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LOC	DIST
GP	00

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	D	REVISE PER 06-?????????	04/APR/06	ECC	FDM

S or P — 08 — P — 3 — F2 — F3

PRODUCT CODE
P – FLEXPAC CABLE
S – FLEXSTRIP

TOTAL NUMBER OF CONDUCTORS

ASSEMBLY LENGTH TO NEAREST TENTH OF AN INCH. SEE CABLE SPECIFICATION DRAWINGS FOR SPECIFIC MEASUREMENT CRITERIA.

LEFT END TERMINATION

RIGHT END TERMINATION

P – FLEXPAC CABLE → INSULATION MATERIAL
P – POLYESTER CABLE

S – FLEXSTRIP → N – NOMEX*
T – TEFLON*
K – KAPTON*
P – POLYESTER*

*AVAILABLE ONLY WITH FLEXSTRIP JUMPER.
NOMEX,TEFLON,AND KAPTON ARE TRADEMARKS OF DuPONT.

S – P –

TERMINATION STYLE

A STRAIGHT FLEXSTRIP PIN
B RIGHT ANGLE FLEX STRIP PIN
C RIGHT ANGLE STAGGERED FLEXSTRIP PIN
D STRAIGHT STAGGERED FLEXSTRIP PIN
E FLEXPAC SOLDER PIN STRAIGHT
E2 FLEXPAC SOLDER PIN RIGHT ANGLE UP
E3 FLEX PAC SOLDER PIN RIGHT ANGLE DOWN
F SINGLE ROW SOCKET TIN PLATED
F1 SINGLE ROW SOCKET POLARIZED UP TIN PLATED
F2 SINGLE ROW RIGHT ANGLE SOCKET UP TIN PLATED
F3 SINGLE ROW RIGHT ANGLE SOICKET DOWN TIN PLATED
F4 SINGLE ROW RIGHT ANGLE SOCKET POLARIZED UP TIN PLATED
F5 SINGLE ROW RIGHT ANGLE SOCKET POLARIZED DOWN TIN PLATED
F6 SINGLE ROW SOCKET POLARIZED DOWN TIN PLATED
G DOUBLE ROW SOCKET TIN PLATED
G1 DOUBLE ROW SOCKET POLARIZED UP TIN PLATED
G2 DOUBLE ROW SOCKET POLARIZED DOWN TIN PLATED
H SINGLE ROW SOCKET GOLD PLATED
H1 SINGLE ROW SOCKET POLARIZED UP GOLD PLATED
H2 SINGLE ROW RIGHT ANGLE SOCKET UP GOLD PLATED
H3 SINGLE ROW RIGHT ANGLE SOCKET DOWN GOLD PLATED
H4 SINGLE ROW RIGHT ANGLE SOCKET POLARIZED UP GOLD PLATED
H5 SINGLE ROW RIGHT ANGLE SOCKET POLARIZED DOWN GOLD PLATED
H6 SINGLE ROW SOCKET POLARIZED DOWN GOLD PLATED
I DOUBLE ROW SOCKET GOLD PLATED
I2 DOUBLE ROW SOCKET POLARIZED UP GOLD PLATED
I3 DOUBLE ROW SOCKET POLARIZED DOWN GOLD PLATED
J SINGLE ROW MALE TIN PLATED
L SINGLE ROW MALE GOLD PLATED

1. PRODUCT AND PROCESSING MUST MEET REQUIREMENTS OF TYCO ELECTRONICS STANDARD 230-702.

1474505

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± –
3 PLC ± –
4 PLC ± –
ANGLES ± –

MATERIAL –
FINISH –

DWN E.C. CLAYBAUGH 18/JAN/02
CHK F.MCCORKEL 05/JUN/02
APVD F.D. McCORKEL 12/MAR/03
PRODUCT SPEC –
APPLICATION SPEC –
WEIGHT –

CUSTOMER DRAWING

tyco Electronics
Tyco Electronics Corporation
Harrisburg, PA 17105-3608

NAME FLEXPAC, GENERIC DRAWING
–
–

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A2	00779	C-1474505	–

SCALE N.T.S. SHEET 1 OF 7 REV D

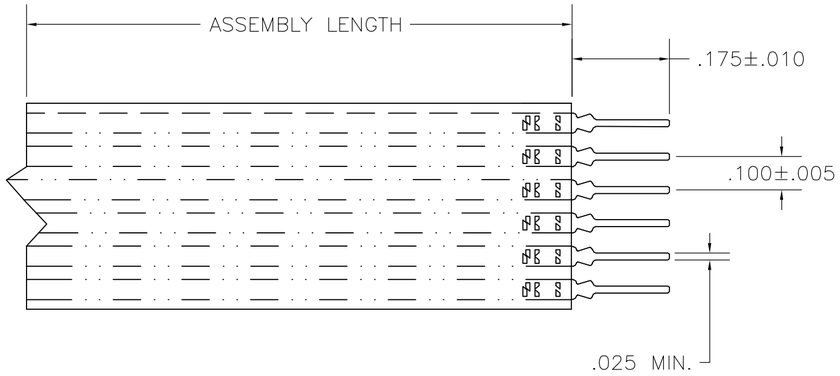
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LOC	DIST
GP	00

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	—	SEE SHEET 1	–	—	—



FLEXPAC CABLE SPECIFICATIONS

CONDUCTOR SIZE [ROLLED OFC]: .076mm[.003]X 1.57mm[.062]
PITCH: 2.54mm [.100]
MATERIAL: BARE COPPER PER QQ–C–502
CABLE DIMENSIONS: .356mm[.014] THICK [NOMINAL]
INSULATION: POLYESTER
UL STYLE NUMBER: 2639
VOLTAGE RATING: 300 VOLT
TEMPERATURE RATING: 105°C
CURRENT RATING: 3 AMPS
CAPACITANCE: 12.6 Pf/ft
RESISTANCE: 43 OHMS/1000 ft
IMPEDANCE: 110Ω

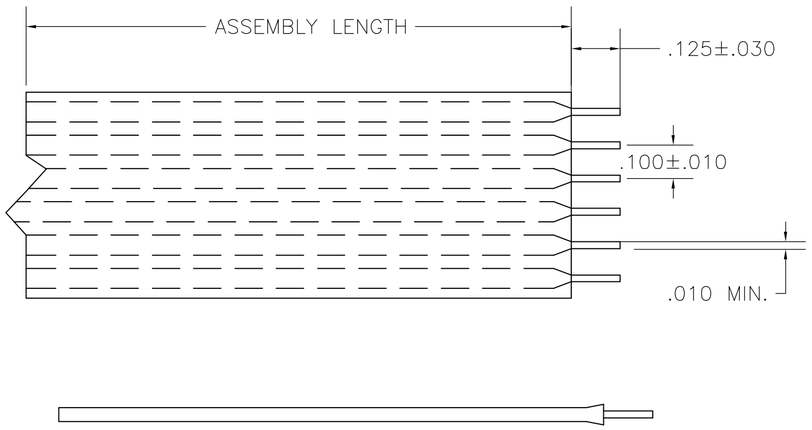


FLEXPAC SOLDER PIN SPECIFICATIONS

CONTACT MATERIAL: PHOSPHOR BRONZE
CONTACT PLATING: MATTE TIN
CURRENT RATING: 3 AMPS
CONDUCTOR OR CIRCUIT SIZE: .076mm [.003]/.127mm[.005] THICK
x 1.499mm[.059]/1.65mm [.065] WIDE

NOTE: APPLIES TO FLEXPAC & FLEXSTRIP

ASSEMBLY LENGTH TO BE END OF INSULATION TO END OF INSULATION OR MATING FACE OF CONNECTOR,
OR MATING FACE TO MATING FACE.



FLEXSTRIP JUMPER SPECIFICATIONS

CONDUCTOR: BARE COPPER,TIN PLATED
VOLTAGE RATING: 300 VAC
TEMPERATURE RATING: 105°C POLYESTER/125°C NOMEX
150°C KAPTON & TEFLON
CURRENT RATING: 3 AMPS
RESISTANCE: 65 OHMS/1000 ft
EQUIVALENT WIRE GAUGE: 24 AWG

1. PRODUCT AND PROCESSING MUST MEET REQUIREMENTS OF TYCO ELECTRONICS STANDARD 230–702.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN E.C. CLAYBAUGH 18/JAN/02	tyco Electronics — Tyco Electronics Corporation, Harrisburg, PA 17105–3608
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± – 1 PLC ± – 2 PLC ± – 3 PLC ± – 4 PLC ± – ANGLES ± –	CHK F.MCCORKEL 05/JUN/02	NAME FLEXPAC, GENERIC DRAWING – –
		APVD F.D. McCORKEL 12/MAR/03	
		PRODUCT SPEC —	
		APPLICATION SPEC —	SIZE A2 · CAGE CODE 00779 · DRAWING NO C-1474505 · RESTRICTED TO —
MATERIAL –	FINISH –	WEIGHT –	CUSTOMER DRAWING · SCALE N.T.S. · SHEET 2 OF 7 · REV D

1474505

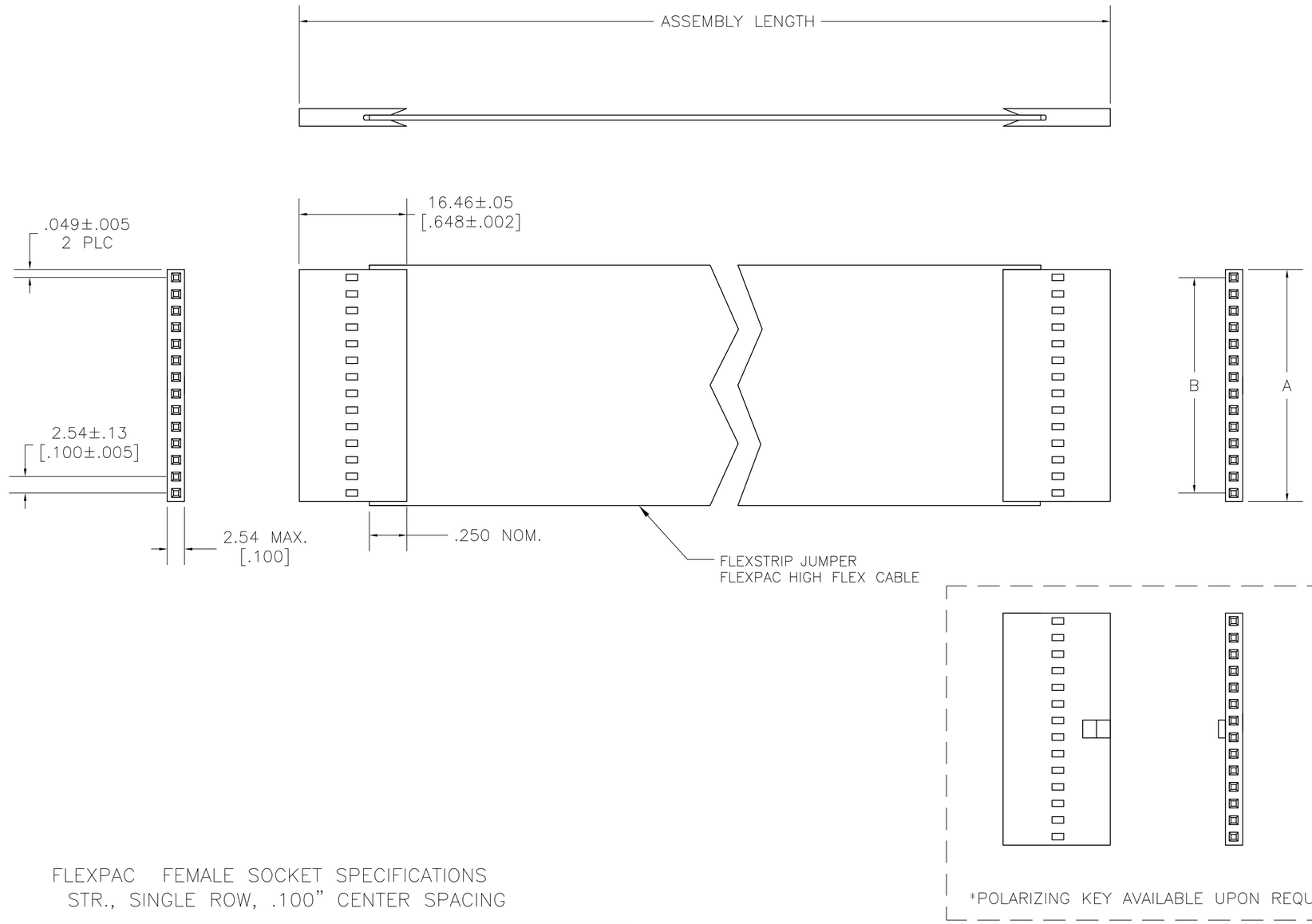
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LOC	DIST
GP	00

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	—	SEE SHEET 1	-	—	—



POSN	DIMENSIONS "A"	DIMENSIONS "B"
2	5.08 [.200]	2.54 [.100]
3	7.62 [.300]	5.08 [.200]
4	10.16 [.400]	7.62 [3.00]
5	12.70 [.500]	10.16 [.400]
6	15.24 [.600]	12.70 [.500]
7	17.78 [.700]	15.24 [.600]
8	20.32 [.800]	17.78 [.700]
9	22.86 [.900]	20.32 [.800]
10	25.40 [1.000]	22.86 [.900]
11	27.94 [1.100]	25.40 [1.00]
12	30.48 [1.200]	27.94 [1.100]
13	33.02 [1.300]	30.48 [1.200]
14	35.56 [1.400]	33.02 [1.300]
15	38.10 [1.500]	35.56 [1.400]
16	40.64 [1.600]	38.10 [1.500]
17	43.18 [1.700]	40.64 [1.600]
18	45.72 [1.800]	43.18 [1.700]
19	48.26 [1.900]	45.72 [1.800]
20	50.80 [2.000]	48.26 [1.900]
21	53.34 [2.100]	50.80 [2.000]
22	55.88 [2.200]	53.34 [2.100]
23	58.42 [2.300]	55.88 [2.200]
24	60.96 [2.400]	58.42 [2.300]
25	63.50 [2.500]	60.96 [2.400]
26	66.04 [2.600]	63.50 [2.500]
27	68.58 [2.700]	66.04 [2.600]
28	71.12 [2.800]	68.58 [2.700]
29	73.66 [2.900]	71.12 [2.800]
30	76.20 [3.000]	73.66 [2.900]
31	78.74 [3.100]	76.20 [3.000]
32	81.28 [3.200]	78.34 [3.100]

ASSEMBLY LENGTH TOLERANCE

23" AND BELOW	±.10"
24"–60"	±.25"
OVER 60"	±.50"

FLEXPAC FEMALE SOCKET SPECIFICATIONS STR., SINGLE ROW, .100" CENTER SPACING

CONTACT MATERIAL	COPPER ALLOY CDA 725
CONTACT (GOLD) PLATING	.000050" THICK GOLD OVER NICKEL IN CONTACT ENGAGEMENT AREA
CONTACT (TIN) PLATING	.000100–.000200 MATTE TIN OVER .000050 MIN. NICKEL
CURRENT RATING	3 AMPS
HOUSING	SINGLE ROW: UP TO 32 CONTACTS GLASS FILLED POLYESTER 94V–0 RATED
POLARIZING PIN	PART NO. 609–0000 INSERTION DEPTH 6.35mm [.250] TO 7.37mm [.290]
INSERTION FORCE	5.14 OZ. PER CONTACT
WITHDRAWAL FORCE	4.30 OZ. PER CONTACT
INSERTION DEPTH	MIN .20 – MAX .35 INCHES

1. ASSEMBLY LENGTH TO BE, END OF INSULATION TO END OF INSULATION OR MATING FACE OF CONNECTOR, OR MATING FACE TO MATING FACE.
2. PRODUCT AND PROCESSING MUST MEET REQUIREMENTS OF TYCO ELECTRONICS STANDARD 230–702.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± –
3 PLC ± –
4 PLC ± –
ANGLES ± –

MATERIAL –
FINISH –

DWN	E.C. CLAYBAUGH	18/JAN/02
CHK	F.MCCORKEL	05/JUN/02
APVD	F.D. McCORKEL	12/MAR/03
PRODUCT SPEC	—	
APPLICATION SPEC	—	
WEIGHT	—	

tyco Electronics — Tyco Electronics Corporation, Harrisburg, PA 17105–3608

NAME: FLEXPAC, GENERIC DRAWING – –

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A2	00779	C-1474505	—

CUSTOMER DRAWING | SCALE N.T.S. | SHEET 3 OF 7 | REV D

1474505

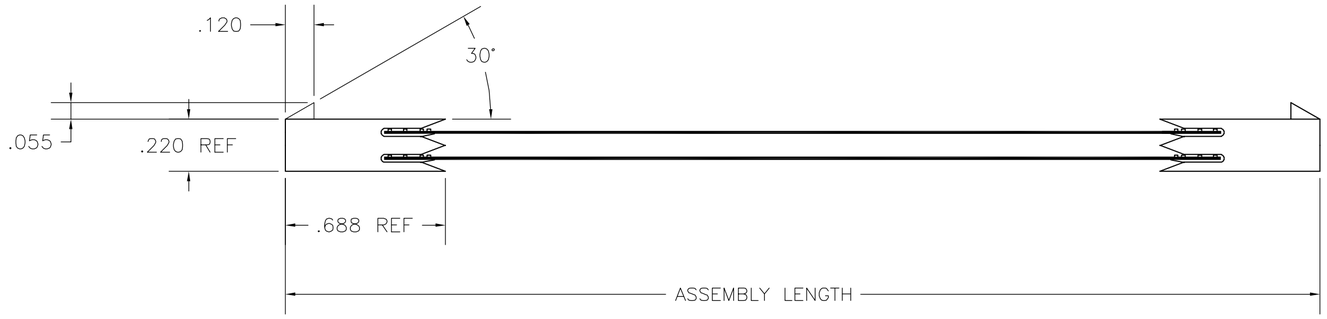
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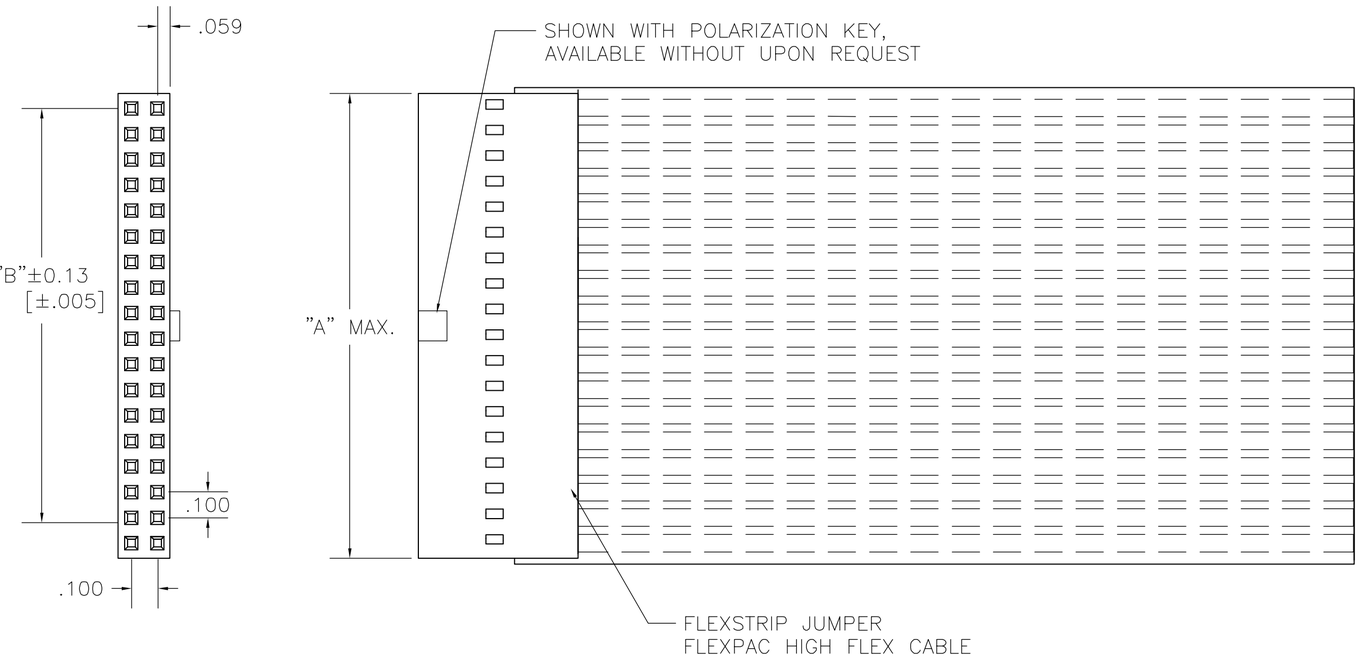
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LOC	DIST
GP	00

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	—	SEE SHEET 1	–	—	—





POSN	DIMENSIONS "A"	DIMENSIONS "B"
4	5.08 [.200]	2.54 [.100]
6	7.62 [.300]	5.08 [.200]
8	10.16 [.400]	7.62 [3.00]
10	12.70 [.500]	10.16 [.400]
12	15.24 [.600]	12.70 [.500]
14	17.78 [.700]	15.24 [.600]
16	20.32 [.800]	17.78 [.700]
18	22.86 [.900]	20.32 [.800]
20	25.04 [1.000]	22.86 [.900]
22	27.94 [1.100]	25.40 [1.00]
24	30.48 [1.200]	27.94 [1.100]
26	33.02 [1.300]	30.48 [1.200]
28	35.56 [1.400]	33.02 [1.300]
30	38.10 [1.500]	35.56 [1.400]
32	40.64 [1.600]	38.10 [1.500]
34	43.18 [1.700]	40.64 [1.600]
36	45.72 [1.800]	43.18 [1.700]
38	48.26 [1.900]	45.72 [1.800]
40	50.80 [2.000]	48.26 [1.900]
42	53.34 [2.100]	50.80 [2.000]
44	55.88 [2.200]	53.34 [2.100]
46	58.42 [2.300]	55.88 [2.200]
48	60.96 [2.400]	58.42 [2.300]
50	63.50 [2.500]	60.96 [2.400]
52	66.04 [2.600]	63.50 [2.500]
54	68.58 [2.700]	66.04 [2.600]
56	73.66 [2.800]	68.58 [2.700]
58	73.66 [2.900]	71.12 [2.800]
60	76.20 [3.000]	73.66 [2.900]
62	78.74 [3.100]	76.20 [3.000]
64	81.28 [3.200]	78.34 [3.100]

ASSEMBLY LENGTH TOLERANCE
23" AND BELOW ±.10"
24"–60" ±.25"
OVER 60" ±.50"

FLEXPAC FEMALE SOCKET SPECIFICATIONS
STR., 2 ROW, .100" CENTER SPACING

CONTACT MATERIAL	COPPER ALLOY CDA 725
CONTACT (GOLD) PLATING	.000050" THICK GOLD OVER NICKEL IN CONTACT ENGAGEMENT AREA
CONTACT (TIN) PLATING	.000100–.000200 MATTE TIN OVER .000050 MIN. NICKEL
CURRENT RATING	3 AMPS
HOUSING	DOUBLE ROW: UP TO 64 CONTACTS GLASS FILLED POLYESTER 94V–0 RATED
POLARIZING PIN	PART NO. 609–0000 INSERTION DEPTH 6.35mm [.250] TO 7.37mm [.290]
INSERTION FORCE	5.14 OZ. PER CONTACT
WITHDRAWAL FORCE	4.30 OZ. PER CONTACT
INSERTION DEPTH	MIN .20 – MAX .35 INCHES

1. ASSEMBLY LENGTH TO BE, END OF INSULATION TO END OF INSULATION OR MATING FACE OF CONNECTOR, OR MATING FACE TO MATING FACE.
2. PRODUCT AND PROCESSING MUST MEET REQUIREMENTS OF TYCO ELECTRONICS STANDARD 230–702.

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DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± –
3 PLC ± –
4 PLC ± –
ANGLES ± –

MATERIAL –
FINISH –

DWN E.C. CLAYBAUGH 18/JAN/02
CHK F.MCCORKEL 05/JUN/02
APVD F.D. McCORKEL 12/MAR/03
PRODUCT SPEC —
APPLICATION SPEC —
WEIGHT —

CUSTOMER DRAWING

tyco Electronics
Tyco Electronics Corporation
Harrisburg, PA 17105–3608

NAME FLEXPAC, GENERIC DRAWING
—
—

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A2	00779	C–1474505	—

SCALE N.T.S. SHEET 4 OF 7 REV D

1474505

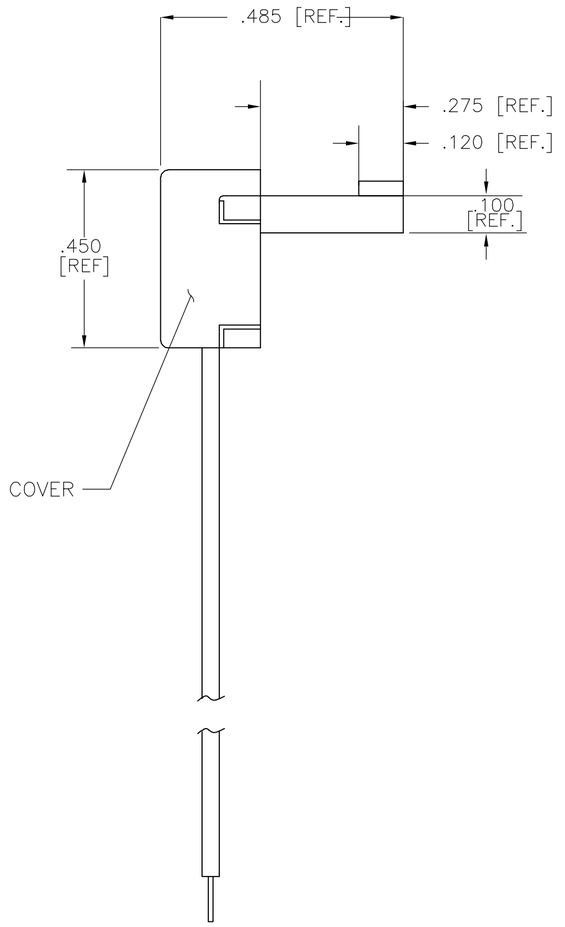
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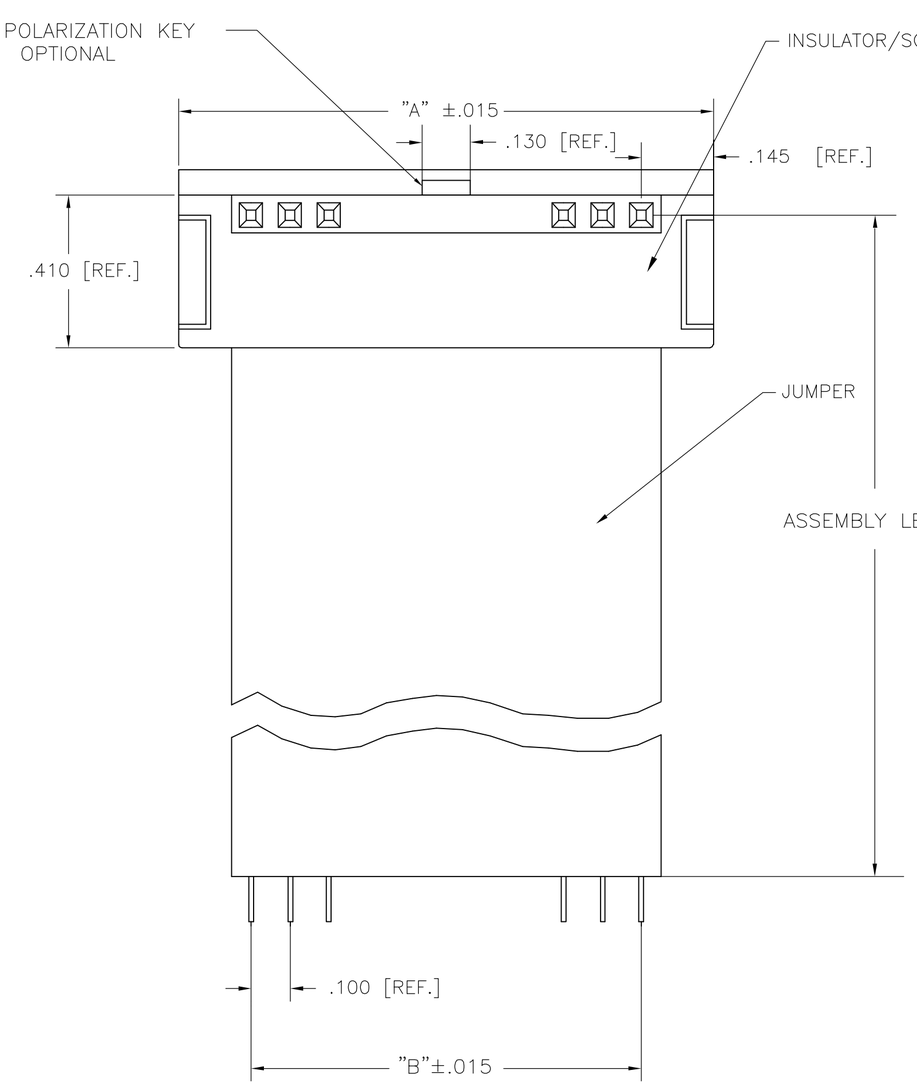
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LOC	DIST
GP	00

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	—	SEE SHEET 1	-	—	—





POSN	DIMENSIONS "A"	DIMENSIONS "B"
2	9.1 [.390]	2.54 [.100]
3	12.45 [.490]	5.08 [.200]
4	14.99 [.590]	7.62 [3.00]
5	17.53 [.690]	10.16 [.400]
6	20.07 [.790]	12.70 [.500]
7	22.61 [.890]	15.24 [.600]
8	25.15 [.990]	17.78 [.700]
9	27.69 [1.090]	20.32 [.800]
10	30.23 [1.190]	22.86 [.900]
11	32.77 [1.290]	25.40 [1.00]
12	35.31 [1.390]	27.94 [1.100]
13	37.85 [1.490]	30.48 [1.200]
14	40.39 [1.590]	33.02 [1.300]
15	42.91 [1.690]	35.56 [1.400]
16	45.47 [1.790]	38.10 [1.500]
17	48.01 [1.890]	40.64 [1.600]
18	50.55 [1.990]	43.18 [1.700]
19	53.09 [2.090]	45.72 [1.800]
20	55.63 [2.190]	48.26 [1.900]
21	58.17 [2.290]	50.80 [2.000]
22	60.71 [2.390]	53.34 [2.100]
23	63.25 [2.490]	55.88 [2.200]
24	65.79 [2.590]	58.42 [2.300]
25	68.33 [2.690]	60.96 [2.400]
26	70.87 [2.790]	63.50 [2.500]
27	73.41 [2.890]	66.04 [2.600]
28	75.95 [2.990]	68.58 [2.700]
29	78.49 [3.090]	71.12 [2.800]
30	81.03 [3.190]	73.66 [2.900]
31	83.57 [3.290]	76.20 [3.000]
32	86.11 [3.390]	78.34 [3.100]

UNLESS OTHER WISE SPECIFIED, THE RIGHT ANGLE SOCKET FACES DOWN IN AN ASSEMBLY.

ASSEMBLY LENGTH	TOLERANCE
23" AND BELOW	±.10"
24"–60"	±.25"
OVER 60"	±.50"

FLEXPAC FEMALE SOCKET SPECIFICATIONS

CONTACT MATERIAL	COPPER ALLOY CDA 725
CONTACT (GOLD) PLATING	.000050" THICK GOLD OVER NICKEL IN CONTACT ENGAGEMENT AREA
CONTACT (TIN) PLATING	.000100–.000200 MATTE TIN OVER .000050 MIN. NICKEL
CURRENT RATING	3 AMPS
HOUSING △1	SINGLE ROW: UP TO 32 CONTACTS GLASS FILLED POLYESTER 94V–0 RATED
POLARIZING PIN	PART NO. 609–0000 INSERTION DEPTH 6.35mm [.250] TO 7.37mm [.290]
INSERTION FORCE	5.14 OZ. PER CONTACT
WITHDRAWAL FORCE	4.30 OZ. PER CONTACT
INSERTION DEPTH	MIN .20 – MAX .35 INCHES

△1 REF: 1364838 [NON POLARIZED]
1364839 [COVER]
1364840 [POLARIZED]

2. PRODUCT AND PROCESSING MUST MEET REQUIREMENTS OF TYCO ELECTRONICS STANDARD 230–702.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± –
3 PLC ± –
4 PLC ± –
ANGLES ± –

MATERIAL –
FINISH –

DWN 18/JAN/02 E.C. CLAYBAUGH
CHK 05/JUN/02 F.MCCORKEL
APVD 12/MAR/03 F.D. McCORKEL
PRODUCT SPEC —
APPLICATION SPEC —
WEIGHT —

tyco Electronics
Tyco Electronics Corporation
Harrisburg, PA 17105–3608

NAME FLEXPAC, GENERIC DRAWING
–
–

SIZE A2 | CAGE CODE 00779 | DRAWING NO C-1474505 | RESTRICTED TO —

CUSTOMER DRAWING | SCALE N.T.S. | SHEET 5 OF 7 | REV D

1474505

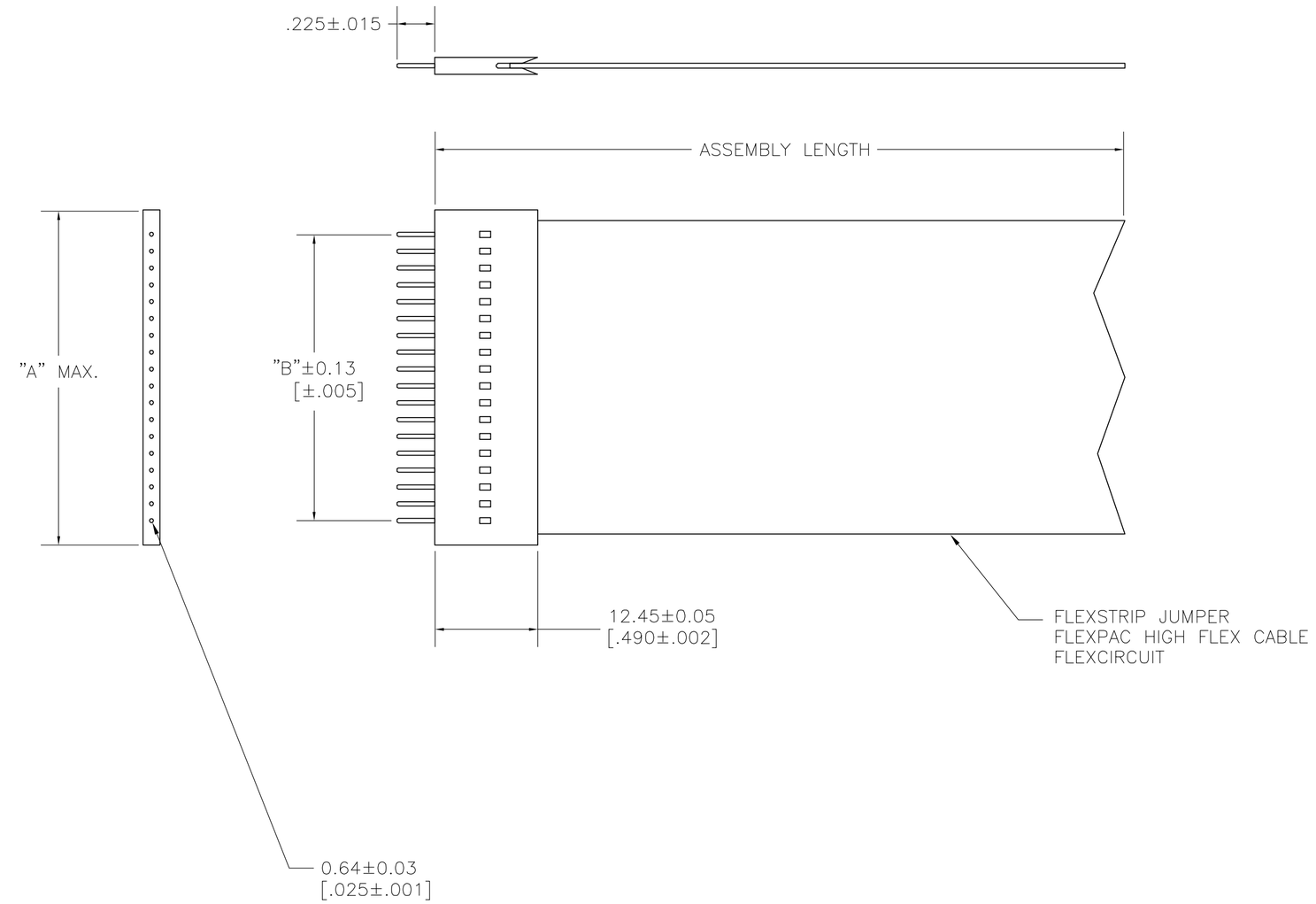
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LOC	DIST
GP	00

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	—	SEE SHEET 1	-	—	—



POSN	DIMENSIONS "A"	DIMENSIONS "B"
2	9.1 [.390]	2.54 [.100]
3	12.45 [.490]	5.08 [.200]
4	14.99 [.590]	7.62 [3.00]
5	17.53 [.690]	10.16 [.400]
6	20.07 [.790]	12.70 [.500]
7	22.61 [.890]	15.24 [.600]
8	25.15 [.990]	17.78 [.700]
9	27.69 [1.090]	20.32 [.800]
10	30.23 [1.190]	22.86 [.900]
11	32.77 [1.290]	25.40 [1.00]
12	35.31 [1.390]	27.94 [1.100]
13	37.85 [1.490]	30.48 [1.200]
14	40.39 [1.590]	33.02 [1.300]
15	42.91 [1.690]	35.56 [1.400]
16	45.47 [1.790]	38.10 [1.500]
17	48.01 [1.890]	40.64 [1.600]
18	50.55 [1.990]	43.18 [1.700]
19	53.09 [2.090]	45.72 [1.800]
20	55.63 [2.190]	48.26 [1.900]
21	58.17 [2.290]	50.80 [2.000]
22	60.71 [2.390]	53.34 [2.100]
23	63.25 [2.490]	55.88 [2.200]
24	65.79 [2.590]	58.42 [2.300]
25	68.33 [2.690]	60.96 [2.400]
26	70.87 [2.790]	63.50 [2.500]
27	73.41 [2.890]	66.04 [2.600]
28	75.95 [2.990]	68.58 [2.700]
29	78.49 [3.090]	71.12 [2.800]
30	81.03 [3.190]	73.66 [2.900]
31	83.57 [3.290]	76.20 [3.000]
32	86.11 [3.390]	78.34 [3.100]

ASSEMBLY LENGTH TOLERANCE
23" AND BELOW ±.10"
24"–60" ±.25"
OVER 60" ±.50"

FLEXPAC MALE CONNECTOR SPECIFICATIONS
.100 " CENTER SPACING

CONTACT MATERIAL	COPPER ALLOY CDA 725
CONTACT (GOLD) PLATING	.000050" THICK GOLD OVER NICKEL IN CONTACT ENGAGEMENT AREA
CONTACT (TIN) PLATING	.000100 – .00200 MATTE TIN OVER .00050 MIN. NICKEL
CURRENT RATING	3 AMPS
HOUSING	GLASS FILLED POLYESTER 94V–0 RATED SINGLE ROW: UP TO 32 CONTACTS

1. ASSEMBLY LENGTH TO BE, END OF INSULATION TO END OF INSULATION OR MATING FACE OF CONNECTOR, OR MATING FACE TO MATING FACE.
2. PRODUCT AND PROCESSING MUST MEET REQUIREMENTS OF TYCO ELECTRONICS STANDARD 230–702.

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± –
3 PLC ± –
4 PLC ± –
ANGLES ± –

MATERIAL –
FINISH –

DWN E.C. CLAYBAUGH 18/JAN/02
CHK F.MCCORKEL 05/JUN/02
APVD F.D. McCORKEL 12/MAR/03
PRODUCT SPEC —
APPLICATION SPEC —
WEIGHT —

tyco Electronics — Tyco Electronics Corporation, Harrisburg, PA 17105–3608

NAME FLEXPAC, GENERIC DRAWING — —

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A2	00779	C-1474505	—

CUSTOMER DRAWING | SCALE N.T.S. | SHEET 6 OF 7 | REV D

1474505

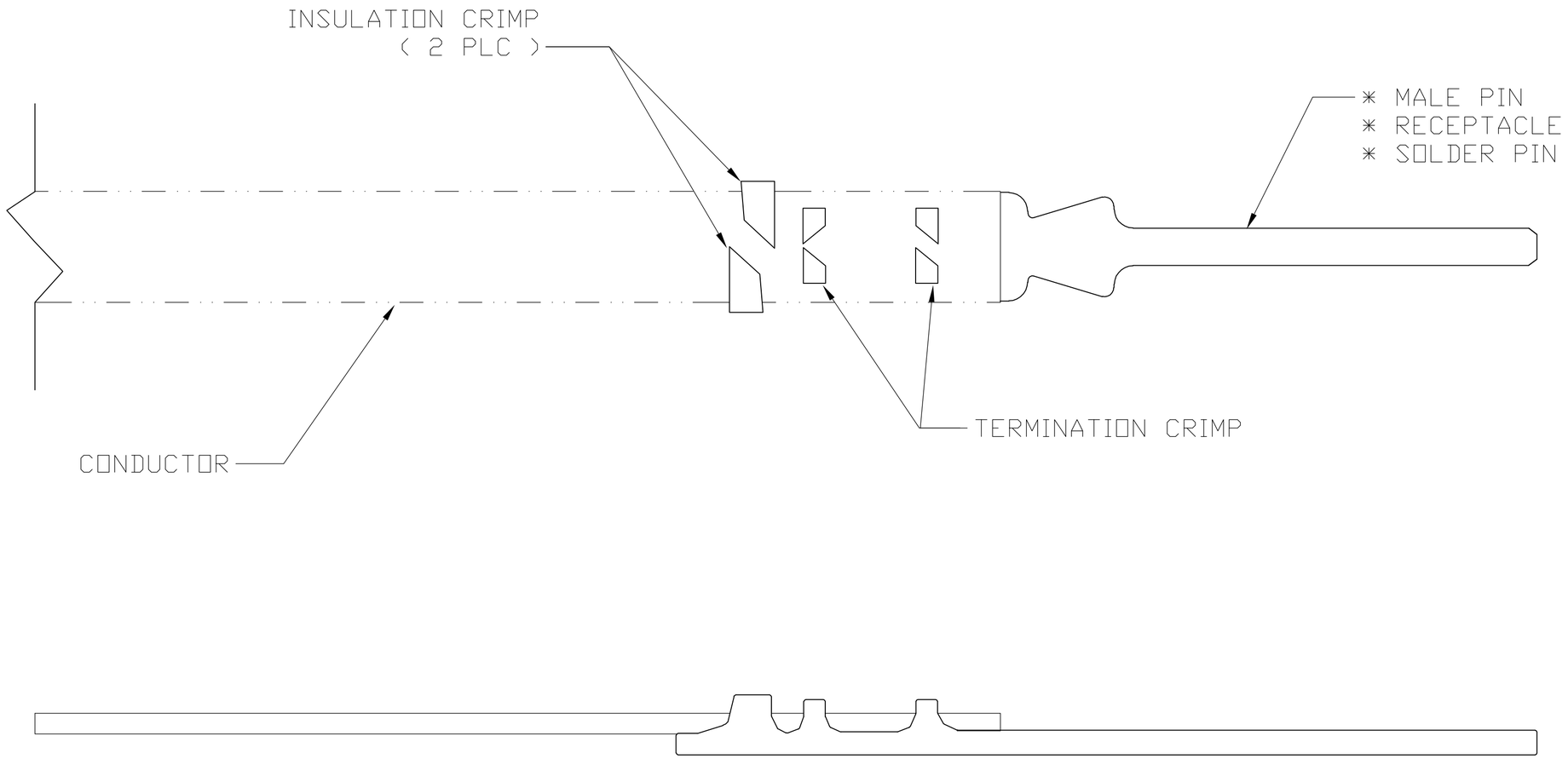
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LOC	DIST
GP	00

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	—	SEE SHEET 1	–	—	—



NOTE:
1. ALL TERMINATION CRIMP TINS SHALL MAKE CONTACT WITH THE CONDUCTOR.

2. PRODUCT AND PROCESSING MUST MEET REQUIREMENTS OF TYCO ELECTRONICS STANDARD 230–702.

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