

Vectron International**Filter specification****TFS1237****1/5****Measurement condition**

Ambient temperature T_A :	23	°C
Input power level:	0	dBm
Terminating impedance:		
Input:	50	Ω
Output:	50	Ω

Characteristics

Remark:

The maximum attenuation in the pass band is defined as the insertion loss a_e . The nominal frequency f_N is fixed at 1237 MHz without any tolerance or limit. The values of absolute attenuation a_{abs} are guaranteed over the whole operating temperature range. The frequency shift of the filter within the operating temperature range is included in the production tolerance scheme.

D a t a						typ. value		tolerance / limit			
Insertion loss						a_e	2.0	dB	max.	4	dB
Nominal frequency						f_N	-			1237.0	MHz
Passband						PB	-		$f_N \pm$	20	MHz
Passband ripple							0.5	dB	max.	1.75	dB
Absolute attenuation						a_{abs}					
1.0	MHz	...	100.0	MHz		37	dB	min.	30	dB	
100.0	MHz	...	1000.0	MHz		28	dB	min.	25	dB	
1000.0	MHz	...	1177.0	MHz		34	dB	min.	30	dB	
1297.0	MHz	...	1338.0	MHz		47	dB	min.	25	dB	
1338.0	MHz	...	2000.0	MHz		33	dB	min.	30	dB	
Group delay ripple within PB							6	ns	max.	10	ns
Operating temperature range						OTR	-		-40 °C ... +85 °C		
Storage temperature range							-		-55 °C ... +125 °C		
Temperature coefficient of frequency						$TC_f^*)$	-70	ppm/K	-		
Input power level							-		max.	17	dBm

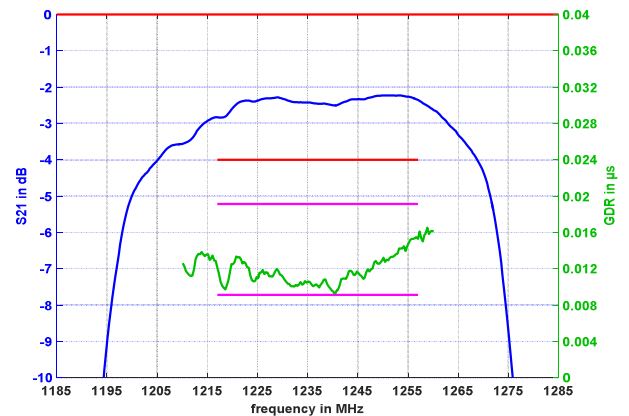
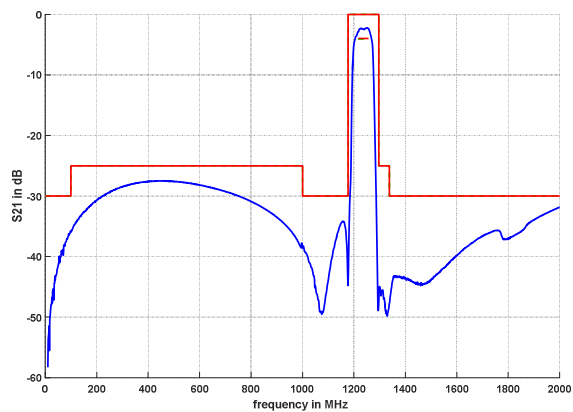
$$*) \Delta f = TC_f (T - T_A) f_N$$

Generated:**Checked / Approved:**

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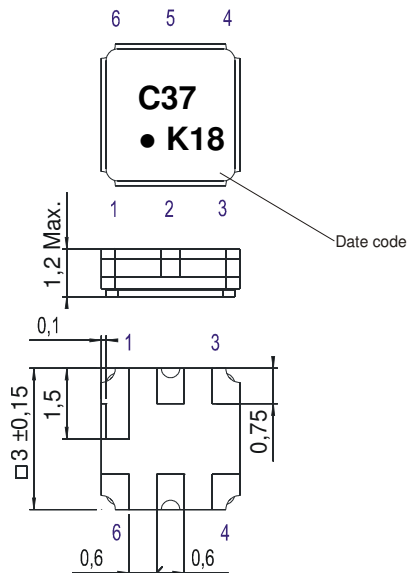
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Filter characteristic



Construction and pin connection

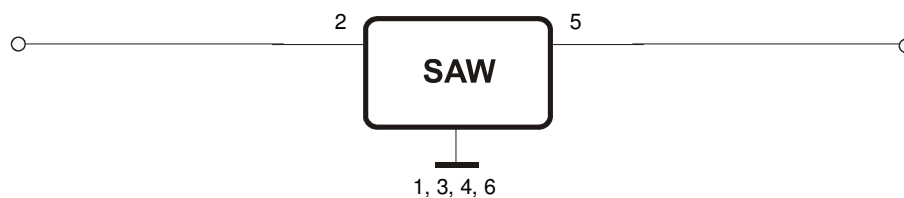
(All dimensions in mm)



1	Ground
2	Input
3	Ground
4	Ground
5	Output
6	Ground

Date code: Year + week
 K 2018
 L 2019
 M 2020
 ...

50 Ω Test circuit



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Stability characteristics, reliability

After the following tests the filter shall meet the whole specification:

1. Shock: 500 g, 1 ms, half sine wave, 3 shocks each plane;
DIN IEC 60068 T2 - 27
2. Vibration: 10 Hz to 2000 Hz, 0.35 mm or 5 g respectively, 1 octave per min, 10 cycles per plane, 3 planes; DIN IEC 60068 T2 - 6
3. Change of temperature: -55 °C to 125 °C / 15 min. each / 100 cycles
DIN IEC 60068 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: three times max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;
5. SAW devices are Electrostatic Discharge (ESD) sensitive devices.

This filter is RoHS compliant (2011/65/EU)

Packing

Tape & Reel: IEC 286 – 3, with exception of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

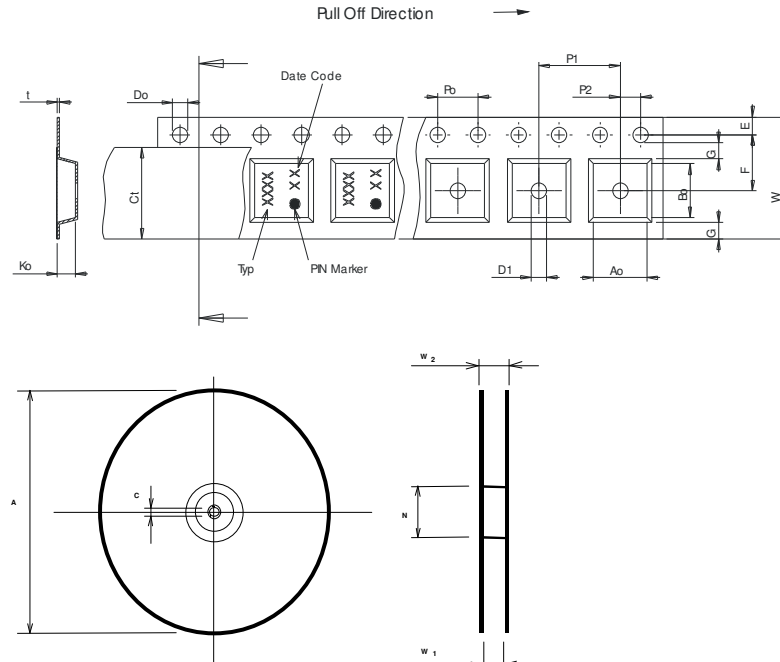
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

Tape (all dimensions in mm)

W	: 8.00 ±0.3
Po	: 4.00 ±0.1
Do	: 1.50 +0.1/-0
E	: 1.75 ±0.1
F	: 3.50 ±0.05
G(min)	: 0.75
P2	: 2.00 ±0.05
P1	: 4.00 ±0.1
D1(min)	: 1.50
Ao	: 3.25 ±0.1
Bo	: 3.25 ±0.1
Ct	: 5.30 ±0.1
Ko	: 1.50 ±0.1
t	: 0.25 ±0.05

Reel (all dimensions in mm)

A	: 330 or 180
W1	: 8.40 +1.5/-0
W2(max)	: 14.40
N(min)	: 60.00
C	: 13.0 ±0.2



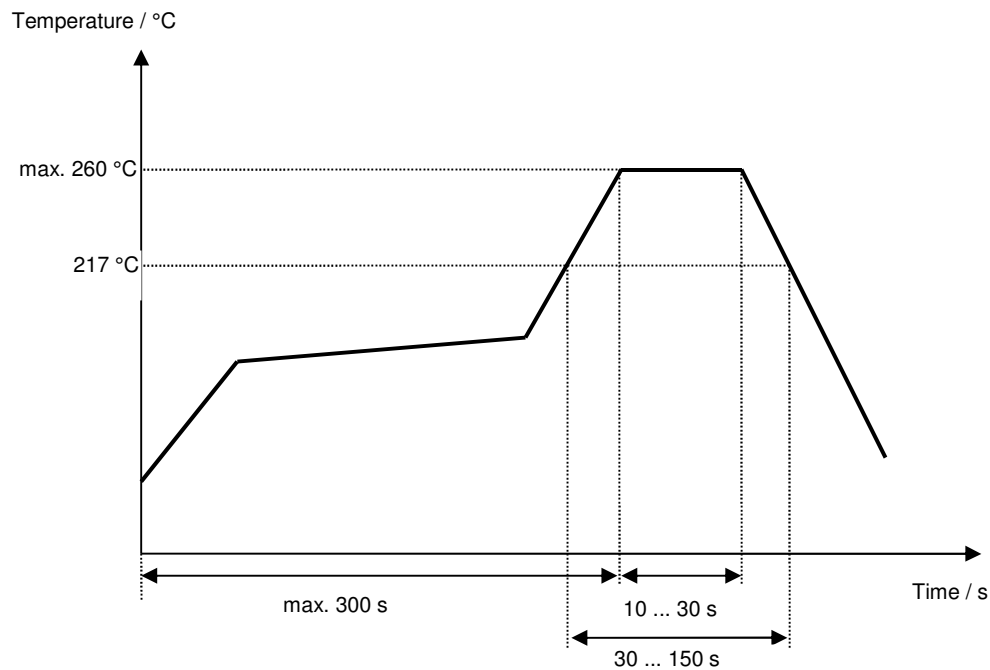
The minimum bending radius is 45 mm.

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Air reflow temperature conditions

Conditions	Exposure
Average ramp-up rate (30 °C to 217 °C)	less than 3 °C / second
> 100 °C	between 300 and 600 seconds
> 150 °C	between 240 and 500 seconds
> 217 °C	between 30 and 150 seconds
Peak temperature	max. 260 °C
Time within 5 °C of actual peak temperature	between 10 and 30 seconds
Cool-down rate (Peak to 50 °C)	less than 6 °C / second
Time from 30 °C to Peak temperature	no greater than 300 seconds

Chip-mount air reflow profile

Vectron International**Filter specification****TFS1237****5/5****History**

Version	Reason of Changes	Name	Date
1.0	- Generation of development specification	Roizengaft	13.02.2004
1.1	- Change of operating temperature range	Roizengaft	04.03.2004
1.2	- Generation of filter specification - Add typical value - Add test circuit, and filter characteristic - Change packing (tape & reel)	Noack	18.05.2004
1.3	- Change stability characteristics	Strehl	14.11.2006
2.0	- updated data table - updated filter characteristic - updated stability characteristics - updated Tape & Reel	P. Jaster	02.05.2018

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