

1858824

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PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 630 V, contact surface: Sn, contact connection type: Socket, number of potentials: 8, number of rows: 1, number of positions: 8, number of connections: 8, product range: GMSTB 2,5/..-STF, pitch: 7.62 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking mechanism, mounting method: Screw flange, type of packaging: packed in cardboard

### Your advantages

• Plugs for 630 V applications (III/2)

#### Commercial data

| Item number                          | 1858824             |
|--------------------------------------|---------------------|
| Packing unit                         | 50 pc               |
| Minimum order quantity               | 50 pc               |
| Sales key                            | AA03                |
| Product key                          | AACAIC              |
| Catalog page                         | Page 335 (C-1-2013) |
| GTIN                                 | 4017918105891       |
| Weight per piece (including packing) | 16.65 g             |
| Weight per piece (excluding packing) | 15.984 g            |
| Customs tariff number                | 85366990            |
| Country of origin                    | DE                  |



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### Technical data

### Product properties

| Product type          | PCB connector         |
|-----------------------|-----------------------|
| Product family        | GMSTB 2,5/STF         |
| Product line          | COMBICON Connectors M |
| Туре                  | Standard              |
| Number of positions   | 8                     |
| Pitch                 | 7.62 mm               |
| Number of connections | 8                     |
| Number of rows        | 1                     |
| Number of potentials  | 8                     |
| Mounting flange       | Screw flange          |

### Electrical properties

#### **Properties**

| Nominal current $I_N$ 12 ANominal voltage $U_N$ 630 VContact resistance1.2 mΩRated voltage (III/3)400 VRated surge voltage (III/3)6 kVRated voltage (III/2)630 VRated voltage (III/2)6 kVRated voltage (III/2)1000 VRated surge voltage (III/2)6 kV          | •                              |                |
|--|--------------------------------|----------------|
| Contact resistance       1.2 mΩ         Rated voltage (III/3)       400 V         Rated surge voltage (III/3)       6 kV         Rated voltage (III/2)       630 V         Rated surge voltage (III/2)       6 kV         Rated voltage (III/2)       1000 V | Nominal current I <sub>N</sub> | 12 A           |
| Rated voltage (III/3)  Rated surge voltage (III/3)  Rated voltage (III/2)  Rated surge voltage (III/2)  Rated surge voltage (III/2)  Rated voltage (III/2)  1000 V   | Nominal voltage U <sub>N</sub> | 630 V          |
| Rated surge voltage (III/3) 6 kV  Rated voltage (III/2) 630 V  Rated surge voltage (III/2) 6 kV  Rated voltage (III/2) 1000 V  | Contact resistance             | $1.2\ m\Omega$ |
| Rated voltage (III/2) 630 V Rated surge voltage (III/2) 6 kV Rated voltage (II/2) 1000 V   | Rated voltage (III/3)          | 400 V          |
| Rated surge voltage (III/2) 6 kV Rated voltage (II/2) 1000 V   | Rated surge voltage (III/3)    | 6 kV           |
| Rated voltage (II/2) 1000 V  | Rated voltage (III/2)          | 630 V          |
|  | Rated surge voltage (III/2)    | 6 kV           |
| Rated surge voltage (II/2) 6 kV  | Rated voltage (II/2)           | 1000 V         |
|  | Rated surge voltage (II/2)     | 6 kV           |

### Connection data

### Connection technology

| Туре                    | Standard          |
|-------------------------|-------------------|
| Connector system        | COMBICON MSTB 2,5 |
| Nominal cross section   | 2.5 mm²           |
| Contact connection type | Socket            |

#### Interlock

| Locking type      | Screw locking mechanism |
|-------------------|-------------------------|
| Mounting flange   | Screw flange            |
| Tightening torque | 0.3 Nm                  |

#### Conductor connection

| Connection method                  | Screw connection with tension sleeve |
|------------------------------------|--------------------------------------|
| Conductor/PCB connection direction | 0 °                                  |
| Conductor cross section rigid      | 0.2 mm² 2.5 mm²                      |
| Conductor cross section flexible   | 0.2 mm² 2.5 mm²                      |



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| Conductor cross section AWG   | 24 12                                    |
|---|--|
| Conductor cross section flexible, with ferrule without plastic sleeve                     | 0.25 mm <sup>2</sup> 2.5 mm <sup>2</sup> |
| Conductor cross section, flexible, with ferrule, with plastic sleeve                      | 0.25 mm <sup>2</sup> 2.5 mm <sup>2</sup> |
| 2 conductors with same cross section, solid   | 0.2 mm² 1 mm²                            |
| 2 conductors with same cross section, flexible  | 0.2 mm² 1.5 mm²                          |
| 2 conductors with same cross section, flexible, with ferrule without plastic sleeve       | 0.25 mm² 1 mm²                           |
| 2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve | 0.5 mm² 1 mm²                            |
| Cylindrical gauge a x b / diameter  | 2.8 mm x 2.0 mm / 2.4 mm                 |
| Stripping length  | 7 mm                                     |
| Drive form screw head   | Slotted (L)                              |
| Tightening torque   | 0.5 Nm 0.6 Nm                            |
| pecifications for ferrules without insulating collar                                      |  |
| recommended crimping tool   | 1212034 CRIMPFOX 6                       |
| pecifications for ferrules with insulating collar   |  |
| recommended crimping tool   | 1212034 CRIMPFOX 6                       |

### Material specifications

#### Material data - contact

| Note                                     | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
|--|--|
| Contact material                         | Cu alloy   |
| Surface characteristics                  | hot-dip tin-plated   |
| Metal surface terminal point (top layer) | Tin (5 - 7 μm Sn)  |
| Metal surface contact area (top layer)   | Tin (5 - 7 μm Sn)  |

### Material data - housing

| Color (Housing)   | green (6021) |
|---|--------------|
| Insulating material   | PA           |
| Insulating material group   | I            |
| CTI according to IEC 60112  | 600          |
| Flammability rating according to UL 94                            | V0           |
| Glow wire flammability index GWFI according to EN 60695-2-12      | 850          |
| Glow wire ignition temperature GWIT according to EN 60695-2-13    | 775          |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C       |

#### **Dimensions**



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| Dimensional drawing   | h  |
|---|--|
| Pitch   | 7.62 mm  |
| Width [w]   | 71.35 mm   |
| Height [h]  | 15 mm  |
| Length [I]  | 18.2 mm  |
| lounting  |  |
| Flange  |  |
| Tightening torque   | 0.3 Nm   |
| lotes   |  |
| Notes on operation  | In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load. |
| Test for conductor damage and slackening  Specification   | IEC 60999-1:1999-11  |
| Result  | Test passed  |
| Pull-out test   |  |
| Specification   | IEC 60999-1:1999-11  |
| Conductor cross section/conductor type/tractive force   | 0.2 mm² / solid / > 10 N   |
| setpoint/actual value   | 0.2 mm² / flexible / > 10 N  |
|   |  |
|   | 2.5 mm <sup>2</sup> / solid / > 50 N   |
|   | 2.5 mm² / solid / > 50 N<br>2.5 mm² / flexible / > 50 N  |
| Insertion and withdrawal forces   |  |
| Insertion and withdrawal forces   | 2.5 mm² / flexible / > 50 N  |
| Specification   | 2.5 mm² / flexible / > 50 N  IEC 60512-13-2:2006-02  |
| Specification Result  | 2.5 mm² / flexible / > 50 N  IEC 60512-13-2:2006-02  Test passed   |
| Specification Result No. of cycles  | 2.5 mm² / flexible / > 50 N  IEC 60512-13-2:2006-02  |
| Specification Result  | 2.5 mm² / flexible / > 50 N  IEC 60512-13-2:2006-02  Test passed  25   |
| Specification  Result  No. of cycles  Insertion strength per pos. approx.  Withdraw strength per pos. approx.   | 2.5 mm² / flexible / > 50 N  IEC 60512-13-2:2006-02  Test passed  25  8 N  |
| Specification  Result  No. of cycles  Insertion strength per pos. approx.  Withdraw strength per pos. approx.  Torque test  | 2.5 mm² / flexible / > 50 N  IEC 60512-13-2:2006-02  Test passed  25  8 N  6 N   |
| Specification  Result  No. of cycles  Insertion strength per pos. approx.  Withdraw strength per pos. approx.   | 2.5 mm² / flexible / > 50 N  IEC 60512-13-2:2006-02  Test passed  25  8 N  |
| Specification  Result  No. of cycles  Insertion strength per pos. approx.  Withdraw strength per pos. approx.  Torque test  Specification  Resistance of inscriptions | 2.5 mm² / flexible / > 50 N  IEC 60512-13-2:2006-02  Test passed  25  8 N  6 N  IEC 60999-1:1999-11  |
| Specification  Result  No. of cycles  Insertion strength per pos. approx.  Withdraw strength per pos. approx.  Torque test  Specification                             | 2.5 mm² / flexible / > 50 N  IEC 60512-13-2:2006-02  Test passed  25  8 N  6 N   |



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| Polarization and coding                                |                         |
|--|-------------------------|
| Specification  | IEC 60512-13-5:2006-02  |
| Result   | Test passed             |
| Visual inspection                                      |                         |
| Specification  | IEC 60512-1-1:2002-02   |
| Result   | Test passed             |
| Dimension check  |                         |
| Specification  | IEC 60512-1-2:2002-02   |
| Result   | Test passed             |
| Environmental and real-life conditions  Vibration test |                         |
| Specification  | IEC 60068-2-6:2007-12   |
| Frequency  | 10 - 150 - 10 Hz        |
| Sweep speed  | 1 octave/min            |
| Amplitude  | 0.35 mm (10 Hz 60.1 Hz) |
| Acceleration   | 5g (60.1 Hz 150 Hz)     |

#### **Durability test**

Test duration per axis
Test directions

| Specification                                | IEC 60512-9-1:2010-03 |
|--|-----------------------|
| Impulse withstand voltage at sea level       | 7.3 kV                |
| Contact resistance R <sub>1</sub>            | 1.2 mΩ                |
| Contact resistance R <sub>2</sub>            | 1.3 mΩ                |
| Insertion/withdrawal cycles                  | 25                    |
| Insulation resistance, neighboring positions | > 5 MΩ                |

2.5 h

X-, Y- and Z-axis

#### Climatic test

| Specification                     | ISO 6988:1985-02  |
|-----------------------------------|---|
| Corrosive stress                  | 0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle |
| Thermal stress                    | 105 °C/168 h  |
| Power-frequency withstand voltage | 3.31 kV   |

#### Shocks

| Specification   | IEC 60068-2-27:2008-02            |
|-----------------|-----------------------------------|
| Pulse shape     | Semi-sinusoidal                   |
| Acceleration    | 30g                               |
| Shock duration  | 18 ms                             |
| Test directions | X-, Y- and Z-axis (pos. and neg.) |

#### Ambient conditions

| Ambient temperature (operation)         | -40 °C 105 °C (dependent on the derating curve) |
|---|---|
| Ambient temperature (storage/transport) | -40 °C 70 °C                                    |



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| Relative humidity (storage/transport)                  | 30 % 70 %                                    |
|--|--|
| Ambient temperature (assembly)                         | -5 °C 100 °C                                 |
| ectrical tests   |  |
| ectifical tests  |  |
| Thermal test   Test group C                            |  |
| Specification  | IEC 60512-5-1:2002-02                        |
| Tested number of positions                             | 12   |
| Insulation resistance                                  |  |
| Specification  | IEC 60512-3-1:2002-02                        |
| Insulation resistance, neighboring positions           | > 5 MΩ                                       |
| At all a second and a second distance I                |  |
| Air clearances and creepage distances                  | JEO 00004 4 0007 04                          |
| Specification  | IEC 60664-1:2007-04                          |
| Insulating material group                              | 1  |
| Comparative tracking index (IEC 60112)                 | CTI 600                                      |
| Rated insulation voltage (III/3)                       | 400 V  |
| Rated surge voltage (III/3)                            | 6 kV   |
| minimum clearance value - non-homogenous field (III/3) | 5.5 mm                                       |
| minimum creepage distance (III/3)                      | 5.5 mm                                       |
| Note on connection cross section                       | With connected conductor 2.5 mm² (stranded). |
| Rated insulation voltage (III/2)                       | 630 V  |
| Rated surge voltage (III/2)                            | 6 kV   |
| minimum clearance value - non-homogenous field (III/2) | 5.5 mm                                       |
| minimum creepage distance (III/2)                      | 5.5 mm                                       |
| Rated insulation voltage (II/2)                        | 1000 V                                       |
| Rated surge voltage (II/2)                             | 6 kV   |
| minimum clearance value - non-homogenous field (II/2)  | 5.5 mm                                       |
| minimum creepage distance (II/2)                       | 5.5 mm                                       |

packed in cardboard

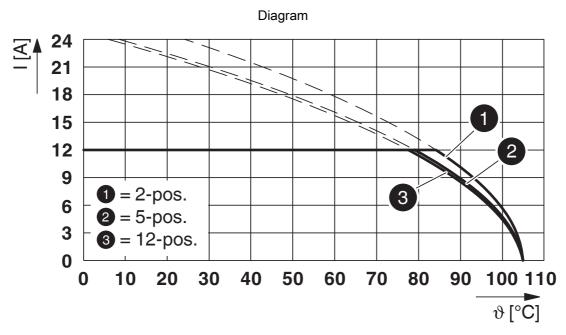
Type of packaging



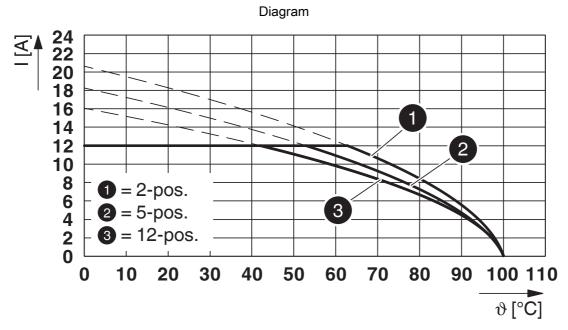
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## Drawings



Type: GMSTB 2.5/...-STF-7.62 with GMSTB 2.5/...-GF-7.62

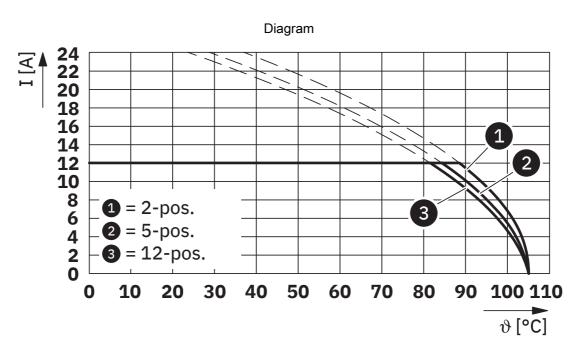


Type: GMSTB 2.5/...-STF-7.62 with GMSTBV 2.5/...-GF-7.62



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Type: GMSTB 2,5/...-STF-7,62 with GIC 2,5/...-STGF-7,62



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### **Approvals**

To download certificates, visit the product detail page: https://www.phoenixcontact.com/us/products/1858824

| cULus Recogni<br>Approval ID: E60425 | <b>zed</b><br>5-19931013       |                                |                   |                               |
|--------------------------------------|--------------------------------|--------------------------------|-------------------|-------------------------------|
|                                      | Nominal voltage U <sub>N</sub> | Nominal current I <sub>N</sub> | Cross section AWG | Cross section mm <sup>2</sup> |
| Use group B                          |                                |                                |                   |                               |
|                                      | 300 V                          | 15 A                           | 30 - 12           | -                             |
| Use group D                          |                                |                                |                   |                               |
|                                      | 300 V                          | 10 A                           | 30 - 12           | -                             |

| VDE approval of dr<br>Approval ID: 40050646 | awings                         |                                |                   |                               |
|---|--------------------------------|--------------------------------|-------------------|-------------------------------|
|   | Nominal voltage U <sub>N</sub> | Nominal current I <sub>N</sub> | Cross section AWG | Cross section mm <sup>2</sup> |
|   | 400 V                          | 12 A                           | -                 | 0.2 - 2.5                     |

| Use group B  300 V  10 A  28 - 12  - Use group D | <b>CSA</b> Approval ID: 13631-25859 | 951                                       |                                |                   |                               |
|--|-------------------------------------|---|--------------------------------|-------------------|-------------------------------|
| 300 V 10 A 28 - 12 -                             |                                     | Nominal voltage $\mathbf{U}_{\mathrm{N}}$ | Nominal current I <sub>N</sub> | Cross section AWG | Cross section mm <sup>2</sup> |
|  | Use group B                         |   |                                |                   |                               |
| Use group D                                      |                                     | 300 V                                     | 10 A                           | 28 - 12           | -                             |
|  | Use group D                         |   |                                |                   |                               |
| 300 V 10 A 28 - 12 -                             |                                     | 300 V                                     | 10 A                           | 28 - 12           | -                             |



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### Classifications

UNSPSC 21.0

| _ | $\sim$ | $\Lambda \cap \cap$ |
|---|--------|---------------------|
|   |        |                     |
|   |        | A.7.7               |

|        | ECLASS-13.0 | 27460202 |
|--------|-------------|----------|
| ΕΊ     | ТМ          |          |
|        | ETIM 9.0    | EC002638 |
| UNSPSC |             |          |

39121400



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## Environmental product compliance

#### EU RoHS

| Fulfills EU RoHS substance requirements | Yes, No exemptions                       |
|---|--|
| China RoHS                              |  |
| Environment friendly use period (EFUP)  | EFUP-E                                   |
|   | No hazardous substances above the limits |
| EU REACH SVHC                           |  |
| REACH candidate substance (CAS No.)     | No substance above 0.1 wt%               |
| EF3.0 Climate Change                    |  |
| CO2e kg                                 | 0.181 kg CO2e                            |

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