# **CFPA**



# **Surface Mount Pushbutton Switches**



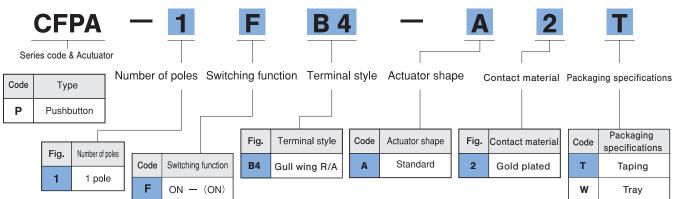
#### **■**Features –

- 1. Compatible with Reflow Soldering
- 2. Washable
- 3. Gold-Plated Contacts for Low Current Application
- 4. Clip Contact Mechanism for High Contact Reliability

#### Specifications

Rating	Max.	0.4 VA (28 VDC max.) (Resistive load)	
	Min.	1 μA 20 mVDC (Resistive load)	
Initial contact resistance		80mΩ max. (1.5 mA 1 kHz 20mV min.)	
Dielectric strength		500 VAC 1 minute	
Initial insulation resistance		500 MΩ min. (500 VDC)	
Stroke		1.1 mm	
Operating force		1.5N ± 1N	
Electrical life		50,000 operations at max. rating	
Switch timing		Non-shorting	
Operating temperature range		-40°C∼+85°C	
Storage temperature range		-40°C∼+85°C	

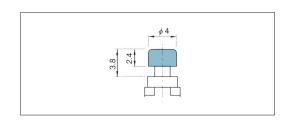




# **■**Optional Accessories

			《Sold separately》
Part Name	Dimensions	Color	Part Number
Color Cap	Gloss finish	White	140000481453
	<del>                                     </del>	Red	140000481452
	2. 4.	Black	140000481451
	ABS resin	Gray	140000481450

# **■**Color Cap Mounting



The color cap should be installed after the reflow soldering and washing process.

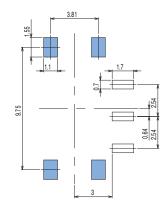
(ON) : Momentary.

# ■Switching function

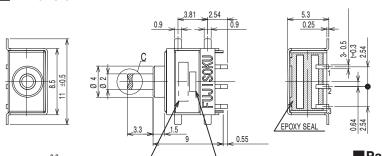
Switching function  Part No.	1	<u></u>
CFPA-1FB4-A2■	ON	(ON)
Connecting terminals	2-3	2-1

■ : Packing specifications T or W (ON) : Momentary

# ■Pad Layouts



#### Dimension



#### ■ Table of Part Numbers

Packaging specifications	Part No.	
Taping	CFPA-1FB4-A2T	
Tray	CFPA-1FB4-A2W	

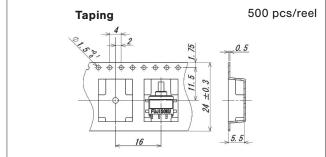
# ☐ Packaging Specifications

Tray

Cover

Tray

Mat



Part No. label

Tray box

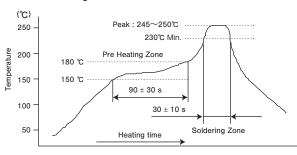
50 pcs/tray

Part No. label

# ■Soldering Specifications

(1) Reflow Soldering

C part detailed drawing



1.1 STROKE

Apply reflow soldering: 2 times max.

Type No.

#### (2) Manual Soldering

Device : Soldering iron 350°C, Max.; 3-4 seconds, Max.

#### Flux Cleaning -

(1) For the solvent, use water or alcohol. In addition, pay careful attention to use the solvent.

0.5 min.

- (2) The cleaning method is limited to immersion cleaning only. The cleaning time is 2 minutes, max, but be sure to minimize the time as much as possible.
- (3) To clean the switch after soldering, wait until the switch temperature has cooled down to room temperature (30°C or below).
- (4) The product must be dried sufficiently after cleaning. Improper drying may result in fluctuation in torque or electrical damage.