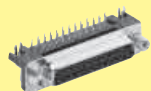
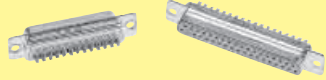


D-Sub – Standard subminiature D connectors

Page

Technical characteristics for solder connectors		02.02
Versions with straight solder pins		02.04
Mounting details for angled solder connectors		02.08
Original Versions		02.10
Mounting height 7.3 mm 9-37 way 8.7 mm 50 way		
Standard Versions		02.12
Mounting height 7.3 mm 9-37 way 8.7 mm 50 way		
Low-Profile Versions		02.18
Mounting height 3.6 mm 9-37 way 6.2 mm 50 way		
U.S. Footprint Versions		02.22
Mounting height 6.3 mm 9-37 way		
Mounting details		02.24
Technical characteristics for cable connectors		02.26
Versions with wrap posts		02.27
Versions with crimp terminal/crimp contacts		02.28
Versions with insulation displacement termination		02.34
Versions with solder buckets		02.36

Number of contacts 9, 15, 25, 37, 50
UL recognized

Working current

see current carrying capacity chart

Turned contacts 7.5 A max.

Stamped contacts 6.5 A max.

Test voltage $U_{r.m.s.}$ 1 kV

Clearance and creepage ≥ 1.0 mm

Contact resistance ≤ 10 m Ω
Insulation resistance $\geq 10^{10}$ Ω

Temperature range

-55 °C ... + 125 °C

The higher temperature limit includes the local ambient and heating effect of the contacts under load

Terminations

- a) Solder pins $\varnothing$ 0.6 mm for
P.C.B. holes $\varnothing$ 0.8/1 mm
b) Solder pins, angled 90°
 $\varnothing$ 0.6 mm for P.C.B. holes
 $\varnothing$ 1 mm

Materials

Mouldings and hoods Thermoplastic resin, glass-
fibre filled (PBTP),
UL 94-V0

Contacts Copper alloy

Contact surface

Contact zone selectively gold-plated
according to performance
level¹⁾

Metal shell Plated steel

Insertion and withdrawal force

Connector on P.C.B.

Solder, straight with clips

– insertion max. per connector: 60 N

– withdrawal min. per connector: 10 N

Mating force

9 way ≤ 30 N

15 way ≤ 50 N

25 way ≤ 83 N

37 way ≤ 123 N

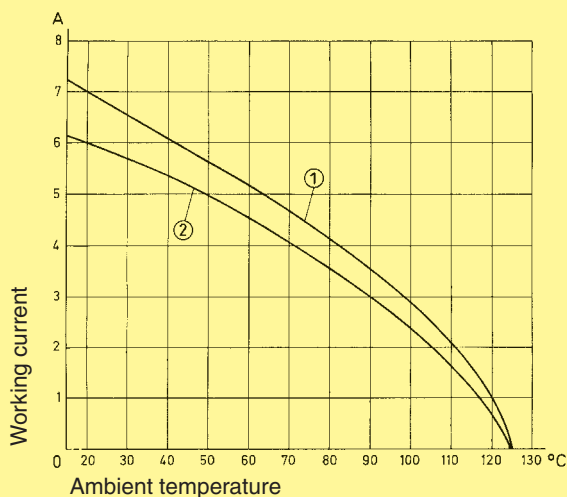
50 way ≤ 167 N

Current carrying capacity

The current carrying capacity is limited by maximum temperature of materials for inserts and contacts including terminals.

The current capacity-curve is valid for continuous, not interrupted current-loaded contacts of connectors when simultaneous power on all contacts is given, without exceeding the maximum temperature.

Control and test procedures according to DIN IEC 60 512.

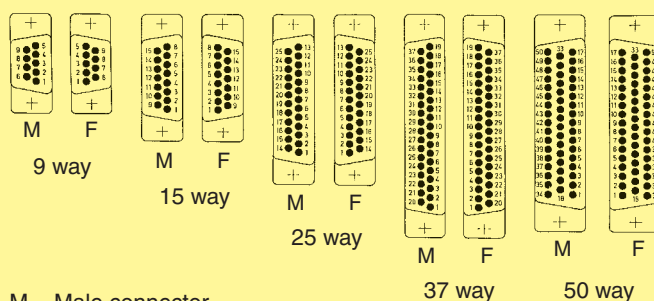


Example: 25 way connector

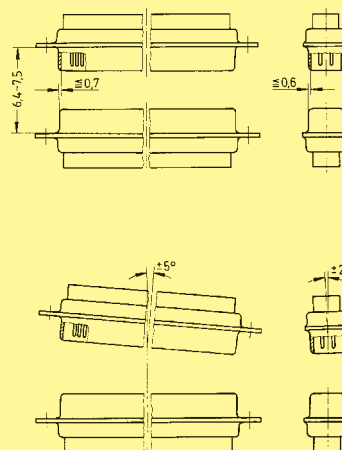
① Turned contacts

② Stamped contacts

Contact arrangement View from termination side



Mating conditions as per DIN 41 652



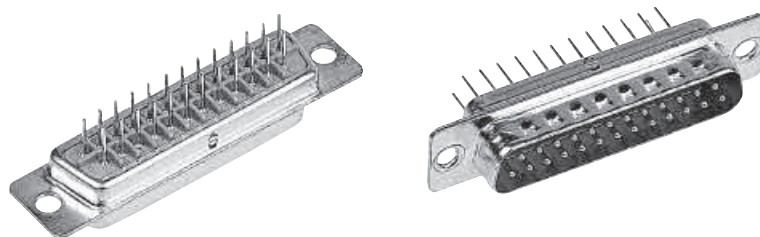
¹⁾ Performance level 3, 50 mating cycles, no gas test

Performance level 2 as per CECC 75 301-802, 250 mating cycles, 4 days 4 mixed gas test – IEC 60 512

Performance level 1 as per CECC 75 301-802, 500 mating cycles, 10 days 4 mixed gas test – IEC 60 512

Number of contacts

9–50

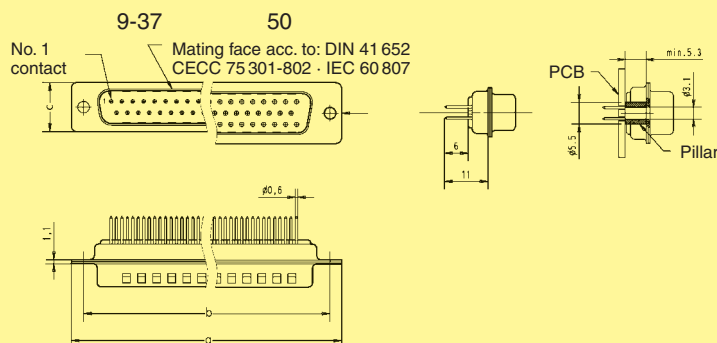


Turned solder pins, straight

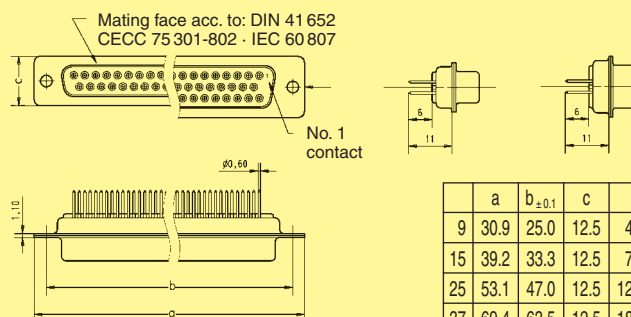
D-Sub - S

Identification	No. of contacts	Part No.
Performance levels Explanations see page 02.02 Other performance levels on request		Performance level 3
Male connector metal shell with dimples	9 15 25 37 50	09 67 009 5654 09 67 015 5654 09 67 025 5654 09 67 037 5654 09 67 050 5654 ¹⁾
Female connector metal shell	9 15 25 37 50	09 67 009 5655 09 67 015 5655 09 67 025 5655 09 67 037 5655 09 67 050 5655 ¹⁾

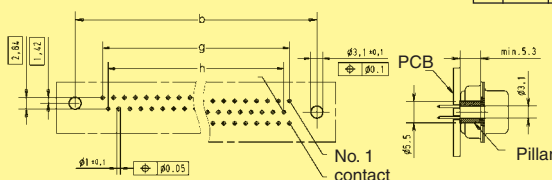
Male connector



Female connector



Board drillings



	a	b _{±0.1}	c	g	h
9	30.9	25.0	12.5	4 x [2.74] = [10.96]	3 x [2.74] = [8.22]
15	39.2	33.3	12.5	7 x [2.74] = [19.18]	6 x [2.74] = [16.44]
25	53.1	47.0	12.5	12 x [2.76] = [33.12]	11 x [2.76] = [30.36]
37	69.4	63.5	12.5	18 x [2.76] = [49.68]	17 x [2.76] = [46.92]
50	67.0	61.1	15.4	16 x [2.76] = [44.16]	15 x [2.76] = [41.40]

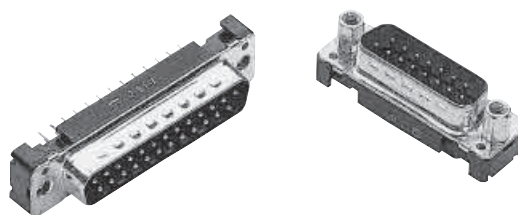
Dimensions in mm

¹⁾ Not normally kept in stock

Mating conditions see page 02.02

Number of contacts

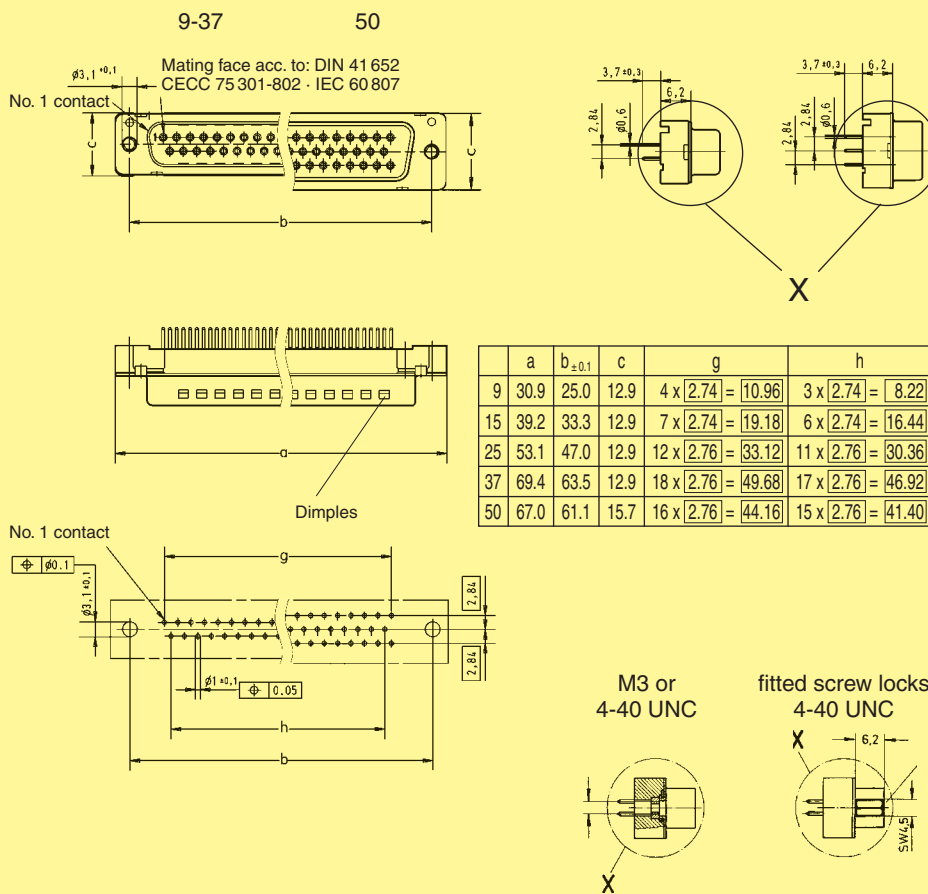
9–50



Turned solder pins, straight without grounding-pins

Identification	No. of contacts	Part No.	
Performance levels Explanations see page 02.02 Other performance levels on request		Performance level 3	Performance level 2
Male connector metal shell with dimples available on request	9 15 25 37 50	09 66 121 770 . 09 66 221 770 . 09 66 321 770 . 09 66 421 770 . 09 66 521 770 .	09 66 121 670 . 09 66 221 670 . 09 66 321 670 . 09 66 421 670 . 09 66 521 670 .
Please insert digit for flange thread or fitted female screw locks	M3 ▶ 1 4-40 UNC ▶ 2 fitted screw locks 4-40 UNC ▶ 3		

Male connector



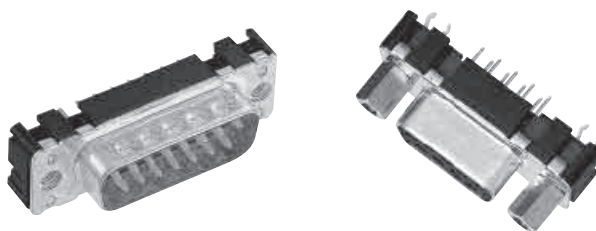
Board drillings

Dimensions in mm

Mating conditions see page 02.02

Number of contacts

9–37



Stamped solder pins, straight with/without grounding board locks

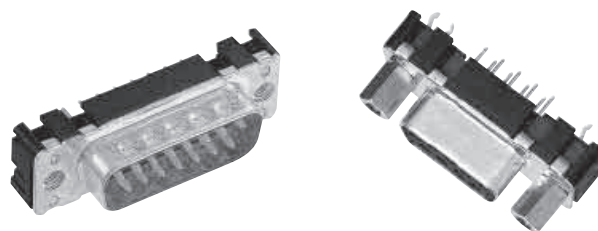
D-Sub - S

Identification	No. of contacts	Part No.	
Performance levels Explanations see page 02.02 Other performance levels on request		Performance level 3	Performance level 2
Male connector metal shell with dimples			
Without grounding board locks	9	09 65 121 770 .	09 65 121 670 .
	15	09 65 221 770 .	09 65 221 670 .
	25	09 65 321 770 .	09 65 321 670 .
	37	09 65 421 770 .	09 65 421 670 .
With grounding board locks	9	09 65 161 771 .	09 65 161 671 .
	15	09 65 261 771 .	09 65 261 671 .
	25	09 65 361 771 .	09 65 361 671 .
	37	09 65 461 771 .	09 65 461 671 .
Female connector metal shell			
Without grounding board locks	9	09 66 111 750 .	09 66 111 650 .
	15	09 66 211 750 .	09 66 211 650 .
	25	09 66 311 750 .	09 66 311 650 .
	37	09 66 411 750 .	09 66 411 650 .
	50	09 66 511 750 .	09 66 511 650 .
With grounding board locks	9	09 66 151 751 .	09 66 151 651 .
	15	09 66 251 751 .	09 66 251 651 .
	25	09 66 351 751 .	09 66 351 651 .
	37	09 66 451 751 .	09 66 451 651 .
Please insert digit for flange thread or fitted female screw locks			
M3 ▶ 1			
4-40 UNC ▶ 2			
fitted screw locks 4-40 UNC ▶ 3 ¹⁾			

¹⁾ Fitted screw locks 4-40 UNC not normally kept in stock for performance level 3
 Connector dimensions see page 02.07. Mating conditions see page 02.02.

Number of contacts

9–37



Stamped solder pins, straight with/without grounding board locks

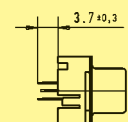
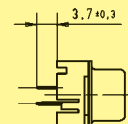
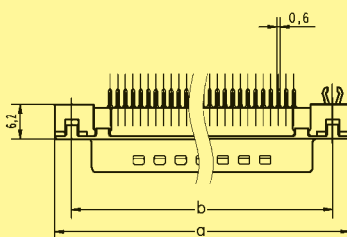
Identification

Drawing

Dimensions in mm

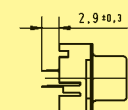
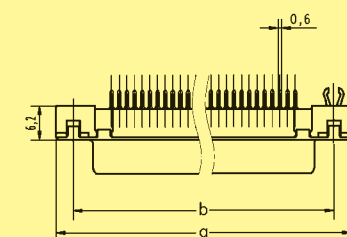
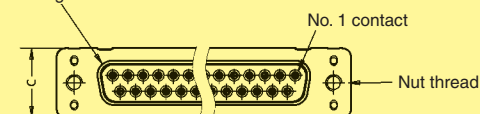
Male connector 9 – 37 contacts

Mating face acc. to: DIN 41 652 · CECC 75 301-802
IEC 60 807



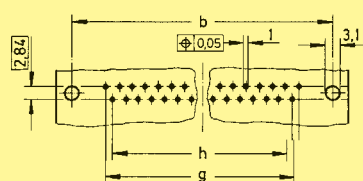
Female connector 9 – 37 contacts

Mating face acc. to: DIN 41 652 · CECC 75 301-802 · IEC 60 807

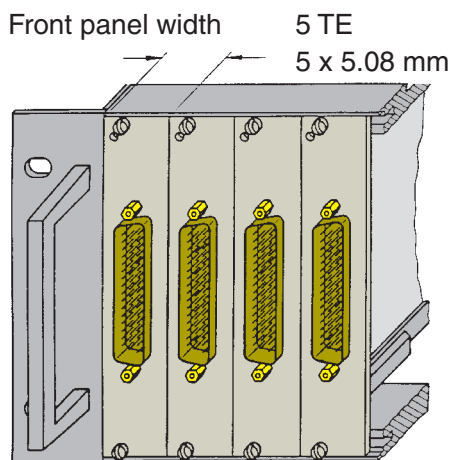
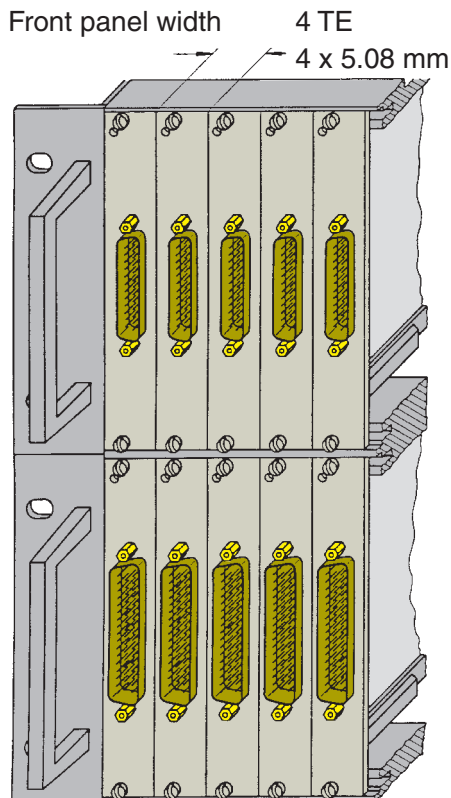
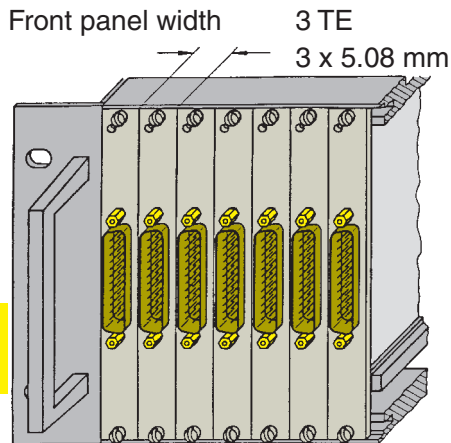


	a	b _{±0,1}	c	g	h
9	30.9	25.0	12.5	4 x <u>2.74</u> = <u>10.96</u>	3 x <u>2.74</u> = <u>8.22</u>
15	39.2	33.3	12.5	7 x <u>2.74</u> = <u>19.18</u>	6 x <u>2.74</u> = <u>16.44</u>
25	53.1	47.0	12.5	12 x <u>2.76</u> = <u>33.12</u>	11 x <u>2.76</u> = <u>30.36</u>
37	69.4	63.5	12.5	18 x <u>2.76</u> = <u>49.68</u>	17 x <u>2.76</u> = <u>46.92</u>

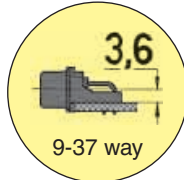
Board drillings 9 – 37 contacts



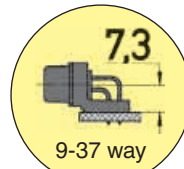
D-Sub - S



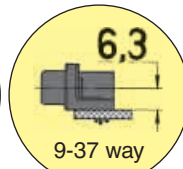
Low-Profile Versions
pages 02.18 – 02.21



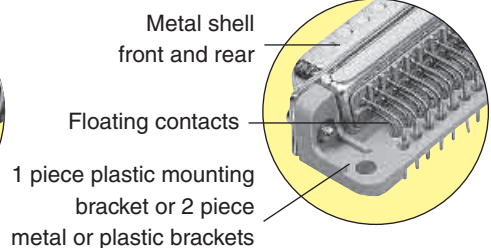
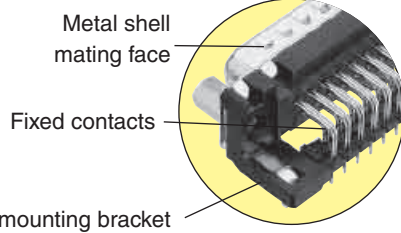
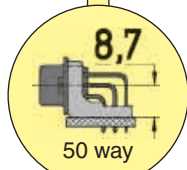
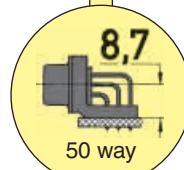
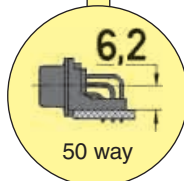
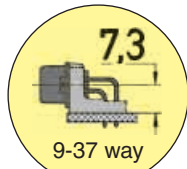
Standard Versions
pages 02.12 – 02.17



U.S. Footprint Versions
pages 02.22 – 02.23



Original Versions
pages 02.10 – 02.11



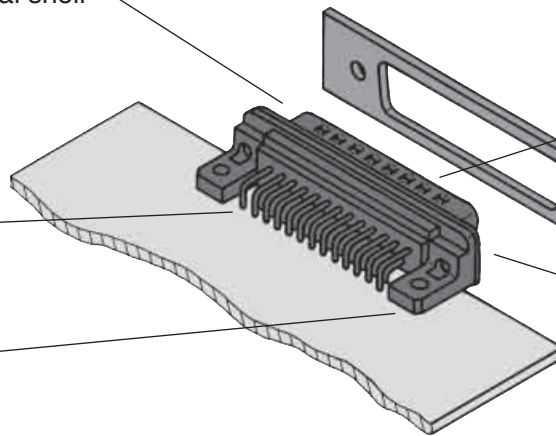
Advantages

All-round protective metal shell

- Polarisation
- Contact protection
- Plated shell
- Male connector with dimples

Plated terminations for increased solderability

Grounding contact riveted to metal shell



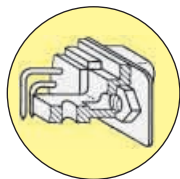
Contact surface finish to different performance levels

Panel

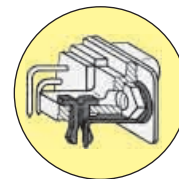
Different metal threads possible in flange area

- M3
- 4-40 UNC
- fitted female screw locks 4-40 UNC
- max. torque ≤ 0.8 Nm

Integrated plastic mounting bracket



Mounting bracket



Mounting bracket with snap-in-clips and grounding pin

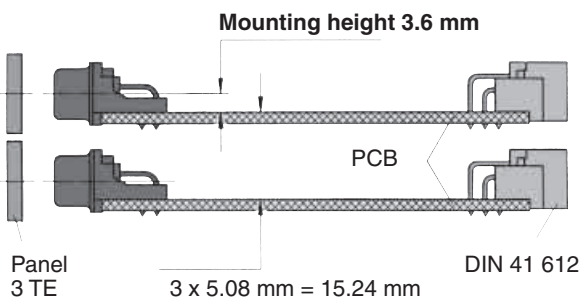
Mounting height

Low-Profile Versions

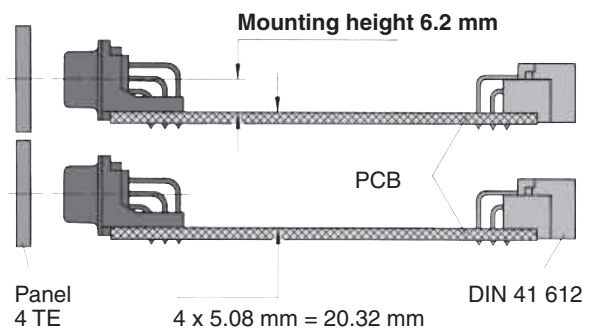
The reduced mounting height of these connectors allow them to be used on the same PCB as DIN 41 612

types with no loss of packaging density when card frames to DIN 41 494 are used.

9-37 way connectors with 3.6 mm mounting height can be fitted to front panels of 3 TE (15.24 mm) width.



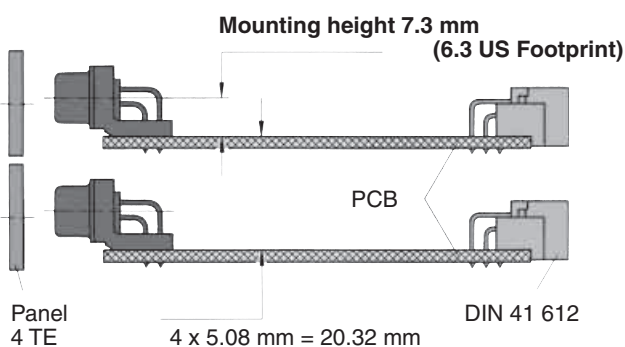
50 way connectors with 6.2 mm mounting height can be fitted to front panels of 4 TE (20.32 mm) width.



Standard Versions

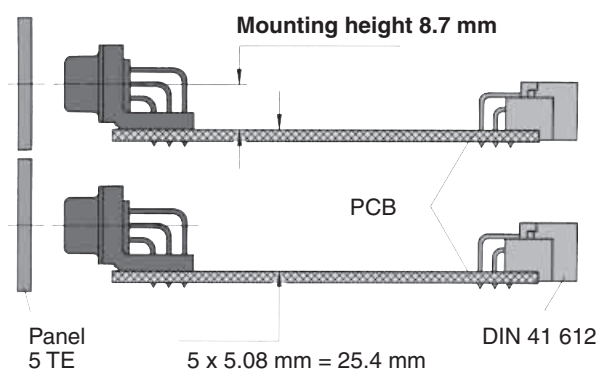
Original Versions

9-37 way connectors with 7.3 mm mounting height can be fitted to front panels of 4 TE (20.32 mm) width.



US Footprint

50 way connectors with 8.7 mm mounting height can be fitted to front panels of 5 TE (25.4 mm) width.





D-Sub - S

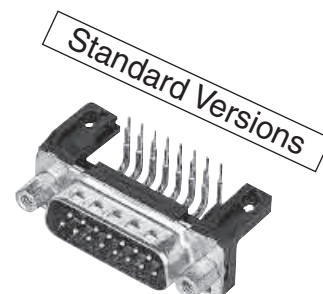
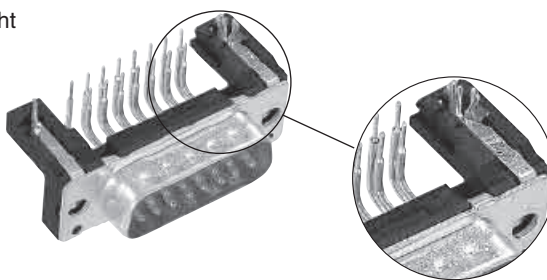
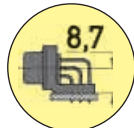
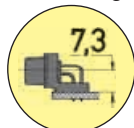
02
11

4) Not in conjunction with mounting bracket

Number of contacts

Mounting height

9–37
50



Standard Versions

Turned solder pins, angled with/without snap-in-clips and grounding board locks

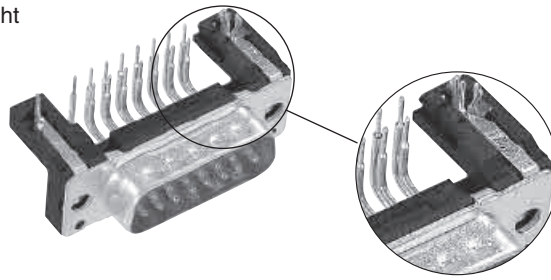
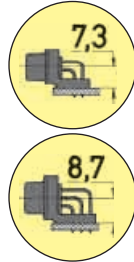
D-Sub - S

Identification	No. of contacts	Part No.	
Performance levels Explanations see page 02.02 Other performance levels on request		Performance level 3	Performance level 2
Male connector metal shell with dimples		2.84 mm pitch	2.84 mm pitch
With snap-in clips and grounding board locks	9	09 66 163 781 .	09 66 163 681 .
	15	09 66 263 781 .	09 66 263 681 .
	25	09 66 363 781 .	09 66 363 681 .
	37	09 66 463 781 .	09 66 463 681 .
	50	09 66 563 781 .	09 66 563 681 .
 available on request		2.54 mm pitch	2.54 mm pitch
	9	09 66 162 781 .	09 66 162 681 .
	15	09 66 262 781 .	09 66 262 681 .
	25	09 66 362 781 .	09 66 362 681 .
	37	09 66 462 781 .	09 66 462 681 .
	50	09 66 562 781 .	09 66 562 681 .
Without snap-in clips and grounding board locks		2.84 mm pitch	2.84 mm pitch
	9	09 66 123 780 .	09 66 123 680 .
	15	09 66 223 780 .	09 66 223 680 .
	25	09 66 323 780 .	09 66 323 680 .
	37	09 66 423 780 .	09 66 423 680 .
	50	09 66 523 780 .	09 66 523 680 .
 available on request		2.54 mm pitch	2.54 mm pitch
	9	09 66 122 780 .	09 66 122 680 .
	15	09 66 222 780 .	09 66 222 680 .
	25	09 66 322 780 .	09 66 322 680 .
	37	09 66 422 780 .	09 66 422 680 .
	50	09 66 522 780 .	09 66 522 680 .
Please insert digit for flange thread or fitted female screw locks			
M3 ▶	1		
4-40 UNC ▶	2		
fitted screw locks 4-40 UNC ▶	3		

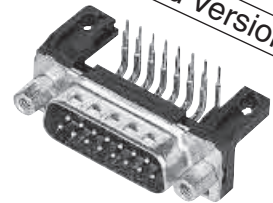
Number of contacts

9–37
50

Mounting height



Standard Versions



Turned solder pins, angled with/without snap-in-clips and grounding board locks

Identification

Drawing

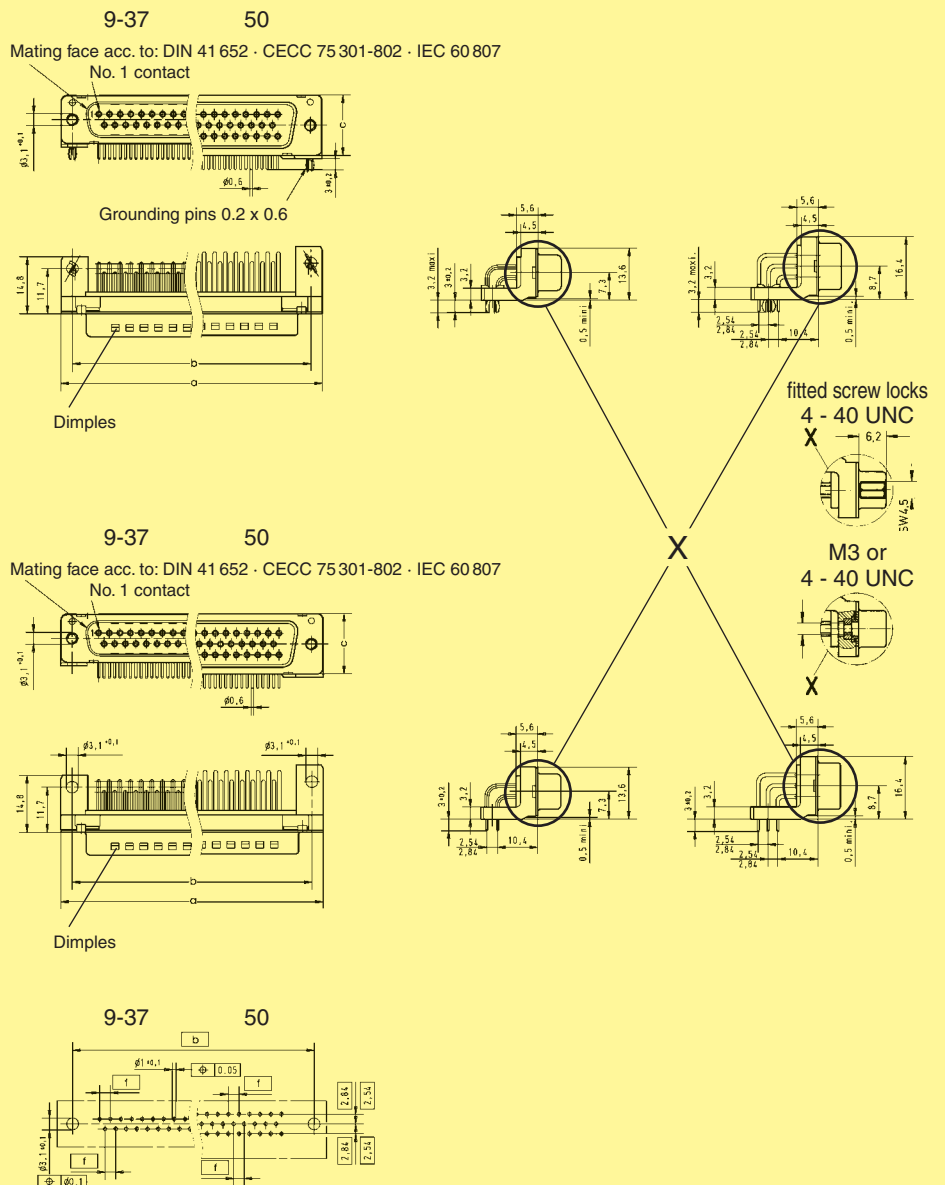
Dimensions in mm

Male connector

With snap-in clips
and grounding board locks

Without snap-in clips
and grounding board locks

Board drillings

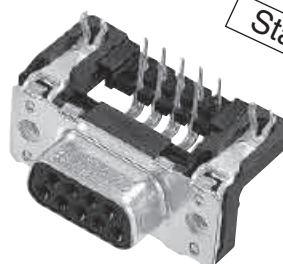
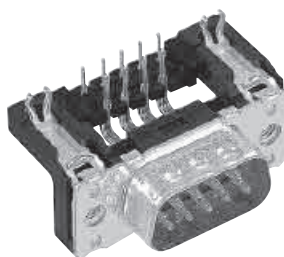
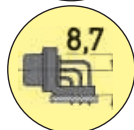
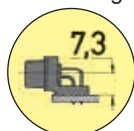


	a	b±0.1	c	f
9	30.90	25.00	12.90	2.74
15	39.20	33.30	12.90	2.74
25	53.10	47.00	12.90	2.76
37	69.40	63.50	12.90	2.76
50	67.00	61.10	15.70	2.76

Number of contacts

Mounting height

9–37
50



Standard Versions

Stamped solder pins, angled with grounding board locks

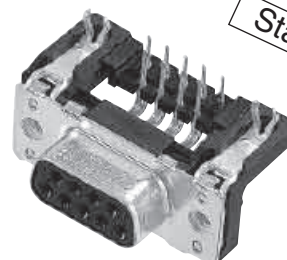
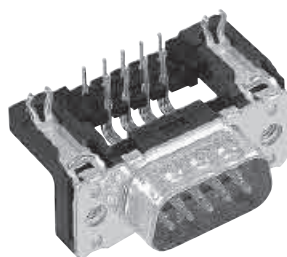
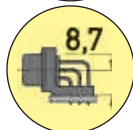
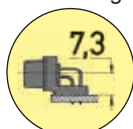
D-Sub - S

Identification	No. of contacts	Part No.	
Performance levels Explanations see page 02.02 Other performance levels on request		Performance level 3	Performance level 2
Male connector metal shell with dimples		2.84 mm pitch	2.84 mm pitch
	9	09 65 163 781 . 1)	09 65 163 681 . 1)
	15	09 65 263 781 . 1)	09 65 263 681 . 1)
	25	09 65 363 781 . 1)	09 65 363 681 . 1)
	37	09 65 463 781 . 1)	09 65 463 681 . 1)
		2.54 mm pitch	2.54 mm pitch
	9	09 65 162 781 .	09 65 162 681 .
	15	09 65 262 781 .	09 65 262 681 .
	25	09 65 362 781 .	09 65 362 681 .
	37	09 65 462 781 .	09 65 462 681 .
Female connector metal shell		2.84 mm pitch	2.84 mm pitch
	9	09 66 153 761 . 1)	09 66 153 661 . 1)
	15	09 66 253 761 . 1)	09 66 253 661 . 1)
	25	09 66 353 761 . 1)	09 66 353 661 . 1)
	37	09 66 453 761 . 1)	09 66 453 661 . 1)
	50	09 66 553 761 . 1)	09 66 553 661 . 1)
		2.54 mm pitch	2.54 mm pitch
	9	09 66 152 761 .	09 66 152 661 .
	15	09 66 252 761 .	09 66 252 661 .
	25	09 66 352 761 .	09 66 352 661 .
	37	09 66 452 761 .	09 66 452 661 .
	50	09 66 552 761 . 1)	09 66 552 661 . 1)
Please insert digit for flange thread or fitted female screw locks			
Ø 3.1 mm hole ▶ 0 ¹⁾			
M3 ▶ 1			
4-40 UNC ▶ 2			
fitted screw locks 4-40 UNC ▶ 3			

1) Not normally kept in stock

Number of contacts

Mounting height

9-37
50


Standard Versions

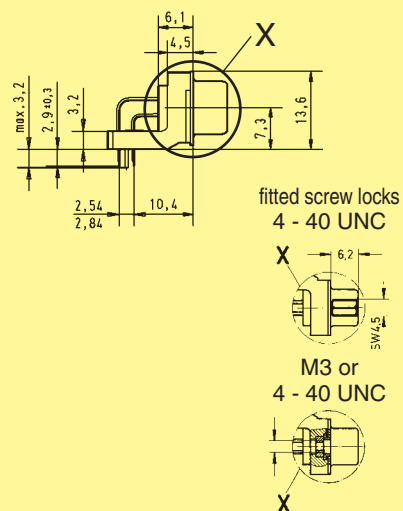
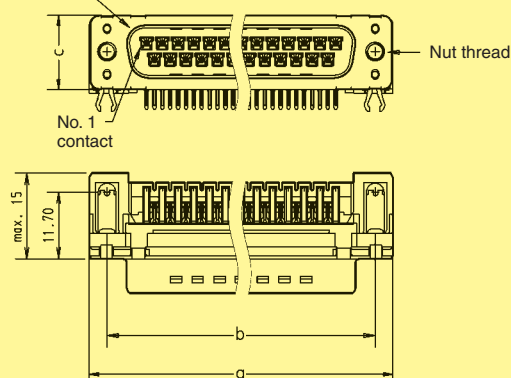
Stamped solder pins, angled with grounding board locks

Identification

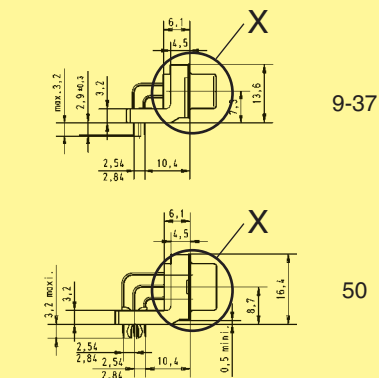
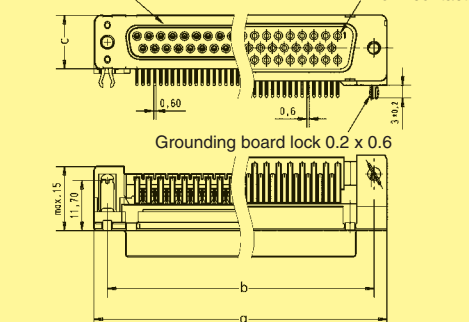
Drawing

Dimensions in mm

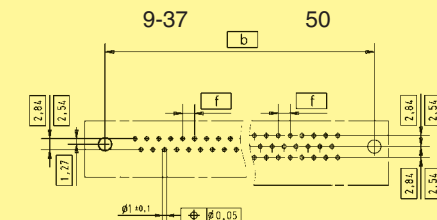
Male connector

Mating face acc. to: DIN 41 652 · CECC 75 301-802
IEC 60 807


Female connector

Mating face acc. to: DIN 41 652 · CECC 75 301-802
IEC 60 807


Board drillings

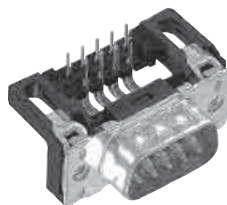
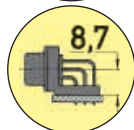
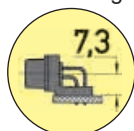


	a	b±0.1	c	f
9	30.90	25.00	12.50	2.74
15	39.20	33.30	12.50	2.74
25	53.10	47.00	12.50	2.76
37	69.40	63.50	12.50	2.76
50	67.00	61.10	15.40	2.76

Number of contacts

Mounting height

9–37
50



Standard Versions

Stamped solder pins, angled without grounding board locks

D-Sub - S

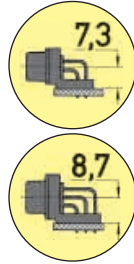
Identification	No. of contacts	Part No.	
Performance levels Explanations see page 02.02 Other performance levels on request		Performance level 3	Performance level 2
Male connector metal shell with dimples			
		2.84 mm pitch	2.84 mm pitch
	9	09 65 123 780 .	09 65 123 680 .
	15	09 65 223 780 .	09 65 223 680 .
	25	09 65 323 780 .	09 65 323 680 .
	37	09 65 423 780 .	09 65 423 680 .
		2.54 mm pitch	2.54 mm pitch
	9	09 65 122 780 .	09 65 122 680 .
	15	09 65 222 780 .	09 65 222 680 .
	25	09 65 322 780 .	09 65 322 680 .
	37	09 65 422 780 .	09 65 422 680 .
Female connector metal shell			
		2.84 mm pitch	2.84 mm pitch
	9	09 66 113 760 . ¹⁾	09 66 113 660 . ¹⁾
	15	09 66 213 760 . ¹⁾	09 66 213 660 . ¹⁾
	25	09 66 313 760 . ¹⁾	09 66 313 660 . ¹⁾
	37	09 66 413 760 . ¹⁾	09 66 413 660 . ¹⁾
	50	09 66 513 760 . ¹⁾	09 66 513 660 . ¹⁾
		2.54 mm pitch	2.54 mm pitch
	9	09 66 112 760 .	09 66 112 660 .
	15	09 66 212 760 .	09 66 212 660 .
	25	09 66 312 760 .	09 66 312 660 .
	37	09 66 412 760 .	09 66 412 660 .
	50	09 66 512 760 . ¹⁾	09 66 512 660 . ¹⁾
Please insert digit for flange thread or fitted female screw locks Ø 3.1 mm hole ▶ 0 ¹⁾ M3 ▶ 1 4-40 UNC ▶ 2 fitted screw locks 4-40 UNC ▶ 3			

¹⁾ Not normally kept in stock

Number of contacts

Mounting height

9–37
50



Standard Versions

Stamped solder pins, angled without grounding board locks

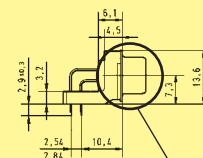
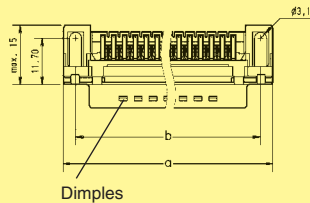
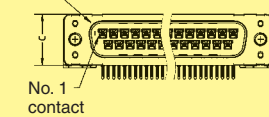
Identification

Drawing

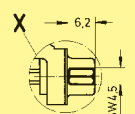
Dimensions in mm

Male connector

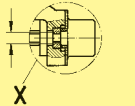
Mating face acc. to: DIN 41 652 · CECC 75 301-802 · IEC 60 807



fitted screw locks
4 - 40 UNC

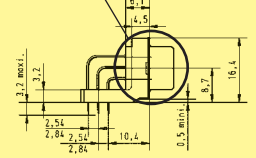
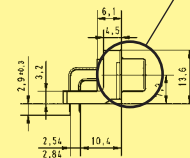
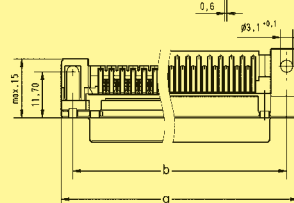
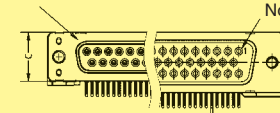


M3 or
4 - 40 UNC

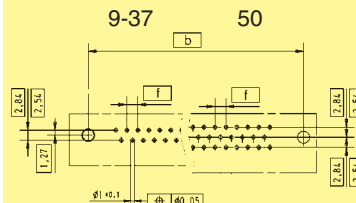


Female connector

9-37 50
Mating face acc. to: DIN 41 652 · CECC 75 301-802 · IEC 60 807



Board drillings

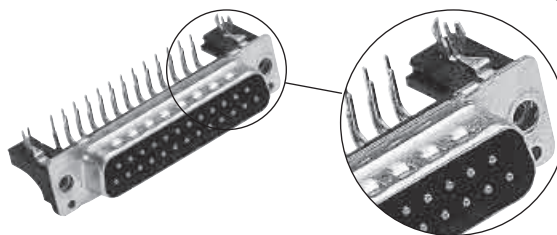
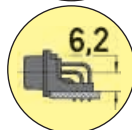
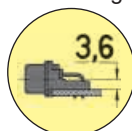


	a	b±0.1	c	f
9	30.90	25.00	12.50	2.74
15	39.20	33.30	12.50	2.74
25	53.10	47.00	12.50	2.76
37	69.40	63.50	12.50	2.76
50	67.00	61.10	15.40	2.76

Number of contacts

Mounting height

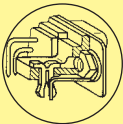
9–37
50



Low-Profile Versions

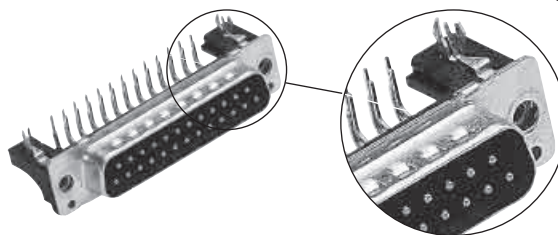
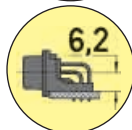
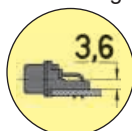
Turned solder pins, angled with snap-in-clips and grounding board locks

D-Sub - S

Identification	No. of contacts	Part No.	
Performance levels Explanations see page 02.02 Other performance levels on request		Performance level 3	Performance level 2
Male connector metal shell with dimples 		2.54 mm pitch	2.54 mm pitch
	9	09 66 162 781 .	09 66 162 681 .
	15	09 66 262 781 .	09 66 262 681 .
	25	09 66 362 781 .	09 66 362 681 .
	37	09 66 462 781 .	09 66 462 681 .
	50	09 66 562 781 .	09 66 562 681 .
Please insert digit for flange thread or fitted female screw locks M3 ▶ 5 4-40 UNC ▶ 6 fitted screw locks 4-40 UNC ▶ 7			

Number of contacts

Mounting height

9-37
50


Low-Profile Versions

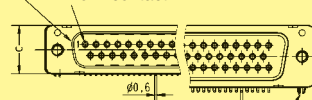
Turned solder pins, angled with snap-in-clips and grounding board locks

Identification

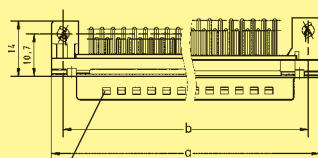
Drawing

Dimensions in mm

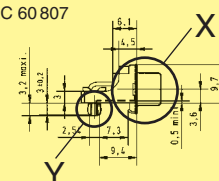
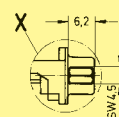
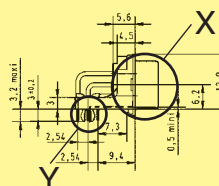
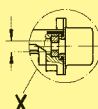
Male connector

9-37 50
Mating face acc. to: DIN 41 652 · CECC 75 301-802 · IEC 60 807
No. 1 contact


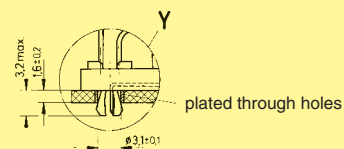
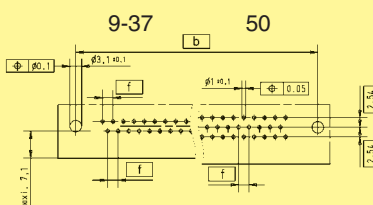
Grounding board lock 0.2 x 0.6



Dimples


fitted screw locks
4 - 40 UNC

M3 or
4 - 40 UNC


Board drillings

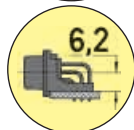
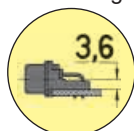


	a	b ± 0.1	c	f
9	30.90	25.00	12.50	2.74
15	39.20	33.30	12.50	2.74
25	53.10	47.00	12.50	2.76
37	69.40	63.50	12.50	2.76
50	67.00	61.10	15.70	2.76

Number of contacts

Mounting height

9–37
50



Low-Profile Versions

Stamped solder pins, angled with grounding board locks

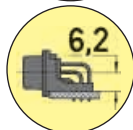
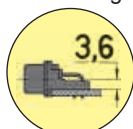
D-Sub - S

Identification	No. of contacts	Part No.	
Performance levels Explanations see page 02.02 Other contact surfaces on request		Performance level 3	Performance level 2
Male connector metal shell with dimples	9 15 25 37	09 65 162 781 . 09 65 262 781 . 09 65 362 781 . 09 65 462 781 .	09 65 162 681 . 09 65 262 681 . 09 65 362 681 . 09 65 462 681 .
Female connector metal shell	9 15 25 37 50	09 66 152 761 . 09 66 252 761 . 09 66 352 761 . 09 66 452 761 . 09 66 552 761 . ¹⁾	09 66 152 661 . 09 66 252 661 . 09 66 352 661 . 09 66 452 661 . 09 66 552 661 . ¹⁾
Please insert digit for flange thread or fitted female screw locks M3 ▶ 5 4-40 UNC ▶ 6 fitted screw locks 4-40 UNC ▶ 7			

¹⁾ Not normally kept in stock

Number of contacts

Mounting height

9-37
50


Low-Profile Versions

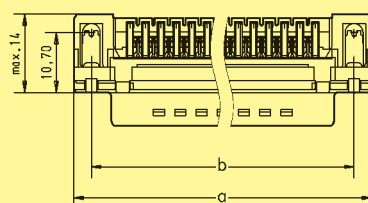
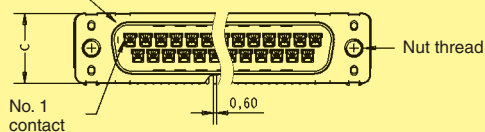
Stamped solder pins, angled with grounding board locks

Identification

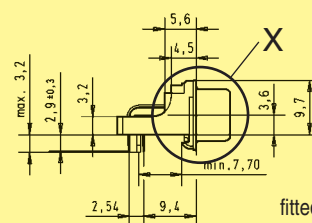
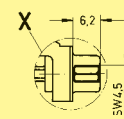
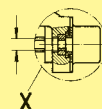
Drawing

Dimensions in mm

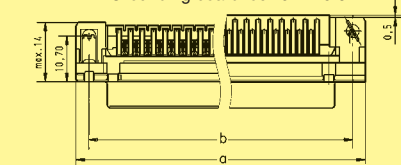
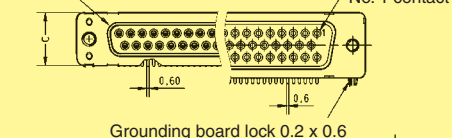
Male connector

Mating face acc. to: DIN 41 652 · CECC 75 301-802
IEC 60 807


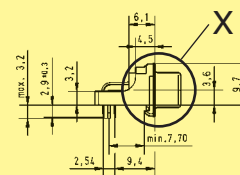
9-37 50


fitted screw locks
4 - 40 UNC

M3 or
4 - 40 UNC


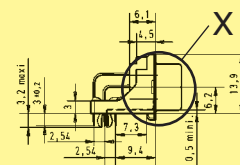
Female connector

Mating face acc. to: DIN 41 652 · CECC 75 301-802
IEC 60 807


9-37 50

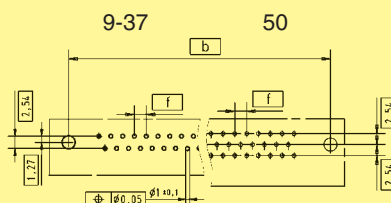


9-37



50

Board drillings

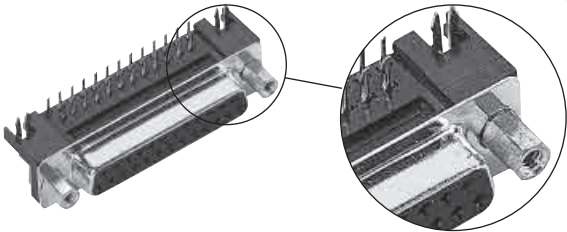
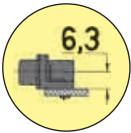


	a	b±0.1	c	f
9	30.90	25.00	12.50	2.74
15	39.20	33.30	12.50	2.74
25	53.10	47.00	12.50	2.76
37	69.40	63.50	12.50	2.76
50	67.00	61.10	15.40	2.76

Number of contacts

9–37

Mounting height



U.S. Footprint

Stamped solder pins, angled with snap-in-clips and grounding board locks

D-Sub - S

Identification	No. of contacts	Part No.	
Performance levels Explanations see page 02.02 Other performance levels on request		Performance level 3	S4 ¹⁾
Male connector metal shell with dimples			
		2.84 mm pitch	2.84 mm pitch
	9	09 68 163 781 .	09 68 163 581 .
	15	09 68 263 781 .	09 68 263 581 .
	25	09 68 363 781 .	09 68 363 581 .
	37	09 68 463 781 .	09 68 463 581 .
Female connector metal shell			
		2.84 mm pitch	2.84 mm pitch
	9	09 68 153 761 .	09 68 153 561 .
	15	09 68 253 761 .	09 68 253 561 .
	25	09 68 353 761 .	09 68 353 561 .
	37	09 68 453 761 .	09 68 453 561 .
Please insert digit for flange thread or fitted female screw locks			
M3 ▶ 1 ²⁾			
4-40 UNC ▶ 2			
fitted screw locks 4-40 UNC ▶ 3			

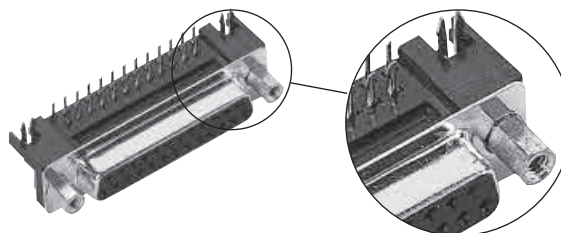
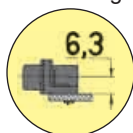
¹⁾ S4: ≥ 0.76 µm Au (30 µinch)

²⁾ Not normally kept in stock

Number of contacts

Mounting height

9–37



U.S. Footprint

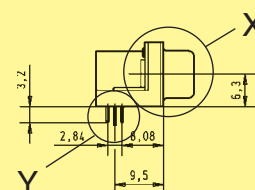
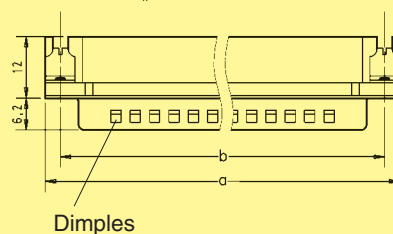
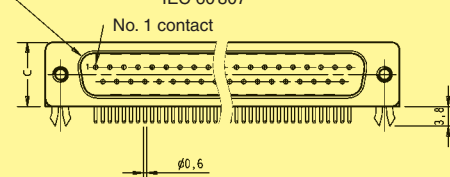
Stamped solder pins, angled with snap-in-clips and grounding board locks

Identification

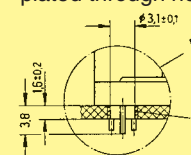
Drawing

Dimensions in mm

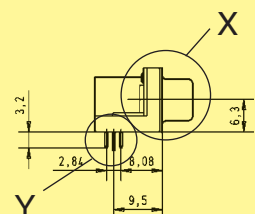
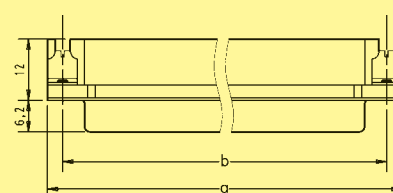
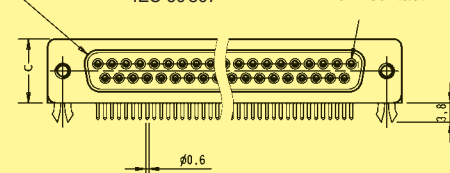
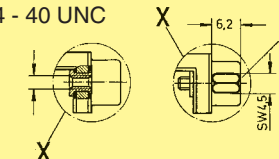
Male connector

Mating face acc. to: DIN 41 652 · CECC 75 301-802
IEC 60 807


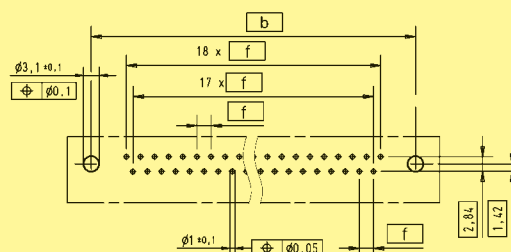
plated through holes



Female connector

Mating face acc. to: DIN 41 652 · CECC 75 301-802
IEC 60 807

M3 or
4 - 40 UNC


Board drillings



	a	b±0.1	c	f
9	30.90	25.00	12.55	2.77
15	39.20	33.30	12.55	2.77
25	53.10	47.00	12.55	2.77
37	69.40	63.50	12.55	2.77

Identification

Drawing

Dimensions in mm

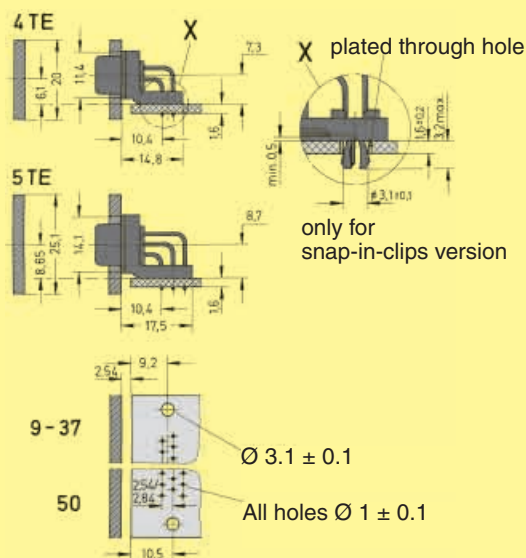
Standard Versions

Mounting height 7.3 mm

9-37 way
for front panel
4 units of width (TE)

Mounting height 8.7 mm

50 way
for front panel
5 units of width (TE)



for connectors see pages 02.12 – 02.17

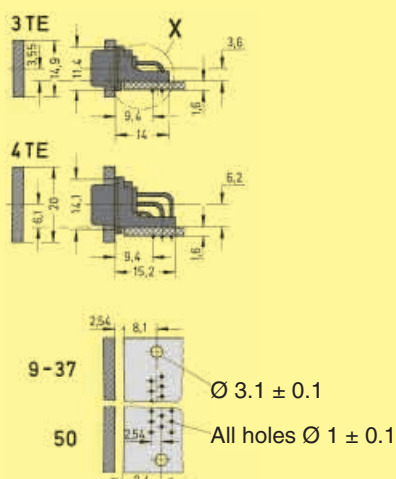
Low-Profile Versions

Mounting height 3.6 mm

9-37 way
for front panel
3 units of width (TE)

Mounting height 6.2 mm

50 way
for front panel
4 units of width (TE)



When used in a wave soldering process the mating face of the connector must be protected with adhesive tape.

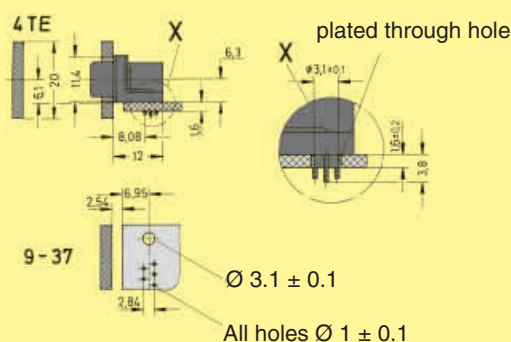


for connectors see pages 02.18 – 02.21

U.S. Footprint Versions

Mounting height 6.3 mm

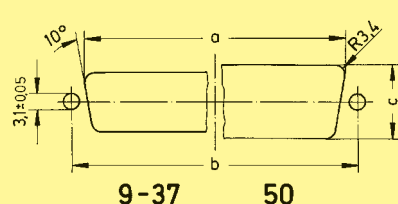
9-37 way
for front panel
4 units of width (TE)



for connectors see pages 02.22 – 02.23

Panel cut out
for front/rear mount

Values are taken from the
CECC 75301-802

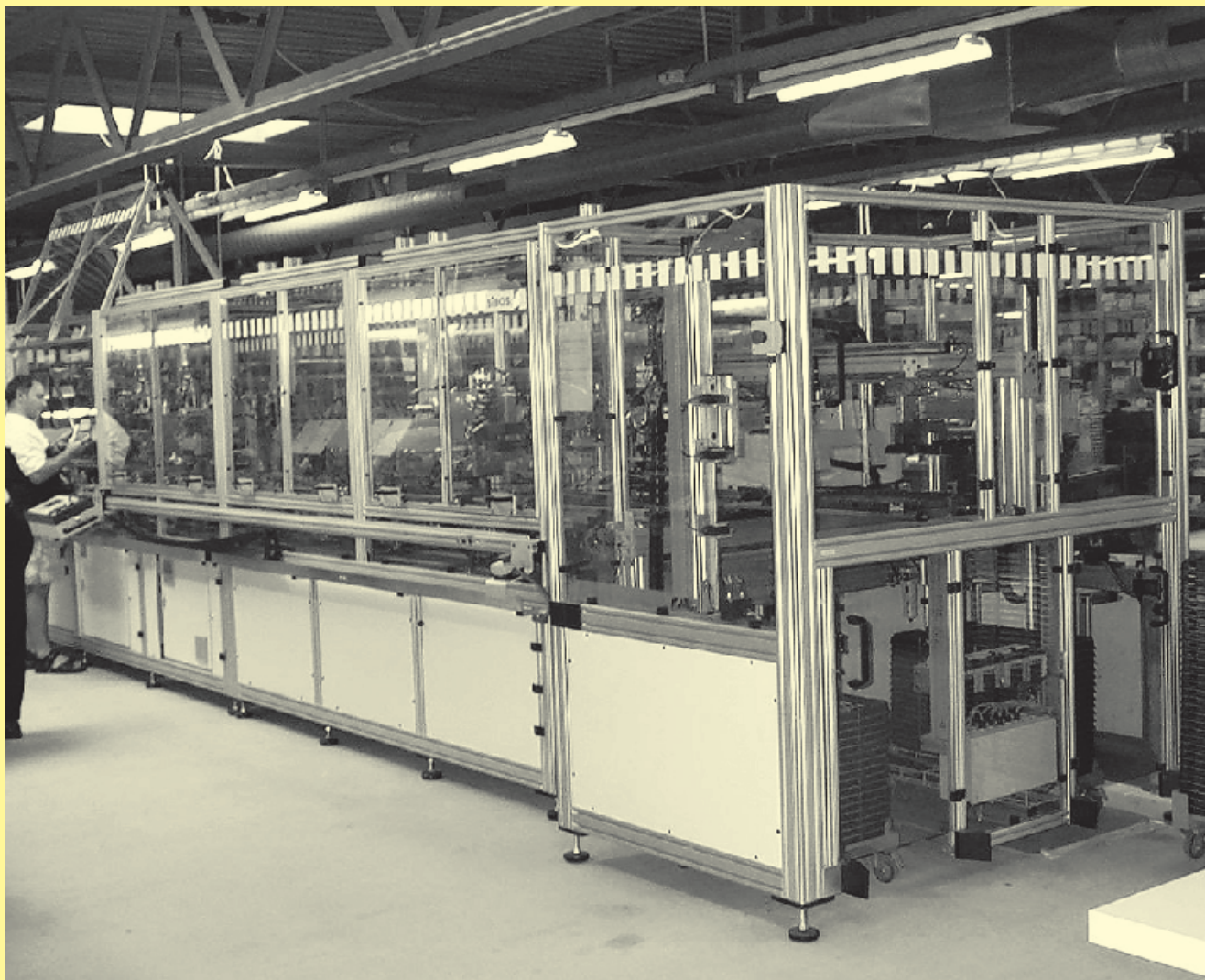


Front mount

	a±0.2	b±0.13	c±0.2
9	22.2	25.0	12.3
15	30.5	33.3	12.3
25	44.3	47.0	12.3
37	60.7	63.5	12.3
50	58.3	61.1	15.1

Rear mount

	a±0.2	b±0.13	c±0.2
9	20.5	25.0	11.4
15	28.8	33.3	11.4
25	42.5	47.0	11.4
37	59.1	63.5	11.4
50	56.3	61.1	14.1



Fully automated assembly line, split into two sublines for a high production flexibility.



SEK connector mounted in a tape ready for placement using an odd form assembly station.

Subline one for pre-assembly and subline two for customizing.

The assembly line features an integrated online camera inspection system and laser printing.

Our claim is quality.

Our challenge is to improve quality from day to day.

Number of contacts 9, 15, 25, 37, 50
UL recognized

Working current

see current carrying capacity chart

Turned contacts 7.5 A max.

Stamped contacts 6.5 A max.

Insulation displacement 2 A max.

Test voltage $U_{r.m.s.}$ 1 kV

Clearance and creepage ≥ 1.0 mm
 ≥ 0.7 mm (insulation displacement)

Contact resistance ≤ 10 m Ω
Insulation resistance $\geq 10^{10}$ Ω

Temperature range

turned version -55 °C ... + 125 °C

stamped solder

bucket version -25 °C ... + 85 °C

Terminations

- Solder buckets
AWG 20
- Crimp contacts
0.09-0.25 mm²
AWG 28-24
max. insulation $\varnothing$ 1.02 mm
0.25-0.56 mm²
AWG 24-20
max. insulation $\varnothing$ 1.52 mm
- Insulation displacement
AWG 28/7 and AWG 26/7
AWG 28/1 and AWG 30/1
- Wrap posts 0.6 x 0.6 mm
diagonal 0.8-0.86 mm
length 13 mm

Materials

Mouldings and hoods Thermoplastic resin, glass-fibre filled (PBTP),
UL 94-V0

Contacts Copper alloy

Contact surface

Contact zone selectively gold-plated
according to performance level¹⁾

Metal shell Plated steel

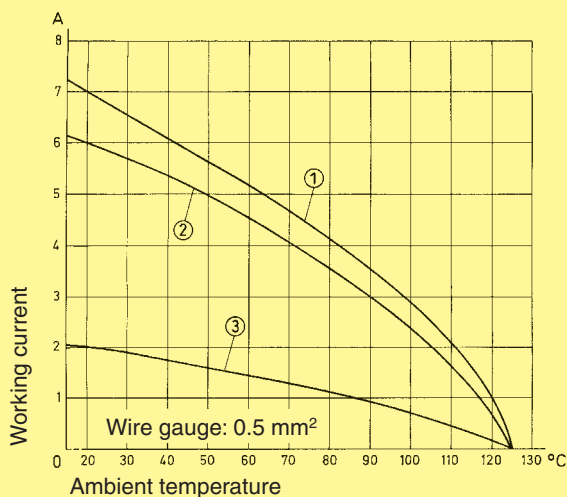
Mating force

9 way	≤ 30 N
15 way	≤ 50 N
25 way	≤ 83 N
37 way	≤ 123 N
50 way	≤ 167 N

Current carrying capacity

The current carrying capacity is limited by maximum temperature of materials for inserts and contacts including terminals. The current capacity-curve is valid for continuous, not interrupted current-loaded contacts of connectors when simultaneous power on all contacts is given, without exceeding the maximum temperature.

Control and test procedures according to DIN IEC 60512.



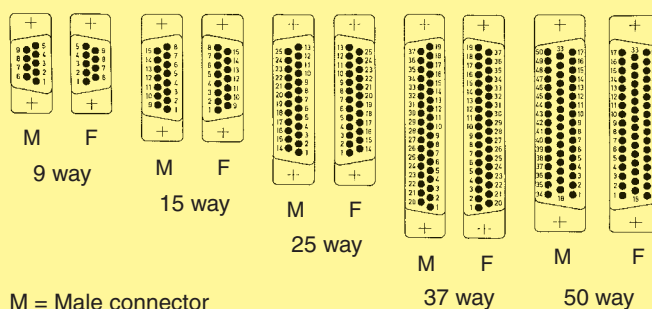
Example: 25 way connector

① Turned contacts

② Stamped contacts

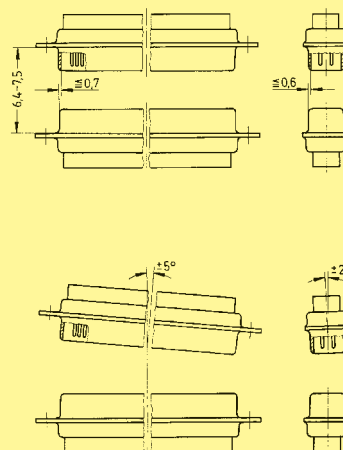
③ Insulation displacement contacts

Contact arrangement View from termination side



M = Male connector
F = Female connector

Mating conditions as per DIN 41 652



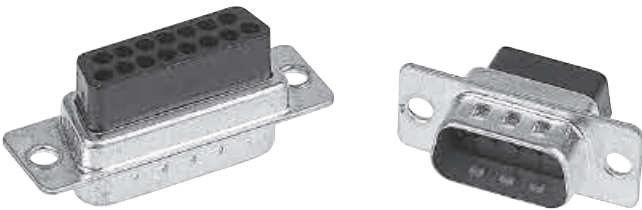
¹⁾ Performance level 3, 50 mating cycles, no gas test

Performance level 2 as per CECC 75301-802, 250 mating cycles, 4 days 4 mixed gas test – IEC 60512

Performance level 1 as per CECC 75301-802, 500 mating cycles, 10 days 4 mixed gas test – IEC 60512

Number of contacts

9–50



Crimp terminal

D-Sub - S

Identification	No. of contacts	Part No.
Male connector Order contacts separately metal shell with dimples	9	09 67 009 5601
	15	09 67 015 5601
	25	09 67 025 5601
	37	09 67 037 5601
	50	09 67 050 5601
Female connector Order contacts separately metal shell	9	09 67 009 4701
	15	09 67 015 4701
	25	09 67 025 4701
	37	09 67 037 4701
	50	09 67 050 4701

Male connector

Female connector

Panel cut out
for front/rear mount
Values are taken from the
CECC 75 301-802

9-37 50

	a	b _{±0.1}	c
9	30.9	25.0	12.5
15	39.2	33.3	12.5
25	53.1	47.0	12.5
37	69.4	63.5	12.5
50	67.0	61.1	15.4

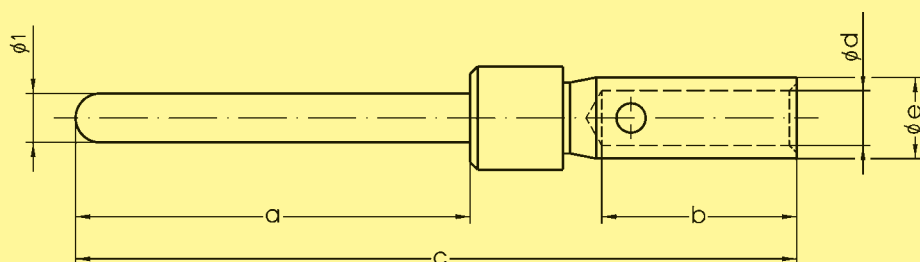
see page 02.24

Dimensions in mm

Crimp contacts

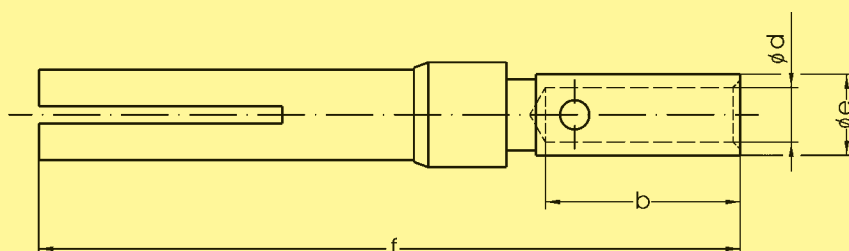
Identification	Wire gauge (mm ²)	Part No.	
Individual contacts		turned male contacts	turned female contacts
		Performance level 1*	Performance level 1*
	AWG 22-18 0.33-0.82	61 03 000 0112	61 03 000 0113
	AWG 22-20 0.33-0.52	61 03 000 0073	61 03 000 0074
	AWG 26-22 0.13-0.33	61 03 000 0094	61 03 000 0096
	AWG 28-24 0.09-0.25	61 03 000 0078	61 03 000 0080

Male contacts



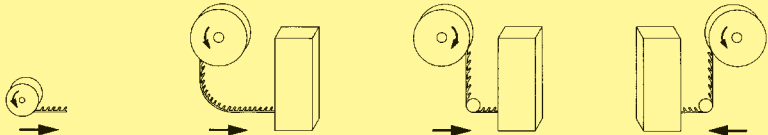
	a	b	c	d	e	f
AWG 22-18	8.23	4.2	14.0	1.35	1.75	13.6
AWG 22-20	8.10	4.0	14.8	1.12	1.66	14.4
AWG 26-22	8.10	4.0	14.8	0.90	1.66	14.4
AWG 28-24	8.10	4.0	14.8	0.64	1.66	14.4

Female contacts



* Performance level 1 as per CECC 75 301-802, 500 mating cycles, 10 days 4 mixed gas test – IEC 60512

Crimp contacts

Identification	Wire gauge (mm ²)	Part No.		
Performance levels Explanations see page 02.26 Other performance levels on request		stamped male contacts		
		Performance level 3	Performance level 2	Performance level 1
Individual contacts	0.09-0.25 AWG 28-24	09 67 000 7177 ¹⁾	09 67 000 7178 ¹⁾	09 67 000 7176 ¹⁾
500 pieces/reel Unrolling left	stranded	09 67 000 7167	09 67 000 7168	09 67 000 7166
10 000 pieces/reel Unrolling left Unrolling left reversed Unrolling right reversed		09 67 000 7157 09 67 000 7147 09 67 000 7137	09 67 000 7158 09 67 000 7148 09 67 000 7138	09 67 000 7156 09 67 000 7146 09 67 000 7136
Individual contacts	0.25-0.56 AWG 24-20	09 67 000 8177 ¹⁾	09 67 000 8178 ¹⁾	09 67 000 8176 ¹⁾
500 pieces/reel Unrolling left	stranded	09 67 000 8167	09 67 000 8168	09 67 000 8166
10 000 pieces/reel Unrolling left Unrolling left reversed Unrolling right reversed		09 67 000 8157 09 67 000 8147 09 67 000 8137	09 67 000 8158 09 67 000 8148 09 67 000 8138	09 67 000 8156 09 67 000 8146 09 67 000 8136
Unrolling direction				
		for HARTING tools		

¹⁾ Minimum order 500 pieces or multiples of 500
 Insertion and removal tool see chapter 31
 Contact dimensions see page 02.31

Crimp contacts

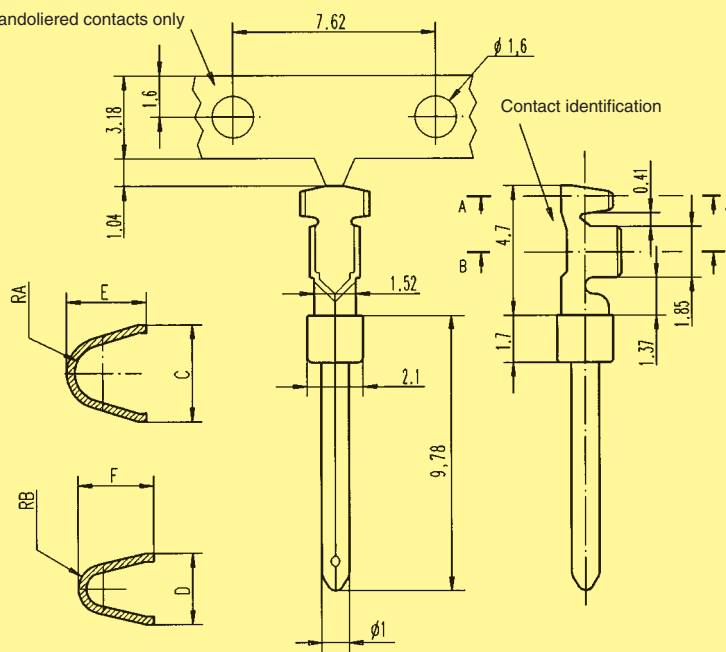
Identification

Drawing

Dimensions in mm

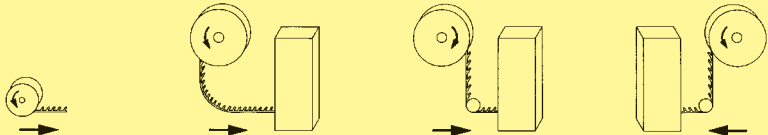
Male contacts

For bandoliered contacts only



AWG	C	D	E	F	RA	RB	Contact identification
20-24	2.46	1.78	1.98	1.90	0.71	0.43	—
24-28	1.65	1.47	1.52	1.52	0.50	0.33	==

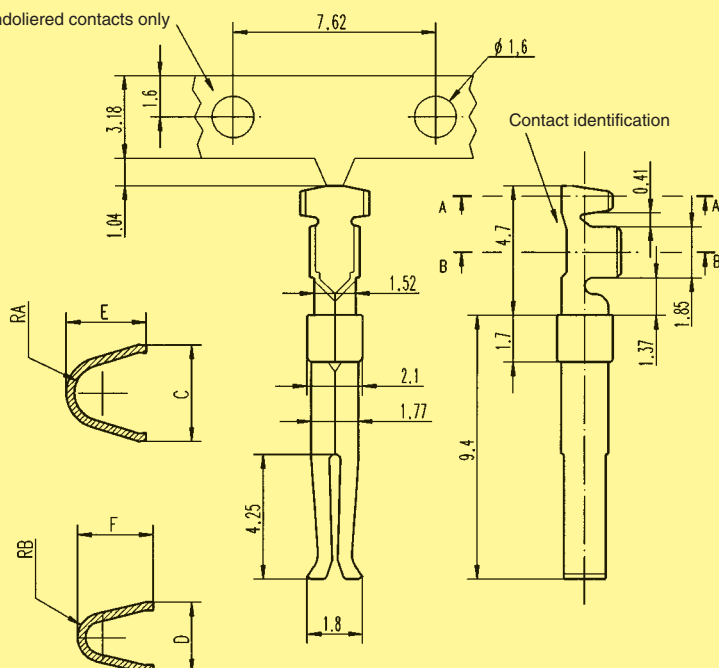
Crimp contacts

Identification	Wire gauge (mm ²)	Part No.		
Performance levels Explanations see page 02.26 Other performance levels on request		stamped female contacts		
		Performance level 3	Performance level 2	Performance level 1
Individual contacts	0.09-0.25 AWG 28-24	09 67 000 7277 ¹⁾	09 67 000 7278 ¹⁾	09 67 000 7276 ¹⁾
500 pieces/reel Unrolling left	stranded	09 67 000 7267	09 67 000 7268	09 67 000 7266
10 000 pieces/reel Unrolling left Unrolling left reversed Unrolling right reversed		09 67 000 7257 09 67 000 7247 09 67 000 7237	09 67 000 7258 09 67 000 7248 09 67 000 7238	09 67 000 7256 09 67 000 7246 09 67 000 7236
Individual contacts	0.25-0.56 AWG 24-20	09 67 000 8277 ¹⁾	09 67 000 8278 ¹⁾	09 67 000 8276 ¹⁾
500 pieces/reel Unrolling left	stranded	09 67 000 8267	09 67 000 8268	09 67 000 8266
10 000 pieces/reel Unrolling left Unrolling left reversed Unrolling right reversed		09 67 000 8257 09 67 000 8247 09 67 000 8237	09 67 000 8258 09 67 000 8248 09 67 000 8238	09 67 000 8256 09 67 000 8246 09 67 000 8236
Unrolling direction		 500 pieces/reel Unrolling left 10 000 pieces/reel Unrolling left 10 000 pieces/reel Unrolling left reversed 10 000 pieces/reel Unrolling right reversed for HARTING tools		

¹⁾ Minimum order 500 pieces or multiples of 500
 Insertion and removal tool see chapter 31
 Contact dimensions see page 02.33

Dimensions in mm

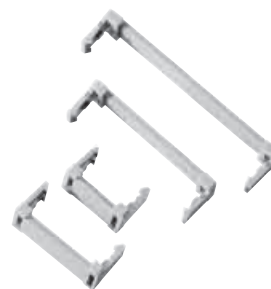
For bandoliered contacts only



AWG	C	D	E	F	RA	RB	Contact identification
20-24	2.46	1.78	1.98	1.90	0.71	0.43	—
24-28	1.65	1.47	1.52	1.52	0.50	0.33	===

Number of contacts

9–37



Insulation displacement termination

D-Sub - S

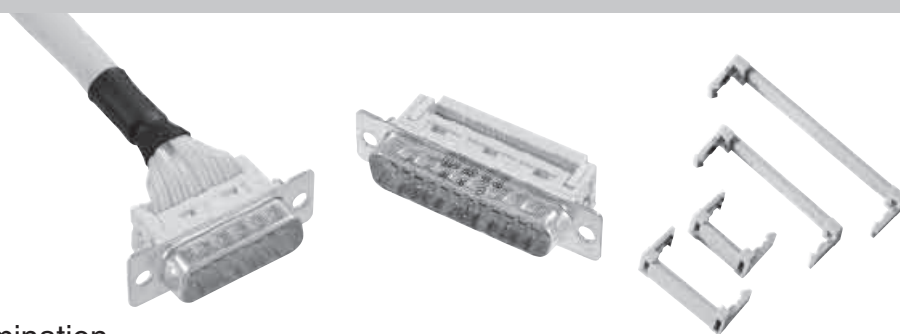
Identification	No. of contacts	Part No.	
Performance levels Explanations see page 02.26 Other performance levels on request		Performance level 3	Performance level 2
Male connector pitch 1.27 mm metal shell with dimples	9 15 25 37	09 66 128 770 . 09 66 228 770 . 09 66 328 770 . 09 66 428 770 .	09 66 128 670 . 09 66 228 670 . 09 66 328 670 . 09 66 428 670 .
Female connector pitch 1.27 mm metal shell	9 15 25 37	09 66 118 750 . 09 66 218 750 . 09 66 318 750 . 09 66 418 750 .	09 66 118 650 . 09 66 218 650 . 09 66 318 650 . 09 66 418 650 .
Please insert digit for flange thread or fitted female screw locks ø 3.1 mm hole ▶ 0 M3 ▶ 1 ¹⁾ 4-40 UNC ▶ 2			
Strain relief clamp plastic for male and female connector	9 15 25 37	09 66 108 0001 09 66 208 0001 09 66 308 0001 09 66 408 0001	09 66 108 0001 09 66 208 0001 09 66 308 0001 09 66 408 0001

1) Not normally kept in stock

Number of contacts

9-37

Insulation displacement termination

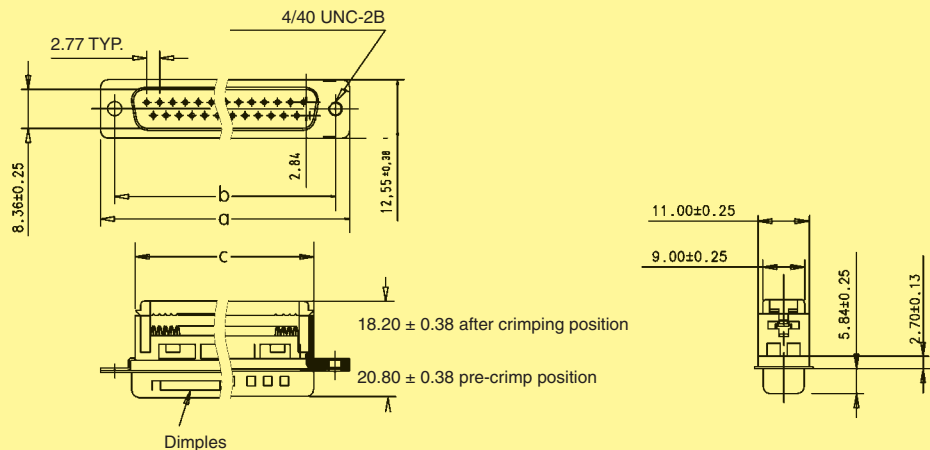


Identification

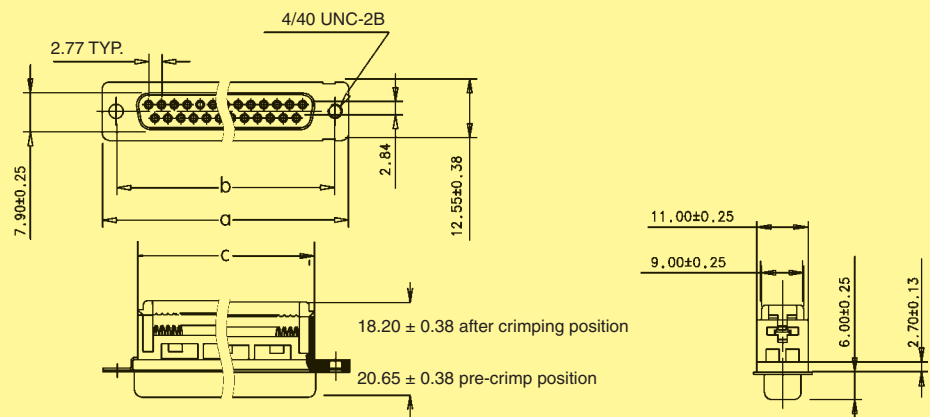
Drawing

Dimensions in mm

Male connector



Female connector

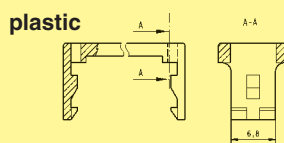


Male and female connectors

	a	b $\pm$ 0.1	c
9	30.80	24.99	16.10
15	39.10	33.32	24.00
25	53.09	47.04	38.14
37	69.40	63.50	54.60

Specified conductors
 stranded wires – AWG 28/7
 – AWG 26/7
 solid wires – AWG 30/1
 – AWG 28/1

Strain relief clamps


Panel cut out
for front/rear mount

Values are taken from the
CECC 75 301-802

see page 02.24

Number of contacts

9–50



Solder buckets

D-Sub - S

Identification	No. of contacts	Part No.	
Performance levels Explanations see page 02.26 Other performance levels on request		Performance level 3	Performance level 2
Male connector metal shell with dimples		turned contacts	turned contacts
	9	09 67 009 5604	09 67 009 5615
	15	09 67 015 5604	09 67 015 5615
	25	09 67 025 5604	09 67 025 5615
	37	09 67 037 5604	09 67 037 5615
	50	09 67 050 5604 ¹⁾	09 67 050 5615
		stamped contacts	stamped contacts
	9	09 67 209 5604	09 67 209 5615
	15	09 67 215 5604	09 67 215 5615
	25	09 67 225 5604	09 67 225 5615
Female connector metal shell	37	09 67 237 5604	09 67 237 5615
	50	09 67 250 5604 ¹⁾	09 67 250 5615 ¹⁾
		turned contacts	turned contacts
	9	09 67 009 4704	09 67 009 4715
	15	09 67 015 4704	09 67 015 4715
	25	09 67 025 4704	09 67 025 4715
	37	09 67 037 4704	09 67 037 4715
	50	09 67 050 4704 ¹⁾	09 67 050 4715
		stamped contacts	stamped contacts
	9	09 67 209 4704	09 67 209 4715
	15	09 67 215 4704	09 67 215 4715
	25	09 67 225 4704	09 67 225 4715
	37	09 67 237 4704	09 67 237 4715
	50	09 67 250 4704 ¹⁾	09 67 250 4715 ¹⁾

¹⁾ Not normally kept in stock

Number of contacts

9–50



Solder buckets

Identification

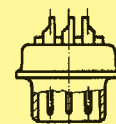
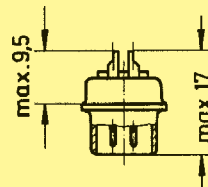
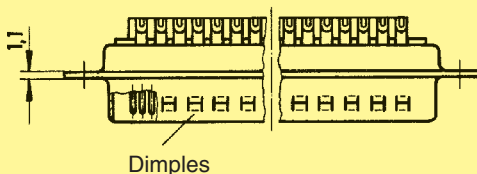
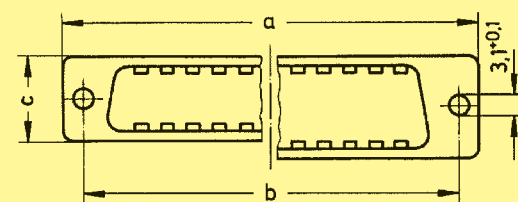
Drawing

Dimensions in mm

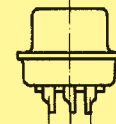
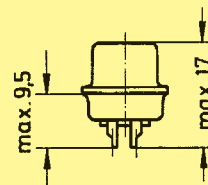
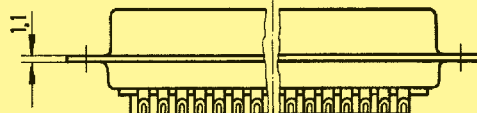
Male connector

9-37

50

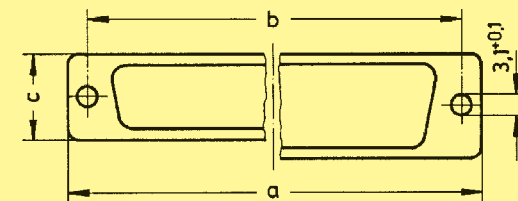


Female connector



9-37

50



	a	b _{±0.1}	c
9	30.9	25.0	12.5
15	39.2	33.3	12.5
25	53.1	47.0	12.5
37	69.4	63.5	12.5
50	67.0	61.1	15.4

Panel cut out
for front/rear mount

Values are taken from the
CECC 75 301-802

see page 02.24

Mating conditions see page 02.26

D-Sub - S

02
37

