL-STD-687: Red (Copper), yellow (Constantan); white jacket:
CTC-0073-22-2/4-9

Per ANSI MC96.1: Blue (Copper), red (Constantan); blue jacket:
CTC-0073-22-6/2-6

Per British Standard Code BS:

White (Copper), blue (Constantan); blue jacket:
CTC-0073-22-9/6-6

The combination of the above thermoelements is referred to as Type TX per ANSI MC96.1.

EMF shall be 4.23 mV (minimum), 4.32 mV (maximum), at 100°C with reference junction corrected to 0°C per ANSI MC96.1, and shall be performed on every length of finished cable.

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice.

Tyco Electronics Corporation also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.

1/ COLORS AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681. HOWEVER, DUE TO LENGTH LIMITATIONS OF THE RAYCHEM PART NUMBER, AN ALTERNATIVE COLOR CODE MAY REPLACE MIL-STD-681 COLOR CODE DESIGNATORS. (EXAMPLE: "901/902..." MAY BE REPLACED BY "Axxx.") OTHER CODES AND SUFFIXES MAY BE ADDED TO THE PART NUMBER AS NECESSARY, TO CAPTURE ANY ADDITIONAL REQUIREMENTS IMPOSED BY THE PURCHASE ORDER.

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DIMENSIONS ARE IN INCHES, AND UNLESS OTHERWISE DESIGNATED ARE NOMINAL.

THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN.
REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.



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