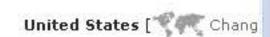
Products



☆ Industrial Adhesives & Tapes

Applications

Industries | Capabilities | Support

Where to Bu

United States > All 3M Products > Market Segments > Manufacturing and Industry > Industrial Adhesives & Tapes > 3M Tape and 3M Adhesives > Structural Adhesives > Two Part Epoxy > 3M™ Scotch-Weld™ Epoxy Adhesive 2216 Translucent, Part B/A, 1 pt kit, 6 per case

3M™ Scotch-Weld™ Epoxy Adhesive 2216 Translucent, Part B/A, 1 pt kit, 6 per case

UPC# 00021200208522 3M Product Number 2216 3M ID 62350854303



3M™ Scotch-Weld™ Epoxy Adhesive 2216 is a flexible, two-part epoxy adhesive. 1:1 mix ratio, 120 minute work life and handling strength in approximately 10 hours. This kit contains 1 pint of part B and 1 pint of part A.

- 120 minute worklife
- Flexible bonds
- High performance
- General industrial, sporting goods, solar energy, wind energy, composites, electronics, military, transportation and aerospace
- Bonding, gluing, joining, attaching, assembling, encapsulating, potting and sealing.

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Overview

Support

3M™ Scotch-Weld™ Epoxy Adhesive 2216 cures at room temperature and provides high strength bonds with exceptional performance in shear and peel. It can be used to bond rubber, metal, wood, most plastics and masory products, good environmental resistance.

Specifications

Application	Hard Disk Drive Component Assembly
Brand	Scotch-Weld
Chemical Base	Ероху
Color	Translucent
Container Volume	1 Liquid Pint(US)
Flammability RatingUSA	UL94 HB
Full Cure	30 days @ 72 F (22 C)
Hardness	35-50 Shore D
Industry - Use	Construction, Consumer Goods, Electronics, General Industrial, Military & Government, Specialty Vehicle, Transportation
Mix Ratio Volume Base:Accelerator	1:1
Peel Strength at 72 Degrees F (22 Degrees C)	25 Pound Per Inch (Of Width)
Physical Form	Liquid
Product Form	Kit
Shear Strength at 72 Degrees F (22 Degrees C)	1700 Pound-Force Per Square Inch
Shelf Life	24 Month
Specific Gravity	1.07
Storage Temperature	72 Degree Fahrenheit
Substrate 2	EPDM Rubber, Glass & Ceramics, Metal, Plastics (ABS, PVC, Acrylic) Plastics (High Performance Nylon), Rubber (Except EPDM), Wood & Hardboard
Time to Handling Strength	14 Hour
Туре	Epoxy Adhesive
Units per Case	6
Viscosity Range (cps) at Room Temperature	10,000
Worklife	120 minutes @ 72 F (22 C)
	CONTRACTOR

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