Operating Temperature Range

-25° to 70° C, relative humidity of 85% or less

Materials

- 1. Tip contact: C5191 phosphor bronze, 2 µm nickel plated
- 2. Ring contact: C5191 phosphor bronze, 2 µm nickel plated
- 3. Ring contact: C5191 phosphor bronze, 1 µ" gold plated
- 4. Sleeve contact: C5191 phosphor bronze, 2 µm nickel plated
- 5. Shell: C2700 brass, 2 µm nickel plated
- 6. Top head: C3604 brass, 2 µm nickel plated
- 7. Insulator: POM, black

Electrical Requirements

Dielectric strength: 1 min @ 500 Vac Insulation resistance: 100 M Ω @ 500 Vdc Contact resistance: 50 m Ω or less

Mechanical Requirements

Insertion force: 0.4-4 kgf Withdrawal force: 0.4-4 kgf

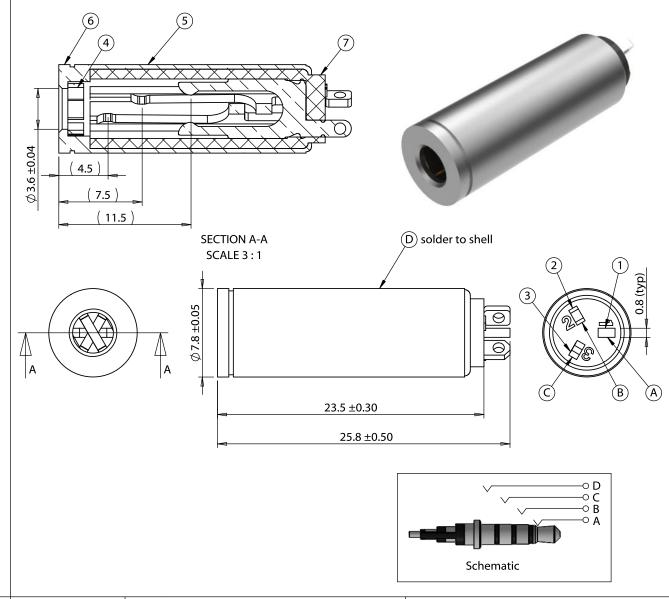
Life cycle: 5000 mating cycles while maintaining 0.3 kgf min. insertion force, 0.3 kgf min. withdrawal force and less than 60 mΩ contact resistance.

Environmental Requirements

Heat test: 70 °C, relative humidity 70-85% for 96 hours without deformation

Humidity test: 40 °C, relative humidity 90-100% for 96 hours without deformation

Salt spray test: 35 ± 2 °C, relative humidity 90-95%, 5% NaCl mist for 24 hrs. Wash parts after test. Maintain mechanical requirements and a contact resistance of less than $100 \text{ m}\Omega$.



Revision:	Date:	Description:	Prepared:	Notes:					
A	9/4/2009	Initial release	2016.08.15 15:40:27 -07'00'	RoHS compliant			ENS	SIL	ITY
A1	5/7/2012	Updated drawing	Verified: PS Digitally signed by PS Date: 2016.08.15 17:00:37	Function test: no open, no short circuit, no intermittent		tel 1.541.323.3228 800 877.670.7118 fax 1.541.323.4202 web tensility.com			
A2	3/1/2013	Corrected description	Dimensions are in	1					
			millimeters. Tolerances: X: ± 0.5 mm	Description: Connector, 4C audio jack, 3.5x7.8xL25.8 mm, brass, nickel plated, molding style		Size: Part number:			
						А 50-00041			
			X.X: ± 0.3 mm X.XX: ± 0.05 mm			Scale:	5:1		Sheet 1 of 1