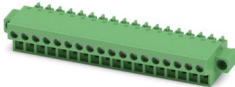


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PCB connector, nominal cross section: 1.5 mm², color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Sn, contact connection type: Socket, number of potentials: 18, number of rows: 1, number of positions: 18, number of connections: 18, product range: FRONT-MC 1,5/-STF, pitch: 3.81 mm, connection method: Front screw connection, screw head form: L Slotted, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: Screw locking mechanism, mounting method: Screw flange, type of packaging: packed in cardboard

Your advantages

- Well-known connection principle allows worldwide use
- Low temperature rise, thanks to maximum contact force
- Screwable flange for superior mechanical stability
- Optimized for tight installation situations: operation and conductor connection from one direction

Commercial data

Item number	1851012
Packing unit	50 pc
Minimum order quantity	50 pc
Sales key	AA02
Product key	AABALB
GTIN	4017918121457
Weight per piece (including packing)	24.52 g
Weight per piece (excluding packing)	23.647 g
Customs tariff number	85366990
Country of origin	PL

FRONT-MC 1,5/18-STF-3,81 - PCB connector



1851012

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Technical data

Product properties

Product type	PCB connector
Product family	FRONT-MC 1,5/...STF
Product line	COMBICON Connectors S
Type	Standard
Number of positions	18
Pitch	3.81 mm
Number of connections	18
Number of rows	1
Number of potentials	18
Mounting type	Screw flange

Electrical properties

Properties

Nominal current I_N	8 A
Nominal voltage U_N	160 V
Contact resistance	1.6 mΩ
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV

Connection data

Connection technology

Type	Standard
Connector system	COMBICON MC 1,5
Nominal cross section	1.5 mm ²
Contact connection type	Socket

Interlock

Locking type	Screw locking mechanism
Mounting type	Screw flange
Tightening torque	0.3 Nm

Conductor connection

Connection method	Front screw connection
Conductor/PCB connection direction	0 °
Conductor cross-section rigid	0.14 mm ² ... 1.5 mm ²
Conductor cross-section flexible	0.14 mm ² ... 1.5 mm ²

FRONT-MC 1,5/18-STF-3,81 - PCB connector



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Conductor cross-section AWG	28 ... 16
Conductor cross-section flexible, with ferrule without plastic sleeve	0.25 mm ² ... 1.5 mm ²
Conductor cross-section, flexible, with ferrule, with plastic sleeve	0.25 mm ² ... 0.5 mm ²
2 conductors with same cross section, solid	0.14 mm ² ... 0.5 mm ²
2 conductors with same cross section, flexible	0.14 mm ² ... 0.75 mm ²
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.25 mm ² ... 0.34 mm ²
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm ² ... 0.5 mm ²
Cylindrical gauge a x b / diameter	2.4 mm x 1.5 mm / 1.6 mm
Stripping length	9 mm
Drive form screw head	Slotted (L)
Tightening torque	0.22 Nm ... 0.25 Nm

Specifications for ferrules without insulating collar

ferrules without insulating collar, according to DIN 46228-1	Cross section: 0.25 mm ² ; Length: 7 mm ... 9 mm
	Cross section: 0.34 mm ² ; Length: 7 mm ... 9 mm
	Cross section: 0.5 mm ² ; Length: 8 mm ... 9 mm
	Cross section: 0.75 mm ² ; Length: 8 mm ... 9 mm
	Cross section: 1 mm ² ; Length: 8 mm ... 9 mm
	Cross section: 1.5 mm ² ; Length: 9 mm

Specifications for ferrules with insulating collar

ferrules with insulating collar, according to DIN 46228-4	Cross section: 0.25 mm ² ; Length: 8 mm ... 9 mm
	Cross section: 0.34 mm ² ; Length: 8 mm ... 9 mm
	Cross section: 0.5 mm ² ; Length: 8 mm ... 9 mm

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (4 - 8 µm Sn)
Metal surface contact area (top layer)	Tin (4 - 8 µm Sn)

Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775

FRONT-MC 1,5/18-STF-3,81 - PCB connector



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Temperature for the ball pressure test according to EN 60695-10-2

125 °C

Dimensions

Dimensional drawing



Pitch

3.81 mm

Width [w]

78.97 mm

Height [h]

12.3 mm

Length [l]

21.7 mm

Mounting

Flange

Tightening torque

0.3 Nm

Mechanical tests

Test for conductor damage and slackening

Specification

IEC 60999-1:1999-11

Result

Test passed

Pull-out test

Specification

IEC 60999-1:1999-11

Conductor cross-section/conductor type/tractive force setpoint/actual value

0.14 mm² / solid / > 10 N

0.14 mm² / flexible / > 10 N

1.5 mm² / solid / > 40 N

1.5 mm² / flexible / > 40 N

Insertion and withdrawal forces

Specification

IEC 60512-13-2:2006-02

Result

Test passed

No. of cycles

25

Insertion strength per pos. approx.

7 N

Withdraw strength per pos. approx.

5 N

Torque test

Specification

IEC 60999-1:1999-11

Resistance of inscriptions

Specification

IEC 60068-2-70:1995-12

Result

Test passed

Polarization and coding

FRONT-MC 1,5/18-STF-3,81 - PCB connector



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Specification	IEC 60512-13-5:2006-02
Result	Test passed

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

Environmental and real-life conditions

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV
Contact resistance R_1	1.6 mΩ
Contact resistance R_2	1.7 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	1.39 kV

Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %

FRONT-MC 1,5/18-STF-3,81 - PCB connector



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Ambient temperature (assembly)	-5 °C ... 100 °C
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Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	20

Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.5 mm
Rated insulation voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	1.6 mm

Packaging specifications

Type of packaging	packed in cardboard
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FRONT-MC 1,5/18-STF-3,81 - PCB connector

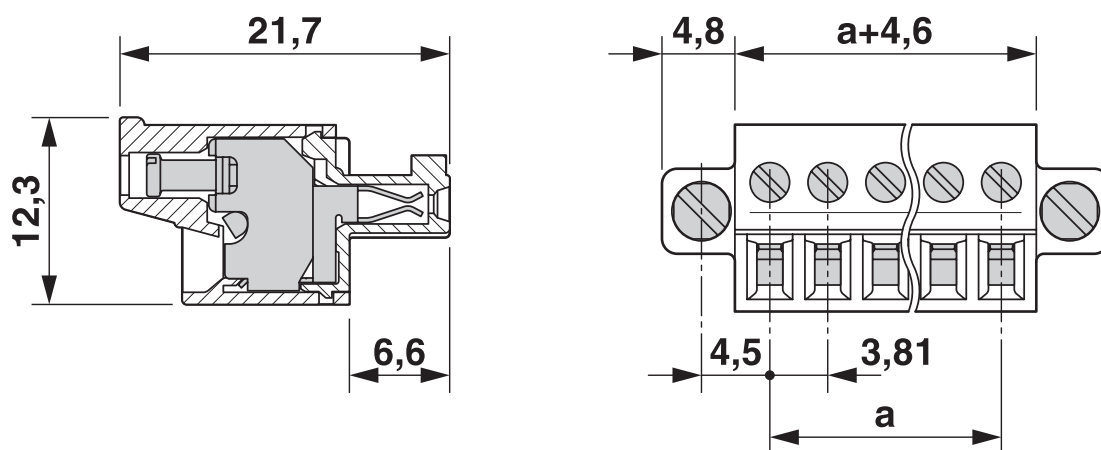


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Drawings

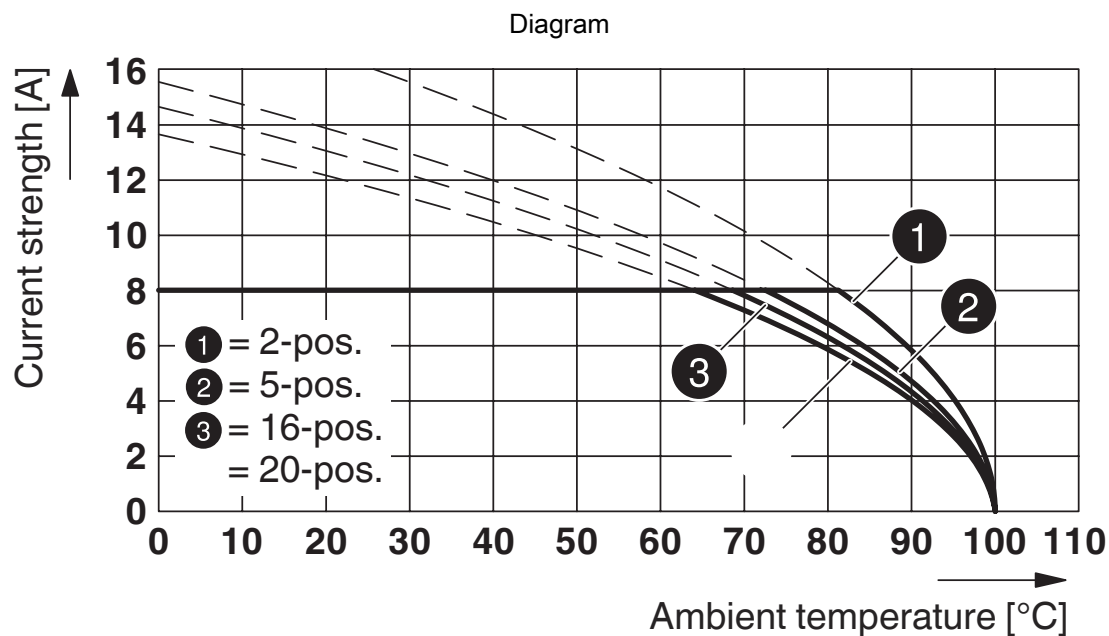
Dimensional drawing



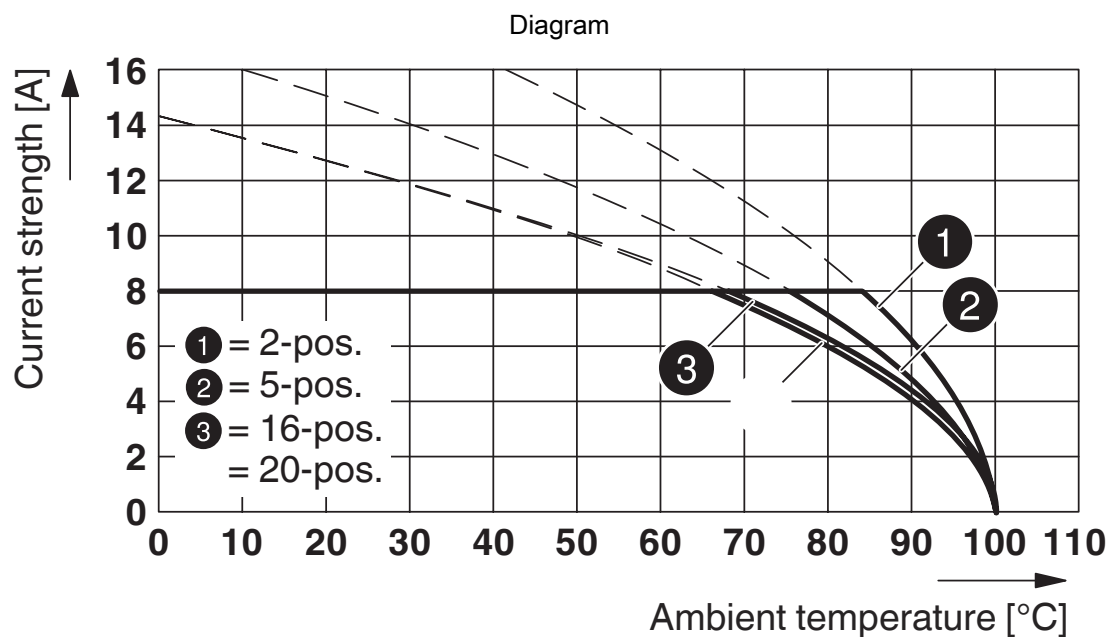
Diagram



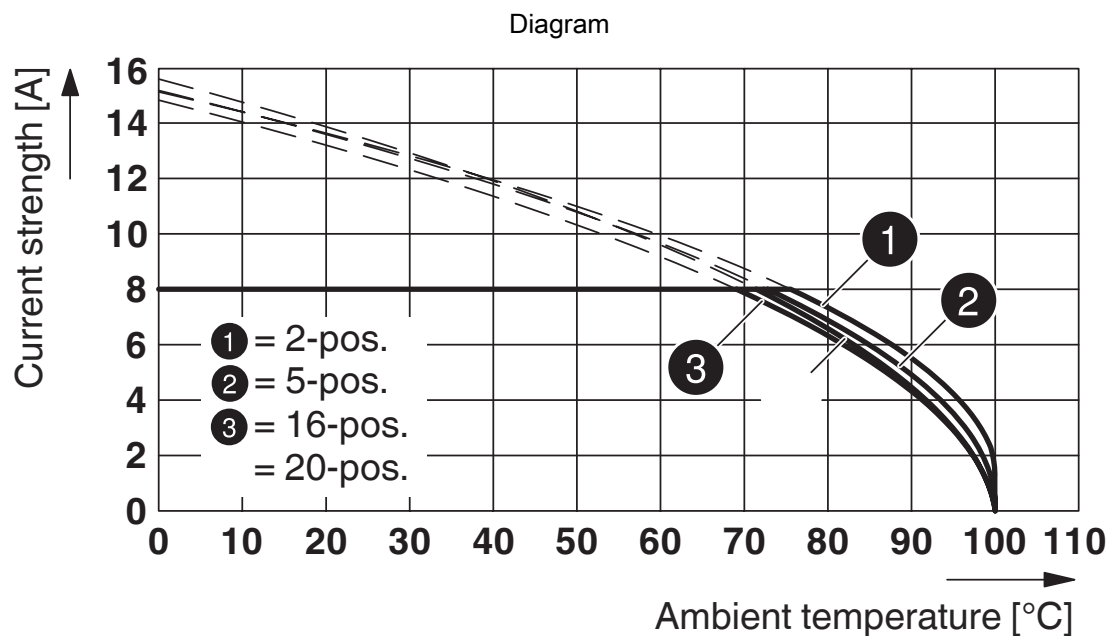
Type: FRONT-MC 1,5/...-STF-3,81 with MCV 1,5/...-GF-3,81



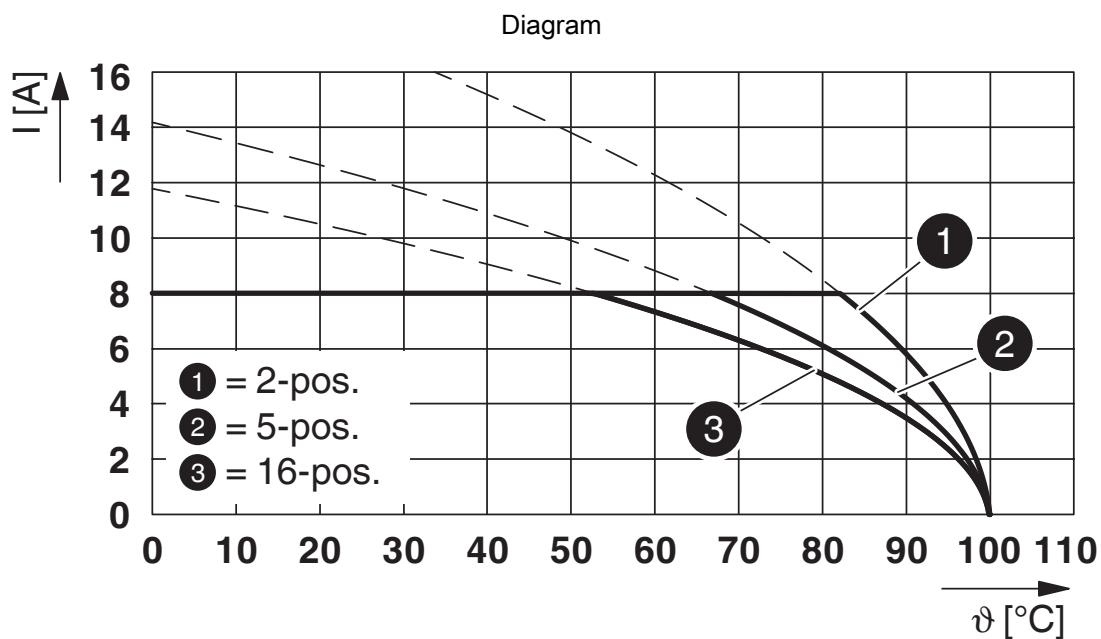
Type: FRONT-MC 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81



Type: FRONT-MC 1,5/...-STF-3,81 with MC 1,5/...-GF-3,81 P...THR



Type: FRONT-MC 1,5/...-STF-3,81 with MCV 1,5/...-GF-3,81 P... THR



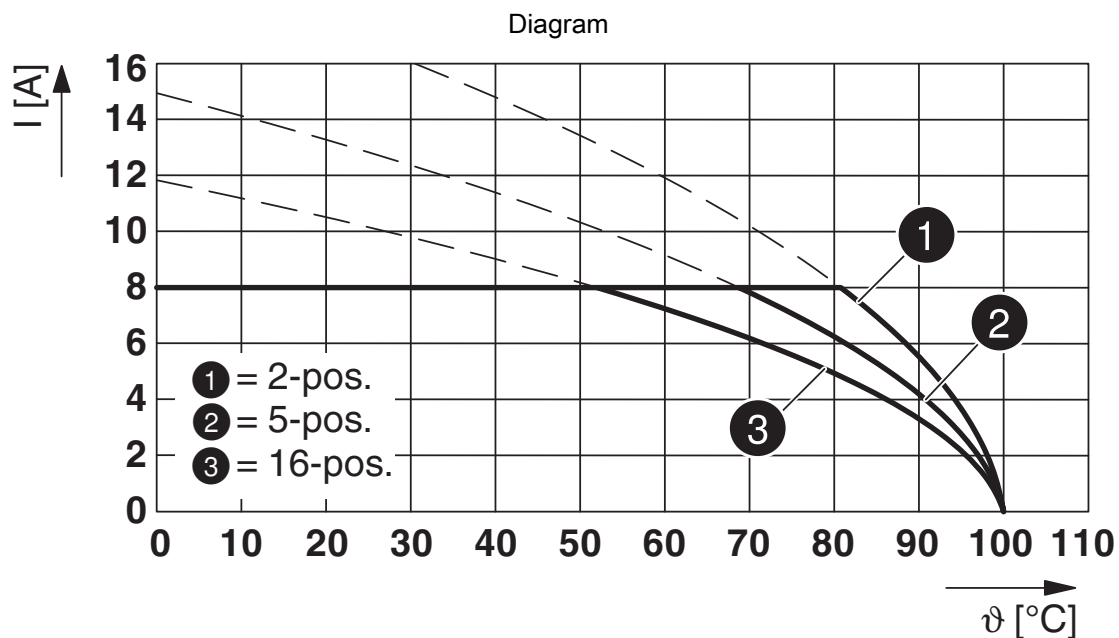
Type: FRONT-MC 1,5/...-ST-3,81 with MCD 1,5/...-GF-3,81

FRONT-MC 1,5/18-STF-3,81 - PCB connector

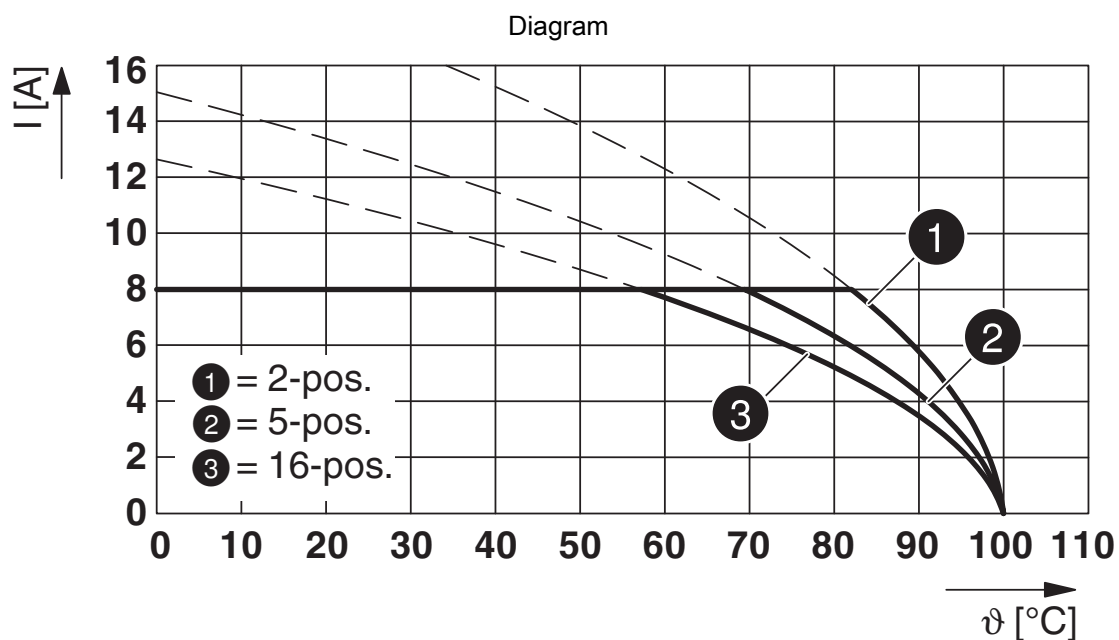


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Type: FRONT-MC 1,5/...-STF-3,81 with MCD 1,5/...-G1F-3,81



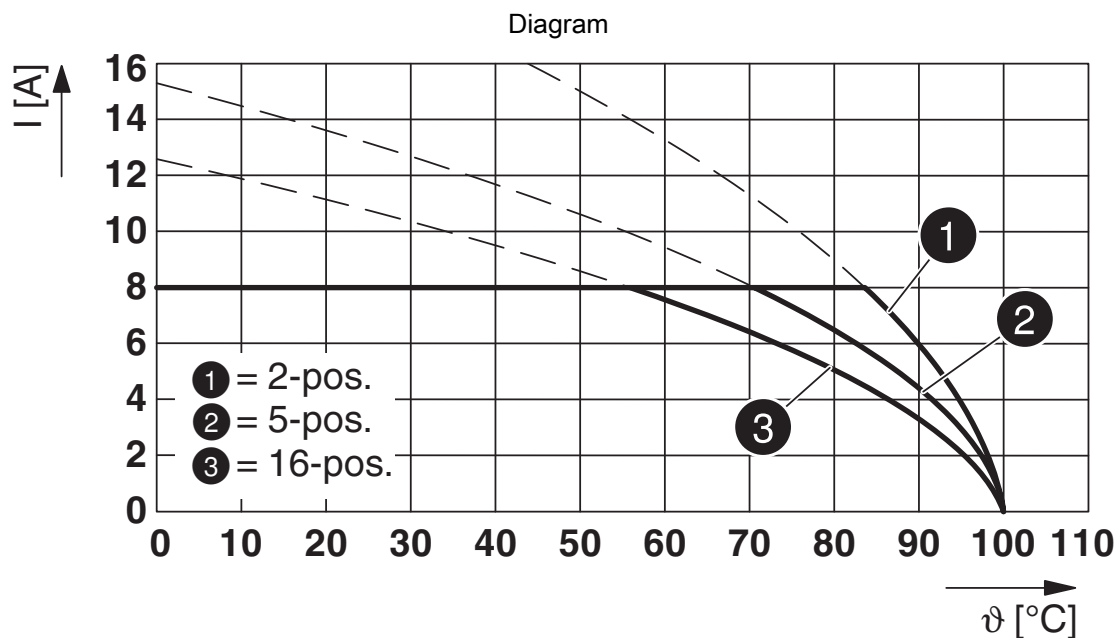
Type: FRONT-MC 1,5/...-STF-3,81 with MCDV 1,5/...-GF-3,81

FRONT-MC 1,5/18-STF-3,81 - PCB connector

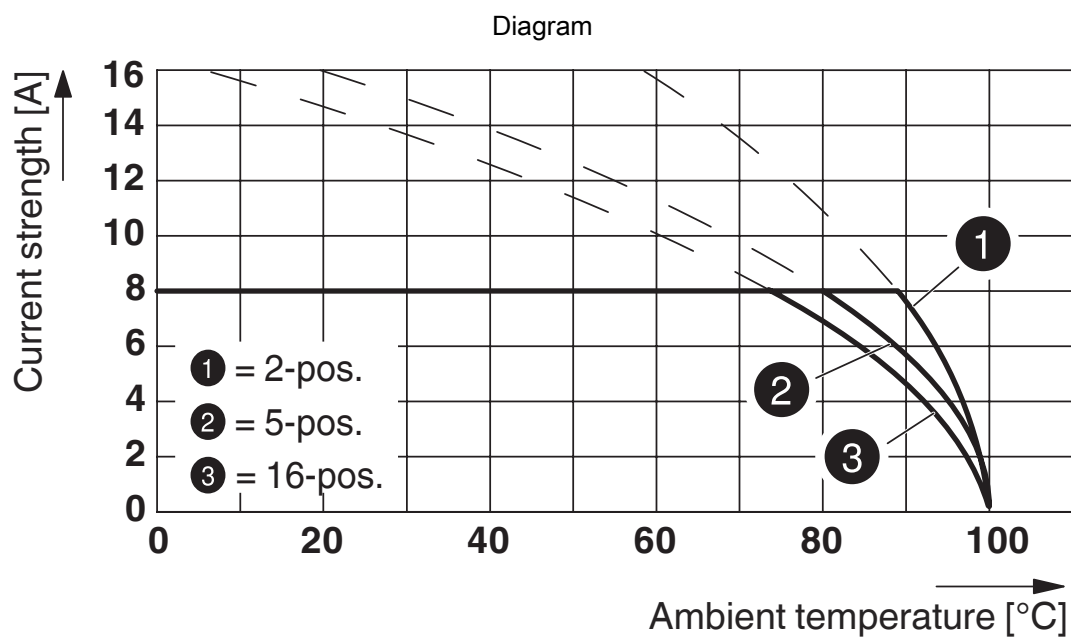


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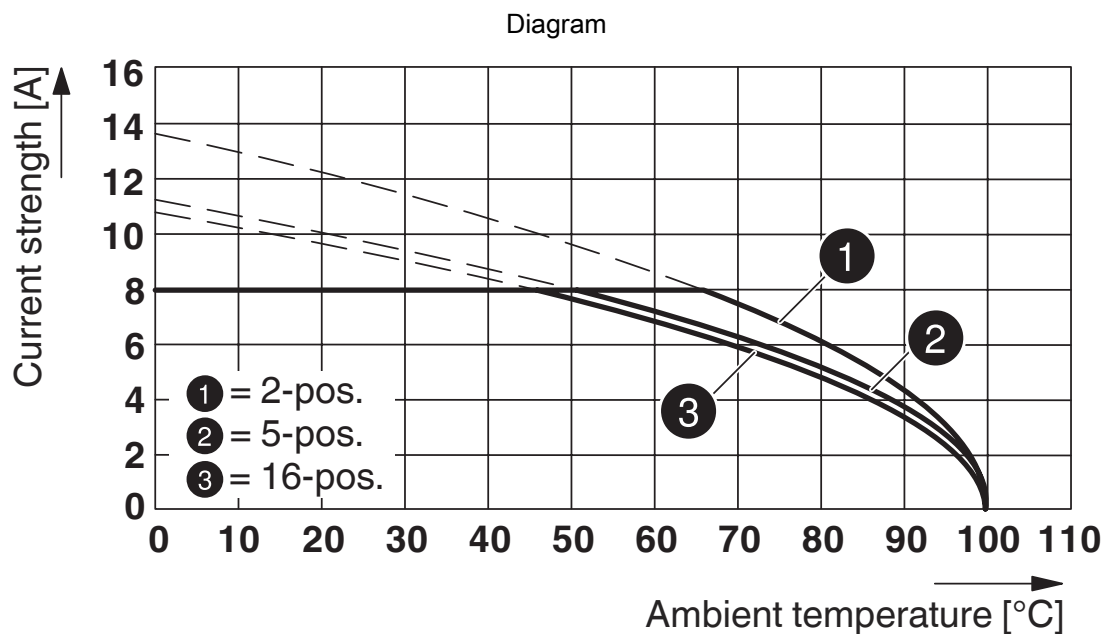
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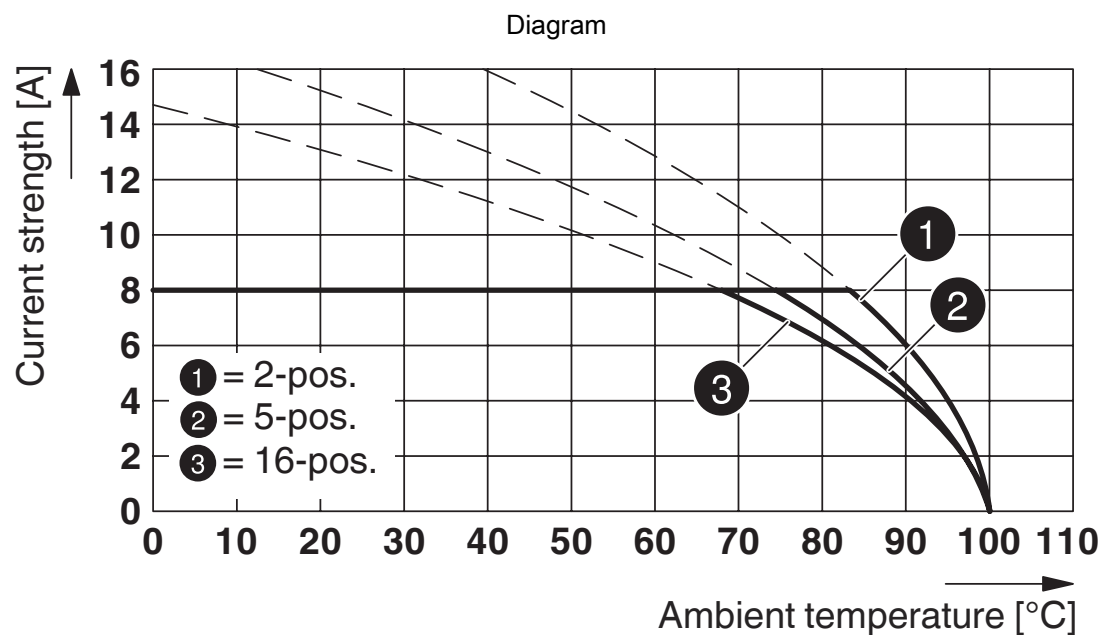
Type: FRONT-MC 1,5/...-STF-3,81 with MCDV 1,5/...-G1F-3,81



Type: FRONT-MC 1,5/...-STF-3,81 with SMC 1,5/...-GF-3,81



Type: FFRONT-MC 1,5/...-STF-3,81 with DFK-MC 1,5/...-GF-3,81



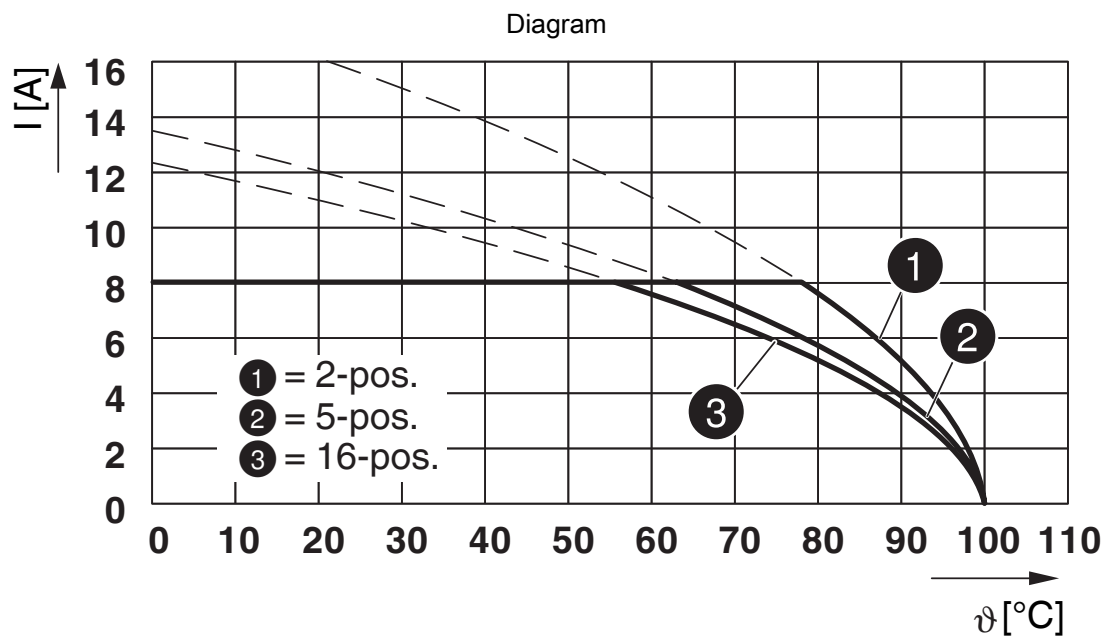
Type: FRONT-MC 1,5/...-STF-3,81 with IMC 1,5/...-STGF-3,81

FRONT-MC 1,5/18-STF-3,81 - PCB connector



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Type: FRONT-MC 1,5/...-STF-3,81 with MCVU 1,5/...-GFD-3,81

FRONT-MC 1,5/18-STF-3,81 - PCB connector



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Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1851012>

 CSA Approval ID: 2406780				
	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
B				
	300 V	8 A	28 - 16	-
D				
	300 V	8 A	28 - 16	-

 cULus Recognized Approval ID: E60425-20110128				
	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
B				
	300 V	8 A	30 - 16	-
D				
	300 V	8 A	30 - 16	-

 VDE Zeichengenehmigung Approval ID: 40011723				
	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
keine				
	160 V	8 A	-	0.2 - 1.5

FRONT-MC 1,5/18-STF-3,81 - PCB connector



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Classifications

ECLASS

ECLASS-13.0	27460202
ECLASS-15.0	27460202

ETIM

ETIM 9.0	EC002638
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UNSPSC

UNSPSC 21.0	39121400
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FRONT-MC 1,5/18-STF-3,81 - PCB connector



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Environmental product compliance

EU RoHS	
Fulfills EU RoHS substance requirements	Yes, No exemptions
China RoHS	
Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits
EU REACH SVHC	
REACH candidate substance (CAS No.)	No substance above 0.1 wt%

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