

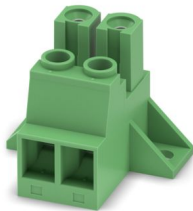
# PCU 6/ 2-STD-10,16 - PCB connector



1922637

<https://www.phoenixcontact.com/us/products/1922637>

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Direct plug-in block, nominal cross section: 6 mm<sup>2</sup>, color: green, nominal current: 41 A, rated voltage (III/2): 1000 V, contact surface: Ag, contact connection type: Socket, number of potentials: 2, number of rows: 1, number of positions: 2, number of connections: 2, product range: PCU 6/...-STD, pitch: 10.16 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, mounting: Direct mounting, conductor/PCB connection direction: 0 °, plug-in system: COMBICON PC 16, locking: without, mounting method: without, type of packaging: packed in cardboard

## Your advantages

- Well-known connection principle allows worldwide use
- Low temperature rise, thanks to maximum contact force
- Allows connection of two conductors
- Integrated double steel spring provides additional safety in the event of temperature and power fluctuations
- Laterally mounted flange for screw connection in the housing or on the mounting panel

## Commercial data

Item number	1922637
Packing unit	50 pc
Minimum order quantity	50 pc
Sales key	AA04
Product key	AADMAA
GTIN	4017918817688
Weight per piece (including packing)	20.13 g
Weight per piece (excluding packing)	19.237 g
Customs tariff number	85366990
Country of origin	PL

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## Technical data

### Product properties

Product type	Direct plug-in block
Product family	PCU 6/...-STD
Product line	COMBICON Connectors XL
Type	Direct mounting
Number of positions	2
Pitch	10.16 mm
Number of connections	2
Number of rows	1
Number of potentials	2
Mounting flange	without

### Electrical properties

#### Properties

Nominal current $I_N$	41 A
Nominal voltage $U_N$	1000 V
Contact resistance	0.5 mΩ
Rated voltage (III/3)	1000 V
Rated surge voltage (III/3)	8 kV
Rated voltage (III/2)	1000 V
Rated surge voltage (III/2)	8 kV
Rated voltage (II/2)	1000 V
Rated surge voltage (II/2)	8 kV

### Connection data

#### Connection technology

Type	Direct mounting
Connector system	COMBICON PC 16
Nominal cross section	6 mm <sup>2</sup>
Contact connection type	Socket

#### Interlock

Locking type	without
Mounting flange	without

#### Conductor connection

Connection method	Screw connection with tension sleeve
Connection direction of the conductor to plug-in direction	0 °
Conductor cross section rigid	0.5 mm <sup>2</sup> ... 10 mm <sup>2</sup>
Conductor cross section flexible	0.5 mm <sup>2</sup> ... 6 mm <sup>2</sup>
Conductor cross section AWG	20 ... 7

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Conductor cross section flexible, with ferrule without plastic sleeve	0.5 mm <sup>2</sup> ... 6 mm <sup>2</sup>
Conductor cross section, flexible, with ferrule, with plastic sleeve	0.5 mm <sup>2</sup> ... 6 mm <sup>2</sup>
2 conductors with same cross section, solid	0.5 mm <sup>2</sup> ... 4 mm <sup>2</sup>
2 conductors with same cross section, flexible	0.5 mm <sup>2</sup> ... 6 mm <sup>2</sup>
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.5 mm <sup>2</sup> ... 2.5 mm <sup>2</sup>
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm <sup>2</sup> ... 4 mm <sup>2</sup>
Cylindrical gauge a x b / diameter	4.3 mm x 4.0 mm / 4.0 mm
Stripping length	12 mm
Tightening torque	1.2 Nm ... 1.5 Nm

## Mounting

Mounting type	Direct mounting
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## Material specifications

### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	completely silver-plated
Metal surface terminal point (top layer)	Silver (4 - 8 µm Ag)
Metal surface contact area (top layer)	Silver (4 - 8 µm Ag)

### Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

## Notes

General	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.
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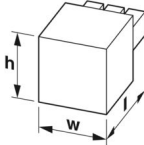
## Dimensions

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Dimensional drawing	
Pitch	10.16 mm
Width [w]	40.48 mm
Height [h]	33.9 mm
Length [l]	32.8 mm

## Mechanical tests

### Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

### Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross section/conductor type/tractive force setpoint/actual value	0.5 mm <sup>2</sup> / solid / > 20 N
	0.5 mm <sup>2</sup> / flexible / > 20 N
	10 mm <sup>2</sup> / solid / > 90 N
	6 mm <sup>2</sup> / flexible / > 80 N

### Insertion and withdrawal forces

Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	8 N
Withdraw strength per pos. approx.	6 N

### Torque test

Specification	IEC 60999-1:1999-11
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### Contact holder in insert

Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed

### Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

### Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

### Visual inspection

Specification	IEC 60512-1-1:2002-02
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Result	Test passed
Dimension check	
Specification	IEC 60512-1-2:2002-02
Result	Test passed

## Electrical tests

### Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	9

### Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

### Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	1000 V
Rated surge voltage (III/3)	8 kV
minimum clearance value - non-homogenous field (III/3)	8 mm
minimum creepage distance (III/3)	12.5 mm
Rated insulation voltage (III/2)	1000 V
Rated surge voltage (III/2)	8 kV
minimum clearance value - non-homogenous field (III/2)	8 mm
minimum creepage distance (III/2)	8 mm
Rated insulation voltage (II/2)	1000 V
Rated surge voltage (II/2)	8 kV
minimum clearance value - non-homogenous field (II/2)	8 mm
minimum creepage distance (II/2)	8 mm

## Environmental and real-life conditions

### Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

### Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	9.8 kV

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Contact resistance $R_1$	0.5 m $\Omega$
Contact resistance $R_2$	0.5 m $\Omega$
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 M $\Omega$

## Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	4.26 kV

## Ambient conditions

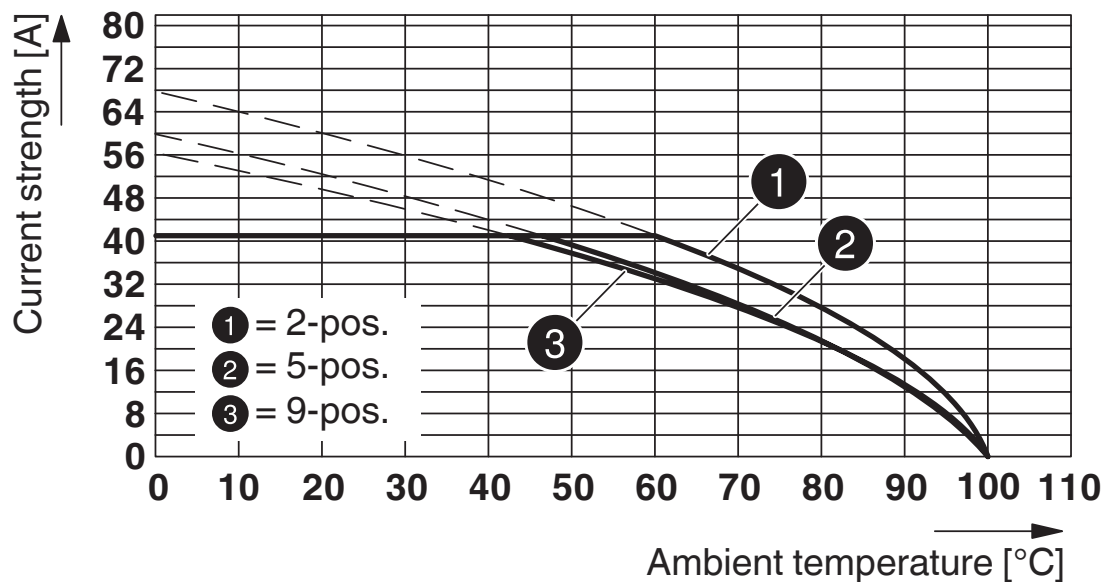
Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

## Packaging specifications

Type of packaging	packed in cardboard
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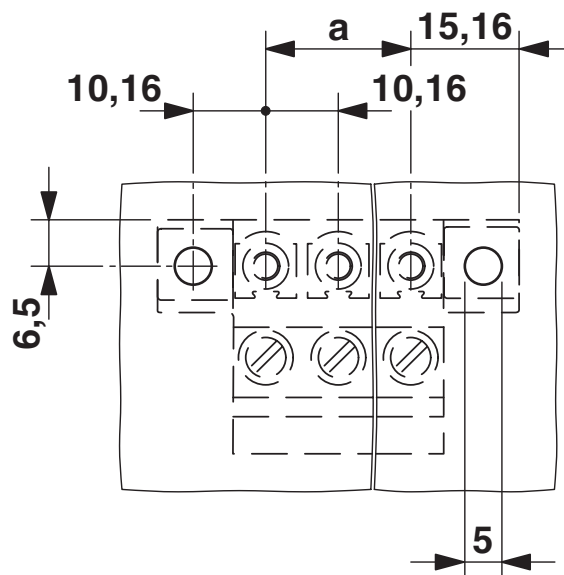
## Drawings

Diagram



Type: PCU 6/...-STD-10,16 with PCV 6-16/...-G1-10,16

Drilling plan/solder pad geometry



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## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1922637>

<div> <b>cULus Recognized</b> Approval ID: E60425-20010727</div>				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $\text{mm}^2$
B				
	600 V	50 A	20 - 8	-
C				
	600 V	50 A	20 - 8	-



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## Classifications

### ECLASS

ECLASS-13.0	27460202
ECLASS-15.0	27460202

### ETIM

ETIM 9.0	EC002638
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### UNSPSC

UNSPSC 21.0	39121400
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## Environmental product compliance

EU RoHS	
Fulfills EU RoHS substance requirements	Yes, No exemptions
China RoHS	
Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits
EU REACH SVHC	
REACH candidate substance (CAS No.)	No substance above 0.1 wt%

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