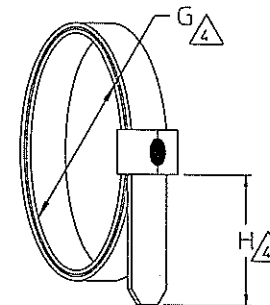
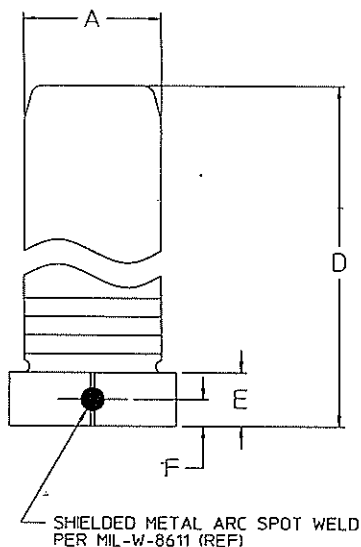


DASH NUMBER	A ± .010 DIM	B ± .031 DIM	C (REF) DIM	D ± .06 DIM	E ± .015 DIM	F .007 DIM	G (REF) DIA	H (REF) DIM	J (REF) STOCK
1	.370	.453	.100	14.50	.145	.072	2.00	1.5	.019
2	.245	.328	.100	14.00	.145	.072	2.00	1.5	.019
3	.118	.198	.080	9.50	.095	.047	1.12	1.8	.015
4	.118	.198	.080	14.25	.095	.047	1.88	1.8	.015

REVISIONS				
LTR	DESCRIPTION	DATE	APPROVED	
H	ECO #10-01-25477	Keilh	1-Oct-91	Leonardo
J	ECO #10-01-26384	ROGER	13-Mar-92	Leonardo
K	ECO #10-01-26582	Keilh	15-Apr-92	John J
L	ECO #10-01-27785	Keilh	27-Jan-93	John J
M	ECO #10-01-27825	ROGER	4-Feb-93	John J
N	ECO #10-01-28934	Keilh	9-Dec-93	John J
P	ECO #10-01-29156	Kathy	2-Feb-94	John J

EXAMPLE PART NUMBER

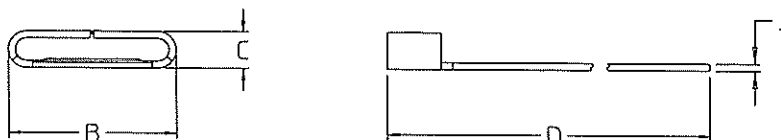
S3175 - 2 L
 BASIC PART NUMBER
 DASH NUMBER



PACKAGED CONFIGURATION

7. INSERT THE LETTER 'L' FOR PRODUCT MADE FROM 304L SST MATERIAL. (OMIT FOR STANDARD 304 SST MATERIAL.)
6. INSERT LETTER 'F' IN PLACE OF THE DASH (-) TO RECEIVE THE BAND IN A FLAT CONDITION. SHIPPED IN BULK PACKAGE FORM. PART IDENTIFICATION WILL REMAIN AS S3175-W.
5. INACTIVE FOR REDESIGN. CONSULT FACTORY FOR AVAILABILITY.
4. WHEN 'H' DIMENSION IS AT 'NOMINAL' THE INSIDE DIAMETER WILL BE APPROXIMATELY 'G' INCHES AND WILL VARY AS THE TOLERANCES CHANGE.
3. MATERIAL: 304 SERIES STAINLESS STEEL PER QQ-S-766
2. FINISH: PASSIVATE PER QQ-P-35.
1. IDENTIFIED PER MIL-STD-130.

NOTES:



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		TITLE		SIGNATURE		DATE		JOSLYN SUNBANK COMPANY, LLC Paso Robles, California	
TOLERANCES		DFSM		Keith Bailey		1-Oct-91		SUNBAND - EMI, SHIELD TERMINATION US PATENT # 4,751,769	
FRACTIONAL DECIMAL ANGLES		CHECK		Leonardo V.		7-Oct-91			
+1/32 ± .005 ± .005 ± .005		DESIGN							
		PRENG							
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		RELEASE DATE 7-Oct-91						DOC NO 010294 SCALE NTS SHT 1 of 1	