

1836599

https://www.phoenixcontact.com/us/products/1836599

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PCB headers, nominal cross section: 2.5 mm², color: black, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, contact connection type: Pin, number of potentials: 4, number of rows: 1, number of positions: 4, number of connections: 4, product range: CCA 2,5/..-G, pitch: 5 mm, mounting: THR soldering, pin layout: Linear pinning, solder pin [P]: 2 mm, number of solder pins per potential: 1, plug-in system: COMBICON MSTB 2,5, Pin connector pattern alignment: Standard, locking: without, mounting: without, type of packaging: 56 mm wide tape, For user information and design recommendations for through-hole reflow technology, go to: Downloads

### Your advantages

- · Designed for integration into the SMT soldering process
- · Maximum flexibility when it comes to device design one header for connectors with different connection technologies
- · Closed contour for optimum stability of the plug-in connection

#### Commercial data

Item number	1836599
Packing unit	330 pc
Minimum order quantity	330 pc
Sales key	AA03
Product key	AACTAA
GTIN	4055626020884
Weight per piece (including packing)	3.42 g
Weight per piece (excluding packing)	3.4 g
Customs tariff number	85366930
Country of origin	DE



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## Technical data

## Product properties

Product type	PCB headers
Product family	CCA 2,5/G
Product line	COMBICON Connectors M
Туре	Component suitable for through hole reflow
Number of positions	4
Pitch	5 mm
Number of connections	4
Number of rows	1
Number of potentials	4
Mounting flange	without
Pin layout	Linear pinning
Solder pins per potential	1

## Electrical properties

Nominal current I <sub>N</sub>	12 A
Nominal voltage U <sub>N</sub>	320 V
Degree of pollution	3
Contact resistance	1.1 mΩ
Rated voltage (III/3)	250 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
Rated voltage (II/2)	400 V
Rated surge voltage (II/2)	4 kV

### Mounting

Mounting type	THR soldering
Pin layout	Linear pinning
Processing notes	

#### Processing notes

Process	Reflow/wave soldering
Moisture Sensitive Level	MSL 1
Classification temperature T <sub>c</sub>	260 °C
Solder cycles in the reflow	3

### Material specifications

#### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Tin-plated



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Metal surface contact area (top layer)	Tin (3 - 5 µm Sn)
Metal surface contact area (middle layer)	Nickel (1.3 - 3 μm Ni)
Metal surface soldering area (top layer)	Tin (3 - 5 µm Sn)
Metal surface soldering area (middle layer)	Nickel (1.3 - 3 μm Ni)
Material data - housing	

Color (Housing)	black (9005)
Insulating material	LCP
Insulating material group	Illa
CTI according to IEC 60112	175
Flammability rating according to UL 94	V0

### Notes

Details for soldering processes	Processing using reflow processes in compliance with IEC 60068-2-58 or DIN EN 61760-1 (latest version)  Moisture Sensitive Level (MSL) = 1 according to IPC/JEDEC J-STD-020-C
Notes on operation	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.

### **Dimensions**

Dimensional drawing	P
Pitch	5 mm
Width [w]	22.8 mm
Height [h]	10.57 mm
Length [I]	12 mm
Installed height	8.57 mm
Solder pin length [P]	2 mm
Pin dimensions	1 x 1 mm
PCB design	
Hole diameter	1.6 mm

### Mechanical tests

Visual	inspection
visuai	II ISPCCIIOI I

Specification	IEC 60512-1-1:2002-02
Result	Test passed
Dimension check	
Specification	IEC 60512-1-2:2002-02
	ILC 00312-1-2.2002-02



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Specification	IEC 60068-2-70:1995-12
Result	Test passed
Polarization and coding	
Specification	IEC 60512-13-5:2006-02
Result	Test passed
Contact holder in insert	
Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed
nsertion and withdrawal forces	
Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	8 N
Withdraw strength per pos. approx.	6 N

## Thermal test I Test group C

Thermal test   Test group C	
Specification	IEC 60512-5-1:2002-02
Tested number of positions	24
Insulation resistance	
Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ
Air clearances and creepage distances	
Specification	IEC 60664-1:2007-04
Insulating material group	Illa
Comparative tracking index (IEC 60112)	CTI 175
Rated insulation voltage (III/3)	250 V
Rated surge voltage (III/3)	4 kV
minimum clearance value - non-homogenous field (III/3)	3 mm
minimum creepage distance (III/3)	4 mm
Rated insulation voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
minimum clearance value - non-homogenous field (III/2)	3 mm
minimum creepage distance (III/2)	3.2 mm
Rated insulation voltage (II/2)	400 V

4 kV

3 mm

4 mm

### Environmental and real-life conditions

minimum creepage distance (II/2)

minimum clearance value - non-homogenous field (II/2)

Rated surge voltage (II/2)



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#### Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz 60.1 Hz)
Acceleration	5g (60.1 Hz 150 Hz)
Test duration per axis	2.5 h

#### **Durability test**

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	4.8 kV
Contact resistance R <sub>1</sub>	1.1 mΩ
Contact resistance R <sub>2</sub>	1.2 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

## Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	$0.2~\mathrm{dm^3SO_2}$ on 300 $\mathrm{dm^3/40~^\circ C/1}$ cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	2.21 kV

### Ambient conditions

Ambient temperature (operation)	-40 °C 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C 70 °C
Relative humidity (storage/transport)	30 % 70 %
Ambient temperature (assembly)	-5 °C 100 °C

### Packaging specifications

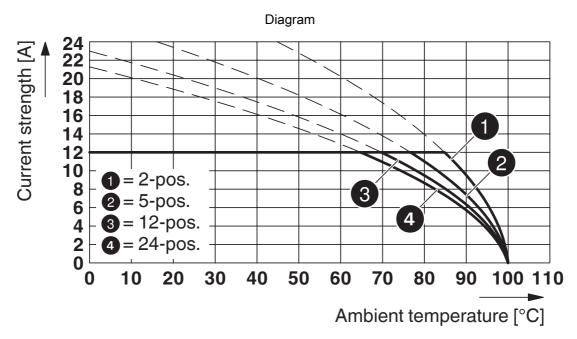
Dimensional drawing	W. T. W. T. W. T. W. T. W. W. T. W. W. T. W. W. T. W. W. T. W. W. T. W. T. W. T. W. T. W. T. W. T. W.
Type of packaging	56 mm wide tape
[W] tape width	56 mm
[W2] coil overall dimension	62.4 mm
[A] coil diameter	330 mm
Outer packaging type	Transparent-Bag
ESD level	(D) electrostatically conductive
Specification	DIN EN 61340-5-1 (VDE 0300-5-1): 2008-07



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# **Drawings**



Type: MSTB 2,5/...-ST with CCA 2,5/...-G P20 THR



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## **Approvals**

To download certificates, visit the product detail page: https://www.phoenixcontact.com/us/products/1836599

CULus Recognized Approval ID: E60425-19931011				
	Nominal voltage $U_N$	Nominal current I <sub>N</sub>	Cross section AWG	Cross section mm <sup>2</sup>
Use group B				
Standard	300 V	16 A	-	-
Use group D				
Standard	300 V	10 A	-	-
Alternative 1	150 V	15 A	-	-



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# Classifications

### **ECLASS**

ECLASS-11.0	27460201
ECLASS-12.0	27460201
ECLASS-13.0	27460201
ETIM	
ETIM 9.0	EC002637
LINCDOC	

### **UNSPSC**



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# Environmental product compliance

Fulfills EU RoHS substance requirements	Yes, No exemptions
China RoHS	
Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits
EU REACH SVHC	
REACH candidate substance (CAS No.)	No substance above 0.1 wt%



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#### Accessories

### CR-MSTB - Coding section

1734401

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Coding section, inserted into the recess in the header or the inverted plug, red insulating material



### CR-MSTB NAT HT - Coding section

1954362

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HT coding section, prior to the reflow soldering process it is inserted into the recess on the header, made from high-temperature-resistant beige insulation material





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### B-STIFT - Marker pen

1051993

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Marker pen, for manual labeling of unprinted Zack strips, smear-proof and waterproof, line thickness 0.5 mm

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Phoenix Contact USA 586 Fulling Mill Road Middletown, PA 17057, United States (+717) 944-1300 info@phoenixcon.com