4 2 (C) 2022 TE Connectivity. All Rights Reserved. REVISIONS DESCRIPTION NOTES: JM REVISED PER ECN-22-142121 08APR2022 LN THIS INSERT IS DESIGNED FOR USE IN TYCO ELECTRONICS CONNECTOR HOUSING MTC100-XH1-XXX AND MTC100Q-XH1-XXX. PART DESCRIBED HEREON IS SUPPLIED AS SHOWN. IF CONTACTS, SEALING PLUGS, AND - PLASTIC INSERT TOOLS ARE DESIRED. THE FOLLOWING MODIFICATION NUMBER IS TO BE ADDED TO THE PART NUMBER ON THE KIT PACKAGING LABEL ONLY: MOD NO. DESCRIPTION WITH CONTACTS AND SEALING PLUGS 022 WITH CONTACTS. SEALING PLUGS AND TOOL REFERENCE TYCO ELECTRONICS INFORMATION DRAWING D-659-0097 FOR CRIMP TOOLS OR ADDITIONAL CONTACTS, SEALING PLUGS OR TOOLS. GROMMET DESIGNED TO SEAL ON WIRES HAVING AN INSULATION DIAMETER OF 0.030 TO 0.065. PERFORMANCE: THIS PRODUCT IS QUALIFIED TO THE APPLICABLE REQUIREMENTS OF TYCO ELECTRONICS SPECIFICATION C-6114. ORIENTATION FLATS MATERIALS: PLASTIC INSERT HIGH GRADE POLYARYLENE THERMOPLASTIC B) C) GROMMET FLUOROSILICONE PER MIL-DLT-25988 INTERFACIAL SEAL FLUOROSILICONE PER MIL-DLT-25988 RETENTION CLIPS (20) BERYLLIUM COPPER ALLOY 172 PER QQ-C-533 OR (INSIDE PLASTIC INSERT) 301 STAINLESS STEEL PER TEC-100-309 SPECIAL TEMPER NUMBER ONE (1) CAVITIES ARE MARKED IN CONTRASTING COLOR.
ROWS "A" AND "B" ARE AN INTEGRAL PART OF THE INSERT. ROWS "A" AND "B" ARE IDENTIFIED ON THE SIDE OF THE INSERT AS "A" AND "B". "B" SIDE MARKING OPTIONAL. "B" SIDE MARKING ROW "B HOUSING ORIENTATION KEY DATE CODE ROW "A" OR KEYWAY - INTERFACIAL SEAL 1.05 [26.7] 0.260 [6.60] MAX "A" SIDE MARKING MAX  $\neg$ В Raychem **AYYW** - PLASTIC INSERT 0.640 [16.26] MAX MTCP-122-20PQ GROMMET TE PART NO. DWN DCP 21JUN1996 THIS DRAWING IS A CONTROLLED DOCUMENT. TE Connectivity ROW "A' TOLERANCES UNLESS OTHERWISE SPECIFIED: DIMENSIONS: 25JUL1996 NAME ROW "B' INCHES INSERT, PIN, 20 CAVITY, SIZE 22-20, REMOVABLE CONTACT, 1-IN CONNECTOR. MTC100 SERIES APPLICATION SPEC SIZE CAGE CODE DRAWING NO RESTRICTED TO ANGLES MATERIAL FINISH A300779 **G-**MTCP-122-20PQ 0.0049 lbs CUSTOMER DRAWING 1 OF 1 1470-19 (1/15)

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