







TUSB1004 SLLSFL3 - APRIL 2022

TUSB1004 USB 3.2 10 Gbps Quad-Channel Adaptive Linear Redriver

1 Features

- USB 3.2 5 Gbps and 10 Gbps support
 - Two independent USB 3.2 ports
- Advanced USB power management
 - Active: 550 mW (typical)
 - Disconnect: 1.7 mW
 - Disabled (EN = L): 0.130 mW
- 16 EQ settings up to 12 dB at 5 GHz
- Choice between adaptive or fixed receiver equalization for ports facing USB connector
- Choice between linear or limited redriver for ports facing the system (SSRX1/2 transmitters)
- Less than 1 V V_{TX-CM} and V_{RX-CM}
- Configuration through I²C or pin-strap
- Selection between 1.8 V or 3.3 V I²C levels
- Operates from a single 3.3 V supply

2 Applications

- Notebooks and desktops
- **Docking stations**
- Data storage
- Connected peripherals and printers

Description

The TUSB1004 is a 10 Gbps USB 3.2 quad channel linear redriver for USB Type-A applications. The TUSB1004 is intended to reside between a Host and a USB receptacle or between a USB device and a USB receptacle. The TUSB1004 supports both USB 3.2 Gen2 (10 Gbps) and Gen1 (5 Gbps) as well as USB 3.2 low power states (Disconnect, U1, U2, and U3).

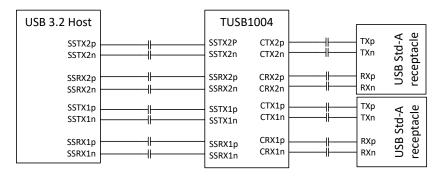
The TUSB1004 incorporates an innovative, adaptive receiver equalization (AEQ) feature. The AEQ feature will automatically determine what it believes is the best ISI compensation settings between the TUSB1004 and USB device plugged into the USB connector resulting in improved interoperability.

The TUSB1004 operates from a single 3.3 V supply and is available in a 40-pin WQFN package.

Device Information⁽¹⁾

PART NUMBER	PACKAGE	BODY SIZE (NOM)		
TUSB1004	WQFN (40)	4.00 mm × 6.00 mm		

For all available packages, see the orderable addendum at the end of the data sheet.



Simplified Schematic



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3 Revision History

DATE	REVISION	NOTES
April 2022	*	Initial Release



4 Pin Configuration and Functions

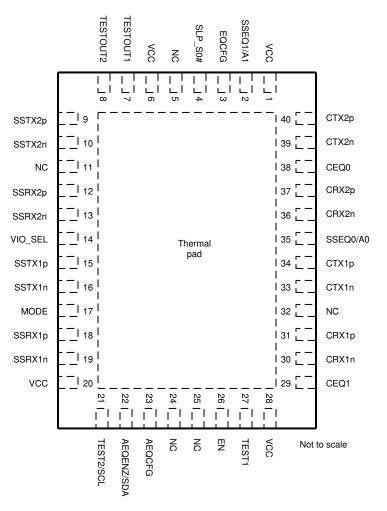


Figure 4-1. TUSB1004 RNQ Package, 40-Pin WQFN (Top View)

Table 4-1. Pin Functions

PIN		TYPE(1)	DESCRIPTION		
NAME	NO.	I TPE(')	DESCRIPTION		
VCC	1	Р	3.3 V supply		
SSEQ1/A1	2	4-level I (PU/PD)	In I ² C mode, this pin along with A0 pin selects the 7-bit I2C target address (refer to Table 7-7). In pin-strap mode, this pin along with SSEQ0 selects the receiver EQ for SSTX1 and/or SSTX2 (refer to Table 7-3).		
EQCFG	3	4-level I (PU/PD)	In pin-strap mode, this controls how CEQ[1:0] pins and SSEQ[1:0] are used. Refer to Section 7.4.2 for details. In I ² C mode, this pin is for TI internal test and must be left floating for normal operation.		
SLP_S0#	4	I (PU)	SLP_S0#. This pin will control whether or not Rx.Detect function is enabled. If this pin is low and device is in Disconnect state, Rx termination will be disabled. If this pin is low and device is U2/U3 state, Rx termination will be enabled. 1: Rx.Detect Enabled. 0: Rx.Detect Disabled.		
NC	5		No internal connection.		
VCC	6	Р	3.3 V supply		
TESTOUT1	7	0	For internal TI test only. For normal operation this pin should be left unconnected.		
TESTOUT2	8	0	For internal TI test only. For normal operation this pin should be left unconnected.		



Table 4-1. Pin Functions (continued)

PIN		TVDE(1)	PERCENTION		
NAME	NO.	TYPE ⁽¹⁾	DESCRIPTION		
SSTX2p	9	ı	Differential positive input for USB port 2. Should be connected to USB 3.2 Host transmit port through an external 220 nF AC-coupling capacitor.		
SSTX2n	10	I	Differential positive input for USB port 2. Should be connected to USB 3.2 Host transmit port through an external 220 nF AC-coupling capacitor.		
NC	11		No internal connection.		
SSRX2p	12	0	Differential positive output for USB port 2. Should be connected to USB 3.2 Host receiver port through an external 220 nF AC-coupling capacitor.		
SSRX2n	13	0	Differential negative output for USB port 2. Should be connected to USB 3.2 Host receiver port through an external 220 nF AC-coupling capacitor.		
VIO_SEL	14	4-level I (PU/PD)	Selects the input thresholds for I2C (SDA and SCL). "0": I2C 3.3 V "R": I2C 1.8 V "F": I2C 3.3 V. "1": I2C 1.8 V.		
SSTX1p	15	I	Differential positive input for USB port 1. Should be connected to USB 3.2 Host transmit port through an external 220 nF AC-coupling capacitor.		
SSTX1n	16	I	Differential negative input for USB port 1. Should be connected to USB 3.2 Host transmit port through an external 220 nF AC-coupling capacitor.		
MODE	17	4-level I (PU/PD)	This pin selects whether device is in I ² C mode or pin-strap mode. Refer to Table 7-4 for details.		
SSRX1p	18	0	Differential positive output for USB port 1. Should be connected to USB 3.2 Host received port through an external 220 nF AC-coupling capacitor. Differential positive output for USB port 1. Should be connected to USB 3.2 Host received		
SSRX1n	19	0	Differential negative output for USB port 1. Should be connected to USB 3.2 Host receiver port through an external 220 nF AC-coupling capacitor.		
VCC	20	Р	3.3 V supply		
TEST2/SCL	21	I	In I ² C mode, this pin functions as I2C clock. In pin-strap mode, this pin is used for TI internal test and should be pull-down or tied to GND for normal operation.		
AEQENZ/SDA	22	I/O	In I ² C mode, this pin functions as I2C data. In pin-strap mode, this pin controls whether or not AEQ is enabled. 0: AEQ enabled 1: AEQ disabled		
AEQCFG	23	4-level I (PU/PD)	In pin-strap mode, this pin controls the FULLAEQ_UPPER_EQ limit. In I ² C mode, this function is controlled by the FULLAEQ_UPPER_EQ register. "0": FULLAEQ_UPPER_EQ = Ah "R": FULLAEQ_UPPER_EQ = Fh "F": FULLAEQ_UPPER_EQ = 8h "1": FULLAEQ_UPPER_EQ = Ch		
NC	24		No internal connection		
NC	25		No internal connection		
EN	26	I (PU)	When low, the differential receiver's termination will be disabled and differential drivers will be disabled. On rising edge of EN, device will sample four-level inputs and function based on the sampled state of the pins. This pin has a internal 500k pull-up to VCC. Please note this pin will also reset internal configuration registers.		
TEST1	27	I	TI Test1. Under normal operations this pin shall be connected directly or pulled up to VCC.		
VCC	28	Р	3.3 V supply		
CEQ1	29	4-level I (PU/PD)	In pin-strap mode, this pin along with CEQ0 selects the receiver EQ for CRX1 and/or CRX2 (Refer to Table 7-2).		
CRX1n	30	I	Differential negative input for USB port 1. Should be connected to SSRXn pin of USB connector. Connection can be DC-coupled to USB connector. Optionally, connection can be through an external 330 nF AC-coupling capacitor.		



Table 4-1. Pin Functions (continued)

PIN		TYPE(1)	DESCRIPTION	
NAME	NO.	ITPE("	DESCRIPTION	
CRX1p	31	ı	Differential positive input for USB port 1. Should be connected to SSRXp pin of USB connector. Connection can be DC-coupled to USB connector. Optionally, connection can be through an external 330 nF AC-coupling capacitor.	
NC	32		No internal connection.	
CTX1n	33	0	Differential negative output for USB port 1. Should be connected to SSTXn pin of USB connector through an external 220 nF AC-coupling capacitor.	
CTX1p	34	0	Differential positive output for USB port 1. Should be connected to SSTXp pin of USB connector through an external 220 nF AC-coupling capacitor.	
SSEQ0/A0	35	4-level I (PU/PD)	(7-7). In pin-strap mode, this pin along with SSEQ1 selects the receiver EQ for SST and/or SSTX2 (refer to Table 7-3).	
CRX2n	36	I	Differential negative input for USB port 2. Should be connected to SSRXn pin of USB connector. Connection can be DC-coupled to USB connector. Optionally, connection can be through an external 330 nF AC-coupling capacitor.	
CRX2p	37	ı	Differential positive input for USB port 2. Should be connected to SSRXp pin of USB connector. Connection can be DC-coupled to USB connector. Optionally, connection can be through an external 330 nF AC-coupling capacitor.	
CEQ0	38	4-level I (PU/PD)	In pin-strap mode, this pin along with CEQ1 selects the receiver EQ for CRX1 and/or CRX2 (Refer to Table 7-2).	
CTX2n	39	0	Differential negative output for USB port 2. Should be connected to SSTXn pin of USB connector through an external 220 nF AC-coupling capacitor.	
CTX2p 40		0	Differential positive output for USB port 2. Should be connected to SSTXp pin of USB connector through an external 220 nF AC-coupling capacitor.	
Thermal Pad	•	G	Thermal pad. Connect to a solid ground plane.	

⁽¹⁾ I = Input, O = Output, I/O = Input or Output, G = Ground, P = Power, PD = Internal Pull-down, PU = Internal Pull-up.



5 Specifications

5.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)(1)

		MIN	MAX	UNIT
Supply Voltage Range	Vcc	-0.3	4	V
	Differential voltage between positive and negative inputs	-2.5	2.5	V
Voltage Range at any input or output pin	Voltage at differential inputs	-0.5	4	V
	CMOS Inputs	-0.5	4	V
Maximum innation townships T	TUSB1004		105	°C
Maximum junction temperature, T _J	TUSB1004I		125	°C
Storage temperature, T _{stg}		-65	150	°C

(1) Operation outside the Absolute Maximum Ratings may cause permanent device damage. Absolute maximum ratings do not imply functional operation of the device at these or any other conditions beyond those listed under Recommended Operating Conditions. If briefly operating outside the Recommended Operating Conditions but within the Absolute Maximum Ratings, the device may not sustain damage, but it may not be fully functional. Operating the device in this manner may affect device reliability, functionality, performance, and shorten the device lifetime.

5.2 ESD Ratings

			VALUE	UNIT
V	Electrostatic discharge	Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 ⁽¹⁾	±2000	V
V _(ESD)		Charged-device model (CDM), per ANSI/ESDA/JEDEC JS-002 ⁽²⁾	±1500	'

- (1) JEDEC document JEP155 states that 500-V HBM allows safemanufacturing with a standard ESD control process.
- (2) JEDEC document JEP157 states that 250-V CDM allows safemanufacturing with a standard ESD control process.

5.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	NOM	MAX	UNIT
V	Main power supply	3.0	3.3	3.6	V
V _{CC}	Main supply ramp requirement	0.1		50	ms
V _(I2C)	Supply that external resistors are pulled up to for both SDA and SCL pins	1.7		3.6	V
V _(PSN)	Supply Noise on V _{CC} pins (less than 4MHz)			50	mVpp
т	TUSB1004 Operating free-air temperature	0		70	°C
I A	TUSB1004I Operating free-air temperature	-40		85	°C

5.4 Thermal Information

		TUSB1004	
	THERMAL METRIC ⁽¹⁾	RNQ (WQFN)	UNIT
		40 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	31.4	°C/W
R _{0JC(top)}	Junction-to-case (top) thermal resistance	21.8	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	12.2	°C/W
Ψ _{JT}	Junction-to-top characterization parameter	0.3	°C/W
ΨЈВ	Junction-to-board characterization parameter	12.2	°C/W
$R_{\theta JC(bot)}$	Junction-to-case (bottom) thermal resistance	4.3	°C/W

 For more information about traditional and new thermalmetrics, see the <u>Semiconductor and ICPackage Thermal Metrics</u> application report.

Product Folder Links: TUSB1004

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5.5 Power Supply Characteristics

over operating free-air temperature range (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
PACTIVE-USB-2Ports	Average active power USB Only for both port1 and port2	Link in U0 with GEN2 data transmission; EQ control pins = NC; PRBS7 pattern at 10 Gbps, V _{ID} = 1000 mV _{PP} ; Linear redriver mode; LINR_L3; EN = H;		550		mW
PACTIVE-USB-1Port	Average active power USB Only for single port.	Link in U0 with GEN2 data transmission; EQ control pins = NC; PRBS7 pattern at 10 Gbps, V _{ID} = 1000 mV _{PP} ; LINR_L3; EN = H;		275		mW
P _{NC-USB-SLP#}	Average power with no connection with SLP_S0#	No USB3.2 GEN2 device is connected to CTX1; EN = H; SLP_S0#;		0.13		mW
P _{NC-USB-1Port}	Average power with no connection	No USB3.2 GEN2 device is connected to CTX1; EN = H;		1.5		mW
P _{NC-USB-2Ports}	Average power with no connection for both ports in disconnecton	No USB3.2 device is connected to CTX1 and CTX2;		1.7		mW
P _{U2U3-2Ports}	Average power in U2/U3 for both ports	Link in U2 or U3; EN = H;		2.8		mW
P _{U2U3-SLP} #	Average power in U2/U3 with SLP_S0#	Link in U2 or U3; EN = H; SLP_S0# = L;		0.24		mW
P _{U2U3-1Port}	Average power in U2/U3	Link in U2 or U3; EN = H;		1.9		mW
P _{DISABLED-I2C}	Device Disabled power in I ² C mode	MODE = "F"; EN = H; CTLSEL = 0h;		0.108		mW
P _{DISABLED}	Device Disabled power in pin-strap	MODE != "F"; EN = L;		0.130		mW

5.6 Control I/O DC Electrical Characteristics

over operating free-air temperature range (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
4-level Inputs	5					
4-Level V _{TH}	Threshold 0 / R	V _{CC} = 3.3 V		0.55		V
4-Level V _{TH}	Threshold R/ Float	V _{CC} = 3.3 V		1.65		V
4-Level V _{TH}	Threshold Float / 1	V _{CC33} = 3.3 V		2.7		V
I _{IH}	High level input current with internal resistors disabled.	V _{CC} = 3.6 V; V _{IN} = 3.6 V	-5		5	μΑ
I _{IL}	Low level input current with internal resistors disabled	V _{CC} = 3.6 V; V _{IN} = 0 V	-1		1	μΑ
I _{IH-REN}	High level input current with internal resistors enabled.	V _{CC} = 3.6 V; V _{IN} = 3.6 V	20		60	μA
I _{IL-REN}	Low level input current with internal resistors enabled.	V _{CC} = 3.6 V; V _{IN} = 0 V	-100		-40	μA
R _{PU}	Internal pull-up resistance			48		kΩ
R _{PD}	Internal pull-down resistance			98		kΩ
2-State CMO	S Input (EN, SLP_S0#)				•	
V _{IH}	High-level input voltage		1.2		3.6	V
V _{IL}	Low-level input voltage		-0.3		0.6	V
R _{PU}	Internal pull-up resistance (EN, SLP_S0#)		250	400	550	kΩ
I _{IH}	High-level input current (EN, SLP_S0#)	V _{IN} = 3.6 V; MODE != "F"; VIO_SEL = "0" or "R";	-5		5	μA
I _{IL}	Low-level input current (EN, SLP_S0#)	V _{IN} = GND, V _{CC} = 3.6 V; MODE != "F"; VIO_SEL = "0" or "R";	-11		11	μA
I ² C Control P	ins (SCL, SDA)					
V _{IH_1p8V}	High-level input voltage when configured for 1.8V I2C level	MODE = "F"; VIO_SEL = "R" or "1";	1.2		3.6	V
V _{IL_1p8V}	Low-level input voltage when configured for 1.8V I2C level	MODE = "F"; VIO_SEL = "R" or "1";	-0.3		0.6	V

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5.6 Control I/O DC Electrical Characteristics (continued)

over operating free-air temperature range (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
V _{IH_3p3V}	High-level input voltage when configured for 3.3V I2C level	MODE = "F"; VIO_SEL = "0" or "F";	2.0		3.6	V
V _{IL_3p3V}	Low-level input voltage when configured for 3.3V I2C level	MODE = "F"; VIO_SEL = "0" or "F";	-0.3		0.8	V
V _{OL}	Low-level output voltage	MODE = "F"; I _{OL} = 6 mA	0		0.4	V
I _{OL}	Low-level output current	MODE = "F"; V _{OL} = 0.4 V	20			mA
I _{I(I2C)}	Input current	0.1 x V _(I2C) < Input voltage < 3.3 V	-1		1	μA
C _{I(I2C)}	Input capacitance				10	pF
C _{(I2C_FM+_BUS}	I2C bus capacitance for FM+ (1MHz)				150	pF
C _(I2C_FM_BUS)	I2C bus capacitance for FM (400kHz)				150	pF
R _(EXT_I2C_FM+)	External resistors on both SDA and SCL when operating at FM+ (1MHz)	C _(I2C_FM+_BUS) = 150 pF	620	820	910	Ω
R _(EXT_I2C_FM)	External resistors on both SDA and SCL when operating at FM (400kHz)	C _(I2C_FM_BUS) = 150 pF	620	1500	2200	Ω



5.7 USB Electrical Characteristics

over operating free-air temperature and voltage range (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
USB Gen 2 Different	ial Receiver (CRX1p/n, CRX2p/n, SST)	(1p/n, SSTX2p/n)				
V _(RX-DIFF-PP)	Input differential peak-peak voltage swing linear dynamic range	AC-coupled differential peak-to-peak signal measured post CTLE through a reference channel		1200		mVpp
V _(RX-DC-CM)	Common-mode voltage bias in the receiver (DC)			0		V
V _{RX_CM-INST}	Max Instantaneous RX DC common mode voltage change under all operating conditions (OFF to ON, Disabled to USB, etc)	Measured at non-device side of AC coupling capacitor with 200-kΩ load.	-300		500	mV
R _(RX-DIFF-DC)	Differential input impedance (DC)	Present after a GEN2 device is detected.	72	90	120	Ω
R _(RX-CM-DC)	Receiver DC common mode impedance	Present after a GEN2 device is detected.	18		30	Ω
$Z_{(RX ext{-HIGH-IMP-DC-POS})}$	Common-mode input impedance with termination disabled (DC)	Present when no GEN2 device is detected on transmitter. Measured over the range of 0 – 500 mV with respect to GND.	25			kΩ
V _(SIGNAL-DET-DIFF-PP)	Input differential peak-to-peak signal detect assert level	At 10 Gbps, no input loss, PRBS7 pattern		75		mV
V _(RX-IDLE-DET-DIFF-PP)	Input differential peak-to-peak signal detect de-assert Level	At 10 Gbps, no input loss, PRBS7 pattern		55		mV
V _(RX-LFPS-DET-DIFF-PP)	Low frequency periodic signaling (LFPS) detect threshold	Below the minimum is squelched	100		300	mV
V _(RX-CM-AC-P)	Peak RX AC common-mode voltage	Measured at package pin			150	mV
C _(RX)	RX input capacitance to GND	At 5 GHz;			1	pF
R _{L(RX-DIFF)} Differential return Loss		50 MHz – 1.25 GHz at 85 Ω;		-22		dB
E(IOV-BILL)		5 GHz at 85 Ω;		-20		dB
R _{L(RX-CM)}	Common-mode return loss	50 MHz – 5 GHz at 85 Ω;		-12		dB
E _{Q_SSTX15}	SSTX1->CTX1 Receiver equalization at 5 GHz	SSEQ1_SEL = 15; Gain at 5 GHz minus Gain at 10 MHz;		13.6		dB
E _{Q_RX15}	CRX1 -> SSRX1 Receiver equalization at 5 GHz	CEQ1_SEL = 15; Gain at 5 GHz minus Gain at 10 MHz;		12.7		dB
C _{AC-USB1}	Required external AC capacitor on SSTX1/2		75		265	nF
C _{AC-USB2}	Optional external AC capacitor on CRX1 and CRX2.		297		363	nF
USB Gen 2 Different	ial Transmitter (CTX1p/n, CTX2p/n, SS	RX1p/n, SSRX2p/n)				
V _{TX(DIFF-PP)}	Transmitter dynamic differential voltage swing range.	EQ15; VID = 1Vpp; LINR_L3		1200		mVpp
V _{TX(RCV-DETECT)}	Amount of voltage change allowed during receiver detection				600	mV
Vtx-cm-inst-onoff	Max Instantaneous TX DC common mode voltage change under operating condition: OFF to ON, ON to OFF, during Rx.Detect; Disconnect to U0, U2/U3 to Disconnect.	Measured single-ended at non-device side of AC coupling capacitor with $200\text{-k}\Omega$ load.	-500		800	mV
V _{TX(CM-IDLE-DELTA)}	Transmitter idle common-mode voltage change while in U2/U3 and not actively transmitting LFPS		-300		600	mV
V _{TX(DC-CM)}	Common-mode voltage bias in the transmitter (DC)		0.5	0.76	1	V
V _{TX(CM-AC-PP-ACTIVE)}	Tx AC common-mode voltage active	Max mismatch from Txp + Txn for both time and amplitude			100	mVpp
V _{TX(IDLE-DIFF-AC-PP)}	AC electrical idle differential peak-to- peak output voltage	At package pins	0		10	mV
V _{TX(CM-DC-ACTIVE-}	Absolute DC common-mode voltage between U1 and U0	At package pin			200	mV
R _{TX(DIFF)}	Differential impedance of the driver		80	90	120	Ω



5.7 USB Electrical Characteristics (continued)

over operating free-air temperature and voltage range (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN TYP	MAX	UNIT
R _{TX(CM)}	Common-mode impedance of the driver	Measured with respect to AC ground over 0–500 mV	18	30	Ω
V _{SSRX-LIMITED-VODL0}	SSRX differential peak-to-peak voltage when configured for limited redriver and LINR_L0	TX_PRESHOOT_EN = 0; TX_DEEMPHASIS_EN = 0;	750		mVpp
V _{SSRX-LIMITED-VODL1}	SSRX differential peak-to-peak voltage when configured for limited redriver and LINR_L1	TX_PRESHOOT_EN = 0; TX_DEEMPHASIS_EN = 0;	900		mVpp
V _{SSRX-LIMITED-VODL2}	SSRX differential peak-to-peak voltage when configured for limited redriver and LINR_L2	TX_PRESHOOT_EN = 0; TX_DEEMPHASIS_EN = 0;	1000		mVpp
V _{SSRX-LIMITED-VODL3}	SSRX differential peak-to-peak voltage when configured for limited redriver and LINR_L3	TX_PRESHOOT_EN = 0; TX_DEEMPHASIS_EN = 0;	1100		mVpp
V _{SSRX-DE-RATIO0}	SSRX de-emphasis when configured for limited redriver and de-emphasis enabled.	TX_PRESHOOT_EN = 0; TX_DEEMPHASIS_EN = 1; TX_DEEPHASIS = 2'b00; USB_SSRX_VOD = 2'b00 (LINR_L3); Refer to Figure 6-7	-1.8		dB
Vssrx-de-ratio1	SSRX de-emphasis when configured for limited redriver and de-emphasis enabled.	TX_PRESHOOT_EN = 0; TX_DEEMPHASIS_EN = 1; TX_DEEPHASIS = 2'b01; USB_SSRX_VOD = 2'b00 (LINR_L3); Refer to Figure 6-7	-2.1		dB
V _{SSRX-DE-RATIO2}	SSRX de-emphasis when configured for limited redriver and de-emphasis enabled.	TX_PRESHOOT_EN = 0; TX_DEEMPHASIS_EN = 1; TX_DEEPHASIS = 2'b10; USB_SSRX_VOD = 2'b00 (LINR_L3); Refer to Figure 6-7	-3.2		dB
Vssrx-de-ratio3	SSRX de-emphasis when configured for limited redriver and de-emphasis enabled.	TX_PRESHOOT_EN = 0; TX_DEEMPHASIS_EN = 1; TX_DEEPHASIS = 2'b11; USB_SSRX_VOD = 2'b00 (LINR_L3); Refer to Figure 6-7	-3.8		dB
V _{SSRX-PRESH-RATIO0}	SSRX pre-shoot level when configured for limited redriver and pre-shoot enabled.	TX_PRESHOOT_EN = 1; TX_DEEMPHASIS_EN = 0; TX_PRESHOOT = 2'b00; USB_SSRX_VOD = 2'b00 (LINR_L3); Refer to Figure 6-6	1.6		dB
V _{SSRX-PRESH-RATIO1}	SSRX pre-shoot level when configured for limited redriver and pre-shoot enabled.	TX_PRESHOOT_EN = 1; TX_DEEMPHASIS_EN = 0; TX_PRESHOOT = 2'b01; USB_SSRX_VOD = 2'b00 (LINR_L3); Refer to Figure 6-6	2.1		dB
V _{SSRX-PRESH-RATIO2}	SSRX pre-shoot level when configured for limited redriver and pre-shoot enabled.	TX_PRESHOOT_EN = 1; TX_DEEMPHASIS_EN = 0; TX_PRESHOOT = 2'b10; USB_SSRX_VOD = 2'b00 (LINR_L3); Refer to Figure 6-6	2.5		dB
Vssrx-presh-ratio3	SSRX pre-shoot level when configured for limited redriver and pre-shoot enabled.	TX_PRESHOOT_EN = 1; TX_DEEMPHASIS_EN = 0; TX_PRESHOOT = 2'b11; USB_SSRX_VOD = 2'b00 (LINR_L3); Refer to Figure 6-6	3.0		dB
I _{TX(SHORT)}	TX short circuit current	TX± shorted to GND		60	mA
C _{TX(PARASITIC)}	TX input capacitance for return loss	At package pins, at 5 GHz		1.25	pF
R _{LTX(DIFF)}	Differential return loss	50 MHz – 1.25 GHz at 85 Ω	-28		dB
R _{LTX(CM)}	Common-mode return loss	50 MHz – 5 GHz at 85 Ω	-12		dB
C _{TX-AC(COUPLING)}	External required AC coupling capacitor		75	265	nF
AC Characteristics					
Crosstalk_CRXTX	Differential crosstalk between CTX1/2 and CRX1/2 signal pairs	85 Ω; At 5 GHz; SSEQ[1:0] = 0; CEQ[1:0] = 0;		-40	dB



5.7 USB Electrical Characteristics (continued)

over operating free-air temperature and voltage range (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT
CP _{LF-LINRL0}	Low-frequency -1dB compression point at LINR_L0 setting.	20 MHz clock pattern; VID is 200 mV to 1200 mV in 10 mV steps;		750		mVpp
CP _{HF-LINRL0}	High-frequency -1dB compression point at LINR_L0 setting.	5 GHz clock pattern; VID is 200mV to 1200mV in 10mV steps;		650		mVpp
CP _{LF-LINRL1}	Low-frequency -1dB compression point at LINR_L1 setting.	20 MHz clock pattern; VID is 200 mV to 1200 mV in 10 mV steps;		850		mVpp
CP _{HF-LINRL1}	High-frequency -1dB compression point at LINR_L1 setting.	5 GHz clock pattern; VID is 200 mV to 1200 mV in 10 mV steps;		750		mVpp
CP _{LF-LINRL2}	Low-frequency -1dB compression point at LINR_L2 setting.	20 MHz clock pattern; VID is 200 mV to 1200 mV in 10 mV steps;		950		mVpp
CP _{HF-LINRL2}	High-frequency -1dB compression point at LINR_L2 setting.	5 GHz clock pattern; VID is 200 mV to 1200 mV in 10 mV steps;		850		mVpp
CP _{LF-LINRL3}	Low-frequency -1dB compression point at LINR_L3 setting.	20 MHz clock pattern; VID is 200 mV to 1200 mV in 10mV steps;		1050		mVpp
CP _{HF-LINRL3}	High-frequency -1dB compression point at LINR_L3 setting.	5 GHz clock pattern; VID is 200 mV to 1200 mV in 10 mV steps;		900		mVpp
f _{LF}	Low frequency cutoff	200 mV _{PP} < V _{ID} < 1200 mV _{PP}		20	50	kHz
t _{TX_DJ_SSTX2-CTX2}	TX output deterministic residual jitter SSTX2-> CTX2.	Optimal EQ setting; 12-in prechannel (SDD21 = -11.2 dB); 1.6-in post channel (SDD21 = -1.8 dB); PRBS7; 10 Gbps		.05		UI
t _{TX_DJ_SSTX1-CTX1}	TX output deterministic residual jitter SSTX1-> CTX1.	Optimal EQ setting; 12-in prechannel (SDD21 = -11.2 dB); 1.6-in post channel (SDD21 = -1.8 dB); PRBS7; 10 Gbps		.05		UI

5.8 Timing Requirements

			MIN	NOM	MAX	UNIT
USB3.1						
t _{IDLEEntry}	Delay from U0 to electrical idle	Refer to Figure 6-4.			10	ns
t _{IDELExit_U1}	U1 exit time: break in electrical idle to the transmission of LFPS	Refer to Figure 6-4.			1	ns
t _{IDLEExit_U2U3}	U2/U3 exit time: break in electrical idle to transmission of LFPS	Refer to Figure 6-4.		10		μs
t _{RXDET_INTVL}	RX detect interval while in Disconnect				12	ms
t _{IDLEExit_DISC}	Disconnect Exit Time			10		μs
t _{Exit_SHTDN}	Shutdown Exit Time				0.75	ms
t _{AEQ_FULL_DONE}	Maximum time to obtain optimum EQ setting when operating in Full AEQ mode.				400	μs
t _{AEQ_FAST_DONE}	Maximum time to determine appropriate EQ setting when operating in Fast AEQ mode.				60	μs
t _{DIFF_DLY}	Differential Propagation Delay	Refer to Figure 6-3.			300	ps
t _R , t _F	Output Rise/Fall time	20%-80% of differential voltage measured 1.7 inch from the output pin; Refer to Figure 6-5.	30			ps
t _{RF_MM}	Output Rise/Fall time mismatch	20%-80% of differential voltage measured 1.7 inch from the output pin			2.6	ps
Power-up						
t _{EN_LOW}	EN pin held low after supply reaches VCC(min)	Refer to Figure 6-1	5			ms
t _{CFG_SU}	CFG ⁽¹⁾ high	Refer to Figure 6-1	250			μs
t _{CFG_HD}	CFG ⁽¹⁾ high	Refer to Figure 6-1	500			μs

Product Folder Links: TUSB1004

(1) Following pins comprise CFG pins: MODE, CEQ[1:0], SSEQ[1:0], EQCFG, AEQCFG



5.9 Switching Characteristics

over operating free-air temperature range (unless otherwise noted)

	PARAMETER	TEST CONDITIONS	MIN	TYP MAX	UNIT
I ² C					
f _{SCL}	I ² C clock frequency			1	MHz
t _{BUF}	Bus free time between START and STOP conditions	Refer to Figure 6-2	0.5		μs
t _{HD_STA}	Hold time after repeated START condition. After this period, the first clock pulse is generated	Refer to Figure 6-2	0.26		μs
t _{LOW}	Low period of the I ² C clock	Refer to Figure 6-2	0.5		μs
t _{HIGH}	High period of the I ² C clock	Refer to Figure 6-2	0.26		μs
t _{SU_STA}	Setup time for a repeated START condition	Refer to Figure 6-2	0.26		μs
t _{HD_DAT}	Data hold time	Refer to Figure 6-2	0		μs
t _{SU_DAT}	Data setup time	Refer to Figure 6-2	50		ns
t _R	Rise time of both SDA and SCL signals	Refer to Figure 6-2		120	ns
t _F	Fall time of both SDA and SCL signals	Refer to Figure 6-2	20 × (V _(I2C) /5.5 V)	120	ns
t _{SU_STO}	Setup time for STOP condition	Refer to Figure 6-2	0.26		μs
C _b	Capacitive load for each bus line			150	pF



5.10 Typical Characteristics

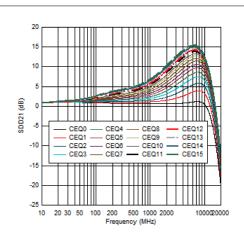


Figure 5-1. USB CRX1 EQ Settings Curves at 85 Ω (from simulation)

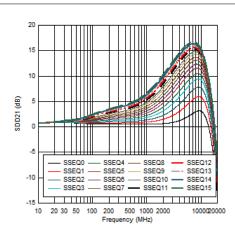


Figure 5-2. USB SSTX1 EQ Settings Curves at 85 Ω (from simulation)

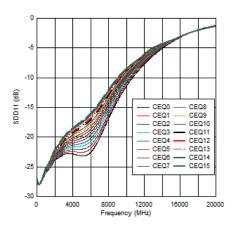


Figure 5-3. CRX1 Input Return Loss Performance at 85 Ω (from simulation)

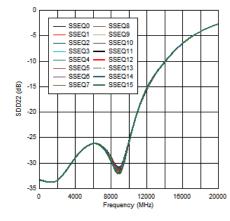


Figure 5-4. CTX1 Output Return Loss Performance at 85 Ω (from simulation)

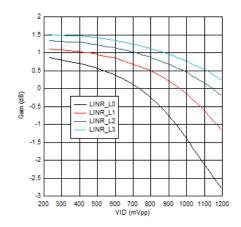


Figure 5-5. USB SSRX1 VOD Linearity Settings at 20 MHz and EQ = 0

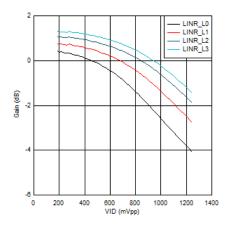
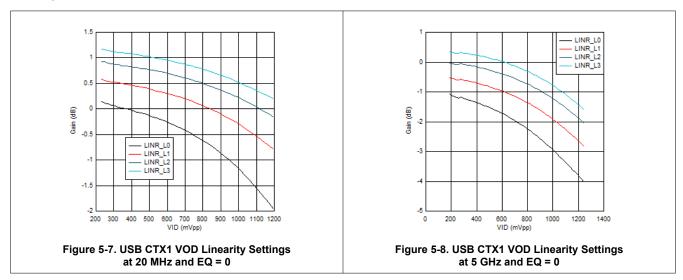


Figure 5-6. USB SSRX1 VOD Linearity Settings at 5 GHz and EQ = 0



5.10 Typical Characteristics (continued)



6 Parameter Measurement Information

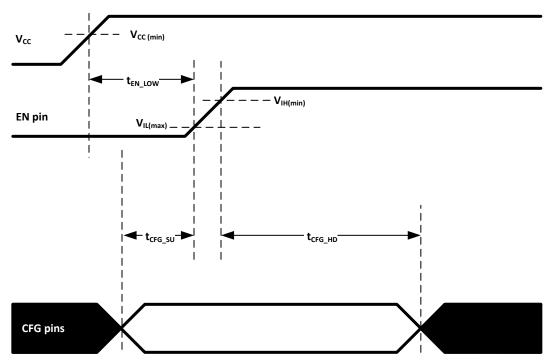


Figure 6-1. Power-On Timing Requirements

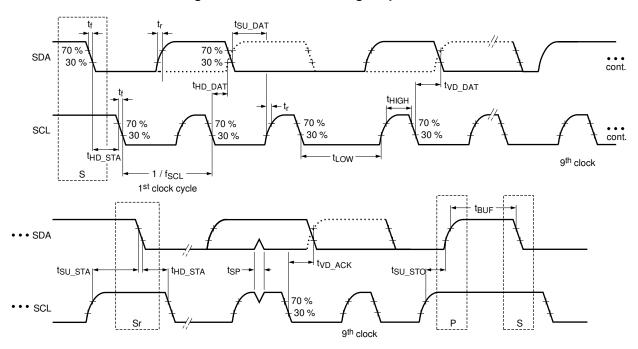


Figure 6-2. I2C Timing Diagram Definitions

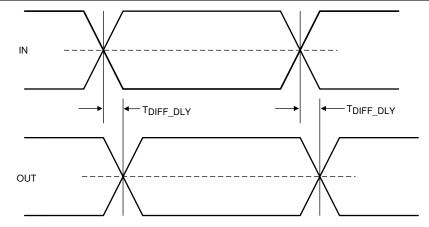


Figure 6-3. USB Propagation Delay

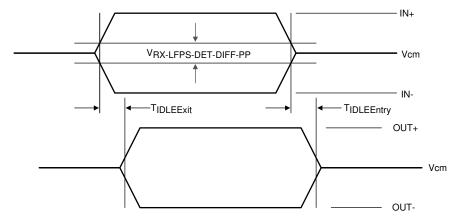


Figure 6-4. Electrical Idle Exit and Entry Delay

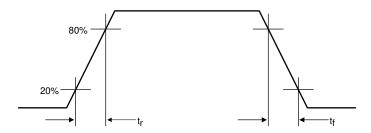


Figure 6-5. Output Rise and Fall Times

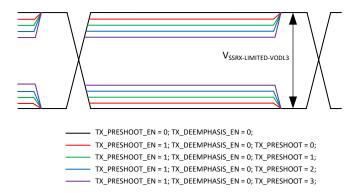


Figure 6-6. SSRX Limited Pre-Shoot only

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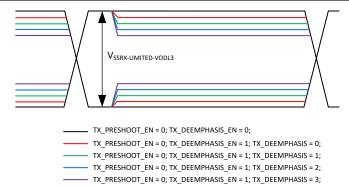


Figure 6-7. SSRX Limited De-Emphasis Only



7 Detailed Description

7.1 Overview

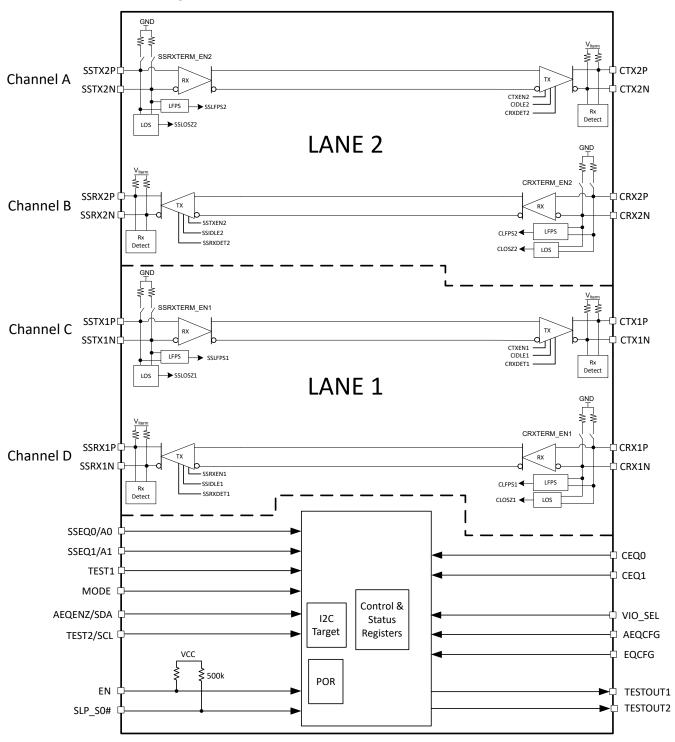
The TUSB1004 is a 10 Gbps USB 3.2 quad channel linear redriver for USB Type-A applications. The TUSB1004 is intended to reside between a Host and a USB receptacle or between a USB device and a USB receptacle. The TUSB1004 supports both USB 3.2 Gen2 (10 Gbps) and Gen1 (5 Gbps) as well as USB 3.2 low power states (Disconnect, U1, U2, and U3).

The TUSB1004 supports up to 16 receiver equalization settings controlled by either pin-strap pins or through I2C registers. The USB connector facing receivers (CRX1 and CRX2) support three equalization modes: Fixed EQ, Fast AEQ, and Full AEQ. Selection between these modes is done through either pin-strap pins or through I2C registers. The other receivers (SSTX1/2) only support Fixed EQ.

The TUSB1004 operates as a linear redriver for signals traversing from the SSTX1/2 receivers towards CTX1/2 transmitters. It can operate as either a linear redriver or limited redriver for signals traversing from CRX1/2 receivers towards SSRX1/2 transmitters. TUSB1004 defaults to linear redriver but can be enabled for limited redriver by I2C register. When enabled for limited redriver, the SSRX1/2 transmitter support four levels of pre-shoot and four-levels of de-emphasis.



7.2 Functional Block Diagram





7.3 Feature Description

7.3.1 4-Level Inputs

The TUSB1004 has 4-level inputs pins that are used to control the receiver equalization gain, transmitter voltage swing, and place TUSB1004 into different modes of operation. These 4-level inputs utilize a resistor divider to help set the 4 valid levels and provide a wider range of control settings. There are internal pull-up and pull-down resistors. These resistors, together with the external resistor connection combine to achieve the desired voltage level.

Table 7-1. 4-Level Control Pin Settings

LEVEL	SETTINGS
0	Tie 1-kΩ 5% to GND.
R	Tie 20-kΩ 5% to GND.
F	Float (leave pin open)
1	Tie 1-kΩ 5% to V _{CC} .

Note

All 4-level inputs are latched after the rising edge of EN pin. After these pins are sampled, the internal pull-up and pull-down resistors will be isolated in order to save power.

7.3.2 USB Receiver Linear Equalization

The purpose of receiver equalization is to compensate for channel insertion loss and inter-symbol interference in the system before the input of the TUSB1004. The receiver overcomes these losses by attenuating the low frequency components of the signals with respect to the high frequency components. The proper gain setting should be selected to match the channel insertion loss before the input of the TUSB1004 receivers. Two 4-level inputs pins enable up to 16 possible equalization settings when in pin-strap mode. The TUSB1004's USB 3.2 host, hub, and device receivers (SSTX1/2) and USB 3.2 USB connector receivers (CRX1/2) each have their own two 4-level inputs. The TUSB1004 also provides the flexibility of adjusting settings through I²C registers.

The TUSB1004's USB host, hub, and device facing port receiver (SSTX1/2) only support Fixed EQ (FEQ). The TUSB1004 implements three different equalizer features for the USB connector facing port receivers (CRX1 and CRX2): Fixed EQ (FEQ), Fast Adaptive EQ (Fast AEQ), and Full Adaptive EQ (Full AEQ). In Fixed EQ operation, a single setting is used for all possible devices (with and without cable) inserted into the USB receptacle. The Fast AEQ feature will distinguish between a short channel and a long channel. A short channel represents a low loss use case of a USB 3.2 device plugged directly into USB receptacle without a cable. A long channel represents the high loss use case of the USB 3.2 device plugged into the receptacle through a USB cable. In Fast AEQ mode, TUSB1004 will select between two pre-determined settings based on whether or not channel is short or long. When TUSB1004 is configured for Full AEQ, the TUSB1004 will automatically determine what it believes is the best equalization setting each time a USB device is inserted into the USB receptacle. In Full AEQ mode, the TUSB1004 will attempt to determine the best settings regardless if the channel is short, long, or somewhere in between.

Note

Adaptive EQ is only supported on CRX1 and CRX2. Adaptive EQ must only be used when CRX1 and CRX2 is connected to a USB receptacle. If CRX1 and CRX2 is connected directly (not through a USB receptacle) to a USB Host, USB Hub or USB Device, then adaptive EQ must be disabled. AEQ should never be enabled in a active cable application. If daisy chaining multiple TUSB1004, AEQ should only be enabled on the TUSB1004 that is near the USB receptacle.

Product Folder Links: TUSB1004

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7.3.2.1 Linear EQ Configuration

Each of the TUSB1004 receiver lanes have individual controls for receiver equalization. The receiver equalization gain value can be controlled either through I^2C registers or through pin-straps. Table 7-2 and Table 7-3 details the gain value for each available combination when TUSB1004 is in pin-strap mode. These same options are also available in I^2C mode by updating registers CEQ1_SEL, CEQ2_SEL, SSEQ2_SEL, and SSEQ1_SEL.

Table 7-2. USB Connector Facing Port Receiver (CRX1 and CRX2 pins) Equalization Control

Register(s): CEQ1_SEL or CEQ2_SEL Equalization Setting #	CEQ1 PIN Level	CEQ0 PIN Level	EQ Gain at 5 GHz minus Gain at 100 MHz (dB)
0	0	0	-0.4
1	0	R	1.9
2	0	F	3.5
3	0	1	5.0
4	R	0	6.1
5	R	R	7.2
6	R	F	8.0
7	R	1	8.8
8	F	0	9.6
9	F	R	10.2
10	F	F	10.7
11	F	1	11.2
12	1	0	11.6
13	1	R	12.0
14	1	F	12.4
15	1	1	12.7

Table 7-3. USB Host Facing Port Receiver (SSTX1 and SSTX2 pins) Equalization Control

Register(s): SSEQ1_SEL or SSEQ2_SEL Equalization Setting #	SSEQ1 PIN LEVEL	SSEQ0 PIN LEVEL	EQ Gain at 5 GHz minus Gain at 100 MHz (dB)
0	0	0	0.6
1	0	R	2.8
2	0	F	4.5
3	0	1	6.0
4	R	0	7.0
5	R	R	8.0
6	R	F	9.0
7	R	1	10.0
8	F	0	10.6
9	F	R	11.2
10	F	F	11.7
11	F	1	12.2
12	1	0	12.5
13	1	R	13.0
14	1	F	13.3
15	1	1	13.6

7.3.2.2 Full Adaptive Equalization

The Full AEQ mode attempts to find what it believes is the best equalization value for CRX1 and CRX2 receivers by starting at the lowest EQ value and sweeping through all EQ combinations up to the value programmed into FULLAEQ_UPPER_EQ field. The default is to sweep through nine EQ values (zero to eight). The number of EQ combinations can be adjusted by programming FULLAEQ_UPPER_EQ register. The TUSB1004 also provides the ability to add or subtract some over/under equalization to compensate for channel in front of TUSB1004 by programming OVER_EQ_CTRL field to a non-zero value. If OVER_EQ_SIGN = 0, the TUSB1004 will add the value programmed into OVER_EQ_CTRL to the EQ value determined by the full adaptation. If OVER_EQ_SIGN = 1, the TUSB1004 will subtract the value programmed into OVER_EQ_CTRL from the EQ value determined by the full adaptation. For example, if full adaptation determines the best equalization value to be 4 and OVER_EQ_CTRL is 2 and OVER_EQ_SIGN = 0, the EQ setting used by TUSB1004 will be 6. The TUSB1004 hardware will always limit the sum of OVER_EQ_CTRL and the determined optimal EQ from full adaptation to be less than or equal to 15.

Note

Full AEQ is supported in both pin-strap and I^2C mode. In pin-strap mode, enable or disable of Full AEQ is determined by the state of AEQENZ pin.

7.3.2.3 Fast Adaptive Equalization

The Fast AEQ mode is used to distinguish two channels (short channel and a long channel) and choose the appropriate receiver equalization setting for that channel. Because Fast AEQ only distinguishes between two choices, the AEQ time is a lot shorter than Full AEQ mode which minimizes impact to USB link training.

When Fast AEQ is enabled and channel is determined to be short, the TUSB1004 will use the value programmed into the CEQx_SEL, where x = 1 or 2. If the TUSB1004 determines channel is not short, the TUSB1004 will switch to EQ value programmed into LONG_EQx register, where x = 1 or 2. During initial system evaluation, it is recommended to perform both short and long channel USB 3.1 RX JTOL Gen2 testing and program CEQx_SEL and LONG_EQx to the value which produced the best results for each channel configuration.

The TUSB1004 will determine short and long based on the estimate eye height. The value programmed into FASTAEQ_LIMITS register will determine the eye height limits. Software can change the defaults of this register to lower or raise the limits.

Note

Fast AEQ is only supported in I²C mode.

EQ_OVERRIDE field must be set for values programmed into CEQx_SEL and LONG_EQx to be used.

7.3.3 USB Transmitter

7.3.3.1 Linearity VOD

Linearity VOD defines the linearity range of the TUSB1004. When TUSB1004 is in linear VOD mode, the output VOD is a linear function of the input VID. For example, if the signal at TUSB1004's input (VID) is at 600 mVpp then the TUSB1004's output VOD will be around 600 mVpp. Linearity VOD mode is the default operation of the TUSB1004. Linear VOD mode is supported on SSRX1/2 and CTX1/2 transmitters.

The TUSB1004 provides four different linearity VOD settings. All four settings are available in I²C mode through register control. In pin-strap mode, the linearity is fixed at the highest setting.

Product Folder Links: TUSB1004

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7.3.3.2 Limited VOD

Limited VOD mode is used to set the actual VOD level and is used when TUSB1004 is configured in limited redriver mode. In this mode the VOD is no longer a linear function of the input VID. For example, if the signal at TUSB1004's input (VID) is at 600 mVpp then the TUSB1004's output VOD will be around 1000 mVpp (assuming LINR_L3 is selected). The limited redriver mode is only supported on the SSRX1/2 transmitter. The TUSB1004 provides four different limited VOD settings. All four settings are available through register control.

Note

Limited redriver mode is disabled by default and can only be enabled by setting the SSRX_LIMIT_ENABLE register. Once enabled, the VOD level for SSRX1/2 transmitters is controlled by the USB_SSRX12_VOD register

7.3.3.3 Transmit Equalization (Limited Redriver Mode Only)

The TUSB1004 in limited redriver mode offers pre-shoot and de-emphasis controls for SSRX1/2 transmitter. The TUSB1004 offers four pre-shoot levels and four de-emphasis levels. These levels can be changed by modifying I²C registers.

SSRX1 transmitter equalization is controlled by TX1_PRESHOOT and TX1_DEEMPHASIS fields. When SSRX_LIMIT_ENABLE = 1 and TX1_PRESHOOT_EN = 1, the TX1_PRESHOOT field selects between four different pre-shoot levels. When SSRX_LIMIT_ENABLE = 1 and TX1_DEEMPHASIS_EN = 1, the TX1_DEEMPHASIS_field selects between four different de-emphasis levels.

SSRX2 transmitter equalization is controlled by TX2_PRESHOOT and TX2_DEEMPHASIS fields. When SSRX_LIMIT_ENABLE = 1 and TX2_PRESHOOT_EN = 1, the TX2_PRESHOOT field selects between four different pre-shoot levels. When SSRX_LIMIT_ENABLE = 1 and TX2_DEEMPHASIS_EN = 1, the TX2_DEEMPHASIS field selects between four different de-emphasis levels.

Note

Transmitter equalization control is not supported in pin-strap mode.

7.3.4 USB 3.1 x2 Description

The TUSB1004 will operate as two independent USB state machines. The TUSB1004 is intended to be used in applications that support USB stacked standard A connectors or two standard-A connectors that are in close proximity to each other.

In pin-strap mode the TUSB1004 will enable both lanes for USB operation immediately following EN pin high. In I^2C mode, software must program register offset 0xD to a 0x03 and it also must program CTLSEL field (located in offset 0xA) to a 1 for both lanes to be enabled for USB operation.

Product Folder Links: TUSB1004

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7.3.5 USB Polarity Inversion

The USB 3.2 standard requires all host, hubs, and devices support USB polarity inversion detection and correction. For this reason, polarity between TUSB1004 and USB connector as well as between USB Host/Device and TUSB1004 does not have to be maintained. Not maintaining polarity will simplify layout by eliminating the need to swap P and N in the layout. The Figure 7-1 shows example in which polarity between USB host and redriver is not maintained.

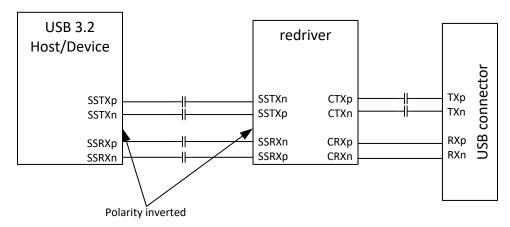


Figure 7-1. Polarity Inversion Example

7.3.6 Receiver Detect Control

The SLP_S0# pin offers system designers the ability to control the TUSB1004 Rx.Detect functionality during Disconnect and U2/U3 states and therefore achieving lower consumption in these states. When the system is in a low power state (Sx where x = 1, 2, 3, 4, or 5), system can assert SLP_S0# low to disable TUSB1004 receiver detect functionality. While SLP_S0# is asserted low and USB 3.2 interface is in U3, the TUSB1004 keeps receiver termination active. The TUSB1004 will not respond to any LFPS signaling while in this state. This means that system wake from U3 is not supported while SLP_S0# is asserted low. If the TUSB1004 is in Disconnect state when SLP_S0# is asserted low, then TUSB1004 disables all channels receiver termination and disables receiver detect functionality. When SLP_S0# is asserted high, the TUSB1004 resumes normal operation of performing far-end receiver termination detection.

Note

As there is a single SLP_S0# pin, this pin when asserted low impact both port 1 (CRX1, CTX1, SSRX1, SSTX1) and port 2 (CRX2, CTX2, SSRX2, SSTX2).

7.4 Device Functional Modes

7.4.1 MODE Pin

The MODE pin selects between between I²C mode and pin-strap mode. Refer to Table 7-4 for details.

In I²C mode, the TUSB1004 supports either 1.8-V LVCMOS or 3.3-V LVCMOS signalling based on the sampled state of VIO_SEL pin.

Table 7-4. MOD	E pin Funct	ıon
----------------	-------------	-----

MODE pin level	Description
0	Pin-strap mode.
R	Reserved
F	I ² C Mode
1	Reserved.

Product Folder Links: TUSB1004

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7.4.2 Rx EQ Configuration in Pin-Strap Mode

The TUSB1004 configured in pin-strap mode uses the follow pins to control the EQ setting for each of its receivers: EQCFG pin, SSEQ[1:0] pins, CEQ[1:0] pins.

Table 7-5. Pin-strap: SSTX1 and SSTX2 Receiver EQ Configuration

SSTX Receiver	SSEQ[1:0] pin level	Gain at 5 GHz	EQCFG pin level
	SSEQ0 = "0"	3 dB	"1" or "R"
	SSEQ0 = "R"	6 dB	"1" or "R"
SSTX1	SSEQ0 = "F"	9 dB	"1" or "R"
	SSEQ0 = "1"	12 dB	"1" or "R"
	16 possible settings based on SSEQ0 and SSEQ1	Refer to Table 7-3.	"0" or "F"
	SSEQ1 = "0"	3 dB	"1" or "R"
	SSEQ1 = "R"	6 dB	"1" or "R"
SSTX2	SSEQ1 = "F"	9 dB	"1" or "R"
351742	SSEQ1 = "1"	12 dB	"1" or "R"
	16 possible settings based on SSEQ0 and SSEQ1	Refer to Table 7-3.	"0" or "F"

The following table describes receiver equalization controls for the receivers facing the USB connector.

Table 7-6. Pin Strap: CRX1 and CRX2 EQ Configuration with AEQ Disabled

CRX Receiver	CEQ[1:0] pin level	Gain at 5 GHz	EQCFG pin level
	CEQ0 = "0"	3 dB	"0" or "R"
	CEQ0 = "R"	6 dB	"0" or "R"
CRX1	CEQ0 = "F"	9 dB	"0" or "R"
O O O O	CEQ0 = "1"	12 dB	"0" or "R"
	16 possible settings based on CEQ0 and CEQ1	Refer to Table 7-2.	"F" or "1"
	CEQ1 = "0"	3 dB	"0" or "R"
	CEQ1 = "R"	6 dB	"0" or "R"
CRX2	CEQ1 = "F"	9 dB	"0" or "R"
010.0	CEQ1 = "1"	12 dB	"0" or "R"
	16 possible settings based on CEQ0 and CEQ1	Refer to Table 7-2.	"F" or "1"



7.4.3 USB 3.2 Power States

The TUSB1004 monitors the physical layer conditions like receiver termination, electrical idle, LFPS, and SuperSpeed signaling rate to determine the state of the USB 3.1 interface. Depending on the state of the USB 3.2 interface, the TUSB1004 can be in one of four primary modes of operation when USB 3.1 is enabled: Disconnect, U2/U3, U1, and U0 (Active).

The *Disconnect* state is the state in which TUSB1004 has not detected far-end termination on both upstream facing port (UFP) or downstream facing port (DFP). The disconnect mode is the lowest power mode of each of the four states. The TUSB1004 remains in this state until far-end receiver termination has been detected on both UFP (SSRX) and DFP (CTX). The TUSB1004 immediately exits this mode and enters U0 once far-end termination is detected.

Once in *U0* state, the TUSB1004 will redrive all traffic received on the port in both directions. U0 is the highest power mode of all USB 3.2 power states. The TUSB1004 remains in U0 state until electrical idle occurs on both UFP and DFP. Upon detecting electrical idle, the TUSB1004 immediately transitions to U1.

The *U1* state is the intermediate mode between U0 mode and U2/U3 mode. In U1 mode, the TUSB1004 UFP and DFP receiver termination remains enabled. The UFP and DFP transmitter DC common mode is maintained. The power consumption in U1 is similar to power consumption of U0.

Next to the disconnect state, the *U2/U3* state is next lowest power state. While in this state, the TUSB1004 periodically performs far-end receiver detection. Anytime the far-end receiver termination is not detected on either UFP or DFP, the TUSB1004 leaves the U2/U3 state and transitions to the Disconnect state. It also monitors for a valid LFPS. Upon detection of a valid LFPS, the TUSB1004 immediately transitions to the U0 state. In U2/U3 state, the TUSB1004 receiver terminations remain enabled but the TX DC common mode voltage is not maintained.

7.4.4 Disabling U1 and U2

In systems which have U1 and U2 disabled, it may be necessary to disable U1 and U2 in TUSB1004. In I^2C mode this can be accomplished by setting the USB3_U1_DISABLE field. In pin-strap mode U1 and U2 is enabled by default and can't be disabled.

7.5 Programming

7.5.1 Pseudocode Examples

7.5.1.1 Fixed EQ with Linear Redriver Mode

```
// (address, data)
// Initial power-on configuration.
(0x0D, 0x03), // Enable both lanes 1 and 2.
(0x0A, 0x11), // Linear redriver, EQ_OVERRIDE and USB 3.2
(0x1C, 0x80), // Disable AEQ enable.
(0x32, 0xC0), // VOD control
(0x20, 0x44), // USB connector CRx1/CRx2 EQ setting
(0x21, 0x55), // SSTX1 and SSTX2 receiver EQ
```

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7.5.1.2 Fixed EQ with Limited Redriver Mode

```
// (address, data)
// Initial power-on configuration.
(0x0D, 0x03), // Enable both lanes 1 and 2.
(0x0A, 0x91), // Limited redriver, EQ_OVERRIDE and USB 3.2

(0x0B, 0x6F), // SSRX1 limited. Preshoot and de-emphasis.
(0x0C, 0x6C), // SSRX2 limited. Preshoot and de-emphasis.
(0x1C, 0x80), // Disable AEQ enable.
(0x32, 0xC0), // VOD control
(0x20, 0x44), // USB connector CRx1/CRx2 EQ setting
(0x21, 0x55), // SSTX1 and SSTX2 receiver EQ
```

7.5.1.3 Fast AEQ with Linear Redriver Mode

```
// (address, data)
// Initial power-on configuration.
(0x0D, 0x03), // Enable both lanes 1 and 2.
(0x0A, 0x11), // Linear redriver, EQ_OVERRIDE and USB 3.2
(0x1C, 0x81), // Fast AEQ enable.
(0x32, 0xC0), // VOD control
(0x1D, 0x10), // Over EQ adjustment
(0x1E, 0x77), // USB connector CRx1/CRx2 long channel EQ setting
(0x20, 0x11), // USB connector CRx1/CRx2 short channel EQ setting
(0x21, 0x55), // SSTX1 and SSTX2 receiver EQ
```

7.5.1.4 Fast AEQ with Limited Redriver Mode

```
// (address, data)
// Initial power-on configuration.
(0x0D, 0x03), // Enable both lanes 1 and 2.
(0x0A, 0x91), // Limited redriver, EQ_OVERRIDE and USB 3.2

(0x0B, 0x6F), // SSRX1 limited. Preshoot and de-emphasis.
(0x0C, 0x6C), // SSRX2 limited. Preshoot and de-emphasis.
(0x32, 0xC0), // VOD control
(0x1C, 0x81), // Fast AEQ enable.
(0x1D, 0x10), // Over EQ adjustment
(0x1E, 0x77), // USB connector CRx1/CRx2 long channel EQ setting
(0x20, 0x11), // USB connector CRx1/CRx2 short channel EQ setting
(0x21, 0x55), // SSTX1 and SSTX2 receiver EQ
```

7.5.1.5 Full AEQ with Linear Redriver Mode

```
// (address, data)
// Initial power-on configuration.
(0x0D, 0x03), // Enable both lanes 1 and 2.
(0x0A, 0x11), // Linear redriver, EQ_OVERRIDE and USB 3.2
(0x32, 0xC0), // VOD control
(0x1C, 0x85), // Full AEQ enable. Set upper EQ limit to 0x8.
(0x1D, 0x10), // Over EQ adjustment
(0x20, 0x11), // USB connector CRx1/CRx2 EQ. Not used in Full AEQ.

(0x21, 0x55), // SSTX1 and SSTX2 receiver EQ
```

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7.5.1.6 Full AEQ with Limited Redriver Mode

```
// (address, data)
// Initial power-on configuration.
(0x0D, 0x03), // Enable both lanes 1 and 2.
(0x0A, 0x91), // Limited redriver, EQ_OVERRIDE and USB 3.2

(0x0B, 0x6F), // SSRX1 limited. Preshoot and de-emphasis.
(0x0C, 0x6C), // SSRX2 limited. Preshoot and de-emphasis.
(0x32, 0xCO), // VOD control
(0x1C, 0x85), // Full AEQ enable.
(0x1D, 0x10), // Over EQ adjustment
(0x20, 0x11), // USB connector CRx1/CRx2 short channel EQ setting. Not used for Full AEQ.

(0x21, 0x55), // SSTX1 and SSTX2 receiver EQ
```

7.5.2 TUSB1004 I²C Address Options

For further programmability, the TUSB1004 can be controlled using I^2C . The SCL and SDA pins are used for I^2C clock and I^2C data respectively.

Table 7-7. TUSB1004 I²C Target Address

SSEQ1/A1 PIN LEVEL	SSEQ0/A0 PIN LEVEL	7-bit Address	Bit 7 (MSB)	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0 (W/R)
0	0	44h	1	0	0	0	1	0	0	0/1
0	R	45h	1	0	0	0	1	0	1	0/1
0	F	46h	1	0	0	0	1	1	0	0/1
0	1	47h	1	0	0	0	1	1	1	0/1
R	0	20h	0	1	0	0	0	0	0	0/1
R	R	21h	0	1	0	0	0	0	1	0/1
R	F	22h	0	1	0	0	0	1	0	0/1
R	1	23h	0	1	0	0	0	1	1	0/1
F	0	10h	0	0	1	0	0	0	0	0/1
F	R	11h	0	0	1	0	0	0	1	0/1
F	F	12h	0	0	1	0	0	1	0	0/1
F	1	13h	0	0	1	0	0	1	1	0/1
1	0	Ch	0	0	0	1	1	0	0	0/1
1	R	Dh	0	0	0	1	1	0	1	0/1
1	F	Eh	0	0	0	1	1	1	0	0/1
1	1	Fh	0	0	0	1	1	1	1	0/1

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7.5.3 TUSB1004 I²C Target Behavior

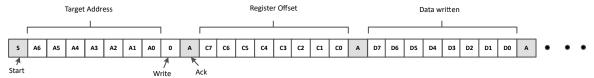


Figure 7-2. I2C Write with Data

The following procedure should be followed to write data to TUSB1004 I²C registers (refer to Figure 7-2):

- 1. The controller initiates a write operation by generating a start condition (S), followed by the TUSB1004 7-bit address and a zero-value "W/R" bit to indicate a write cycle.
- 2. The TUSB1004 acknowledges the address cycle.
- The controller presents the register offset within TUSB1004 to be written, consisting of one byte of data, MSB-first.
- 4. The TUSB1004 acknowledges the sub-address cycle.
- 5. The controller presents the first byte of data to be written to the I²C register.
- 6. The TUSB1004 acknowledges the byte transfer.
- 7. The controller may continue presenting additional bytes of data to be written, with each byte transfer completing with an acknowledge from the TUSB1004.
- 8. The controller terminates the write operation by generating a stop condition (P).

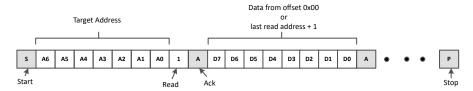


Figure 7-3. I2C Read Without Repeated Start

The following procedure should be followed to read the TUSB1004 I²C registers without a repeated Start (refer Figure 7-3).

- 1. The controller initiates a read operation by generating a start condition (S), followed by the TUSB1004 7-bit address and a zero-value "W/R" bit to indicate a read cycle.
- 2. The TUSB1004 acknowledges the 7-bit address cycle.
- 3. Following the acknowledge the controller continues sending clock.
- 4. The TUSB1004 transmit the contents of the memory registers MSB-first starting at register 00h or last read register offset+1. If a write to the I²C register occurred prior to the read, then the TUSB1004 shall start at the register offset specified in the write.
- 5. The TUSB1004 waits for either an acknowledge (ACK) or a not-acknowledge (NACK) from the controller after each byte transfer; the I²C controller acknowledges reception of each data byte transfer.
- 6. If an ACK is received, the TUSB1004 transmits the next byte of data as long as controller provides the clock. If a NAK is received, the TUSB1004 stops providing data and waits for a stop condition (P).

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7. The controller terminates the write operation by generating a stop condition (P).

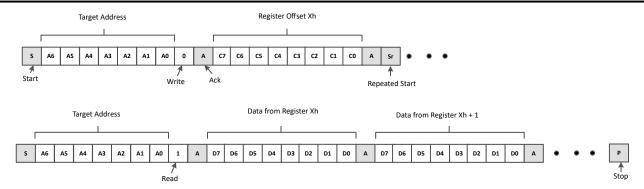


Figure 7-4. I2C Read with Repeated Start

The following procedure should be followed to read the TUSB1004 I²C registers with a repeated Start (refer Figure 7-4).

- 1. The controller initiates a read operation by generating a start condition (S), followed by the TUSB1004 7-bit address and a zero-value "W/R" bit to indicate a write cycle.
- The TUSB1004 acknowledges the 7-bit address cycle.
- 3. The controller presents the register offset within TUSB1004 to be written, consisting of one byte of data, MSB-first.
- 4. The TUSB1004 acknowledges the register offset cycle.
- 5. The controller presents a repeated start condition (Sr).
- 6. The controller initiates a read operation by generating a start condition (S), followed by the TUSB1004 7-bit address and a one-value "W/R" bit to indicate a read cycle.
- 7. The TUSB1004 acknowledges the 7-bit address cycle.
- 8. The TUSB1004 transmit the contents of the memory registers MSB-first starting at the register offset.
- 9. The TUSB1004 shall wait for either an acknowledge (ACK) or a not-acknowledge (NACK) from the controller after each byte transfer; the I²C controller acknowledges reception of each data byte transfer.
- 10. If an ACK is received, the TUSB1004 transmits the next byte of data as long as controller provides the clock. If a NAK is received, the TUSB1004 stops providing data and waits for a stop condition (P).
- 11. The controller terminates the read operation by generating a stop condition (P).

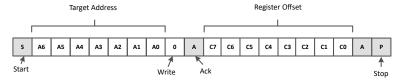


Figure 7-5. I2C Write Without Data

The following procedure should be followed for setting a starting sub-address for I²C reads (refer to Figure 7-5).

1. The controller initiates a write operation by generating a start condition (S), followed by the TUSB1004 7-bit address and a zero-value "W/R" bit to indicate a write cycle.

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- 2. The TUSB1004 acknowledges the address cycle.
- The controller presents the register offset within TUSB1004 to be written, consisting of one byte of data, MSB-first.
- 4. The TUSB1004 acknowledges the register offset cycle.
- 5. The controller terminates the write operation by generating a stop condition (P).

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Note

After initial power-up, if no register offset is included for the read procedure (refer to Figure 7-3), then reads start at register offset 00h and continue byte by byte through the registers until the I2C controller terminates the read operation. During a read operation, the TUSB1004 auto-increments the I²C internal register address of the last byte transferred independent of whether or not an ACK was received from the I2C controller.

7.6 Register Map

7.6.1 TUSB1004 Registers

Table 7-8 lists the memory-mapped registers for the TUSB1004 registers. All register offset addresses not listed in Table 7-8 should be considered as reserved locations and the register contents should not be modified.

Table 7-8. TUSB1004 Registers

Offset	Acronym	Register Name	Section		
8h	Rev_ID	Revision ID Register	Section 7.6.1.1		
Ah	General_1	General Register Section 7.6.1.2			
Bh	TX1EQ_CTRL	TX1 EQ Control	Section 7.6.1.3		
Ch	TX2EQ_CTRL	TX2 EQ Control	Section 7.6.1.4		
Dh	USB_MODE	USB Mode control	Section 7.6.1.5		
1Ch	AEQ_CONTROL1	AEQ Controls	Section 7.6.1.6		
1Dh	AEQ_CONTROL2	AEQ Controls	Section 7.6.1.7		
1Eh	AEQ_LONG	AEQ setting for Long channel	Section 7.6.1.8		
20h	USBC_EQ	EQ control for CRX1 and CRX2 receivers	Section 7.6.1.9		
21h	SS_EQ	EQ Control for SSTX1 and SSTX2 receiver	Section 7.6.1.10		
22h	USB3_MISC	Misc USB3 Controls	Section 7.6.1.11		
24h	USB1_STATUS	USB1 state machine status	Section 7.6.1.12		
25h	USB2_STATUS	USB2 state machine status	Section 7.6.1.13		
32h	VOD_CTRL	VOD Linearity and AEQ Controls	Section 7.6.1.14		
3Bh	AEQ1_STATUS	Full and Fast AEQ status	Section 7.6.1.15		
3Ch	AEQ2_STATUS	Full and Fast AEQ status	Section 7.6.1.16		
50h	AEQ_CONTROL_AUX1		Section 7.6.1.17		
51h	AEQ_CONTROL_AUX2		Section 7.6.1.18		
52h	AEQ_CONTROL_AUX3		Section 7.6.1.19		

Complex bit access types are encoded to fit into small table cells. Table 7-9 shows the codes that are used for access types in this section.

Table 7-9. TUSB1004 Access Type Codes

Access Type	Code	Description				
Read Type	Read Type					
Н	Н	Set or cleared by hardware				
R	R	Read				
RH	R H	Read Set or cleared by hardware				
Write Type						
W	W	Write				
W1C	W 1C	Write 1 to clear				



Table 7-9. TUSB1004 Access Type Codes (continued)

(00111111111111)						
Access Type	Code	Description				
W1S	W 1S	Write 1 to set				
WtoP	W	Write				
Reset or Default Value						
-n		Value after reset or the default value				

7.6.1.1 Rev_ID Register (Offset = 8h) [Reset = 01h]

Rev_ID is shown in Table 7-10.

Return to the Table 7-8.

Table 7-10. Rev_ID Register Field Descriptions

Bit	Field	Туре	Reset	Description
7-0	REVISION_ID	RH	1h	Device Revision

7.6.1.2 General_1 Register (Offset = Ah) [Reset = 00h]

General_1 is shown in Table 7-11.

Return to the Table 7-8.

This register is used to enable USB. Software should set EQ_OVERRIDE bit in order for EQ registers to be used instead of pins.

Table 7-11. General_1 Register Field Descriptions

Bit	Field	Туре	Reset	Description
7	SSRX_LIMIT_ENABLE	R/W	0h	Limited redriver mode enable for SSRX transmitter. 0h = Linear Redriver 1h = Limited Redriver
6	RESERVED	R	0h	Reserved
5	RESERVED	R	0h	Reserved
4	EQ_OVERRIDE	R/W	0h	Setting this field will allow software to use EQ settings from registers instead of value sampled from pins. 0h = EQ settings based on sampled state of EQ pins. 1h = EQ settings based on programmed value of each of the EQ registers.
3	RESERVED	R	0h	Reserved
2	RESERVED	R/W	0h	Reserved
1-0	CTLSEL	R/W	Oh	Controls whether USB is enabled or not. Program USB_MODE field before enabling USB operation. 0h = Disabled 1h = USB enabled. 2h = Disabled 3h = USB enabled

7.6.1.3 TX1EQ_CTRL Register (Offset = Bh) [Reset = 6Fh]

TX1EQ_CTRL is shown in Table 7-12.

Return to the Table 7-8.

This register controls the pre-shoot and de-emphasis levels for SSRX1 when limited redriver mode is enabled.

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Table 7-12. TX1EQ_CTRL Register Field Descriptions

Bit	Field	Туре	Reset	Description
7-6	SSRX1_PRESHOOT	R/W	1h	SSRX1 TX preshoot level (pre-cursor). 0h = 1.5 dB 1h = 2 dB 2h = 2.3 dB 3h = 2.8 dB
5	SSRX1_PRESHOOT_EN	R/W	1h	SSRX1 TX preshoot (pre-cursor) enabled. Valid only when SSRX_LIMIT_ENABLE = 1. 0h = Disabled (0 dB) 1h = Enabled
4-3	SSRX1_DEEMPHASIS	R/W	1h	SSRX1 TX de-emphasis level (post-cursor) 0h = -1.5 dB 1h = -2.1 dB 2h = -3.2 dB 3h = -3.8 dB
2	SSRX1_DEEMPHASIS_E N	R/W	1h	SSRX1 TX de-emphasis (post-cursor) enable. Valid only when SSRX_LIMIT_ENABLE = 1. 0h = Disabled (0 dB) 1h = Enabled
1-0	RESERVED	R/W	3h	Reserved

7.6.1.4 TX2EQ_CTRL Register (Offset = Ch) [Reset = 6Ch]

TX2EQ_CTRL is shown in Table 7-13.

Return to the Table 7-8.

This register controls the pre-shoot and de-emphasis levels for SSRX2 when limited redriver mode is enabled.

Table 7-13. TX2EQ CTRL Register Field Descriptions

Bit	Field	Туре	Reset	Description			
7-6	SSRX2_PRESHOOT	R/W	1h	SSRX2 TX preshoot level (pre-cursor). 0h = 1.5 dB 1h = 2 dB 2h = 2.3 dB 3h = 2.8 dB			
5	SSRX2_PRESHOOT_EN	R/W	1h	SSRX2 TX preshoot (pre-cursor) enabled. Valid only when SSRX_LIMIT_ENABLE = 1. 0h = Disabled (0 dB) 1h = Enabled			
4-3	SSRX2_DEEMPHASIS	R/W	1h	SSRX2 TX de-emphasis level (post-cursor) 0h = -1.5 dB 1h = -2.1 dB 2h = -3.2 dB 3h = -3.8 dB			
2	SSRX2_DEEMPHASIS_E N	R/W	1h	SSRX2 TX de-emphasis (post-cursor) enable. Valid only when SSRX_LIMIT_ENABLE = 1. 0h = Disabled (0 dB) 1h = Enabled			
1-0	RESERVED	R	0h	Reserved			

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7.6.1.5 USB_MODE Register (Offset = Dh) [Reset = 02h]

USB_MODE is shown in Table 7-14.

Return to the Table 7-8.

Selects the USB mode of operation



Table 7-14. USB_MODE Register Field Descriptions

В	3it	Field	Туре	Reset	Description
7	'-3	RESERVED	R	0h	Reserved
2	2	PCIE_EN	R/W	0h	Controls whether or not PCIE is enabled. 0h = PCIe Disabled. 1h = PCIe Eabled.
	1	RESERVED	RH/W	1h	Reserved
	0	USB_MODE	R/W	0h	During initalization, software must program this field to 1 to enable both lanes 1 and 2 for USB operation.

7.6.1.6 AEQ_CONTROL1 Register (Offset = 1Ch) [Reset = 85h]

AEQ_CONTROL1 is shown in Table 7-15.

Return to the Table 7-8.

This register is used to enable adaptive EQ and select between Fast and Full adaptive EQ.

Table 7-15. AEQ_CONTROL1 Register Field Descriptions

Tuble 1 10. ALQ_001111Cogloter 1 lold Descriptions									
Bit	Field	Туре	Reset	Description					
7-4	FULLAEQ_UPPER_EQ	R/W	8h	This field sets the maximum EQ value to check for full AEQ mode when in I ² C mode.					
3	USB3_U1_DISABLE	R/W	Oh	This field when set will cause entry to U3 instead of U1 when electrical idle is detected. 0h = U1 entry after electrical idle. 1h = U3 entry after electrical idle.					
2-1	AEQ_MODE	R/W	2h	Selects Adaption mode (Fast, or one of three Full modes). 0h = Fast AEQ. 1h = Full AEQ, with hits counted at mideye for every EQ iteration (using current EQ setting). 2h = Full AEQ, algorithm II. 3h = Full AEQ, with hits counted at mideye only for first EQ iteration (using EQ set to the MID_HC_EQ value).					
0	AEQ_EN	R/W	1h	Controls whether or not adaptive EQ for USB downstream facing port is enabled. 0h = AEQ disabled 1h = AEQ enabled					

7.6.1.7 AEQ_CONTROL2 Register (Offset = 1Dh) [Reset = 10h]

AEQ_CONTROL2 is shown in Table 7-16.

Return to the Table 7-8.

This register allows for controls for the Fast AEQ limits as well as adding or reducing final EQ value used by the Full AEQ function.

Table 7-16. AEQ_CONTROL2 Register Field Descriptions

_					
	Bit	Field	Туре	Reset	Description
	7	OVER_EQ_SIGN	R/W		Selects the sign for OVER_EQ_CTRL field. 0h = positive 1h = negative
	6	RESERVED	R	0h	Reserved

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Table 7-16. AEQ_CONTROL2 Register Field Descriptions (continued)

Bit	Field	Туре	Reset	Description
5-3	FASTAEQ_LIMITS	R/W	2h	Selects the upper/lower limits of DAC for determining short vs long channel. $0h = \pm 0 \text{ mV}$ $1h = \pm 40 \text{ mV}$ $2h = \pm 80 \text{ mV}$ $3h = \pm 120 \text{ mV}$ $4h = \pm 160 \text{ mV}$ $5h = \pm 200 \text{ mV}$ $6h = \pm 240 \text{ mV}$ $7h = \pm 280 \text{ mV}$
2-0	OVER_EQ_CTRL	R/W	Oh	This field will increase or decrease the AEQ by value programmed into this field. For example, full AEQ value is 6 and this field is programmed to 2 and OVER_EQ_SIGN = 0, then EQ value used will be 8. This field is only used in Full AEQ mode. 0h = 0 or -8 1h = 1 or -7 2h = 2 or -6 3h = 3 or -5 4h = 4 or -4 5h = 5 or -3 6h = 6 or -2 7h = 7 or -1

7.6.1.8 AEQ_LONG Register (Offset = 1Eh) [Reset = 77h]

AEQ_LONG is shown in Table 7-17.

Return to the Table 7-8.

This register is used to program the EQ used for long channel setting when Fast AEQ is enabled.

Table 7-17. AEQ_LONG Register Field Descriptions

Bit	Field	Туре	Reset	Description
7-4	LONG_CEQ2	R/W	7h	When AEQ_EN = 1 and AEQ_MODE = x0 (i.e., Fast), selects EQ setting for USB connector port2 (CRX2) when long channel is detected. The user should program this field with the value that provides the best Rx JTOL results for a long channel configuration.
3-0	LONG_CEQ1	R/W	7h	When AEQ_EN = 1 and AEQ_MODE = x0, selects EQ setting for USB connector port1 (CRX1) when long channel is detected. The user should program this field with the value that provides the best Rx JTOL results for a long channel configuration.

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7.6.1.9 USBC_EQ Register (Offset = 20h) [Reset = 00h]

USBC EQ is shown in Table 7-18.

Return to the Table 7-8.

This register controls the receiver equalization setting for the connector receiver (CRX1 and CRX2).

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Table 7-18. USBC_EQ Register Field Descriptions

Bit	Field	Туре	Reset	Description
7-4	CEQ2_SEL	RH/W	Oh	If AEQ_EN = 0, this field selects EQ for USB CRX2 receiver which faces the USB-C™ receptacle. When EQ_OVERRIDE = 0b, this field reflects the sampled state of CEQ[1:0] pins. When EQ_OVERRIDE = 1b, software can change the EQ setting for CRX2p/n pins based on value written to this field. When AEQ_EN = 1 and AEQ_MODE = x0, selects EQ setting for USB connector port2 (CRX2) when short channel is detected. The user should program this field with the value that provides the best Rx JTOL results for a short channel configuration.
3-0	CEQ1_SEL	RH/W	Oh	If AEQ_EN = 0, this field selects EQ for USB CRX1 receiver which faces the USB-C receptacle. When EQ_OVERRIDE = 0b, this field reflects the sampled state of CEQ[1:0] pins. When EQ_OVERRIDE = 1b, software can change the EQ setting for CRX1p/n pins based on value written to this field. When AEQ_EN = 1 and AEQ_MODE = x0, selects EQ setting for USB connector port1 (CRX1) when short channel is detected. The user should program this field with the value that provides the best Rx JTOL results for a short channel configuration.

7.6.1.10 SS_EQ Register (Offset = 21h) [Reset = 00h]

SS EQ is shown in Table 7-19.

Return to the Table 7-8.

This register controls the receiver equalization setting for the SSTX1 and SSTX2.

Table 7-19. SS_EQ Register Field Descriptions

Bit	Field	Туре	Reset	Description	
7-4	SSEQ2_SEL	RH/W	0h	This field selects EQ for USB3 SSTX2 receiver which faces the USB host. When EQ_OVERRIDE = 0b, this field reflects the sampled state of SSEQ[1:0] pins. When EQ_OVERRIDE = 1b, software can change the EQ setting for SSTX2p/n pins based on value written to this field.	
3-0	SSEQ1_SEL	RH/W	0h	This field selects EQ for USB SSTX1 receiver which faces the USB host. When EQ_OVERRIDE = 0b, this field reflects the sampled state of SSEQ[1:0] pins. When EQ_OVERRIDE = 1b, software can change the EQ setting for SSTX1p/n pins based on value written to this field.	

7.6.1.11 USB3_MISC Register (Offset = 22h) [Reset = 04h]

USB3_MISC is shown in Table 7-20.

Return to the Table 7-8.

Table 7-20. USB3_MISC Register Field Descriptions

Bit	Field	Туре	Reset	Description
7	RXD_START_TERM	R/W	Oh	Termination setting at start of RX detection following warm reset and at entry to SS.Inactive. 0h = Maintain termination. 1h = Turn off termination. Avoid compliance failures due to race between local and remote rxd in case of disconnect. If connection remains next state was polling regardless.
6-5	U23_RXDET_INTERVAL	R/W	0h	This field controls the Rx.Detect interval for the downstream facing port (CTX1P/N and CTX2P/N) when in U2/U3. 0h = 48 ms 1h = 84 ms 2h = 120 ms 3h = 156 ms

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Table 7-20. USB3_MISC Register Field Descriptions (continued)

D:4	Field			Pecarintian
Bit	Field	Туре	Reset	Description
4	DISABLE_U2U3_RXDET	R/W	0h	Controls whether or not Rx.Detect is performed in U2/U3 state. 0h = Rx.Detect in U2/U3 enabled. 1h = Rx.Detect in U2/U3 disabled.
3-2	DFP_RXDET_INTERVAL	R/W	1h	This field controls the Rx.Detect interval for the downstream facing port (CTX1P/N and CTX2P/N). 0h = 4 ms 1h = 6 ms 2h = 36 ms 3h = 84 ms
1	DIS_WARM_RESET_RXD	R/W	0h	Disables receiver detection following warm reset if device starts polling during warm reset. Oh = whether receiver detection is done following warm reset depends on other settings. 1h = if USB FSM detects that device started polling during warm reset, it will not do receiver detection.
0	USB_COMPLIANCE_CTR L	R/W	0h	Controls whether compliance mode detection is determined by FSM or disabled 0h = Compliance mode determined by FSM. 1h = Compliance mode disabled.

7.6.1.12 USB1_STATUS Register (Offset = 24h) [Reset = 01h]

USB1_STATUS is shown in Table 7-21.

Return to the Table 7-8.

Table 7-21. USB1_STATUS Register Field Descriptions

Bit	Field	Туре	Reset	Description
7	USB1_FASTAEQ_STAT	RH	0h	When AEQ_EN = 1 and AEQ_MODE = x0, this status field indicates whether short or long EQ setting is used. When AEQ_EN = 0, this field will always default to 0h. 0h = Short channel EQ used. 1h = Long channel EQ used.
6	RESERVED	RH/W1C	0h	Reserved
5	RESERVED	RH	0h	Reserved
4	RESERVED	RH	0h	Reserved
3	CM_ACTIVE1	RH	Oh	Compliance mode status. 0h = Not in USB3.1 compliance mode. 1h = In USB3.1 compliance mode.
2	U0_STAT1	RH	0h	U0 Status. Set if enters U0 state.
1	U2U3_STAT1	RH	0h	U2/U3 Status. Set if enters U2/U3 state.
0	DISC_STAT1	RH	1h	Disconnect Status. Set if enters Disconnect state.

7.6.1.13 USB2_STATUS Register (Offset = 25h) [Reset = 01h]

USB2_STATUS is shown in Table 7-22.

Return to the Table 7-8.

Table 7-22. USB2_STATUS Register Field Descriptions

Bit	Field	Туре	Reset	Description
7	USB2_FASTAEQ_STAT	RH		When AEQ_EN = 1 and AEQ_MODE = x0, this status field indicates whether short or long EQ setting is used. When AEQ_EN = 0, this field will always default to 0h. 0h = Short channel EQ used. 1h = Long channel EQ used.

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Table 7-22. USB2_STATUS Register Field Descriptions (continued)

Bit	Field	Туре	Reset	Description
6	RESERVED	RH/W1C	0h	Reserved
5	RESERVED	RH	0h	Reserved
4	RESERVED	RH	0h	Reserved
3	CM_ACTIVE2	RH	Oh	Compliance mode status. 0h = Not in USB3.1 compliance mode. 1h = In USB3.1 compliance mode.
2	U0_STAT2	RH	0h	U0 Status. Set if enters U0 state.
1	U2U3_STAT2	RH	0h	U2/U3 Status. Set if enters U2/U3 state.
0	DISC_STAT2	RH	1h	Disconnect Status. Set if enters Disconnect state.

7.6.1.14 VOD_CTRL Register (Offset = 32h) [Reset = C0h]

VOD_CTRL is shown in Table 7-23.

Return to the Table 7-8.

This register controls the transmitters output linearity range for both UFP and DFP. When device is configured for limited redriver (SSRX_LIMIT_ENABLE field is set), USB_SSRX_VOD controls the VOD level for SSRX limited driver.

Table 7-23. VOD CTRL Register Field Descriptions

	Table 7 20. VOD_011C Register Flora Bescriptions				
Bit	Field	Туре	Reset	Description	
7-6	LFPS_VOD	R/W	3h	VOD linearity control for SSRX1, SSRX2, CTX1, and CTX2 when LFPS is being transmitted. 0h = LINR_L3 (highest) 1h = LINR_L2 2h = LINR_L1 3h = LINR_L0 (lowest)	
5-4	RESERVED	R	0h	Reserved	
3-2	USB_CTX12_VOD	R/W	Oh	VOD linearity control for USB connector facing ports (CTX1 and CTX2). 0h = LINR_L3 (highest) 1h = LINR_L2 2h = LINR_L1 3h = LINR_L0 (lowest)	
1-0	USB_SSRX12_VOD	R/W	0h	VOD linearity control for USB upstream facing port (SSRX1/2). When SSRX_LIMIT_ENABLE = 1, then this field controls the limited VOD for SSRX. 0h = LINR_L3 (highest) 1h = LINR_L2 2h = LINR_L1 3h = LINR_L0 (lowest)	

7.6.1.15 AEQ1_STATUS Register (Offset = 3Bh) [Reset = 00h]

AEQ1_STATUS is shown in Table 7-24.

Return to the Table 7-8.

This register provides the status of AEQ function.

Table 7-24. AEQ1 STATUS Register Field Descriptions

Table 1 241 / 12 & 1_0 1/11 CO 1 (oglete) 1 Total Becomptione						
Bit	Field	Туре	Reset	Description		
7-5	RESERVED	R	0h	Reserved		
4	RESERVED	RH	0h	Reserved		

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Table 7-24. AEQ1_STATUS Register Field Descriptions (continued)

Bit	Field	Туре	Reset	Description
3-0	AEQ1_EQ_STAT	RH		Optimal EQ determined by FSM after the completion of Full AEQ. This field will also indicate EQ used for Fast AEQ. This field will include the value programmed into OVER_EQ_CTRL field.

7.6.1.16 AEQ2_STATUS Register (Offset = 3Ch) [Reset = 00h]

AEQ2_STATUS is shown in Table 7-25.

Return to the Table 7-8.

This register provides the status of AEQ function.

Table 7-25. AEQ2_STATUS Register Field Descriptions

Bit	Field	Туре	Reset	Description
7-5	RESERVED	R	0h	Reserved
4	RESERVED	RH	0h	Reserved
3-0	AEQ2_EQ_STAT	RH	0h	Optimal EQ determined by FSM after the completion of Full AEQ. This field will also indicate EQ used for Fast AEQ. This field will include the value programmed into OVER_EQ_CTRL field.

7.6.1.17 AEQ_CONTROL_AUX1 Register (Offset = 50h) [Reset = 00h]

AEQ_CONTROL_AUX1 is shown in Table 7-26.

Return to the Table 7-8.

Table 7-26. AEQ_CONTROL_AUX1 Register Field Descriptions

Bit	Field	Туре	Reset	Description
7-6	RESERVED	R	0h	Reserved
5-2	RESERVED	R	0h	Reserved
1-0	RESERVED	R	0h	Reserved

7.6.1.18 AEQ_CONTROL_AUX2 Register (Offset = 51h) [Reset = 07h]

AEQ_CONTROL_AUX2 is shown in Table 7-27.

Return to the Table 7-8.

Table 7-27. AEQ_CONTROL_AUX2 Register Field Descriptions

Bit	Field	Туре	Reset	Description
7-5	RESERVED	R	0h	Reserved
4	EQ_MERGE	R/W	0h	Initial EQ result merge control. This field controls how the EQ results from the positive and negative VOD offsets steps are merged to produce the initial EQ value. This field is applicable only when the AEQ_MODE field is set to 2'b10. 0h = Use max of pos/neg VOD EQs 1h = Use min of pos/neg VOD EQs
3-0	MID_HC_EQ	R/W	7h	Sets EQ value during the mid-eye hit-count capture step. This field is applicable only when the AEQ_MODE field is set to 2'b10 or 2'b11.

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7.6.1.19 AEQ_CONTROL_AUX3 Register (Offset = 52h) [Reset = 86h]

AEQ_CONTROL_AUX3 is shown in Table 7-28.

Return to the Table 7-8.



Table 7-28. AEQ_CONTROL_AUX3 Register Field Descriptions

Bit	Field	Туре	Reset	Description
7-5	HC_EQ_THR	R/W	4h	Sets the hit-count threshold during the EQ search steps. The algorithm will find the minimum EQ setting such that the hit-count is at or above value N_eq, where: N_eq = HC_me * (128-HC_EQ_THR)/128 and HC_me is the mid-eye hit-count. This field is applicable only when the AEQ_MODE field is set to 2'b10.
4	RESERVED	R	0h	Reserved
3-0	HC_VOD_THR	R/W	6h	Sets the hit-count threshold during the VOD search steps. The algorithm will find the maximum DAC VOD setting such that the hit-count is at or above the threshold value N_vod, where: N_vod = HC_me * HC_VOD_THR/128 and HC_me is the mid-eye hit-count. This field is applicable only when the AEQ_MODE field is set to 2'b10.

8 Application and Implementation

Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes, as well as validating and testing their design implementation to confirm system functionality.

8.1 Application Information

The TUSB1004 is a linear redriver designed specifically to compensate for intersymbol interference (ISI) jitter causes by signal attenuation through a passive medium like PCB traces or cables. Placing the TUSB1004 between the USB connector and a USB 3.2 host, hub, and device can correct signal integrity issues resulting in a more robust system.

9 Typical Application

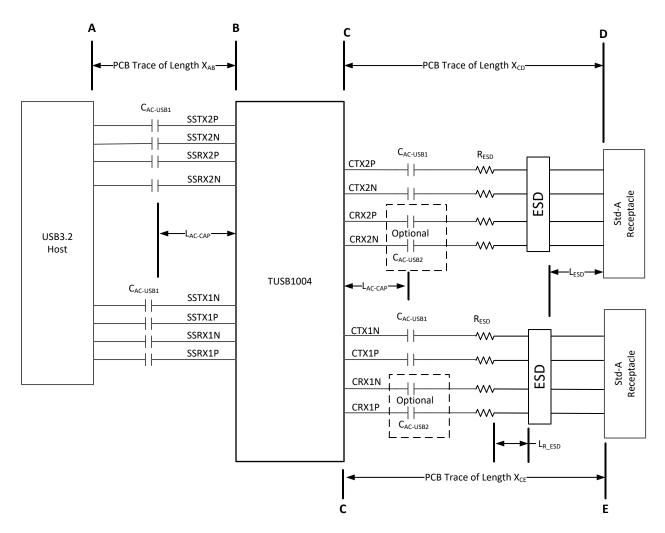


Figure 9-1. Typical USB Host Application

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10 Design Requirements

For this design example, use the parameters shown in Table 10-1.

Table 10-1. Design Parameters

PARAMETER	VALUE
10 Gbps USB 3.2 pre-channel A to B PCB trace length, X _{AB} . Refer to Figure 9-1.	2 inches $<= X_{AB} <= 12$ inches - MAX(X_{CD} or X_{CE})
10 Gbps USB post-channel C to D PCB trace length, X_{CD} and X_{CE} . Refer to Figure 9-1.	up to 4 inches
Minimum distance of the AC capacitors from TUSB1004, L_{AC-CAP}	0.4 inches
Maximum distance of ESD component from the USB receptacle, $L_{\rm ESD}$	1.0 inches
Maximum distance of series resistor (R_{ESD}) from ESD component, $L_{R_{ESD}}$.	0.25 inches
C _{AC-USB1} AC-coupling capacitor (75 nF to 265 nF)	220 nF
C _{AC-USB2} AC-coupling capacitor (297 nF to 363 nF)	Options:
	RX1 and RX2 are DC-coupled to
	USB receptacle
	330 nF AC-couple with R _{RX} resistor
Optional R _{RX} resistor (220-kΩ ± 5%)	No used
R _{ESD} (0-Ω to 2.2-Ω)	1-Ω
V _{CC} supply (3-V to 3.6-V)	3.3-V
I ² C Mode or Pin-strap Mode	Pin-strap mode (MODE = "0")
1.8-V or 3.3-V I ² C Interface	3.3-V I ² C. VIO_SEL pin to Float "F".

11 Detailed Design Procedure

A typical usage of the TUSB1004 device is shown in Figure 11-1. The device can be configured either through its GPIO pins (SSEQ[1:0] and CEQ[1:0] pins) or through its I²C interface. In the example shown below, the TUSB1004 is configured in pin-strap mode with adaptive EQ (AEQ) enabled. The MODE pin is pull-down to GND through a 1-k Ω resistor. The AEQENZ is pull-down to GND which will enable AEQ for CRX1 and CRX2 receivers. Because AEQ is enabled, CEQ[1:0] pins can be left floating. The SSEQ[1:0] in this example is also floating but they need to configured to match the loss of the pre-channel (X_{AB}).

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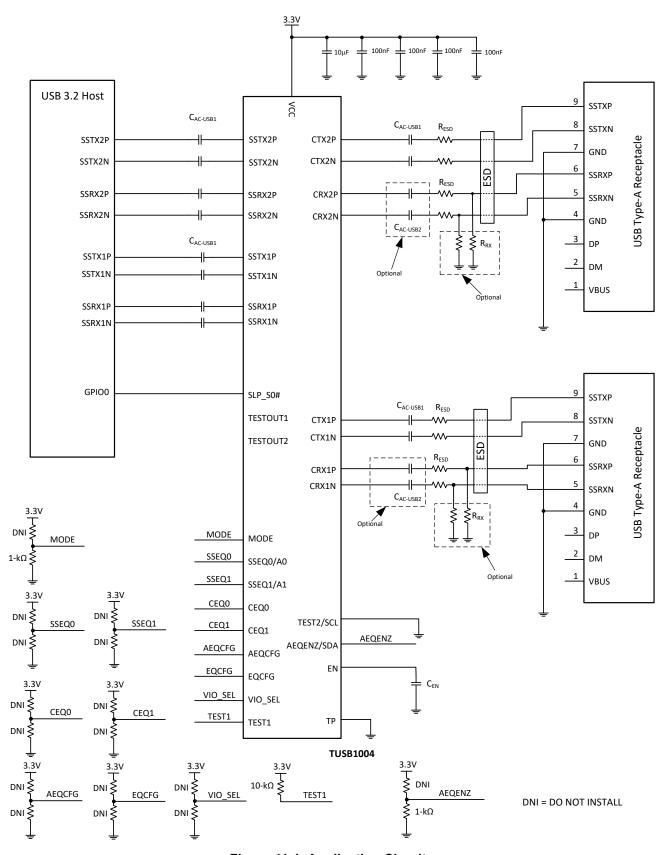


Figure 11-1. Application Circuit

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11.1 USB SSTX1/2 Receiver Configuration

Configuring the TUSB1004 involves understanding the insertion loss (SDD21) of the pre-channel (X_{AB}). The TUSB1004's SSEQ[1:0] pins if pin-strap mode, or if I²C mode, SSEQ2_SEL and SSEQ1_SEL registers should be set to the level of the pre-channel insertion loss at 5 GHz. A good rule for FR4 trace insertion loss at 5 GHz is \approx -1 dB per inch. Using this rule, if the pre-channel for USB (X_{AB}) is 8-inches, the TUSB1004 SSEQ should be programmed to -8 dB.

11.2 USB CRX1/2 Receiver Configuration

11.2.1 Fixed Equalization

In Fixed EQ operation, a single EQ setting is used for all possible devices inserted into the USB receptacle (with or without an USB cable). It is recommended to set TUSB1004 CEQ[1:0] pins if pin-strap mode, or CEQ1_SEL and CEQ2_SEL if I²C mode to about 4 db to 5 dB greater than loss of the post channel (X_{CD}). For example, if post channel is 0.5 inches, then assuming -1 dB per inch at 5 GHz, CEQ1_SEL and CEQ2_SEL should be programmed to 4.5 to 5.5 dB. It is recommended to perform USB 3.1 Rx JTOL long and short channel tests to optimize the setting. Depending of the USB 3.2 Host, a single EQ setting which satisfies both the long and short channel tests may not be possible. If this is the case, then it is recommended to use AEQ mode.

11.2.2 Full Adaptive Equalization

In Full AEQ mode, the TUSB1004 will determine the best settings regardless if the channel is short, long or somewhere in between. In pin-strap mode, the Full AEQ is enabled based on the state of AEQENZ pin. In I^2C mode, the Full AEQ feature is enabled by default. Full AEQ is enabled when AEQ_MODE = 1, 2, or 3, and AEQ EN = 0x1.

11.2.3 Fast Adaptive Equalization

Fast Adaptive EQ will distinguish between a short and long channel and select a pre-determined EQ setting based on which channel is detected. Fast AEQ is available only I²C mode. Fast AEQ is enabled when AEQ MODE = 0 and AEQ EN = 1.

The EQ setting used for short channel should be programmed into CEQ1_SEL and CEQ2_SEL registers. It is recommended to program these registers about 1 dB to 2 dB more than the loss of post channel (X_{CD}). For example, if post channel is 0.5 inches, then assuming -1dB insertion loss per inch at 5 GHz, CEQ1_SEL and CEQ2_SEL should be programmed to 1.5 to 2.5 dB. It is recommended to perform USB 3.2 Rx JTOL Short channel test to find the optimal short channel setting.

The EQ setting used for long channel should be programmed into LONG_CEQ1 and LONG_CEQ2. It is recommended to program these registers about 4 to 5 dB more than the loss of post channel (X_{CD}). For example, if post channel is 0.5 inches, then assuming -1 dB per inch at 5 GHz, LONG_CEQ1 and LONG_CEQ2 should be programmed to 4.5 to 5.5 dB. It is recommended to perform USB 3.2 Rx JTOL Long channel test to find the optimal long channel setting.

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12 Application Curves

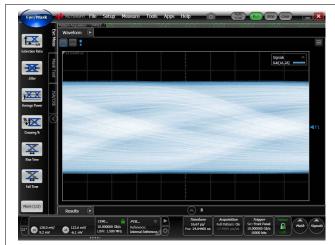


Figure 12-1. 10 Gbps Input Eye At SSTX1 After 12.5 dB at 5 GHz Pre-channel

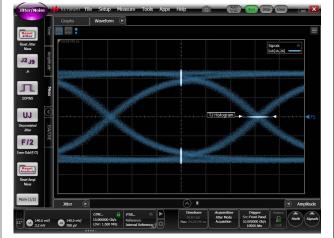


Figure 12-2. 10 Gbps Output Eye at CTX1 After 1.2 dB at 5 GHz Post-Channel

13 Power Supply Recommendations

The TUSB1004 is designed to operate with a 3.3 V power supply. Levels above those listed in the *Absolute Maximum Ratings* table should not be used. If using a higher voltage system power supply, a voltage regulator can be used to step down to 3.3 V. Decoupling capacitors should be used to reduce noise and improve power supply integrity. A 0.1 μ F de-coupling capacitor should be used on each power pin. The de-coupling capacitor should be placed close as possible to the power pin. It is also recommended to have a single bulk capacitor of 1 μ F to 10 μ F.

14 Layout

14.1 Layout Guidelines

- 1. SSTX1P/N, SSRX1P/N, SSTX2P/N, SSRX2P/N, CRX1P/N, CRX2PN, CTX1P/N, and CTX2P/N pairs should be routed with controlled 90- Ω differential impedance (±10%).
- 2. There is no inter-pair length match requirement.
- 3. Keep away from other high speed signals.
- 4. Intra-pair routing (between P and N) should be kept to less than 5 mils.
- 5. Length matching should be near the location of mismatch.
- 6. Each pair should be separated at least by 3 times the signal trace width.
- 7. The use of bends in differential traces should be kept to a minimum. When bends are used, the number of left and right bends should be as equal as possible and the angle of the bend should be ≥ 135 degrees. This will minimize any length mismatch caused by the bends and therefore minimize the impact bends have on EMI.
- 8. Route all differential pairs on the same of layer.
- 9. The number of vias should be kept to a minimum. It is recommended to keep the vias count to 2 or less.
- 10. Keep traces on layers adjacent to ground plane.
- 11. Do not route differential pairs over any plane split.
- 12. Adding test points will cause impedance discontinuity, and therefore, negatively impact signal performance. If test points are used, they should be placed in series and symmetrically. They must not be placed in a manner that causes a stub on the differential pair.
- 13. Highly recommended to have reference plane void under USB-C receptacle's super speed pins to minimize the capacitance effect of the receptacle.

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14. Highly recommended to have reference plane void under the AC-coupling capacitances.



14.2 Layout Example

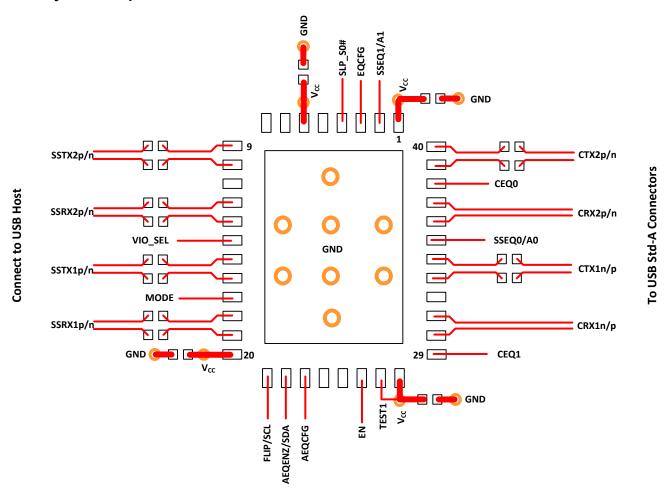


Figure 14-1. Layout Example

15 Device and Documentation Support

TI offers an extensive line of development tools. Tools and software to evaluate the performance of the device, generate code, and develop solutions are listed below.

15.1 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. Click on *Subscribe to updates* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

15.2 Support Resources

TI E2E[™] support forums are an engineer's go-to source for fast, verified answers and design help — straight from the experts. Search existing answers or ask your own question to get the quick design help you need.

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15.3 Trademarks

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15.4 Electrostatic Discharge Caution



This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

15.5 Glossary

TI Glossary This glossary lists and explains terms, acronyms, and definitions.

16 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

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PACKAGING INFORMATION

Orderable Device	Status	Package Type	Package Drawing	Pins	Package Qty	Eco Plan	Lead finish/ Ball material	MSL Peak Temp	Op Temp (°C)	Device Marking (4/5)	Samples
TUSB1004IRNQR	ACTIVE	WQFN	RNQ	40	3000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	TSB04	Samples
TUSB1004IRNQT	ACTIVE	WQFN	RNQ	40	250	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 85	TSB04	Samples
TUSB1004RNQR	ACTIVE	WQFN	RNQ	40	3000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	TSB04	Samples
TUSB1004RNQT	ACTIVE	WQFN	RNQ	40	250	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	0 to 70	TSB04	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) RoHS: TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

Green: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

- (3) MSL, Peak Temp. The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.
- (4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.
- (5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.
- (6) Lead finish/Ball material Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

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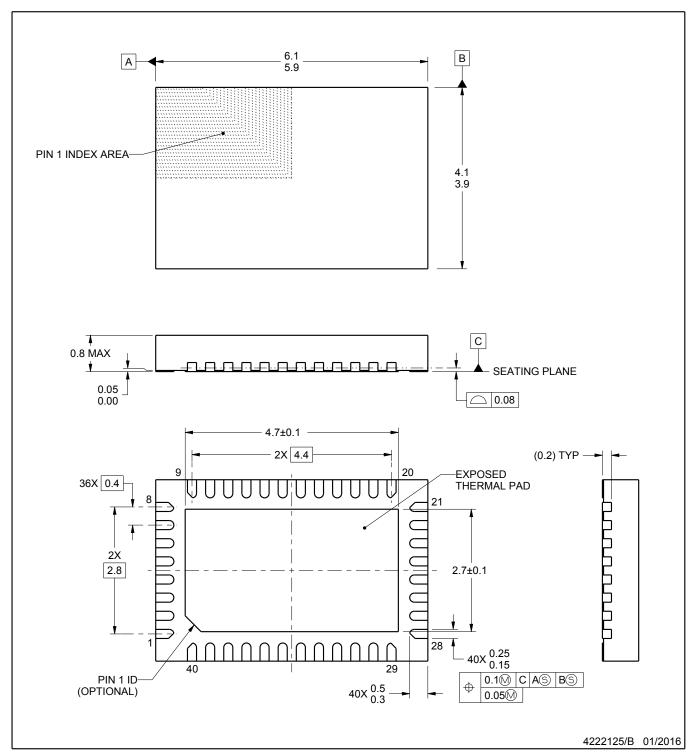
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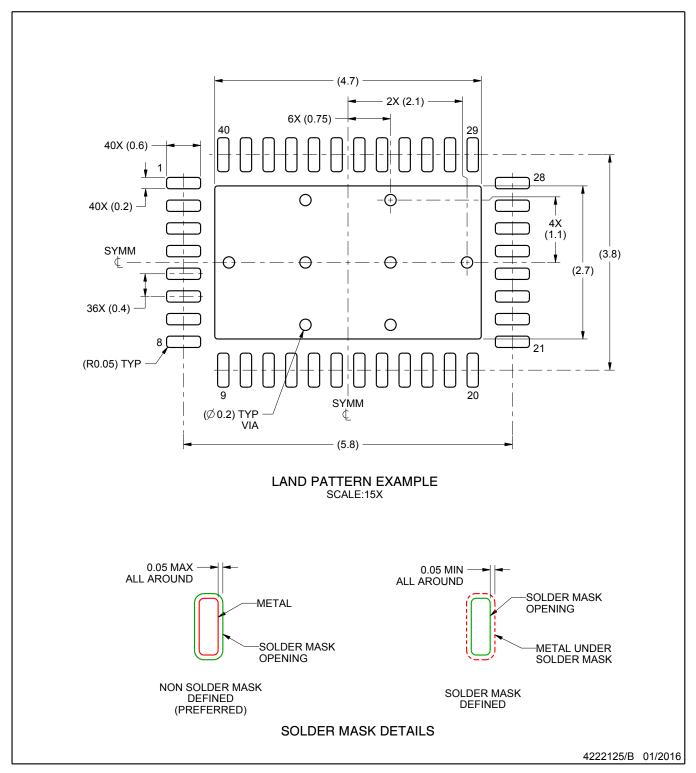


NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
 2. This drawing is subject to change without notice.
- 3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.



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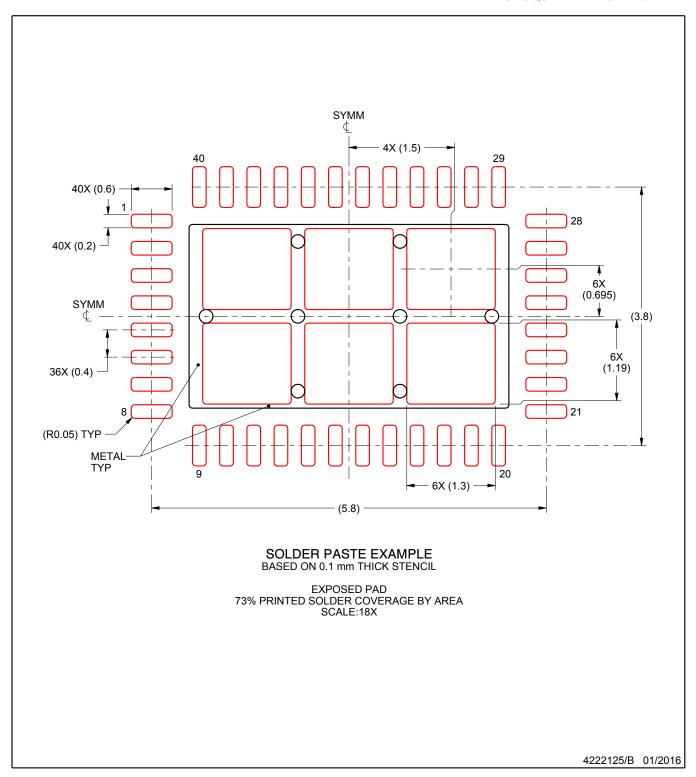


NOTES: (continued)

4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).



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NOTES: (continued)

5. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.



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