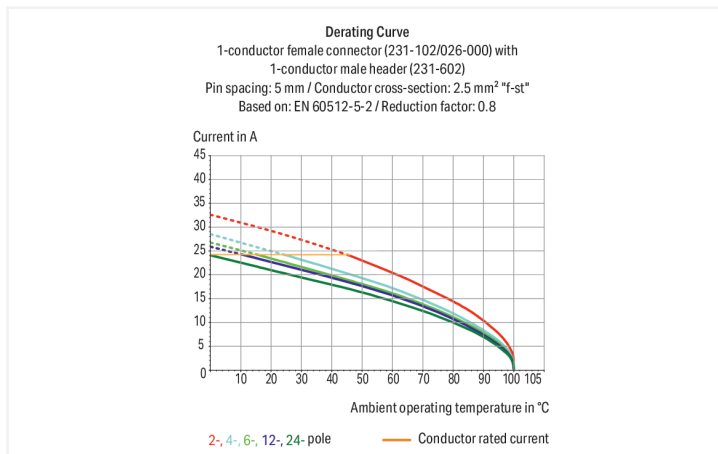


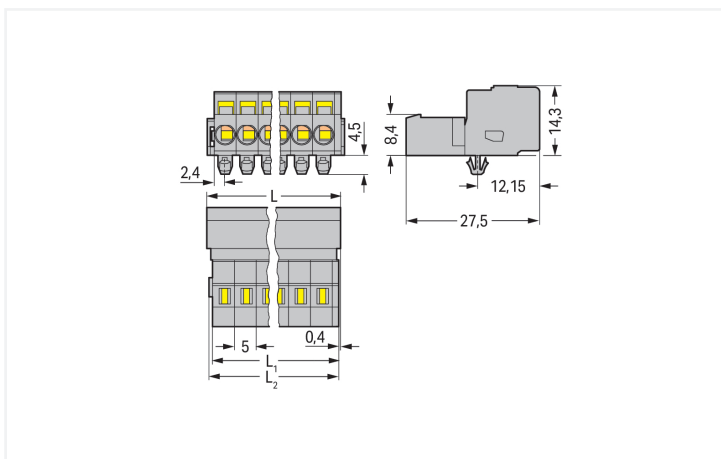
Data Sheet | Item Number: 231-612/018-000

1-conductor male connector; CAGE CLAMP®; 2.5 mm²; Pin spacing 5 mm; 12-pole;
DIN-35 rail/panel mounting; Snap-in mounting feet; gray

<https://www.wago.com/231-612/018-000>



Color: ■ gray



Dimensions in mm

$L = (\text{pole no.} - 1) \times \text{pin spacing} + 8.2 \text{ mm}$
 $L_1 = L - 1.7 \text{ mm}$
 $L_2 = L - 1.2 \text{ mm}$

Male connector, 231 Series, gray

Enjoy error-free electrical installations with this male connector (item number 231-612/018-000). Strip lengths must be between 8 and 9 mm when connecting conductors to this male connector. This product features one conductor terminal and utilizes CAGE CLAMP®. Our renowned universal connection known as CAGE CLAMP® is the industry standard for connection technology and electrical interconnections. Dimensions: (63.2 x 18.8 x 27.5) mm (width x height x depth). This male connector is suitable for conductor cross sections ranging from 0.08 mm² to 2.5 mm². Tin is used for coating the contact surfaces.

Notes

Safety Information

The MCS – MULTI CONNECTION SYSTEM includes connectors without breaking capacity in accordance with DIN EN 61984. When used as intended, these connectors must not be connected/disconnected when live or under load. When used as intended, these connectors must not be connected/disconnected when live or under load. The circuit design should ensure header pins, which can be touched, are not live when unmated.

Variants:

Other pole numbers
Gold-plated or partially gold-plated contact surfaces
Other versions (or variants) can be requested from WAGO Sales or configured at <https://configurator.wago.com/>.

Electrical data

Ratings per IEC/EN 60664-1				Approvals per UL 1059			
	III	III	II	Use group	B	C	D
Overvoltage category	III	III	II	Rated voltage	300 V	-	300 V
Pollution degree	3	2	2	Rated current	15 A	-	10 A
Nominal voltage	320 V	320 V	630 V				
Rated impulse withstand voltage	4 kV	4 kV	4 kV				
Rated current	12 A	12 A	12 A				

Approvals per UL 1977		Approvals per CSA			
	600 V	Use group	B	C	D
Rated voltage	600 V	Rated voltage	300 V	-	300 V
Rated current	15 A	Rated current	15 A	-	10 A

Connection Data

Clamping units	12	Connection 1	
Total number of potentials	12	Connection technology	CAGE CLAMP®
Number of connection types	1	Actuation type	Operating tool
Number of levels	1	Actuation direction 1	Operation parallel to conductor entry
		Actuation direction 2	Operation perpendicular to conductor entry
		Solid conductor	0.08 ... 2.5 mm ² / 28 ... 12 AWG
		Fine-stranded conductor	0.08 ... 2.5 mm ² / 28 ... 12 AWG
		Fine-stranded conductor; with insulated ferrule	0.25 ... 1.5 mm ²
		Fine-stranded conductor; with uninsulated ferrule	0.25 ... 2.5 mm ²
		Strip length	8 ... 9 mm / 0.31 ... 0.35 inches
		Pole number	12
		Conductor entry direction to mating direction	0°

Physical data

Pin spacing	5 mm / 0.197 inches
Width	63.2 mm / 2.488 inches
Height	18.8 mm / 0.74 inches
Height from the surface	14.3 mm / 0.563 inches
Depth	27.5 mm / 1.083 inches
Drilled hole diameter for snap-in mounting foot with tolerance	3.5 (+0.1) mm

Mechanical data

Variable coding	Yes
Housing sheet thickness	0.6 ... 1.2 mm / 0.024 ... 0.047 inches
Mounting type	Snap-in foot
Mounting type	Panel mounting
Anti-rotation protection	Yes

Plug-in connection

Contact type (pluggable connector)	Male connector/plug
Connector (connection type)	for conductor
Mismating protection	No

Material data

Note (material data)	Information on material specifications can be found here
Color	gray
Material group	I
Insulation material (main housing)	Polyamide (PA66)
Flammability class per UL94	V0
Clamping spring material	Chrome-nickel spring steel (CrNi)
Contact material	Electrolytic copper (E _{CU})
Contact Plating	Tin
Fire load	0.316 MJ
Weight	18.5 g

Environmental requirements

Limit temperature range	-60 ... +100 °C
Processing temperature	-35 ... +60 °C

Environmental Testing

Test specification: Railway applications – Rolling stock – Electronic equipment	DIN EN 50155 (VDE 0115-200):2022-06
Test procedure: Railway applications – Rolling stock equipment – Vibration and shock tests	DIN EN 61373 (VDE 0115-0106):2011-04
Spectrum/Mounting location	Service life test, Category 1, Class A/B
Functional test with noise-like oscillations	Test passed according to Section 8 of the standard
Frequency	$f_1 = 5 \text{ Hz}$ to $f_2 = 150 \text{ Hz}$
Acceleration	0.101g (highest test level used for all axes)
Test duration per axis	10 min.
Test directions	X, Y and Z axes
Monitoring of contact faults and interruptions	Passed
Voltage drop measurement before and after each axis	Passed
Simulated service life test through increased levels of noise-like oscillations	Test passed according to Section 9 of the standard
Frequency	$f_1 = 5 \text{ Hz}$ to $f_2 = 150 \text{ Hz}$
Acceleration	0.572g (highest test level used for all axes)
Test duration per axis	5 h
Test directions	X, Y and Z axes
Extended testing: Monitoring of contact faults and interruptions	Passed
Extended testing: Voltage drop measurement before and after each axis	Passed

Environmental Testing

Shock test	Test passed according to Section 10 of the standard
Shock pulse form	Half sine
Acceleration	5g (highest test level used for all axes)
Shock duration	30 ms
Number of shocks (per axis)	3 pos. und 3 neg.
Test directions	X, Y and Z axes
Extended testing: Monitoring of contact faults and interruptions	Passed
Extended testing: Voltage drop measurement before and after each axis	Passed
Vibration and shock stress for rolling stock equipment	Passed

Commercial data

Product Group	3 (Multi Conn. System)
PU (SPU)	25 pcs
Packaging type	Box
Country of origin	DE
GTIN	4044918258340
Customs tariff number	85366930000

Product Classification

UNSPSC	39121409
eCl@ss 10.0	27-44-03-09
eCl@ss 9.0	27-44-03-09
ETIM 9.0	EC002638
ETIM 10.0	EC002638
ECCN	NO US CLASSIFICATION

Environmental Product Compliance

RoHS Compliance Status	Compliant, No Exemption
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Approvals / Certificates

General approvals



Approval	Standard	Certificate Name
CB DEKRA Certification B.V.	IEC 61984	NL-113351
CSA DEKRA Certification B.V.	C22.2	1466354
KEMA/KEUR DEKRA Certification B.V.	EN 61984	71-130478 REV.1
UL Underwriters Laboratories Inc.	UL 1977	E45171
UL Underwriters Laboratories Inc.	UL 1059	E45172

Declarations of conformity and manufacturer's declarations



Approval	Standard	Certificate Name
Railway WAGO GmbH & Co. KG	-	Railway Ready

Approvals for marine applications



Approval	Standard	Certificate Name
ABS American Bureau of Ship- ping	-	24-0095975-PDA
BV Bureau Veritas S.A.	IEC 60998	11915/E0 BV
DNV DNV GL SE	-	TAE000016Z
PRS Polski Rejestr Statków	-	TE/1095/880590/23

Downloads

Environmental Product Compliance

Compliance Search
Environmental Product Compliance 231-612/018-000

Documentation

Additional Information			
Technical Section	03.04.2019	pdf 2027.26 KB	

CAD/CAE-Data

CAD data
2D/3D Models 231-612/018-000

CAE data
EPLAN Data Portal 231-612/018-000
ZUKEN Portal 231-612/018-000

1 Compatible Products

1.1 System counterpart

1.1.1 Female connector/socket



Item No.: 231-112/026-000
 1-conductor female connector; CAGE
 CLAMP®; 2.5 mm²; Pin spacing 5 mm; 12-
 pole; gray

1.2 Optional Accessories

1.2.1 Coding

1.2.1.1 Coding



Item No.: 231-129

Coding key; snap-on type; light gray

1.2.2 Cover

1.2.2.1 Cover



Item No.: 231-668

Lockout caps; for covering unused clamping units; gray

1.2.3 Ferrule

1.2.3.1 Ferrule



Item No.: 216-301

Ferrule; Sleeve for 0.25 mm² / AWG 24; insulated; electro-tin plated; yellow



Item No.: 216-302

Ferrule; Sleeve for 0.34 mm² / 22 AWG; insulated; electro-tin plated; light turquoise



Item No.: 216-201

Ferrule; Sleeve for 0.5 mm² / 20 AWG; insulated; electro-tin plated; electrolytic copper; acc. to DIN 46228, Part 4/09.90; white



Item No.: 216-241

Ferrule; Sleeve for 0.5 mm² / 20 AWG; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; white



Item No.: 216-141

Ferrule; Sleeve for 0.5 mm² / 20 AWG; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92



Item No.: 216-101

Ferrule; Sleeve for 0.5 mm² / AWG 22; un-insulated; electro-tin plated; silver-colored



Item No.: 216-242

Ferrule; Sleeve for 0.75 mm² / 18 AWG; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; gray



Item No.: 216-262

Ferrule; Sleeve for 0.75 mm² / 18 AWG; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; gray



Item No.: 216-202

Ferrule; Sleeve for 0.75 mm² / 18 AWG; insulated; electro-tin plated; gray



Item No.: 216-142

Ferrule; Sleeve for 0.75 mm² / 18 AWG; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92



Item No.: 216-102

Ferrule; Sleeve for 0.75 mm² / AWG 20; un-insulated; electro-tin plated; silver-colored



Item No.: 216-243

Ferrule; Sleeve for 1 mm² / AWG 18; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; red



Item No.: 216-263

Ferrule; Sleeve for 1 mm² / AWG 18; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; red



Item No.: 216-203

Ferrule; Sleeve for 1 mm² / AWG 18; insulated; electro-tin plated; red



Item No.: 216-103

Ferrule; Sleeve for 1 mm² / AWG 18; un-insulated; electro-tin plated



Item No.: 216-143

Ferrule; Sleeve for 1 mm² / AWG 18; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92



Item No.: 216-204

Ferrule; Sleeve for 1.5 mm² / AWG 16; insulated; electro-tin plated; black



Item No.: 216-244

Ferrule; Sleeve for 1.5 mm² / AWG 16; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; black



Item No.: 216-264

Ferrule; Sleeve for 1.5 mm² / AWG 16; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; black



Item No.: 216-284

Ferrule; Sleeve for 1.5 mm² / AWG 16; insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 4/09.90; black



Item No.: 216-144

Ferrule; Sleeve for 1.5 mm² / AWG 16; un-insulated; electro-tin plated; electrolytic copper; gastight crimped; acc. to DIN 46228, Part 1/08.92; silver-colored



Item No.: 216-104

Ferrule; Sleeve for 1.5 mm² / AWG 16; un-insulated; electro-tin plated; silver-colored



Item No.: 216-106

Ferrule; Sleeve for 2.5 mm² / AWG 14; un-insulated; electro-tin plated; silver-colored

1.2.4 Installation

1.2.4.1 Mounting accessories



Item No.: 209-137

Mounting adapter; can be used as end stop; 6.5 mm wide; gray

1.2.5 Insulation stop

1.2.5.1 Insulation stop



Item No.: 231-670

Insulation stop; 0.08-0.2 mm² / 0.2 mm² "s"; white



Item No.: 231-671

Insulation stop; 0.25 - 0.5 mm²; light gray



Item No.: 231-672

Insulation stop; 0.75 - 1 mm²; dark gray

1.2.6 Jumper

1.2.6.1 Jumper



Item No.: 231-910

Jumper; for conductor entry; 10-way; insulated; gray



Item No.: 231-902

Jumper; for conductor entry; 2-way; insulated; gray



Item No.: 231-903

Jumper; for conductor entry; 3-way; insulated; gray



Item No.: 231-905

Jumper; for conductor entry; 5-way; insulated; gray



Item No.: 231-907

Jumper; for conductor entry; 7-way; insulated; gray

1.2.7 Marking

1.2.7.1 Marking strip



Item No.: 210-331/500-103

Marking strips; as a DIN A4 sheet; MARKED; 1-12 (300x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/500-202

Marking strips; as a DIN A4 sheet; MARKED; 1-16 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/500-205

Marking strips; as a DIN A4 sheet; MARKED; 1-32 (80x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-331/500-104

Marking strips; as a DIN A4 sheet; MARKED; 13-24 (300x); Height of marker strip: 2.3 mm/0.091 in; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/500-204

Marking strips; as a DIN A4 sheet; MARKED; 17-32 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white



Item No.: 210-332/500-206

Marking strips; as a DIN A4 sheet; MARKED; 33-48 (160x); Height of marker strip: 3 mm; Strip length 182 mm; Horizontal marking; Self-adhesive; white

1.2.8 Mounting adapter

1.2.8.1 Mounting accessories



Item No.: 209-148

Multi mounting adapter; for female and male connectors; 25 mm wide; 3 parts; gray

1.2.9 Strain relief

1.2.9.1 Strain relief housing



Item No.: 232-612

Strain relief housing; for female and male connectors; 2 parts; Pin spacing 5 mm; 12-pole; gray

1.2.10 Tool

1.2.10.1 Operating tool



Item No.: 231-231

Combination operating tool; red



Item No.: 210-720

Operating tool; Blade: 3.5 x 0.5 mm; with a partially insulated shaft; multicoloured



Item No.: 210-657

Operating tool; Blade: 3.5 x 0.5 mm; with a partially insulated shaft; short; multicoloured



Item No.: 209-132

Operating tool; for connecting comb-style jumper bar; made of insulating material; 2-way; natural



Item No.: 210-250

Operating tool; for MCS MINI and MIDI with CAGE CLAMP® connection; red



Item No.: 280-440

Operating tool; made of insulating material; 10-way; white



Item No.: 209-130

Operating tool; made of insulating material; 1-way; for 264 Series (1-/2-way), 280, 281 Series (up to 3-way); natural



Item No.: 231-291

Operating tool; made of insulating material; 1-way; loose; red



Item No.: 231-131

Operating tool; made of insulating material; 1-way; loose; white



Item No.: 280-432

Operating tool; made of insulating material; 2-way; white



Item No.: 280-433

Operating tool; made of insulating material; 3-way; white



Item No.: 280-434

Operating tool; made of insulating material; 4-way; white



Item No.: 280-435

Operating tool; made of insulating material; 5-way; gray



Item No.: 280-436

Operating tool; made of insulating material; 6-way; white



Item No.: 280-437

Operating tool; made of insulating material; 7-way; white



Item No.: 280-438

Operating tool; made of insulating material; 8-way; white

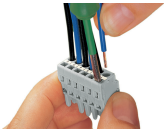


Item No.: 231-159

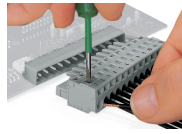
Operating tool; natural

Installation Notes

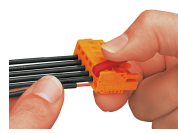
Conductor termination



Inserting a conductor via 3.5 mm screwdriver – CAGE CLAMP® actuation parallel to conductor entry.



Inserting a conductor via 3.5 mm screwdriver – CAGE CLAMP® actuation perpendicular to conductor entry.

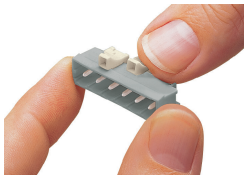


Inserting a conductor into CAGE CLAMP® unit via operating tool (231-291).



Inserting a conductor via operating tool.

Coding



Coding a male header – fitting coding key(s).

Testing



Testing – female connector with CAGE CLAMP®
Integrated test ports for testing perpendicular to conductor entry via 2 or 2.3 mm Ø test plug

Installation



Male connector with strain relief plate



Strain relief housing shown with a male connector equipped with CAGE CLAMP®

Marking



Labeling via direct marking or self-adhesive strips.

Subject to changes. Please also observe the further product documentation!

Current addresses can be found at: www.wago.com