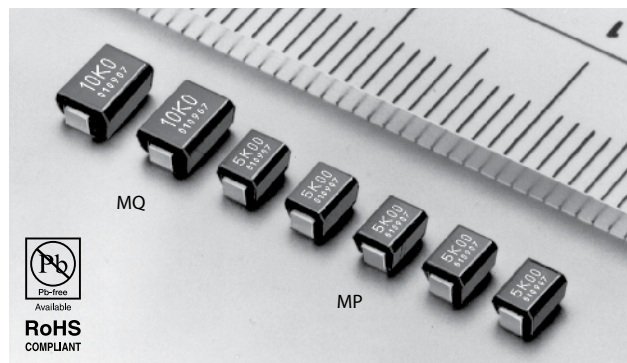


Ultra Precision SMT Resistor

(Molded, J-Lead Terminal)

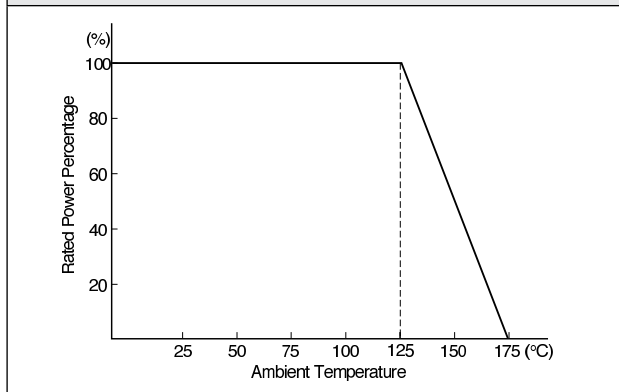


TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER

Type	TCR (ppm/°C) -55°C to +125°C	Resistance Range (Ω)	Resistance Tolerance (%)*	Rated Power (W) at 125°C
MP	0±10	30 to 100	±0.1	0.1
	0±5	100 to 30k	±0.05	
MQ	0±10	30 to 100	±0.1	0.125
	0±5	100 to 60k	±0.05	

* Please contact us for tighter tolerances.

POWER DERATING CURVE



COMPOSITION OF TYPE NUMBER

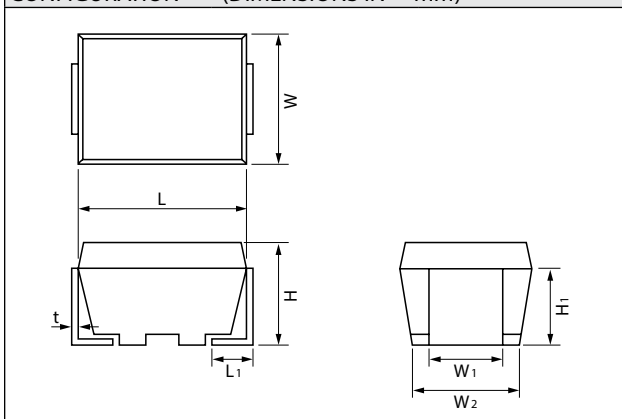
Example:

MQ 10K00 L

Tape & Reel Package Required
Resistance Value
Type

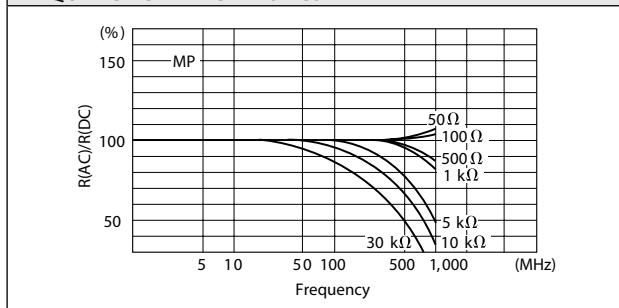
Resistance value, in ohm, is expressed by a series of five characters, four of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of the decimal point.

CONFIGURATION (DIMENSIONS IN mm)

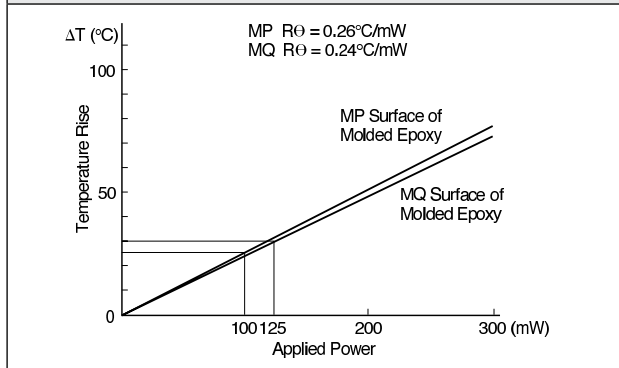


Type	MP	MQ
L	3.2±0.2	4.5±0.2
W	2.5±0.2	3.2±0.2
H	2.0±0.2	
L ₁	0.6±0.2	0.8±0.2
W ₁	1.4±0.3	
W ₂	2.3±0.2	3.0±0.2
H ₁	1.5±0.3	
t	0.15±0.05	

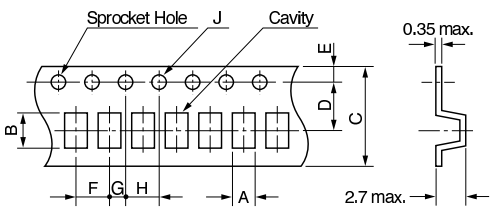
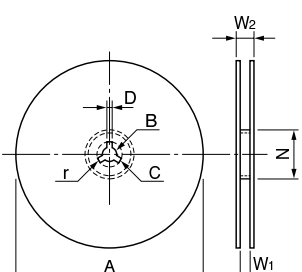
FREQUENCY CHARACTERISTICS



TEMPERATURE OF RESISTOR SURFACE



PERFORMANCE			
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage Maximum Working Current		125°C -65°C to +175°C MP=50V, MQ=100V 350 mA	
Thermal Shock Overload	-65°C/30 min. +175°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.05% ±0.05%	±0.01% ±0.01%
Low Temperature Storage and Operation Substrate Bending Test	-65°C, No Load, 24 hrs. Rated Voltage, 45 min. Substrate Bent 3 mm, 60 sec.	±0.05% ±0.05%	±0.01% ±0.01%
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmospheric: AC 200V, 1 min. DC 100V, 1 min. 260°C, 10 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.01% over 10,000 MΩ ±0.05% ±0.05%	±0.005% over 10,000 MΩ ±0.01% ±0.03%
Shock Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 10 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 2.5 hrs.	±0.02% ±0.02%	±0.01% ±0.01%
Life	125°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.05%	±0.03%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.005%	±0.0025%
High Temperature Exposure	175°C, No Load, 2,000 hrs.	±0.05%	±0.03%

TAPE AND REEL PACKAGE (BASED ON EIA-481-1) (DIMENSIONS IN mm)																	
Tape Dimensions										Reel Dimensions							
																	
Type	A	B	C	D	E	F	G	H	J	A	N	B	C	D	W1	W2	r
MP	2.8 ±0.2	3.9 ±0.2	12.0 ±0.3	5.5 ±0.05	1.75 ±0.1	4.0 ±0.1	2.0 ±0.05	4.0 ±0.1	Dia. 1.5 ±0.1-0	Dia. 178 ±2	Dia. 60 min.	Dia. 13 ±0.5	Dia. 21 ±0.8	2 ±0.5	12.4 +2.0-0	18.4 max.	1.0 ±0.5
MQ	3.6 ±0.2	5.2 ±0.2	12.0 ±0.3	5.5 ±0.05	1.75 ±0.1	8.0 ±0.1	2.0 ±0.05	4.0 ±0.1	Dia. 1.5 ±0.1-0	Reel Capacity MP: 1,200 pieces/reel MQ: 800 pieces/reel							

PRECAUTION IN USING FACE-BONDED CHIP RESISTORS

1. Storage
Storage conditions or environment may adversely affect solderability of the exterior terminals. Do not store in high temperature and humidity. The recommended storage environment is lower than 40°C, has less than 70% RH humidity and is free from harmful gases such as sulphur and chlorine.

2. Caution in Soldering

① Hand Soldering
Hand soldering is applicable as shown at right.
Recommended

- Temp. of iron tip: 240°C to 270°C
- Power of iron: 20W or less
- Diameter of tip: dia. 3 mm max.

② Solder Reflow in Furnace
Recommended

- Peak temperature: 250+0/-5°C
- Holding time: 10 sec. max.
- To cool gradually at room temperature

Length of contact (sec.)	Temp. of iron (°C)	Region
0	350	Not Applicable
10	230	Not Applicable
20	230	Not Applicable
30	230	Not Applicable
40	230	Not Applicable
50	230	Not Applicable
60	230	Not Applicable

③ Dipping in Solder (Wave or Still)
Recommended

- Temp. of solder: 260°C max
- Length of dipping: 10 seconds
- To cool gradually at room temperature

④ Other
Corrosion-free flux, such as rosin, is recommended. Do not apply pressure to the molded housing immediately after soldering.

3. Cleaning
Use volatile cleaner such as methylalcohol or propyl alcohol.

4. Circuit Board Design
The dimensions of solder land must be determined in conformity with the size of resistors and with the soldering method. They are also subject to the mounting machine and the material of the substrate. See example below.

Labels in diagram: Solder resist, Adhesive (in wave soldering), Solder land, Terminal, Resistor, Circuit Board.

Type	A	B	C	D
MP	1.6 to 2.0	0.5 to 1.5	2.2 to 2.6	1.8
MQ				2.5

Dimensions in mm

When parts are mounted on a board in high density, solder can possibly attach to the resistors in an excessive amount to affect performance or reliability of the resistors. To prevent this effect, the use of solder resist is recommended to isolate solder lands.