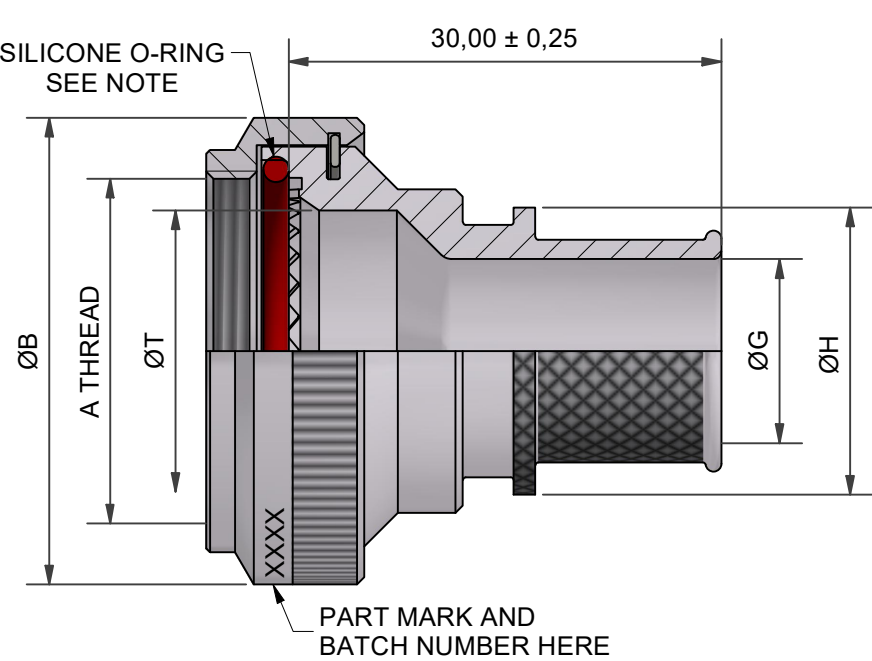
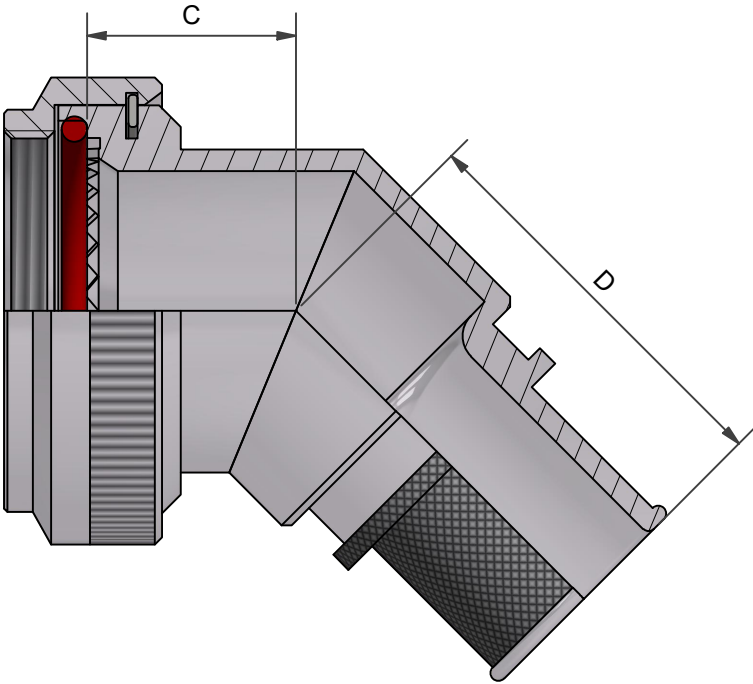


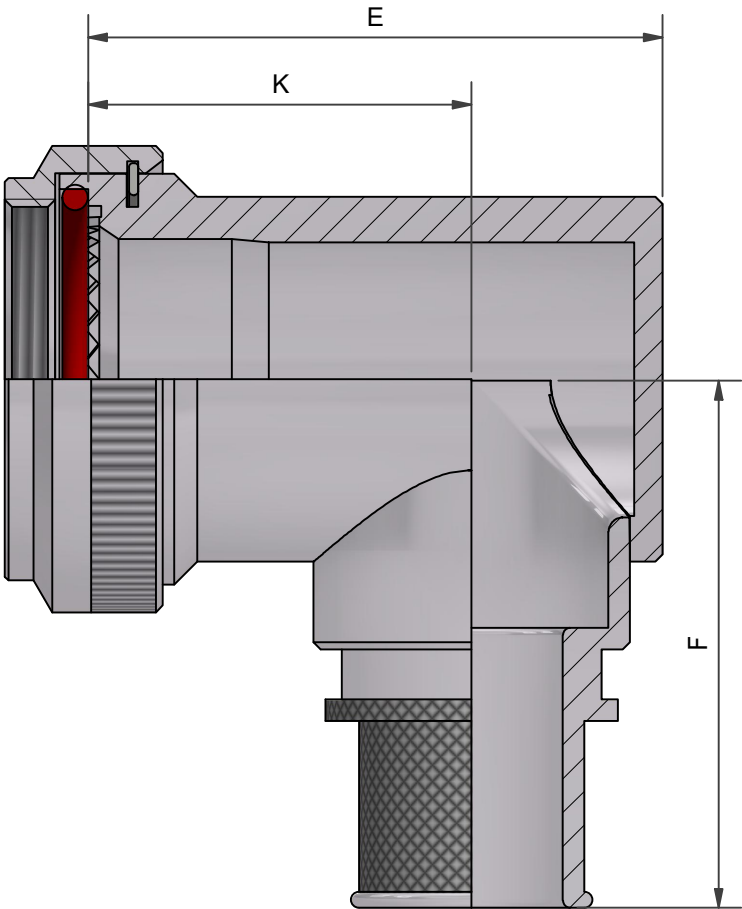
ISS / REV	DESCRIPTION	CHANGED BY	DATE
5	DCR 6180	C.WALLACE	04/03/16
6	DCR 6624	K.K-W	27/09/17
AA	CRN 26424	N.HAWKINS	13/03/24



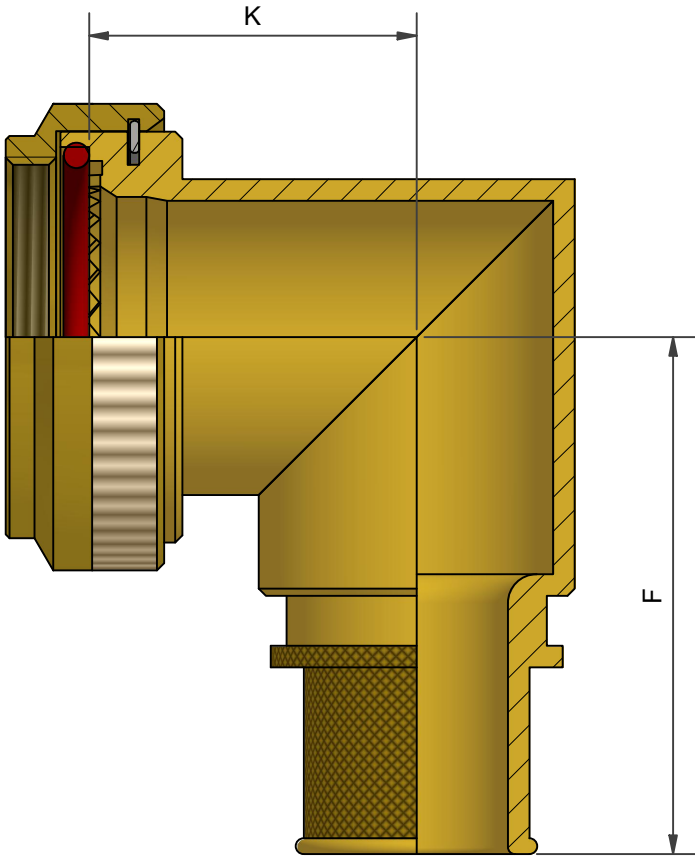
ANGLE 1



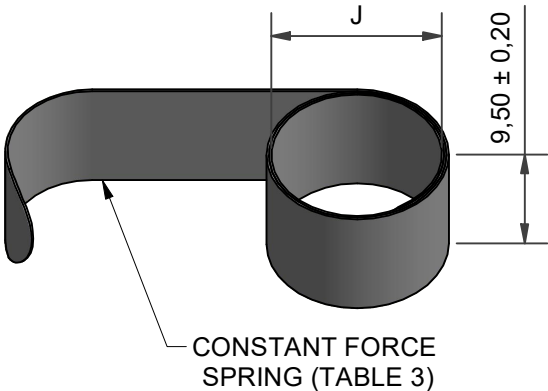
ANGLE 2



ANGLE 3
90° BACKSHELL
ALUMINIUM ALLOY



ANGLE 3
90° BACKSHELL
STAINLESS STEEL
NICKEL ALUMINIUM BRONZE



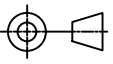
DRAWN	K.K-W	DATE 19/09/2017	 3RD ANGLE PROJECTION NOT TO SCALE	PART NUMBER:				 POLAMCO	
SALES APPR	M.PAUL	19/09/2017		91H SERIES					
DESIGN APPR	K.SHEPPARD	19/09/2017		TITLE: SPRING TERMINATION BACKSHELL					
PROD APPR	K.SMITH	19/09/2017							
QUAL APPR	P.REES	19/09/2017							
ISSUE/REV AA			CRN 26424	UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES GENERAL TOL LINEAR +/-0,25MM ANGULAR +/- 1°					
NCAGE CODE U5792		WEIGHT							
MATERIAL SEE PART NUMBER BREAKDOWN				ASSY USED ON: MIL-DTL-38999 SERIES III & IV					
FINISH SEE PART NUMBER BREAKDOWN				THIS DRAWING IS COPYRIGHT AND THE PROPERTY OF POLAMCO LTD IT MUST NOT BE COPIED, USED FOR MANUFACTURE OR OTHERWISE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT OF THE COMPANY.		POLAMCO LTD, WESTON LOCK, LOWER BRISTOL ROAD BATH BA2 1EP		SHT 1	DRAWING NO: P10743

TABLE 1

SHELL SIZE	A THREAD	ØB MAX	ØT MIN	C MAX	D MAX	E MAX	F MAX	K ±0,5	F MAX	K ±1,0
09	M12 x 1.0	18,0	6,7	13,1	25,7	25,7	30,5	17,5	32,9	15,9
11	M15 x 1.0	21,0	10,2	13,9	26,9	26,7	32,2	17,5	34,1	17,3
13	M18 x 1.0	24,5	13,5	14,5	27,3	31,2	33,7	20,0	35,3	19,1
15	M22 x 1.0	29,0	16,2	15,5	28,2	37,2	35,2	24,5	37,1	21,2
17	M25 x 1.0	32,5	19,4	16,1	29,0	40,2	36,9	26,7	39,0	22,8
19	M28 x 1.0	35,5	21,8	16,8	29,3	44,7	38,5	27,0	40,8	24,9
21	M31 x 1.0	37,0	25,1	17,1	30,1	49,2	40,1	30,5	42,5	25,6
23	M34 x 1.0	40,0	28,2	17,7	30,5	51,7	41,6	31,5	43,9	27,1
25	M37 x 1.0	43,5	31,4	18,4	31,4	53,2	43,1	28,5	45,3	28,6

THESE DIMENSIONS APPLY IF
BACKSHELL IS STAINLESS STEEL
OR NICKEL ALUMINIUM BRONZE

TABLE 2

ENTRY SIZE	ØG MIN	ØH MAX	SPRING REF
03	4,7	13,9	HE050
04	6,3	13,9	HE050
05	7,9	15,5	HE100
06	9,5	17,2	HE100
07	11,1	18,7	HE100
08	12,7	20,3	HE200
09	14,2	21,9	HE200
10	15,8	23,5	HE200
11	17,4	25,1	HE200
12	19,0	26,7	HE300
13	20,6	28,3	HE300
14	22,2	29,9	HE300
15	23,8	31,5	HE300
16	25,4	33,1	HE300
17	27,0	34,7	HE400
18	28,6	36,3	HE400
19	30,2	37,9	HE400
20	31,8	39,5	HE400
21	33,3	41,1	HE400
22	35,0	42,7	HE400
23	36,5	44,3	HE400
24	38,1	45,9	HE400

TABLE 3

SPRING REF	J MAX (UNCONSTRAINED)
HE 050	7,5
HE 100	9,1
HE 200	12,8
HE 300	17,9
HE 400	21,8

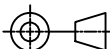
TABLE 4

CODE	MATERIAL / FINISH
1-C	ALUMINIUM / ELECTROLESS NICKEL
1-B	ALUMINIUM / CADMIUM OLIVE DRAB OVER ELECTROLESS NICKEL
1-ZB	ALUMINIUM / ZINC COBALT OLIVE DRAB OVER ELECTROLESS NICKEL
1-ZK	ALUMINIUM / ZINC COBALT BLACK OVER ELECTROLESS NICKEL
1-ZN	ALUMINIUM / ZINC NICKEL BLACK PASSIVATE OVER ELECTROLESS NICKEL
4-J	STAINLESS STEEL 300 SERIES / PASSIVATE
46-J	STAINLESS STEEL 316 / PASSIVATE
2-Z	NICKEL ALUMINIUM BRONZE / SHOT BLAST

SEE SS0076 FOR FULL RANGE OF FINISH OPTIONS
NOTE: VITON O-RING SUPPLIED WITH STAINLESS BACKSHELL

91H1-17-08-1-C-HE200

SERIES
CONNECTOR INTERFACE
ANGLE
SHELL SIZE (TABLE 1)
ENTRY SIZE (TABLE 2)
MATERIAL AND FINISH (TABLE 4)
SPRING REF (TABLE 3)
OMIT IF NO SPRING REQUIRED
SPRING REFERENCE NOT INCLUDED IN PART MARKING
e.g 91H1-17-08-1-C [BATCH NUMBER]

DRAWN	K.K-W	DATE	19/09/2017	 3RD ANGLE PROJECTION NOT TO SCALE	PART NUMBER:					 POLAMCO		
SALES APPR	M.PAUL	DATE	19/09/2017		91H SERIES							
DESIGN APPR	K.SHEPPARD	DATE	19/09/2017		TITLE: SPRING TERMINATION BACKSHELL							
PROD APPR	K.SMITH	DATE	19/09/2017									
QUAL APPR	P.REES	DATE	19/09/2017									
ISSUE/REV		CRN		UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES GENERAL TOL LINEAR +/-0,25MM ANGULAR +/- 1°	ASSY USED ON:							
AA		26424										
NCAGE CODE U5792			WEIGHT	MATERIAL SEE PART NUMBER BREAKDOWN	THIS DRAWING IS COPYRIGHT AND THE PROPERTY OF POLAMCO LTD IT MUST NOT BE COPIED, USED FOR MANUFACTURE OR OTHERWISE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT OF THE COMPANY.					POLAMCO LTD, WESTON LOCK, LOWER BRISTOL ROAD BATH BA2 1EP	SHT 2	DRAWING NO: P10743
				FINISH SEE PART NUMBER BREAKDOWN								