

# **Erem**<sup>®</sup>



# Catalog

High precision tweezers, cutters and pliers







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# **Erem Tools – Precision Made in Switzerland**







The quality and performance of our Erem precision tools are the product of more than 40 years of development and know-how. Made in Switzerland, Erem tools are the result of constant product development and innovation to meet customer demands and the requirements of modern manufacturing techniques.

Constantly changing market developments encourage Erem to design and manufacture forward looking tools for applications in the fields of electronics, aviation / aero-space, biology, medical accessories, the watch industry and telecommunications.

Erem tools enjoy the deserved high reputation of Swiss precision manufacture and our expertise, combined with ease of use and operator comfort make them an ideal partner in global manufacturing processes.

Erem is a branch of Cooper Hand Tools whose European headquarters are located in Besigheim, Germany.

Cooper Hand Tools is a subsidiary of Cooper Industries, headquartered in Houston Texas, has a global workforce of 35,000 and achieved sales of \$5 billion US.

# **Erem Tweezers**

Erem manufacture a wide range of tweezers. The combination of expert manufacture, symmetry and balance give Erem tweezers their renowned reputation for precision and the highest quality.

- Pointed tips for precision work
- Ergonomically shaped handles prevent hand fatigue
- Large selection of matching SMD tweezers and cutting tweezers for individual applications







# **Erem impresses**

Erem manufactures a wide range of precision tweezers. The range covers tweezers made from hardened steel, stainless steel, non-magnetic acid resistant stainless steel, titanium, brass, nickel silver and nickel-plated tweezers. Tweezer tips can be serrated or smooth metal, or made from synthetic ESD safe material to prevent damage to fragile surfaces.

In addition to SMD and stripping tweezers, the range includes special gripping tweezers, which enable particularly fine wires or insulated optical fibres to be held and manipulated. Erem can make to order tweezers for specialised applications. The combination of precisionmanufactured, symmetrical tips and perfect balance make Erem tweezers outstanding high-precision tools of the highest quality.

#### Material

The choice of which tweezers to use will depend as much on the material it is made from as the function it carries out:

#### Hardened steel

Tweezers made from hardened steel are typified by their particularly hard tips, which ensure great durability. The tweezers are magnetic and the material is not non-rusting.



Tweezers made from stainless steel have robust tips and are non-rusting. The material is less hard than hardened steel.

Stainless-steel tweezers have the identification letter "S" in their order numbers.

### Erem special stainless steel

This alloy is non-magnetic. The tweezers are non-rusting, acid-proof and heat-resistant up to 300°C (512°F).

Tweezers made from special stainless steel tweezers have the identification letter "SA" in their order numbers.

#### **Titanium**

Titanium tweezers are light weight and resistant to high temperatures.





### Coating

Only Erem offers tweezers with a special Pyroplast coating.



#### Advantages:

- Heat-resistant up to 500°C (932°F), almost twice as high as Teflon® or Cralon
- No capillary effect on tips, e.g. while soldering (non-stick property)
- No contamination caused by positive or negative charge
- Water-resistant
- Radiation-resistant
- Thickness of coating 60-80 μ

The Pyroplast coating is not available on all Erem tweezers.

It is made to order and requires a minimum order quantity.

Please contact your nearest sales office for more information.

## **Ergonomic**

Erem has developed a series of tweezers with ergonomic handles to reduce the risk of Repetitive Strain Injuries (RSI) to the hands.

The identification letter in the order number is "E".



#### Erem also offers two further innovative tweezers with ergonomically shaped handles:

- E15AGW cutting tweezers with hardened cutting edges for increased service life
- EOODSA precision tweezers with straight strong tips which are inside-serrated for secure handling



#### Advantages:

- Ergonomically shaped handles reduce Carpal Tunnel Syndrome (CTS) and early hand fatigue
- Two-color, thermally insulated soft-grip handles made from soft foam material ensure high user comfort
- Manufactured from non-magnetic, acidproof and stainless steel alloy
- ESD-safe

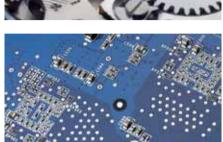
Teflon® is a registered Trademark of E.I. Dupont de Nemours and Company

# Special applications

The quality and performance of Erem precision tweezers are the result of more than 40 years of development and know-how.

Erem is one of the leaders in the development of high-precision tools for a wide variety of applications in electronics, aeronautical engineering, light engineering, telecommunications, laboratory technology, medicine and the jewelry, watchmaking and goldsmith indu-









## Tweezers for biology and laboratory applications



Erem micro-tweezers are suitable for use in biology (e.g. model 5MBS, 5FSA or M5S).

These tweezers with very pointed tips enable confined spaces to be accessed and offer excellent visibility when performing precision work and when working under a microscope.

High precision tweezers are particularly suitable for analysis applications and the handling of tissues, fine threads and other very small objects.



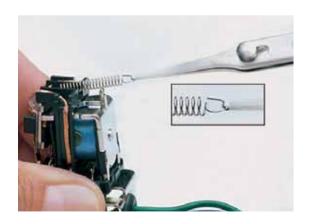
### Tweezers for use in the jewelry industry

These stainless steel tweezers with Teflon® coated tips (e.g. type 2ASASLT) are particularly suited for use in the jewelry industry. They are robust and the Teflon® coated tips are non stick.

Titanium tweezers type like 3CTA are also ideal for this application. Their lightweight maintains fingertip control over extended working periods and their resistance to high temperatures allows them to be used where gas flames might be encountered.



# Tweezers for use in light engineering and dental applications



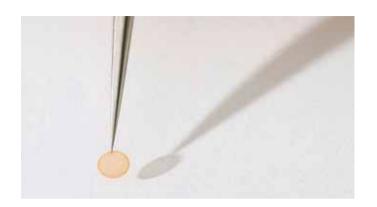
Erem offers special gripping pliers for applications in light engineering. The lockable gripping tweezers type 940AS can withstand a tensile force of 5 kg and can securely hold small wires.

The stainless steel construction allows the tweezers to be sterilised in an autoclave.

## Precision tweezers: Pointed tips straight



- For applications in microelectronics, jewelrymaking, watchmaking, medicine and laboratory technology
- Suitable for delicate standard applications and precision work on small components or wires
- For all models with the suffix SA or SASL in the order number: Special stainless steel, nonmagnetic, non-rusting, acid-proof, heat-resistant
- For all models with the suffix S in the order number: Stainless steel, robust tips, non-rusting, non-reflecting surface



#### 80 mm/3.150 Inch



Model	<b>-</b>	Description
M5S	6 g 0.21 oz.	Micro-tweezers, very pointed tips, e.g. for precision work under a microscope.

#### шш 108 mm/4.252 Inch



Model		Description
ACSA	16 g 0.56 oz.	Precision tweezers with serrated finger grips for secure handling. For precise bending and holding of components or wires.
20AS	12 g 0.42 oz.	Precision tweezers with serrated finger grips and inside- serrated tips for secure handling. Guide pin to avoid overlapping of tips. For precise bending and holding of components or wires.



# Precision tweezers: Pointed tips straight

110 mm/4.331 Inch



Model	I I	Description
3CS	11 g 0.39 oz.	Precision tweezers with long tips for precision work on printed-circuit boards.
3CSA	11 g 0.39 oz.	Precision tweezers, standard model for delicate work.
3CSASL	11 g 0.39 oz.	Same as 3CSA, but economy model.
3CTA	8 g 0.28 oz.	Model same as 3CSA, but made from titanium: non-magnetic, very heat-resistant and very light.
53CSA	11 g 0.39 oz.	Precision tweezers with anti-crush feature. Prevents damage to sensitive components. Tweezers relieved at front for secure handling.



### 120 mm/4.724 Inch





Model	I	Description
3SA	14 g 0.49 oz.	Precision tweezers with pointed tips for work in microelectronics.
3SASL	14 g 0.49 oz.	Same as 3SA, but economy model.
1SA	14 g 0.49 oz.	Precision tweezers with pointed tips for standard applications.
1SASL	14 g 0.49 oz.	Same as 1SA, but economy model.
00SA	20 g 0.71 oz.	Precision tweezers with pointed tips. Very robust. Suitable for standard applications, e.g. for assembly in electronics.

# Precision tweezers: Pointed tips straight

### 120 mm/4.724 Inch



Model	<u> </u>	Description
00SASL*	20 g 0.71 oz.	Same as OOSA, but economy model.
00CSA	18 g 0.64 oz.	Model same as 00SA, but with shorter tips.
00BSA	20 g 0.71 oz.	Model same as 00SA, but with serrated finger grips for secure handling.
00DSA	20 g 0.71 oz.	Model same as 00SA, but with serrated finger grips and inside-serrated tips for secure handling.
64SA	17 g 0.60 oz.	Precision tweezers with pointed tips and serrated finger grips for secure handling.
11N	17 g 0.60 oz.	Precision tweezers with medium-pointed tips for use on soft components. <b>Nickel-silver</b> , non-magnetic.
AAZ*	16 g 0.56 oz.	Precision tweezers with medium-pointed tips, <b>nickel-plated</b> . Suitable for electronic assembly tasks.

\_\_\_\_ 125 mm/4.921 Inch



Model	<b>-</b>	Description
AAS	16 g	Precision tweezers with fine but robust tips.
AASA	16 g	Precision tweezers with fine but robust tips for standard applications.
AASASL*	16 g	Same as AASA, but economy model.

<sup>\*</sup>Not available in North America



## Precision tweezers: Pointed tips straight

### 125 mm/4.921 Inch



Model	<b>-</b>	Description
AM	17 g 0.60 oz.	Precision tweezers made from <b>brass</b> . The soft metal protects sensitive components against damage. No sparks.

#### 130 mm/5.118 lnch



Model		Description
249SA	20 g 0.71 oz.	Precision tweezers with pointed synthetic tips (PPS) and serrated finger grips for secure handling. Volume resistance 16 $\Omega$ /cm. Heat-resistant up to 250°C (480°F). Resistant to acids and molten soldering tin. Water-repellent.
249CER*	24 g 0.84 oz.	Same as 249SA, but with ceramic tips. Heat-resistant up to 900°C (1500°F).

### 140 mm/5.512 Inch



Model	<b>-</b>	Description
RRS	<b>30</b> g 1.05 oz.	Precision tweezers with strong tips for heavy-duty applications.
SSSA	11 g 0.39 oz.	Precision tweezers with long, narrow grips and low tension, responds to minimal pressure. The long grips allow precision work close to heat sources.

### 150 mm/5.906 Inch



Model		Description
29SA	26 g 0.92 oz.	Reverse-action tweezers with wide, rounded tips. For holding parts by reverse clamping action. Insulated handles, e.g. for protecting against heat.

### 160 mm/6.299 Inch



Model	<b>I</b>	Description
21SA	23 g 0.81 oz.	Precision tweezers with medium-pointed tips and serrated finger grips and inside-serrated tips for secure handling. Very robust. The long grips allow precision work close to heat sources.

<sup>\*</sup>Not available in North America

## Precision tweezers: Pointed tips straight relieved



- For precision work e.g. under a microscope
- Relieved shape facilitates excellent access to the most confined spaces
- For all models with the suffix SA or SASL in the order number: Special stainless steel, nonmagnetic, non-rusting, acid-proof, heat-resistant
- For all models with the suffix S in the order number: Stainless steel, robust tips, non-rusting, non-reflecting surface



90 mm/3.543 Inch



Model	<u> </u>	Description
M4AS*	<b>9</b> g 0.32 oz.	Micro-tweezers, very pointed tips, e.g. for working under a microscope.

110 mm/4.331 Inch



Model		Description
4SA	13 g 0.46 oz.	Precision tweezers with very pointed tips.
4SASL	13 g 0.46 oz.	Same as 4SA, but economy model.

<sup>\*</sup>Not available in North America



# Precision tweezers: Pointed tips straight relieved

### 115 mm/4.528 Inch



Model		Description
5MBS*	12 g 0.42 oz.	Precision tweezers with extremely pointed tips (~ 0.03 x 0.07 mm/.002 lnch) for use in dissection procedures and working under a microscope. For use on soft materials only.
5FSA*	12 g 0.42 oz.	Precision tweezers with extremely pointed tips (~ 0.05 x 0.1 mm/.003 lnch) for use in dissection procedures and working under a microscope. For use on soft materials only.
5SA	12 g 0.42 oz.	Precision tweezers with very pointed tips, suitable for very fine wires.
5SASL	12 g 0.42 oz.	Same as 5SA, but economy model.
2SA	<b>16 g</b> 0.56 oz.	Precision tweezers with medium-pointed tips.
2SASL	16 g 0.56 oz.	Same as 2SA, but economy model.



### 120 mm/4.724 Inch



Model	<b>-</b>	Description
258SA	15 g 0.53 oz.	Precision tweezers with pointed synthetic tips (PPS) and serrated finger grips for secure handling. Volume resistance 16 $\Omega$ /cm. Heat-resistant up to 250°C (480°F). Resistant to acids and molten soldering tin. Water-repellent.

<sup>\*</sup>Not available in North America

## Precision tweezers: Pointed tips bent



- For applications in biology, medicine, laboratory technology and microelectronics
- Bent shape facilitates access to confined spaces
- For all models with the suffix SA or SASL in the order number: Special stainless steel, nonmagnetic, non-rusting, acid-proof, heat-resistant
- For all models with the suffix S in the order number: Stainless steel, robust tips, non-rusting, non-reflecting surface



110 mm/4.331 Inch



Model	<u> </u>	Description
3CBS	15 g 0.53 oz.	Precision tweezers, curved 40°, with pointed tips, for precision work such as assembly on printed-circuit boards.

115 mm/4.528 Inch



Model	<b>-</b>	Description
5CSA	12 g 0.42 oz.	Precision tweezers, curved 30°, relieved. Pointed tips. Relieved shape at front of handle provides excellent visibility of the area to be worked on.
5BSA	12 g 0.42 oz.	Precision tweezers, curved 30°, relieved. Pointed tips. Relieved shape at front of handle provides excellent visibility of the area to be worked on.
51SA	12 g 0.42 oz.	Precision tweezers, curved 30°, relieved. Very pointed tips. Relieved shape at front of handle provides excellent visibility of the area to be worked on.



# Precision tweezers: Pointed tips bent

### 115 mm/4.528 Inch



Model		Description
51SASL	12 g 0.42 oz.	Same as 51SA, but economy model.
5ASA	12 g 0.42 oz.	Precision tweezers, lightly curved 15°, relieved. Very pointed tips, e.g. for installing small components.
5ASASL	12 g 0.42 oz.	Same as 5ASA, but economy model.

### 120 mm/4.724 Inch



Model		Description
7SA	<b>15 g</b> 0.53 oz.	Precision tweezers, curved, relieved, with pointed tips. Excellent handling in confined spaces.
7SASL	15 g 0.53 oz.	Same as 7SA, but economy model.

#### 140 mm/5.512 Inch



Model	<u> </u>	Description
65ASA	11 g 0.39 oz.	Precision tweezers, curved 50°. Very pointed tips. For working with extra-small chips and other miniature components.

### 150 mm/5.906 Inch



Model	<b>-</b>	Description
24SA	22 g 0.78 oz.	Precision tweezers, curved 40°, with robust pointed tips. Serrated finger grips and inside-serrated tips for secure handling. Guide pin to avoid overlapping of tips. Ideally suitable for soldering and assembly jobs.
30SA	26 g 0.92 oz.	Reverse-action tweezers, curved 30°, with robust pointed tips. Fibreglass handles for protection against heat. Reverse clamping action for comfortably holding parts. Particularly suitable for soldering and assembly jobs.

# Precision tweezers: Flat round tips straight



- Suitable for all standard gripping applications and assembly jobs on printed-circuit boards, e.g. in the goldsmith and jewelry industries
- For all models with the suffix SA or SASL in the order number: Special stainless steel, nonmagnetic, non-rusting, acid-proof, heat-resistant



шш 120 mm/4.724 Inch



Model		Description
2ASA	15 g 0.53 oz.	Precision tweezers with flat rounded tips for gripping small components. Tip width 2 mm/.078 lnch.
2ASASL	15 g 0.53 oz.	Same as 2ASA, but economy model.
2ASASLT*	<b>16 g</b> 0.56 oz.	Same as 2ASA, but with Teflon®-coated tips for non-stick holding of self-adhesive parts.
2ASARU	<b>16 g</b> 0.56 oz.	Same as 2ASA, but with coated tips for non-stick holding of self-adhesive parts.
25SA	15 g 0.53 oz.	Precision tweezers with flat, round tips slightly wider than the 2ASARU model. Serrated finger grips for secure handling. For standard gripping jobs.
52ASA	15 g 0.53 oz.	Precision tweezers with pointed, rounded and flexibly movable tips. Prevents damage to sensitive components.

<sup>\*</sup>Not available in North America



# Precision tweezers with ergonomic handles

- This series offers models with thin shaped tips to suit every application
- Ergonomically shaped handles reduce hand fatigue and facilitates comfortable working
- Thermally insulated, soft foam handles, ESD-safe
- For all models with the suffix SA in the order number: Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant



120 mm/4.724 Inch



Model	I	Description
E5SA	25 g 0.88 oz.	Ergonomic precision tweezers with straight, very pointed tips for gripping fine wires.
E3CSA	25 g 0.88 oz.	Ergonomic precision tweezers with long, straight and pointed tips, e.g. for assembly jobs on printed-circuit boards.
E00SA	<b>30 g</b> 1.05 oz.	Ergonomic precision tweezers with straight, strong tips for standard applications. Very robust.
E00DSA	30 g 1.05 oz.	Model same as EOOSA, but with inside-serrated tips.
E7SA	28 g 0.99 oz.	Ergonomic precision tweezers with curved strong tips, e.g. for working in confined spaces.
E2ASA	28 g 0.99 oz.	Ergonomic precision tweezers with straight, flat and rounded tips for simple gripping jobs. Tip width 2 mm/.078 lnch.
E15AGW	<b>30</b> g 1.05 oz.	Cutting tweezers, carbon-steel tips.

### SMD tweezers

- High-quality precision tweezers for SMD jobs with different designs (chip, MELFs, mini MELFs)
- Blunted edges prevent damage to printed-circuit boards



## SMD tweezers - Angled tips



- Suitable for perfect handling of chips and miniature components
- Suitable for assembling SMD printed-circuit boards or ceramic substrates
- Bent shape facilitates optimum access to confined spaces and provides excellent visibility of the area to be worked on
- For all models with the suffix CA in the order number: Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant

115 mm/4.528 Inch



Model	I	Description
102ACA 0,5 mm .019 Inch 1 -1,5 m .059 In		SMD tweezers, angled 45°, with pointed tips for vertical application.
102ACAX	14 g 0.49 oz. 	Model same as 102ACA, but reverse clamping action for easy holding.
103ACA	15 g 0.53 oz.	SMD tweezers, angled 45°, with slightly wider tips for vertical application.



# SMD tweezers - Round tips straight



- Suitable for gripping and holding round components and wires
- Blunted edges prevent damage to printed-circuit boards
- For all models with the suffix SA in the order number: Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant

110 mm/4.331 Inch



Model	<u> </u>	Description
<b>39SA</b> 15 g 0.53 oz.		SMD tweezers with round tips, dia. 0.3 mm/.011 lnch. Serrated finger grips for secure handling. For gripping small wires and cylindrical components.
40SA	15 g 0.53 oz.	SMD tweezers with round tips, dia. 0.4 mm/.015 Inch. Serrated finger grips for secure handling. For gripping small wires and cylindrical components.





Model	<u> </u>	Description
150SAMF	13 g 0.46 oz.	SMD tweezers with round, very narrow tips, dia. 1.2 – 2.5 mm/.047 – .098 Inch. Serrated finger grips for secure handling. For gripping cylindrical components, mini MELFs, etc.
150SAD .059118 Inch Ø 1,5-3 mm 4 mm .157 Inch	<b>&gt;</b>	SMD tweezers with round tips, dia. 1.5 – 3 mm/.059 – .118 Inch. Serrated finger grips for secure handling. For gripping cylindrical components, mini MELFs, etc.
150SA 6,8 mm 28	13 g 0.46 oz.	SMD tweezers with round tips, dia. $1.5-3\text{mm}/.059118\text{lnch}.$ Serrated finger grips for secure handling. For gripping cylindrical components.
151SA	13 g 0.46 oz.	SMD tweezers with round tips, dia. 3 – 6 mm/.118 – .236 lnch. Serrated finger grips for secure handling. For gripping cylindrical components.

# SMD tweezers - Round tips bent



- Suitable for gripping fine wires and cylindrical components
- Blunted edges prevent damage to printed-circuit boards
- For all models with the suffix SA in the order number: Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant

115 mm/4.528 Inch



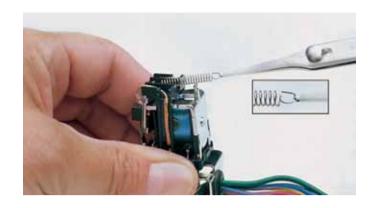
Model	<b>-</b>	Description
32BSA	17 g 0.60 oz.	SMD tweezers, angled 45°, with round tips, dia. 5 mm/.197 lnch.
32BSA20*	17 g 0.60 oz.	SMD tweezers, angled 45°, with round tips, dia. 2 mm/.078 lnch.
32BSA25	17 g 0.60 oz.	SMD tweezers, angled 45°, with round tips, dia. 2.5 mm/.098 lnch.
150SAMB	13 g 0.46 oz.	SMD tweezers, angled 40°, with round tips, dia. 1.2 – 2.5 mm/ .047 – .098 lnch. Serrated finger grips for secure handling.

<sup>\*</sup>Not available in North America



# **Locking Gripping Tweezers**

- Gripping tweezers enable the user to hold and manipulate particularly fine wires with a diameter from 0.3 mm/.011 lnch or insulated optical fibres with a diameter of between 1.5 mm/.059 lnch and 5 mm/.197 lnch
- Suitable as a ligature clamp in dentistry
- Can be disinfected and sterilized



120 mm/4.724 Inch

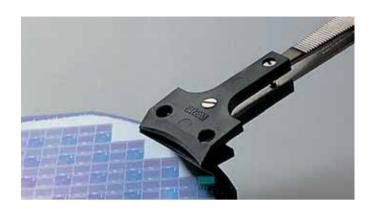


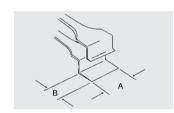
Model		Description
940AS*	17 g 0.60 oz.	Gripping tweezers with locking mechanism. The ring-shaped tip provides for secure handling up to a tensile force of 5 kg.

## Wafer tweezers



- Suitable for 3" to 6" wafers
- Serrated finger grips for secure handling
- Wafer tweezers are available to order in various sizes and coatings
- For all models with the suffix SA in the order number: Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant





A = Paddle width B = Paddle depth

#### 125 mm/4.921 Inch



		Dimensions in mm/Inch		
Model		Α	В	Description
91SA	15 g 0.53 oz.	12 .472	7 .276	Standard wafer tweezers for 3" and 4" wafers.

#### 130 mm/5.118 Inch



Model	-	Dime A	nsions B	in mm/Inch Description
600ASA	23 g 0.81 oz.	19.5 .768	8 .315	Wafer tweezers with flat lower paddle and 6 upper fingers for protecting wafers against damage. For 6" wafers.
608ASA	23 g 0.81 oz.	30 1.181	8.5 .276	Model same as 600ASA, but 30 mm/1.181 Inch wide.
600JSA	24 g 0.84 oz.	20 .787	8 .315	Wafer tweezers with free-floating Teflon® upper paddle for secure, damage-free gripping. For 4" – 6" wafers.



### Wafer tweezers

### 150 mm/5.906 Inch

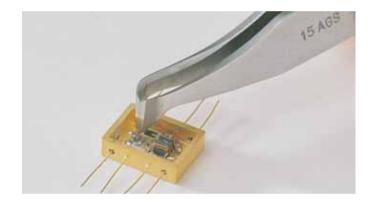


		Dimensions in mm/Inch			
Model		Α	В	Description	
141SAP	30 g 1.05 oz.	30 1.181	8 .315	Wafer tweezers with polyester tips for protecting Si, GaAs or Ti wafers against damage. For 4" – 6" wafers.	
141SAHP*	30 g 1.05 oz.	30 1.181	8 .315	Model same as 141SAP, but with Halar coating (acid-proof) and non-pigmented plastic tips.	

# **Cutting tweezers**



- Suitable for cutting fine, soft wires and small components
- Delivers high-precision cuts
- Hardened cutting edges for long service life
- For all models with the suffix S in the order number: Stainless steel, robust tips, non-rusting, non-reflecting surface



#### \_\_\_\_ 115 mm/4.528 Inch



Model		Description
15AGS 5.5 mm 216 linch	21 g 0.74 oz.	Cutting tweezers with narrow oblique head. For soft wires up to dia. 0.25 mm/.010 lnch.
15AGW 9,5 mm 374 lnch	26 g 0.92 oz.	Cutting tweezers with narrow oblique head. For soft wires up to dia. 0.25 mm/.010 lnch.

<sup>\*</sup>Not available in North America

# Stripping tweezers



- Suitable for stripping fine wires with PVC or Teflon® insulation
- Non-reflecting surface
- Please send a wire sample when ordering



### 120 mm/4.724 Inch



Model	= =	Description
29Y30*	22 g 0.78 oz.	Miniature stripping tweezers, dia. 0.25 mm/.010 lnch (AWG 30). Stainless steel. Serrated finger grips for secure handling.
29Y32*	22 g 0.78 oz.	Miniature stripping tweezers, dia. 0.2 mm/.007 Inch (AWG 32). Stainless steel. Serrated finger grips for secure handling.
29Y34*	22 g 0.78 oz.	Miniature stripping tweezers, dia. 0.16 mm/.006 Inch (AWG 34). Stainless steel. Serrated finger grips for secure handling.
29Y36*	22 g 0.78 oz.	Miniature stripping tweezers, dia. 0.13 mm/.005 Inch (AWG 36). Stainless steel. Serrated finger grips for secure handling.
29Y40*	22 g 0.78 oz.	Miniature stripping tweezers, dia. 0.08 mm/.003 Inch (AWG 40). Stainless steel. Serrated finger grips for secure handling.

### 120 mm/4.724 Inch



Model	<b>=</b>	Description
29W30	28 g 0.99 oz.	Stripping tweezers with synthetic fibre handle. For wires of dia. $0.25-0.3$ mm/.010 $-$ .011 Inch (AWG 30 $-$ 28). For standard and Teflon® insulation.
XB29W301		Spare blade for 29W30

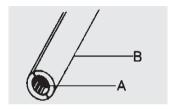
<sup>\*</sup>Not available in North America



# **Extraction tweezers**

■ Suitable for extracting contacts from the rear of a plug connector





A = Outside diameter of pin B = Inside diameter of pin

### 120 mm/4.724 Inch



		Dimensions in mm/Inch		
Model	<b>- 1</b>	Dia. A	Dia. B	Description
024C	15 g 0.53 oz.	12 .472	7 .276	Extraction tweezers for Sub-D connectors. Stainless steel.

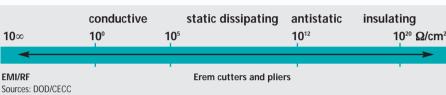
# **Erem Side Cutters and Tip Cutters**

# **Erem impresses**



#### **ESD-safe**

The interchangeable foam-cushion handles are ESD-safe and are fitted as standard on all Erem cutters and pliers.



# **Internal patented Erem Magic Spring**

- Constant spring force
- Guarantees more than 1 million operations

### High precision screw joint

- Smooth jaw action with no play
- Smooth cutting operation with no jaw overlapping

**Erem Cut: Options for** semi flush, full flush or super flush cuts





# **Ergonomically shaped handles**

for high comfort, better grip and added safety

### **EMOS** maximum opening stop

limits the cutting-edge tips from opening more than 5 mm/.197 Inch. The limited extent to which the handles can open prevent user hand fatigue.



# Erem cutting-edge protection for tip

All tip cutters are fitted with a special stop system which prevents the cutting edges from overlapping.



#### Safety device for holding wire scraps

This safety device for side cutters holds wire scraps securely after cutting. Available on most Series 500, 600 and 2400 cutters (oval head). Order suffix "W", e.g. 595EW.

**Induction-hardened cutting** edges in Rockwell hardness 63 - 65 HR

for exceptionally long life

# **Erem impresses**

### **Erem Technology**

#### Special tool steel

Erem electronics tools are made from bright steel. They are not drop forged. The special tool steel is made using an unique Swiss processing technique.

#### The advantage:

The bright tool steel gives additional strength and toughness to the tools promoting a long service life.





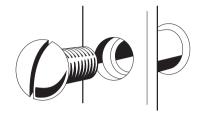


#### The internal patented Erem Magic **Spring**

The Magic Spring system used in Erem precision tools is unique. It is integral to the cutting head and provides a constant closing and reopening force. It is guaranteed for 1 million operations.

#### The advantage:

The Magic Spring system is highly reliable, makes the tools easy to use and reduces operator fatigue.



#### High precision screw joint

This self locking screw joint system gives a smooth cutting and opening action and ensures that there is no blade overlap or

#### The advantage:

Precision cutting and reduced shock to components.

#### **EMOS** maximum opening stop

The unique EMOS (Erem Maximum Opening **S**top) system prevents the tips from opening more than 5 mm/.197 Inch. It reduces user fatigue by preventing excessive hand spread.

#### The advantage:

Comfortable and fatigue free working.

#### Handle

#### Erem cutters and pliers with ergonomic handles

Work Related Upper Limb Disorder (WRULD) can be caused by positional fatigue or nerve damage brought about by the repeated use of non-ergonomic hand tools, otherwise known as Repetitive Strain Injuries (RSI).

WRULDS is a direct consequence of insufficient ergonomics in manufacturing processes and working practices. To reduce the factors which cause WRULDS, Erem has developed a range of tools with ergonomic handles (Series 2400 MagicSense).

The handle shape and special materials ensure a soft feel, operating comfort and safety. The specially shaped handles ensure that the gripping pressure is evenly spread over the entire palm of the hand. The thumb and fingers automatically find their best position. The effort that has to be exerted by the user is reduced, thereby reducing hand fatigue.

The anti-slip surface provides excellent grip. The material is highly resistant to perspiration, water, oil and chemicals. The handles are ESDsafe and are easily interchangeable.





### **Erem Cut**

#### Cut shape

There are three blade options, which determine the shape left on a lead after cutting. (see also P. 35)



1. Semi-flush



2. Flush



3. Super full flush

#### **Cutting edge**

Erem cutters are noted for their ease of use, one of the reasons for this is the ability of the blade to cut equally well over its full length. This promotes operator comfort and reduces fatigue.

Semi-flush cutters offer the best performance and the longest service life. Super full flush cutters leave a flat wire end with minimal effort and prevent components from being subjected to load.

#### The advantage:

High level of user comfort thanks to special cutting edge.

Erem cut Super full flush: perfect flush cut

Standard cut "Super full flush"

### **Erem Service**

#### Re-sharpening

The cutting blades of Erem cutters are hardened to Rockwell 63-65 HRc by an induction heating process. Continuous process control ensures that the blades achieve the correct level of hardening and are not embrittled.

#### The advantage:

Rockwell hardness

This level of hardening plus the high-grade tool steel used in the manufacture of the tools and continuous process control promote an exceptionally long service life.

Erem is your service partner. All Erem side and tip cutters except those with carbide insert blades can be re-sharpened up-to three times. Carriage charges will apply.

#### The advantage:

The re-sharpened tool is as good as new, its life is extended and costs are reduced.

#### Replacement parts

Erem cutters and pliers and their component parts are warranted against manufacturing defects. Magic springs, precision joint components are available as spare parts.

#### The advantage:

The warranty and availability of spares guarantee long service life.



#### **ESD-safe**

The ergonomic, interchangeable molded handles are ESD-safe and are fitted as standard on all Erem cutters and pliers.

# Choosing the right tool

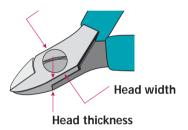
# Selection criteria

Erem offers a wide selection of precision side and tip cutters for virtually any application.

When choosing the right cutter, it is important to take

- Size
- Cut
- Head shape
- Cutting capacity into consideration.

### Size



Erem offers the right head size to suit every application. There are three main sizes: Micro, Medium and Maxi.

Each head size is available in different head shapes.

Micro	Me	dium	Maxi
Series 600	Series 2400 MagicSense	Series 500	Series 800
Size	un de la constant de	A STATE OF THE PARTY OF THE PAR	
Head width 9.0 mm/.354 Inch	Head width 11.0 mm/.433 Inch	Head width 11.0 mm/.433 Inch	Head width 13.5 mm/.331 Inch
Head thickness 6.0 mm/.236 Inch	Head thickness 6.0 mm/.236 Inch	Head thickness 6.5 mm/.256 Inch	Head thickness 7.5 mm/.295 Inch
Miniature cutter for applications in microelectronics and for fine wires. Offers a large variety of head shapes for very good access even to hard-to-reach areas.	Medium-size cutter. Cor bility and accessibility. L shapes for precision wo areas. The Series 2400 N optimised ergonomic sh grade of hardness.	The strongest and most robust head size for general cutting applications in electronics, cuts large wire diameters.	

#### Cut

There are three blade options, which determine the shape left on a lead after cutting.



Erem cut Super full flush: perfect flush cut

Standard cut "Super full flush"



#### Semi-flush

This cut leaves a pyramidal tip at the end of the wire. It is particularly suitable for standard jobs where the final shape does not play a significant role. Cutters with this cut are suitable for both soft copper wires and very hard wires such as stainless steel.



#### Flush

This cut leaves a much smaller tip at the end of the wire than the semi-flush cut – without reducing the cutting capacity. The cutting edges are finer than on semi-flush cutters. The effort exerted when cutting is less and the load on the component is reduced. Flush wire ends reduce the effort needed to fit components on printed-circuit boards. Erem guarantees precise cutting even after frequent use.



#### Super full flush

Only Erem offers you a super full flush cut. This cut provides absolutely flush wire ends. No rework is needed. Cutters with this cut are absolutely precision-ground and sharpened. The effort exerted when cutting is low, as is the load on the component caused by the cut. Soldering tags in soldering-bath procedures are prevented. Cutters of this type are used in microelectronics, space travel or medical technology. These cutters are suitable for soft wires.

# Choosing the right tool

# Head shape

Erem offers the right head shape to suit your application. The head shapes differ in terms of shape and design. There are six basic shapes:

Shape	Tip cutter Straight relieved head	Tip cutter Pointed relieved head	Tip cutter Angled narrow head
Visibility and accessibility Cutting at the outermost tip of the cutter			
	This head is suitable for horizontal and vertical cuts. The long tips facilitate cutting in hard-to-reach areas.	This is the narrowest head shape. The underside is relieved and facilitates optimum access even to extremely hard-to-reach areas.	The angled head provides for precise cuts at different working angles.
Series 600 Micro	<b>670E</b> *, <b>670EP</b> *, <b>670EPF</b> * (P. 45)	<b>622NB</b> , <b>632NCF</b> , <b>676E</b> , <b>776E</b> (P. 44)	
Series 2400 MagicSense	2470E (P. 49)	(1.77)	2475E, 2482E (P. 49)
Carica FOO Madium	F70F F72F**/D FF\	F03F 703F /D F4)	FFF F72F F02F (D F2)
Series 500 Medium	<b>570E</b> , <b>573E</b> **(P. 55)	<b>592E</b> , <b>792E</b> (P. 54)	555E, 572E, 582E (P. 53), 575E, 593AE (P. 54)
Series 800 Maxi		<b>884E</b> (P. 58)	



\*\* Straight head for vertical working

\* Very short head

### **Erem cutting-edge protection for tip cutters**

Erem tip cutters are equipped with cutting-edge protection. A special stop system prevents the cutting edges from overlapping.

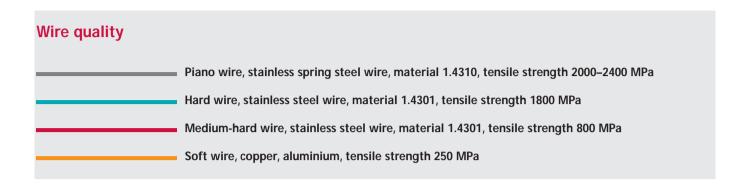


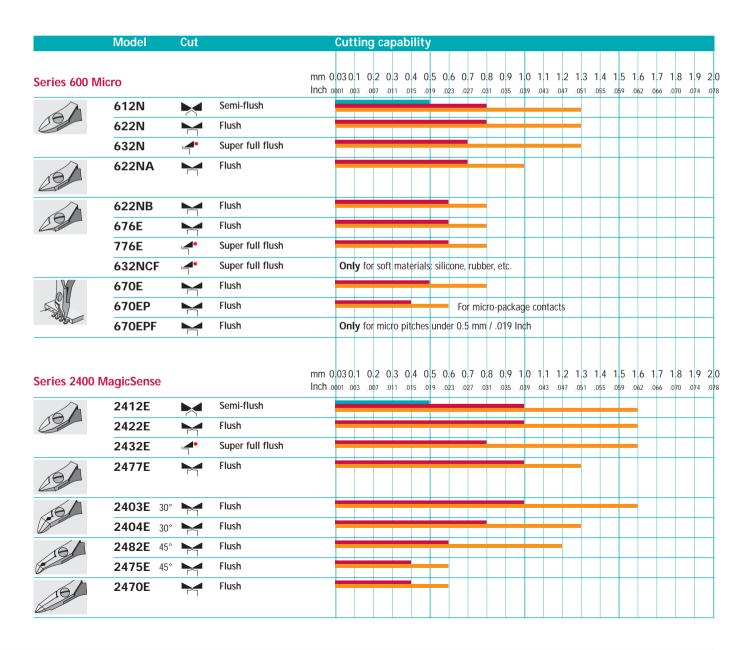
Tip cutter Angled wide head	Side cutter Tapered head	Side cutter Oval head	
			High cutting capacity
The angled head provides for precise cuts at different working angles.	The jaws of the cutter have straight edges and taper to a point. This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter.	This is the most widely used head shape, it is robust and size for size offers the highest cutting capacity.	High cutting capacity Cutting over the full length of the cutter
	<b>622NA</b> (P. 44)	612N, 622N, 632N (P. 43)	
2403E, 2404E (P. 48)	<b>2477E</b> (P. 48)	2412E, 2422E, 2432E (P. 47)	
<b>503E</b> , <b>504AE</b> (P. 52)	<b>577E</b> , <b>595E</b> (P. 52)	512E, 512N, 522N, 532N, 599E	
	<b>886E</b> (P. 58)	(P. 51) <b>812N, 822N, 896E</b> (P. 57)	

Erem offers carbide cutters (see P. 38) for cutting high-hardness wire (piano wire)

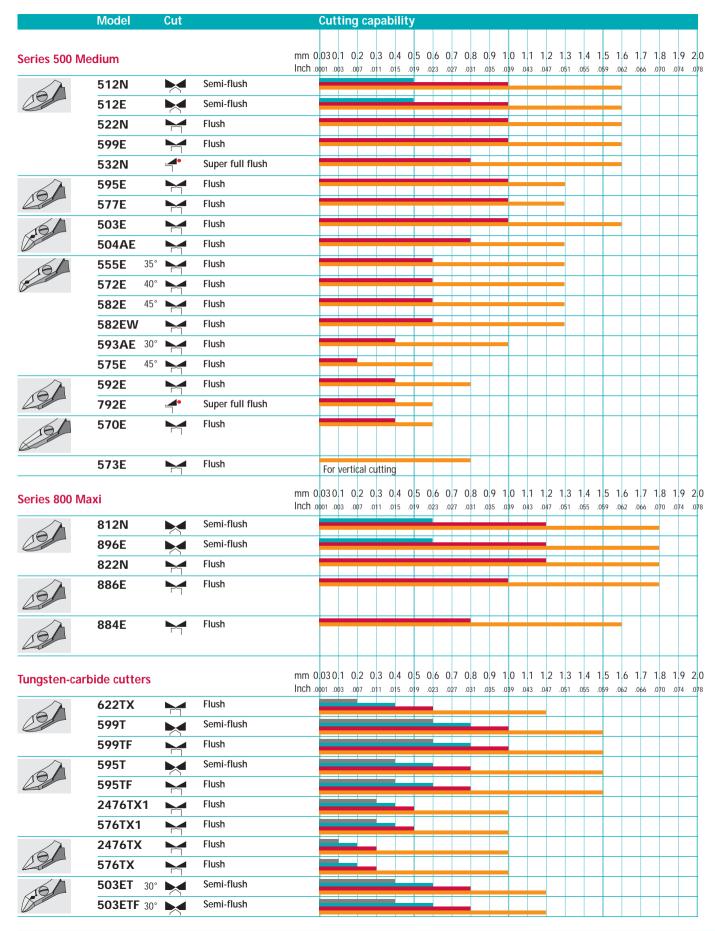
## Choosing the right tool

#### **Cutting capacity**









## Special applications

### Side cutters for use in medidical device manufacturing





The 632NCF miniature side cutter is ideally suitable for soft material such as silicone tubes in medical device applications, precision connector seals or miniature rubber seals.

The miniature cutter is also the ideal tool for cutting soft synthetic parts, e.g. in the manufacture of hearing aids.

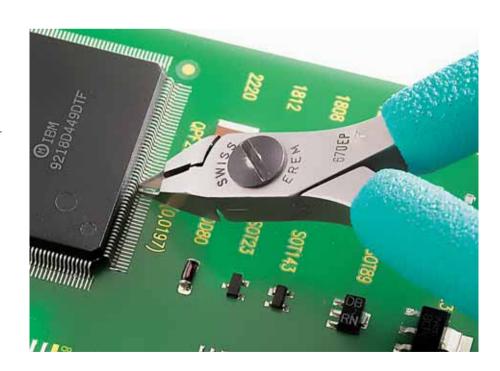
The cutting edges of the 632NCF side cutter are precision-ground to an extremely high level. This enables the cutter to deliver a razor-like full-flush cut.

### Tip cutters to remove fine pitch SMD ICs

A simple method to remove SMD ICs is to cut each of the individual leads to remove the device and then reflow the joint with a soldering iron and remove the component lead from the board.

The solder left on the board can then be removed with a desoldering tool or desolder braid and a new component fitted.

The 670EP and 670EPF have fine pointed tapered and relieved heads that are able to fit between individual leads and cut them without causing damage to the printed circuit.





### Tungsten-carbide cutter for the preparation of cardio-vascular stents

A stent is a vascular-wall prop. It is a latticeshaped tube made of stainless steel or nickeltitanium. It serves to hold open constricted coronary blood vessels and improves the flow of blood through the vessels.

It is important in stent manufacture that the cut end of any wire in the lattice is as flat as possible, otherwise it will be necessary rework the stents.

These side cutters have fine polished carbide cutting blades to accurately cut the lattice and reduce the need for rework.



### High precision side cutter for cutting stainless wires



The 599TFO has wear resistant tungsten carbide cutting edges and all round capability. It is able to cut Vectran™ braided wires, fibre optics, Kevlar® and small stainless steel braids and wires.

A further application lies in telecommunications, i.e. working on fibre-optic cables, Kevlar® silks and piano wires.

Vectran<sup>™</sup> is a Trademark of Kurary Co., Ltd. Kevlar® is a registered Trademark of E.I. Dupont de Nemours and Company

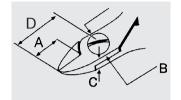
## Series 600 Micro

- Miniature cutters
- Offers a wide variety of head shapes for access in difficult to reach areas
- Suitable for SMD and leads (670EP, 670EPF)
- Made from high grade tool steel with cutting edges hardened to 63-65HRc
- Non reflecting surface, ESD safe, resharpenable





### Series 600 Micro



A = length of cutting edges

B = head width

C = head thickness

D = head length







Tip cutter Pointed relieved head



Side cutter Tapered head



Side cutter Oval head



Visibility and accessibility

Robustness, high cutting capacity

#### Side cutter - oval head





110 mm / 4.331 Inch 48 g / 1.69 oz.

- This is the most widely used head shape.
- It is robust and size for size offers the highest cutting capacity.

Model	Cut	Dimensions in mm/Inch			m/Inch	Max. cutting capability in mm/Inch Diameter			
		Α	В	С	D	Hard wire	Medium hardness	Copper wire	
612N	Semi-flush	9 .354	<b>9</b> .354	6	15 .590	0.5 .019	0.8 .031	1.3 .051	
622N	Flush	9 .354	9 .354	6	15 .590	-	0.8 .031	1.3 .051	
632N	Super full flush	<b>9</b> .354	9 .354	6	15 .590	-	0.7 .027	1.3 .051	

Wire quality, see P. 38

### Series 600 Micro

#### Side cutter - tapered head





- The jaws of the cutter have straight edges and taper to a point.
- This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter.

Model	Cut	Dimensio	ns in mm/Inch	Max. cutting capability in mm/Inch Diameter		
		A B	C D	Medium hardness Copper wire		
622NA	Flush	9 9 .354 .354	6 15 .236 .590	0.7		

#### Tip cutter - pointed relieved head





- This is the narrowest head shape.
- The underside is relieved and facilitates optimum access even to extremely hard-to-reach areas.

Model	Cut	Dimensio	ns in mm/Inch	Max. cutting capability in mm/Inch Diameter
		A B	C D	Medium hardness Copper wire
622NB	Flush	9 9 .354 .354	6 15 .236 .590	0.6 0.8 .023 .031
676E	Flush	9 9 .354 .354	6 15 .236 .590	Model same as 622NB, but with short, robust head
776E	Super full flush	9 9 .354 .354	6 15 .236 .590	0.6
632NCF	Super full flush	9 9 .354 .354	6 15 .236 .590	For soft material such as small silicone tubes, miniature rubber seals or for cutting soft synthetic parts



Series 600 Micro



#### Tip cutter - straight short relieved head





■ Suitable for cutting SMD and micro-package contacts.

	Dimensions in mm/Inch			Max. cutting capability in mm/Inch Diameter			
Α	В	С	D	Medium hardness	Coppe	er wire	
670E 9 Flush .354	9 .354	6 .236	18 .709	0.5	0.8		
670EP 9 9 354	9 .354	6 .236	18 .709	0.4	0.6	High-precision working on SMD and micro- package contacts up to 0.25 mm/.010 Inch	
670EPF* 3 Flush .354	<b>9</b> .354	6 .236	18 .709	Model same as 670E under 0.5 mm/.019 I		smaller version <b>only</b> for micro pitches e also P. 40)	

<sup>\*</sup>Not available in North America

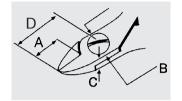
### Series 2400 MagicSense

- Medium-size cutter
- Combines robustness, visibility and accessibility.
- Large variety of head shapes for precision working in hard-to-reach areas.
- The optimised ergonomic shape of the Series 2400 MagicSense prevents hand fatigue
- Improved induction-hardened cutting edges up to 64 65 HRc for an extremely long service life
- Cutting edges made from special tool steel
- Non-reflecting surface, ESD-safe and resharpenable





### Series 2400 MagicSense



A = length of cutting edges

B = head width

C = head thickness

D = head length



Tip cutter Straight long relieved head



Tip cutter Angled narrow head



Tip cutter Angled wide head



Side cutter Tapered head



Side cutter Oval head



Visibility and accessibility

Robustness, high cutting capacity

#### Side cutter - oval head



130 mm / 5.118 lnch 70 g / 2.47 oz.

- This is the most widely used head shape.
- It is robust and size for size offers the highest cutting capacity.

Model	Cut	Dime A	nsion B	s in m C	m/Inch D	Max. cutting Hard wire	capability in mm/Inch Medium hardness	
2412E	Semi-flush	12 .472	11 .433	6 .236	19 .748	0.5 .019	1.0 .039	1.6 .062
2422E	Flush	12 .472	11 .433	6	19 .748	_	1.0 .039	1.6
2432E	Super full flush	12 .472	11 .433	6	19 .748	-	0.8 .039	1.6

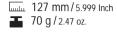
Wire quality, see P. 38

Optional: Safety device for wire scraps. Order suffix "W", e.g. 2412W.

### Series 2400 MagicSense

#### Side cutter - tapered head





- The jaws of the cutter have straight edges and taper to a point.
- This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter.

Model	Cut	Dimensions in mm/Inch		Max. cutting capability in mm/Inch Diameter		
		A B	С	D	Medium hardness	Copper wire
2477E		12 12	11	6	1.0	1.3
	Flush	.472 .47	2 .433	.236	.039	.051

#### Tip cutter - angled wide head





■ The angled head provides for precise cuts at different working angles.

Model	Cut	Dime	Dimensions in mm/Inch			Max. cutting capability in mm/Inch Diameter			
		Α	В	С	D	Medium hardness	Copper wire		
2403E	Flush	9 .354	11 .433	6	19 .748	1.0 .039	1.6 .062	Wide, robust head, fine cut	
2404E	Flush	9 .354	11 .433	6	20 .787	0.8	1.3 .051	Model same as 2403E, but with pointed rounded head	



### Series 2400 MagicSense

#### Tip cutter - angled narrow head





■ The angled head provides for precise cuts at different working

Model	Cut	Dime	ension	s in m	m/Inch			mm/Inch Diameter
		Α	В	С	D	Medium hardness	Coppe	er wire
2482E	Flush	6 .236	11 .433	6.236	26 1.024	0.6	1.2	Suitable for working on printed-circuit boards, component connections, can be used in both 90° and 180° applications
2475E	Flush	4 .157	11 .433	6	22 .866	0.4 .015	0.6	Suitable for fine cutting work on hybrid circuits of miniature components.

#### Tip cutter - straight long relieved head





- This head is suitable for horizontal and vertical cuts.
- The long tips facilitate cutting in hard-to-reach areas.

Model	Cut	Dimens	Dimensions in mm/Inch		Max. cutting ca	Max. cutting capability in mm/Inch Diameter		
		A B	С	D	Medium hardn	ess Copper wire		
24705		4 1:	1 /	29	0.4	0.7		
2470E	' '	4 1	I 6	29	0.4	0.6		
	Flush	.157 .43	33 .236	1.142	.015	.023		



Safety device for wire scraps only possible on 2412EW, 2422EW, 2432EW, 2477EW, 2482EW models.

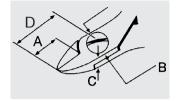
## Series 500 Medium

- Medium size, robust, precision cutters
- Wide range of head shapes
- Manufactured from high grade tool steel
- Cutting edges hardened to Rockwell 63-65 HRc
- Non reflecting surface, ESD safe and resharpenable





### Series 500 Medium



A = length of cutting edges

B = head width

C = head thickness

D = head length



Tip cutter Straight long relieved head



Tip cutter Pointed relieved head



Tip cutter **Angled narrow** head



Tip cutter Angled wide head



Side cutter Tapered head



Side cutter Oval head



Visibility and accessibility

Robustness, high cutting capacity

#### Side cutter - oval head



115 mm / 4.527 Inch 67 g / 2.36 oz.

■ This is the most widely used head shape.

It is robust and size for size offers the highest cutting capacity.

Model	Cut			m/Inch D	Max. cutting ca	apability in mm/Inch Medium hardness		
512N	Semi-flush		6.5 .256	19 .748	0.5 .019	1.0 .039	1.6 .062	
512E	Semi-flush		6,5 .256	19 .748	Model same as !	512N, but with burnish	ed head	
522N	Flush		6.5 .256	<b>19</b> .748	-	1.0 .039	1.6 .062	
599E	Flush		6.5 .256	17 .669	-	1.0 .039	1.6	Short, robust head
532N	Super full flush		6.5 .256	19 .748	-	0.8	1.6 .062	

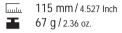
Wire quality, see P. 38

Optional: Safety device for wire scraps. Order suffix "W", e.g. 512NW.

### Series 500 Medium

#### Side cutter - tapered head





- The jaws of the cutter have straight edges and taper to a point.
- This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter.

Model	Cut	Dimensio	ns in mm/Inch	Max. cutting capability in mm/Inch Diameter			
		A B	C D	Medium hardness	Copper wire		
595E	Flush	12 11 .472 .433	6.5 19 .256 .748	1.0 .039	1.3 Tapered head .051		
577E	Flush	10 11 .472 .433	6.5 17 .256 .669	1.0 .039	1.3 Tapered, short head .051		

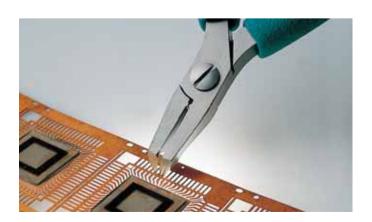
#### Tip cutter - angled wide head





■ The angled head provides for precise cuts at different working angles.

Model	Cut	Dimens A B	sions in m B C	nm/Inch D	Max. cutting capa Medium hardness		
503E	Flush	9 1 .354 .4	11 6.5 433 .256	19 .748	1.0 .039	1.6 .062	Wide, robust head
504AE	Flush	9 1 .354 .4	11 6.5 433 .256	19 .748	0.8 .031	1.3 .051	Model same as 503E, but with pointed rounded head





### Series 500 Medium

#### Tip cutter - angled narrow head





120 mm / 4.724 Inch 68 q / 2.40 oz.

- The angled head provides for precise cuts at different working
- Narrow, robust head, suitable for working with high cutting force in confined areas.

Model	Cut	Dimensio	ns in mm/Inch	Max. cutting capability in mm/Inch Diameter	
		A B	C D	Medium hardness Copper wire	
555E		6 11	6.5 24	0.6 1.3	
	Flush	.236 .433	.256 .945	.023 .051	





115 mm / 4.527 Inch 68 g / 2.40 oz. 40°

Relieved cutting edge for easy access.

Model	Cut	Dimensio	ns in mm/Inch	Max. cutting capability in mm/Inch Diameter	
		A B	C D	Medium hardness Copper wire	
E70E		, 11	/ F 04	0.7	
572E	۲٦	6 11	6.5 21	0.6	
	Flush	.236 .433	.256 .827	.023 .051	





115 mm / 4.527 Inch 68 g / 2.40 oz.

■ Suitable for working on printed-circuit boards, component connections, can be used in both 90° and 180° applications.

Model	Cut	Dime	Dimensions in mm/Inch		Max. cutting cap	Max. cutting capability in mm/Inch Diameter	
		Α	В	С	D	Medium hardnes	s Copper wire
582E		6	11	6.5	26	0.6	1.3
	Flush	.236			1.024	.023	.051





115 mm / 4.527 Inch 67 g / 2.36 oz.

Model same as 582E, but with safety device for wire scraps.

Model	Cut	Dimens	ions in mm/Inch	Max. cutting capability in mm/Inch Diameter	
		A B	C D	Medium hardness Copper wire	
500514		, ,			
582EW	Γ	6 1	1 6.5 26	0.6	
	Flush	.236 .43	33 .256 1.024	.023 .051	

### Series 500 Medium

#### Tip cutter - angled narrow head

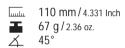




Ideal rework tool, suitable for cutting DIL contacts at front and rear and densely printed circuit boards.

Model	Cut	Dimensio	ns in mm/Inch	Max. cutting capability in mm/Inch Diameter.	
		A B	C D	Medium hardness Copper wire	
593AE		4 11	6.5 26	0.4 1.0	
	Flush	.157 .433	.256 1.024	.015 .039	



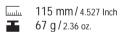


■ Suitable for fine cutting work on hybrid circuits or miniature components.

Model	Cut	Dimensio	ns in mm/Inch	Max. cutting capability in mm/Inch Diameter	
		A B	С	Medium hardness Copper wire	
E2EE		4 11	/ F 22	0.0	
575E	Γ	4 11	6.5 22	0.2 0.6	
	Flush	.157 .433	.256 .866	.007 .023	

#### Tip cutter - pointed relieved head





- This is the narrowest head shape.
- The underside is relieved and facilitates optimum access even to extremely hard-to-reach areas.

Model	Cut				m/Inch		bility in mm/Inch Diameter
		Α	В	С	D	Medium hardness	Copper wire
592E	Flush	12 .472	11 .433		19 .748	0.4 .015	0.8 .031
792E	Super full flush	12 .472	11 .433	6.5	19 .748	0.4 .015	0.6

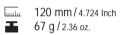


## Series 500 Medium



#### Tip cutter - straight long relieved head





- This head is suitable for horizontal and vertical cuts.
- The long tips facilitate cutting in hard-to-reach areas.

Model	Cut	Dimensio	ns in mm/Inch	Max. cutting capability in mm/Inch Diameter		
		A B	C D	Medium hardness Copper wire		
570E		4 11	6.5 29	0.6 1.2 For cutting at extreme tips		
	Flush	.157 .433	.256 1.142	.023 .047		

#### Tip cutter - straight head for vertical use





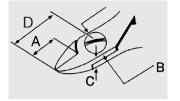
Model	Cut	Dimens	Dimensions in mm/Inch		Max. cutting capability in mm/Inch Diameter	
		A E	3 C	D	Medium hardness Copper wire	
573E		4 1	1 6.5	29	0.4 0.6	
	Flush	.157 .4	133 .256	1.142	.015 .023	

## Series 800 Maxi





### Series 800 Maxi



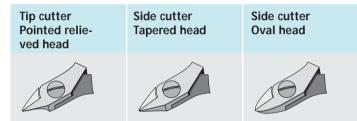
A = length of cutting edges

B = head width

C = head thickness

D = head length





Visibility and accessibility

Robustness, high cutting capacity

#### Side cutter - oval head





120 mm / 4.724 Inch 67 g / 2.36 oz.

- This is the most widely used head shape.
- It is robust and size for size offers the highest cutting capacity.

Model	Cut	Dimen	isions in r	nm/Inch	Max. cutting of	capability in mm/Inch	n Diameter	
		A I	В С	D	Hard wire	Medium hardness	Copper w	<i>i</i> ire
812N	Semi-flush		13.5 7.5 .531 .295	21 .827	0.6 .023	1.2 .047	1.8 .070	
896E	Semi-flush		13.5 7.5 .531 .295	21 .827	0.6	1.2 .047	1.8	Suitable for cutting hard wires, Kovar, connector pins
822N	Flush		13.5 7.5 .531 .295	21 .827	-	1.2 .047	1.8 .070	

Wire quality, see P. 38

### Series 800 Maxi

#### Side cutter - tapered head





- The jaws of the cutter have straight edges and taper to a point.
- This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter.

Model	Cut	Dimensi	Dimensions in mm/Inch		Max. cutting capability	in mm/Inch Diameter
		A B	С	D	Medium hardness	Copper wire
886 <b>E</b>		15 13	3.5 7.5	21	1.0	1.8
	Flush	.590 .53	31 .295	.827	.039	.070

#### Tip cutter - pointed relieved head





- This is the narrowest head shape.
- The underside is relieved and facilitates optimum access even to extremely hard-to-reach areas.

Model	Cut	Dimensi	ions in m	m/Inch	Max. cutting capability in n	nm/Inch Diameter
		A B	С	D	Medium hardness	Copper wire
884E	Flush	15 13 .590 .53	3.5 <b>7</b> .5 31 .295		0.8	1.6 .062

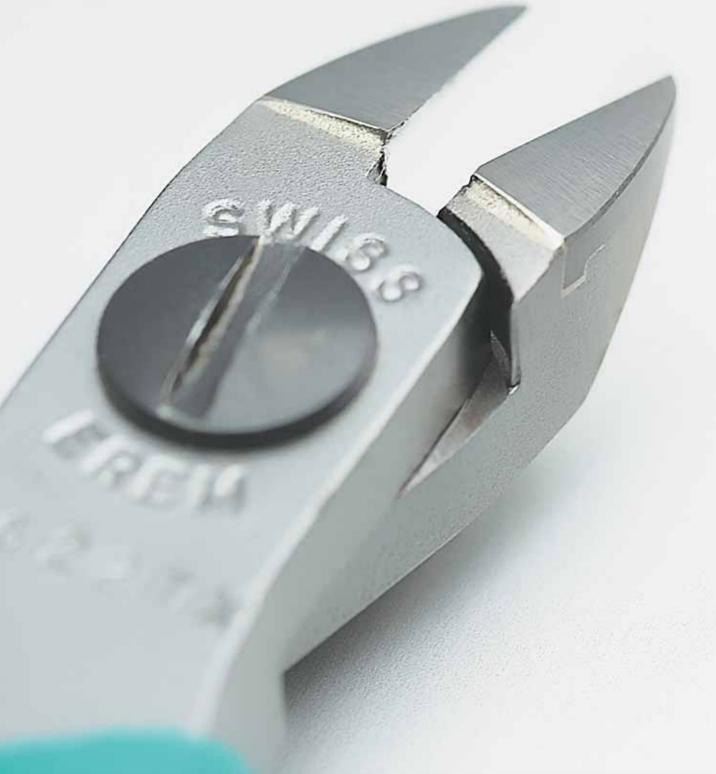


Series 800 Maxi



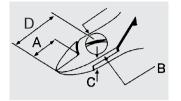
## Tungsten-carbide cutters

- Medium sized precision cutters
- Wear resistant tungsten carbide edged cutting blades
- Manufactured from high grade tool steel
- Suitable for cutting hard and tough wires e.g. piano wire, nickel and diode leads
- Non reflecting surface, ESD safe and resharpenable





## Tungsten-carbide cutters



A = length of cutting edges

B = head width

C = head thickness

D = head length







Tip cutter Angled wide head



Side cutter Tapered head



Side cutter Oval head



Visibility and accessibility

Robustness, high cutting capacity

#### Side cutter - oval head





67 g / 2.36 oz.

- 115 mm/4.527 lnch This is the most widely used head shape.
  - It is robust and size for size offers the highest cutting capacity.

Model	Cut	Dim	ensior	ıs in m	m/Inch	Max. cutting	capability in	mm/Inch Diameter		
		Α	В	С	D	Piano wire	Hard wire	Medium hardness	Copper wire	
622TX	Flush	8 .315	<b>9</b> .354	6	15 .590	0.2	0.4 .015	0.6 .023	1.2 Miniature cutte	r
599T	Semi-flush	12 .472	11 .433	6.5 .256	19 .748	0.6	0.8	1.0 .039	1.5 .059	
599TF	Flush	12 .472	11 .433	6.5 .256	19 .748	0.6	0.8	1.0 .039	1.5 .059	

Wire quality, see P. 38

## **Tungsten-carbide cutters**



#### Side cutter - tapered head





- 115 mm/4.527 Inch 
  The jaws of the cutter have straight edges and taper to a point.
  - This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter.

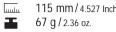
Model	Cut	Dim	ension	s in m	m/Inch	Max. cutting	capability in I	mm/Inch Diameter	
		Α	В	С	D	Piano wire	Hard wire	Medium hardness	Copper wire
595T	Semi-flush	12 .472	11 .433	6.5 .256	19 .748	0.4 .015	0.6	0.8 .031	1.5 .059
595TF	Flush	12 .472	11 .433	6.5 .256	19 .748	0.4	0.6	0.8 .031	1.5 .059
2476TX1	Flush	11 .433	11 .433	6 .236	19 .748	0.3 .011	0.4 .015	0.5 .019	1.0 Series 2400 MagicSense model .039 (Length: 130 mm / 5.118 lnch)
576TX1	Flush	11 .433	11 .433	6.5	19 .748	0.3	0.4	0.5 .019	1.0 .039



### Tungsten-carbide cutters

#### Tip cutter - pointed relieved head





- 115 mm / 4.527 Inch This is the narrowest head shape.
  - The underside is relieved and facilitates optimum access even to extremely hard-to-reach areas.

Model	Cut	Dim		s in m	m/Inch	· ·		mm/Inch Diameter		
		Α	В	C	D	Piano wire	Hard wire	Medium hardness	Copper	wire
2476TX	Flush	11 .433	11 .433	6 .236	19 .748	0.1	0.2	0.3	1.0	Series 2400 MagicSense model
576TX	Flush	11 .433	11 .433	6.5 .256	19 .748	0.1	0.2	0.3 .011	1.0	

#### Tip cutter - angled wide head



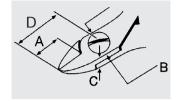


67 g / 2.36 oz. 30°

110 mm/4.331 lnch 
The angled head provides for precise cuts at different working angles.

Model	Cut	Dim	ension	s in m	m/Inch	Max. cutting	capability in	mm/Inch Diameter	
		Α	В	С	D	Piano wire	Hard wire	Medium hardness	Copper wire
503ET	Semi-flush	<b>9</b> .354	11 .433	6.5 .256	19 .748	0.4	0.6	0.8	1.2 .047
503ETF	Flush	<b>9</b> .354	11 .433	6.5 .256	20 .787	<b>0.4</b> .015	0.6	0.8 .031	1.2

### Special applications



A = length of cutting edges

B = head width

C = head thickness

D = head length



#### Special applications - Special tool steel, ESD-safe

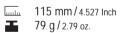


120 mm / 4.724 Inch 100 g / 3.53 oz.

Side cutter with compound action.

Model	Cut	sions in mm/Inch B C	Max. cutti Copper w	ing capability in mm/Inch Diameter ire
147A	Semi-flush	 10.5 7.5 413 .295	1.8 .070	For cutting hard wires with minimal effort
147AT	Semi-flush	10.5 7.5 413 .295	1.8 .070	Model same as 147A, but with cutting edges made from tungsten carbide, model on request





■ Side cutter, suitable for cutting printed-circuit boards.

Model	Cut	Max. cutting Max. D	g capability in m Max. B	ım/Inch
884EPCM*	Flush	1.5 .059	2.0 .078	B → D

<sup>\*</sup>Not available in North America



## Special applications





110 mm / 4.331 Inch 48 g / 1.69 oz.

■ Side cutter, suitable for precision cuts on soft materials, e.g. small silicone tubes in medical applications, precision connector seals, miniature rubber seals, soft synthetic parts.

Model	Cut	Dime	nsion	s in mm/Inch
		Α	В	C
632NCF		9	9	6
	Super full flush	.354	.354	.236





115 mm / 4.527 Inch 67 g / 2.36 oz.

Side cutter, suitable for cutting Kevlar® silks.

Model	Dime	ension	s in m	m/Inch
	Α	В	С	D
599FO	12	11	6.5	19
			.256	





115 mm / 4.527 Inch 67 g / 2.36 oz.

■ Side cutter with cutting edges made from tungsten carbide.

Model	Cut	Dimensions in mr	m/Inch
		A B C	D
599TFO	Semi-flush	12 10.5 6.5 .472 .413 .256	Model same as 599FO, but with cutting edges made from tungsten carbide. Suitable for cutting Kevlar® silks, Vectran™-sheathed wires, optical fibres and small stainless wires

### Pneumatic side cutters and tip cutters

- Pneumatic cutter
- Handy, light and precise
- Extremely versatile thanks to a selection of different cutting heads
- Easily interchangeable cutting heads
- Suitable for cutting conventional components, soft metals or small plastic parts



#### Pneumatic side cutters and tip cutters

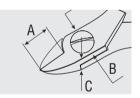




Pneumatic-cutter housing

Model	Dimensions in m	m/Inch Diameter
1500 BSF	28 1.102	Requires 4 – 6 bar oil-free clean compressed air

#### **Cutting heads for 1500BSF**



A = length of cutting edges

B = head width

C = head thickness

#### Side cutter - oval head



35 g / 1.16 oz.

- This is the standard head shape.
- It is used for all cutting jobs in easy-to-reach areas.
- The oval head provides for a high cutting capacity and is characterised by its robustness.

Model	Cut	Dimension A B	ns in mm/Inch C	Max. cutting capability in mm/Inch Diameter Copper wire
1512N	Semi-flush	10 10.5 .394 .413	6.5 .256	1.6 .062
1522N	Flush	10 10.5 .394 .413	6.5 .256	1.6 .062

Wire quality, see P. 38



### Pneumatic side cutters and tip cutters

#### Side cutter - tapered head



**3**5 g / 1.16 oz.

The edges of the cutter head are straight and taper to a point, allowing access to hard to reach areas.

Model	Cut	Dimensions in mm/Inch A B C	Max. cutting capability in mm/Inch Diameter Copper wire
1522NA	Flush	9 10.5 6.5 .354 .413 .256	1.4 .055

#### Side cutter - pointed relieved head



**3**2 g / 1.12 oz.

- This is the narrowest head shape.
- The underside is relieved and facilitates optimum access even to extremely hard-to-reach areas.

Model	Cut	Dimension	ns in mm/Inch	Max. cutting capability in mm/Inch Diameter
		A B	С	Copper wire
1522NB		9 10.5	6.5	1.2
	Flush	.354 .413	.256	.047

#### Tip cutter - angled head



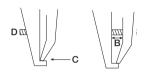
38 g / 1.34 oz.

The angled head provides for precise cuts at different working angles.

Model	Cut	Dimensions in mm/	Inch Max. cutting capability in mm/Inch Diameter Copper wire
1503E	Flush	12 10.5 6.5 .472 .413 .256	1.2 .047

#### Distance cutters

- Erem distance cutters are available with fixed and variable cutting lengths
- The tips are polished so as to prevent board damage
- For cutting wires to the right length and for fixing components

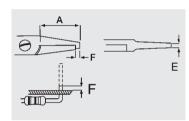


The protective stop screw D improves the performance of Erem distance cutters:

- Clearance B larger than the wire diameter
   cut wire is ejected.
- Clearance B smaller than the wire diameter
  - = cut wire is held.

Adjust protective stop screw D so that cutting edge C does not hit the opposite side. This increases the lifetime of the cutting edge.





A = jaw length E = width of tips F = cutting length

### Fixed cutting length (F)



\_\_\_\_ 12 **\_\_\_** 67

120 mm / 4.724 Inch 67 g / 2.36 oz.

- Special tool steel
- ESD-safe
- Fixed cutting length (= F)
- Reduces mechanical shock on components

Model	Cut	Dimensio A E	ns in mm/Inch F	Max. cutting ca Copper wire	apability in mm/Inch Diameter
530E06**	Flush	20 3 .787 .118	0.6 .023	1.2 .047	Cuts copper wire to a length of 0.6 mm/.023 lnch
530E08	Flush	20 3 .787 .118	0.8	1.2	Cuts copper wire to a length of 0.8 mm/.031 lnch
530E10	Flush	20 3 .787 .118	1.0 .039	1.2 .047	Cuts copper wire to a length of 1.0 mm/.039 lnch
530E12*	Flush	20 3 .787 .118	1.2 .047	1.2	Cuts copper wire to a length of 1.2 mm/.047 lnch
530E13*	Flush	20 3 .787 .118	1.3 .051	1.2 .047	Cuts copper wire to a length of 1.3 mm/.051 lnch
530E15	Flush	20 3 .787 .118	1.5 .059	1.2 .047	Cuts copper wire to a length of 1.5 mm/.059 lnch

Wire quality, see P. 38

\*\*Order as 539E060 in North America

<sup>\*</sup>Not available in North America



### Distance cutters

Model	Cut		ons in mm/Inch F	Max. cutting Copper wire	g capability in mm/Inch Diameter
530E18*	Flush	20 3 .787 .118	1.8 3 .070	1.2 .047	Cuts copper wire to a length of 1.8 mm/.070 Inch
530E20*	Flush	20 3 .787 .118	2.0 3 .078	1.2 .047	Cuts copper wire to a length of 2.0 mm/.078 lnch





120 mm / 4.724 Inch 67 g / 2.36 oz.

- Special tool steel
- ESD-safe
- Fixed length distance cutter
- Tapered 45°

Model	Cut	Dimensio A E	ns in mm/Inch F	Max. cutting Copper wire	capability in mm/Inch Diameter
549E	Flush	20 3 .787 .118	1.5 .059	1.2 .047	Cuts wire to a length of 1.5 mm/.059 Inch
549E10*	Flush	20 3 .787 .118	1.0	1.2 .047	Cuts wire to a length of 1.0 mm/.039 Inch
549E12*	Flush	20 3 .787 .118	1.2 .047	1.2 .047	Cuts wire to a length of 1.2 mm/.047 Inch

#### Variable cutting length (V)





120 mm / 4.724 Inch 70 g / 2.47 oz.



- Special tool steel
- ESD-safe
- Variable cutting length (= V)
- With protective stop screw

Model	Cut	Dimensions in mm/In A E V	ch Max. cuttir Copper wii	ng capability in mm/Inch Diameter re
530E15A*	Flush	20 4.5 1.2 – 6 .787 .177 .047 – .236	1.2 .047	Variable cutting length from 1.2 mm to 6 mm/ .047 to .236 lnch





115 mm / 4.527 Inch 70 g / 2.47 oz.



- Special tool steel
- ESD-safe
- Variable cutting length (= V)
- With protective stop screw
- Interchangeable plastic stop protects the printed-circuit board against damage

Model	Cut	Dimensions in mm/Inch A E V	Max. cutting capability in mm/Inch Diameter Copper wire
573EB	Flush	20 4.5 0 – 5 .787 .177 0 – .197	0.8 Variable cutting length from 0 mm to 5 mm/ .031 0 to .197 lnch

<sup>\*</sup>Not available in North America

## **Pliers**

### Erem pliers, stripping pliers, forming pliers

- Gripping and bending pliers with standard and ergonomic handles
- MagicSense moulded handle for increase comfort
- Wide variety of head shapes
- Special tool steel, non-reflecting surface, ESD-safe

# **Internal patented Erem Magic Spring**

- Constant spring force
- Guarantees more than 1 million operations

## High precision screw joint

- Smooth jaw action with no play
- Smooth cutting operation with no jaw overlapping

## **Precision ground jaws**





### **Ergonomically shaped handles**

for high comfort, better grip and added safety

### **EMOS** maximum opening stop

limits the cutting-edge tips from opening more than 5 mm/.197 lnch. The limited extent to which the handles can open prevent user hand fatigue.



#### **ESD-safe**

The interchangeable foam-cushion handles are ESD-safe and are fitted as standard on all Erem cutters and pliers.

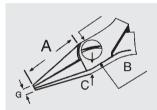
10∞	conductive	static dissipating	antistatic	insulating 10²º Ω/cm² ►
EMI/RF Sources: DOD/CECC	,	Erem cutters and pliers	'	,

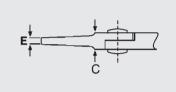
## **Pliers**

### **Erem pliers**

- Pliers for miniature and standard electronics
- Special tool steel, non-reflecting surface, ESD-safe
- High grade tool steel







A = jaw length B = head width

C = head thickness

E = width of tips

G = total height of both tips

#### **Round nose pliers**





120 m / 4.724 Inch 62 g / 2.18 oz.

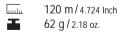
- Round nose pliers with very precise, smooth
- Suitable for forming, bending, laying and feeding in wires.

Model	Shape	Dime	nsions i	n mm/l	nch	
		Α	В	С	Εø	G
543E*	•	23	9	6.5	0.8	1.6
	•	.905	.354	.256	.031	.062

<sup>\*</sup>Order as 543 in North America

#### **Needle nose pliers**





- Needle nose pliers with very precise, smooth and rounded jaws.
- Suitable for forming, bending, laying and feeding in wires.

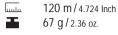
Model	Shape	Dime	nsions i	n mm/l	nch	
		Α	В	С	E	G
547	•	23	9	6,5	0,9	1,2
		.905	.354	.256	.035	.047



### **Erem pliers**

### Flat nose pliers





- Flat nose pliers with smooth jaws and precisionmachined edges.
- Suitable for gripping flat workpieces.

Model	Shape	Dime	nsions i	in mm/I	nch			
		Α	В	С	E	G		
542E*	_	23	9	4 5	2.4	1 /		
34ZE		23	9	6.5	2.4	1.4		
		.905	.354	.256	.094	.055		

<sup>\*</sup>Order as 542 in North America



125 m / 4.921 Inch 67 g / 2.36 oz.

- Flat nose pliers with replaceable nylon jaws.
- Nylon jaws prevent nicking and scratching.
- Suitable for forming precious metals and component connections.

Model	Shape	Dime	nsions i	in mm/I	nch	
		Α	В	С	E	G
531E*	=	23	9	6.5	5	3
33.2	_	.905	.354	.256	.197	.118

<sup>\*</sup>Order as 531 in North America

### Chain nose pliers





- Chain nose pliers with narrow half-round jaws.
- For securely handling components.

Model	Shape	Dime	Dimensions in mm/Inch							
		Α	В	С	E	G				
544E*	•	23	9	6.5	1	1.4				
		.905	.354	.256	.039	.055				

<sup>\*</sup>Order as 544 in North America



125 mm / 4.921 Inch 67 g / 2.36 oz.

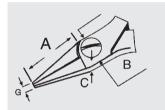
Model	Shape	Dime	nsions i	n mm/l	nch		
		Α	В	С	E	G	
544D	•	23	9	6.5	1	1.4	Inside-serrated jaws for secure handling
		.905	.354	.256	.039	.055	

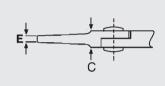
## **Pliers**

## Series 2400 MagicSense pliers

- Pliers for miniature and standard electronics
- Optimized ergonomically shaped handles for increased comfort
- Special tool steel, non-reflecting surface, ESD-safe







A = jaw length B = head width

C = head thickness

E = width of tips

G = total height of both tips

### **Needle nose pliers**





146 mm / 5.748 Inch 72 g / 2.54 oz.

■ Needle nose pliers with very precise, smooth and rounded jaws.

Model	Shape	Dimens A	sions in B	n mm/lı C	nch E	G	
2411P	•		11 .433	6 .236	1 .039	1.2 .047	
2411PD	•	35.5 1.319	11 .433	6	1 .039	1.2 .047	Model same as 2411P, but with inside-serrated jaws for secure handling



## Series 2400 MagicSense pliers

### Flat nose pliers





146 mm / 5.748 lnch 72 g / 2.54 oz.

- Flat nose pliers with smooth jaws and precisionmachined edges.
- Suitable for gripping flat workpieces.

Model	Shape	Dime	nsions i	n mm/l	nch			
		Α	В	С	E	G		
2442P	_	33.5	11	4	3.4	1.2		
Z44ZP	_			6				
		1.319	.433	.236	.139	.047		

### **Round nose pliers**





146 mm / 5.748 lnch 72 g / 2.54 oz.

- Round nose pliers with very precise, smooth iaws.
- Suitable for bending wires.

Model	Shape	Dimer	Dimensions in mm/Inch								
		A	В	С	Εø	G					
2443P	•	33.5	11	6	0.8	1.6					
		1.319	.433	.236	.031	.062					

## Stripping pliers

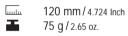
## High precision stripping pliers

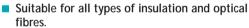
- Robust, high-precision tools for use in electronics and aeronautical engineering
- The required diameter is set by means of screws
- Screwdriver and key are included
- Interchangeable blades
- ESD-safe
- Special designs also available on request



### Front stripping







Integral side cutting blade.



A = jaw length E = width of tips

G = total height of both tips

H = length of cutting blade

Model	Dimensions in mm/Inch									
	Α	Е	G	Н	Wire diameter					
510AE	21	5	4	7	0.25 mm – 1.02 mm (AWG 30 – 18)					
	.827	.197	.157	.276	.010 Inch – .040 Inch					

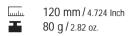
## Stripping pliers

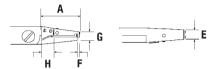


### High precision stripping pliers

### Front stripping







- Unique precision for damage-free stripping of fine wires.
- Suitable for all types of insulation, Teflon®, Tefzel and optical fibres.

A = jaw length

E = width of tips

F = depth of interchangeable blade

G = total height of both tips

H = length of cutting blade

Model	Dimensions in mm/Inch								
	Α	E	F	G	Н	Wire diameter			
552E	23	6.5	1	11	9	0.06 mm – 0.6 mm (AWG 42 – 24)			
	.905	.256	.039	.433	.354	.002 Inch – .023 Inch			

### Side stripping





 $120 \ mm \, / \, 4.724 \ lnch \\ 80 \ g \, / \, 2.82 \ oz.$ 



- Unique precision for damage-free stripping of fine wires.
- Suitable for all types of insulation, Teflon®, Tefzel and optical fibres.

A = jaw length

E = width of tips

F = width of interchangeable blade

G = total height of both tips

H = length of cutting blade

Model	Dimensions in mm/Inch									
	Α	E	F	G	Н	Wire diameter				
552S	21	6.5	6.7	11	Q	0.06 mm – 0.6 mm (AWG 42 – 24)				
3323	.827	.256	.264	.433	.354	.002 Inch – .023 Inch				

## Forming pliers

## Forming pliers for passive components

- Safe bending, forming and preparation of component connections
- High grade tool steel
- Non-reflecting surface
- ESD-safe







120 mm / 4.724 Inch 70 g / 2.47 oz.

■ Suitable for component connections, U-shape.







A = jaw length

Model		Dime	nsions i	in mm/I	nch	Max. connection	on diameter	
		Α	D	E	F	Diodes	Capacitors	Resistors
554E*	3 mm .118 lnch R = 2 mm .078 lnch	13 .512	10 .394	10 .394	10 .394	0.65 mm .025 Inch	0.7 mm .027 lnch	<sup>1</sup> / <sub>2</sub> W

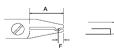
\*Order as 554 in North America





120 mm / 4.724 Inch 70 g / 2.47 oz.

- Suitable for component connections, U-shape, axial forming.
- Narrow head shape.





A = jaw length D = height of tips

E = width of tips

F = length of forming tool

Model		Dime	nsions i	in mm/I	nch	Max. connec	tion diameter	
		Α	D	E	F	Diodes	Capacitors	Resistors
554A	4 mm max. .157 lnch	23 .905	5.6 .220	2.5	4.5 .177	0.65 mm .025 Inch	0.7 mm .027 Inch	<sup>1</sup> / <sub>2</sub> W
	R = 1.5 mm .059 lnch	.700	.220	.070	,	.020 11011	.027 111011	

## Forming pliers



### Forming pliers for passive components

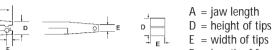




120 mm / 4.724 Inch 70 g / 2.47 oz.

- Suitable for secure assembly.
- Forms the two opposing Us in one operation.





Model		Dime	nsions i	in mm/I	nch	Max. connectio	n diameter	
		Α	D	E	F	Diodes	Capacitors	Resistors
554TX	R = 1.2 mm .047 lnch 4,5 mm .177 lnch	20 .787	6.5 .256	<b>6.5</b> .256	4 .157	0.65 mm .025 lnch	0.7 mm .027 lnch	1/ <sub>2</sub> W





120 mm / 4.724 lnch 67 g / 2.36 oz.



operations to a predefined length.

For cutting and bending components into two

F = length of forming tool

Model		Dime	nsions i	in mm/Inch	Max. connect	ion diameter	
		Α	E	F	Diodes	Capacitors	Resistors
50788	3 mm + R = 1.5 mm Min. 4 mm .118 lnch .059 lnch .157 lnch	23 .905	<b>4</b> .157	3 .118	0.65 mm .025 Inch	0.7 mm .027 lnch	<sup>1</sup> / <sub>2</sub> W





120 mm / 4.724 Inch 67 g / 2.36 oz.



For cutting and bending different types of components with two outputs.

F = length of forming tool

Model		Dime A	ensions i D	in mm/Inch E	Max. connecti Diodes	on diameter Capacitors	Resistors
50789Z	↓ 2 mm 	23 .905	3.3 .130	3.5 .138	0.65 mm .025 lnch	0.7 mm .027 lnch	<sup>1</sup> / <sub>2</sub> W

## Forming pliers

## High precision forming tools for active components

- Safe bending, forming and preparation of component connections, specially for integrated components and power transistors
- High grade tool steel
- Non-reflecting surface
- ESD-safe









120 mm / 4.724 lnch 85 g / 3.00 oz.

Suitable for bending flat components, contacts, power transistors, Triac connections to a right angle.

Model	Dimensions in K max.	n mm/Inch M
500103A*	15 .590	3 – 12 .118 – .472





120 mm / 4.724 Inch 85 g / 3.00 oz.

- Suitable for cutting and bending Series TO components, diodes and mechanical parts to a right angle.
- Easily adjustable with interchangeable cutting edges.

Model	Dimensions i K max.	n mm/Inch M
500210E	11 .433	3.8 – 15 .149 – .590

<sup>\*</sup>Not available in North America



## High precision forming tools for active components





 $120 \ mm/4.724 \ lnch \\ 85 \ g/3.00 \ oz.$ 

- 3 connections, suitable for bending components of Series TO 126, 218, 220 and power transistors through 90° in two rows.
- Adjusted by means of a screw.

Model		mensions in mm max. M	/Inch I	
500104A	13 .512	3.5 - 2 .138		.54

## High precision forming pliers for Flat Packs, Quads





120 mm/4.724 Inch 100 g/3.53 oz. Suitable for bending flat components, contacts, power transistors, Triac connections to a right angle.

Model				Dimensions	in mm/Inch	
				Α	K max.	M
80013C	N N N N N N N N N N N N N N N N N N N	E	1 mm → 3 60°	17 .669	13 .512	2.8 .110

## High precision forming pliers for DIL pins





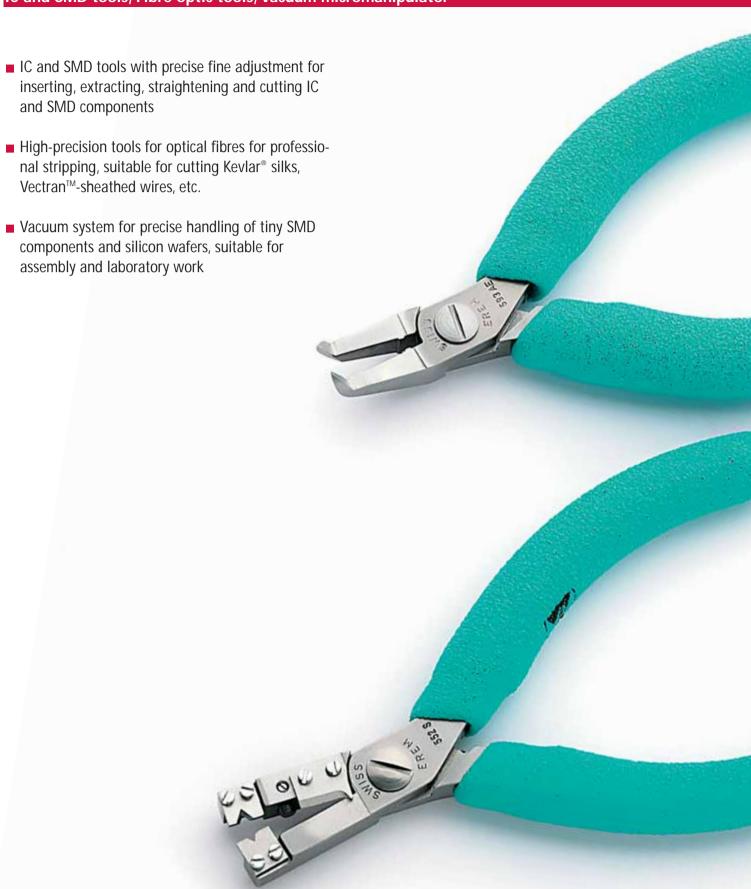
120 mm / 4.724 Inch 98 g / 3.46 oz.

- Suitable for cutting and bending DIL pins through 90° in one operation.
- Up to max. 20 DIL pins.

Model		Dimensi E	ons in mm/Inch F	
809IC	F DE E	<b>25</b> .984	<b>0.9</b> .035	

## Special tools

## IC and SMD tools, Fibre optic tools, Vacuum micromanipulator







## IC and SMD tools

## IC and SMD tools

- IC and SMD tools for inserting, extracting, straightening and cutting IC and SMD components
- Non-reflecting surface
- ESD-safe



### **Inserting and extracting**



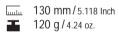
120 mm/4.724 Inch

One screwdriver included for fine adjustments.

Model		Model	Dimensio E	ns in mm/Inch	505C	505BGC	505BG	
505C	Ħ	505C	20 .787	pins:	14-16	28	28	
	<b>↓</b>	505BGC	36 1.417					
	E	505BG	36 1.417	Width:	.300	.300	.600	

### Straightening





- Practical straightening tool, suitable for straightening contacts, DIL/IC connections.
- Up to 16 connections possible.

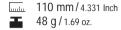
Model		Dimensions A	in mm/Inch E	G
808G	© Te	23 .905	<b>42</b> 1.653	1 .039



### IC and SMD tools

### Cutting





- High-precision tip cutter.
- For connections of SMD micro-packages up to 0.25 mm/.010 lnch, also for pitches smaller than 1/20".
- For μ pitches below 0.5 mm/.019 lnch, you will need the 670EPF model.
- Please send component when ordering.

Model	Cut		Dimensions	in mm/Inch	
			A	D	E
670EP	Flush	E E	10 .394	3 .118	2 .079





- High-precision tip cutter, bent.
- Practical rework tool.
- For cutting DIL contacts directly on the component.
- Ideal for densely printed boards.

Model	Cut		Dimensio	ns in mm/Inch	
			Α	D	
593AE	Flush	D A	20 .787	4 .157	

#### Kit for SMD work



- For SMD assembly and repair applications.
- 6-piece tool kit with monitored discharging ESD handles.
- Special tool steel, non-reflecting surface, resharpenable (cutter).
- High-quality precision tweezers, non-magnetic.
- In an ESD-safe plastic case.

Model	Description
3900KC	Kit for SMD work
contents:	
51SA	Precision tweezers with very pointed tips, bent 30°, relieved; length 115 mm/4.527 Inch
102ACA	SMD tweezers with angled tips and blunted edges, suitable for vertical working with small components; length 115 mm/4.527 lnch
103ACA	SMD tweezers with angled tips and blunted edges for vertical working with small components; length 115 mm/4.527 lnch
150SAMB	SMD tweezers with bent tips 40°, serrated finger grips for gripping small cylindrical parts, dia. 1.2 – 2.5 mm/.047 – .108 lnch; length 120 mm/4.724 lnch
150SAMF	SMD tweezers with straight tips and serrated finger grips for gripping small cylindrical parts, dia. 1.2 – 2.5 mm/.047 – .108 lnch; length 120 mm/4.724 lnch
670EP	High-precision tip cutter for connections of SMD micro-packages up to 0.25 mm/.010 lnch

## Fibre optic tools

### High precision tools for optical fibres

- Suitable for simple and precise stripping of optical fibres
- High grade tool steel
- Non-reflecting surface
- ESD-safe

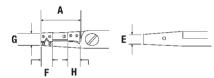


### Side stripping



120 mm / 4.724 Inch 80 g / 2.82 oz.

- Suitable for all types of insulation, Teflon®, Tefzel and optical fibres.
- Unlimited stripping length thanks to side stripping.
- Diameter is set by means of two screws.
- Replaceable cutting blade.



A = jaw length

E =width of tips

F = depth of interchangeable blades

G = total height of both tips

H = length of cutting blade

Model	Dimen	sions in	mm/In	ıch		
	Α	E	F	G	Н	Wire diameter
552S	21 .827	6.5 .256	6.7 .264	11 .433	<b>9</b> .354	0.06 mm – 0.60 mm (AWG 42 – 24) .002 lnch – .023 lnch

#### Holding / gripping



шш

120 mm / 4.724 lnch 20 g / 0.71 oz.

- Stainless-steel tweezers with synthetic tips (PPS).
- Non-reflecting surface.
- Non-magnetic.

### Model

249SA

Precision tweezers with pointed synthetic tips (PPS) to protect optical fibres and serrated finger grips for secure handling. Volume resistance 16  $\Omega$ /cm.

Heat-resistant up to 250°C (480°F). Resistant to acids and molten soldering tin.

Water-repellent.

## Fibre optic tools



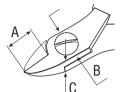
## High precision tools for optical fibres

### Cutting





115 mm / 4.527 lnch 67 g / 2.36 oz. ■ Side cutter, suitable for cutting Kevlar® silks, Vectran™-sheathed wires, optical fibres and small stainless wires.



A = length of cutting edges

B = head width

C = head thickness

Model	Dimensio	ns in mm/Inch	
	A	В	С
599FO	15	10.5	6.5
37710	.590	10.5	.256





115 mm / 4.527 lnch 67 g / 2.36 oz. ■ Side cutter, suitable for cutting Kevlar® silks, Vectran™-sheathed wires, optical fibres and small stainless wires.

Model	Cut	Dimensio	ns in mm/Inch			
		Α	В	С		
599TFO	Semi-flush	15 .590	10.5 .413	6.5 .256		

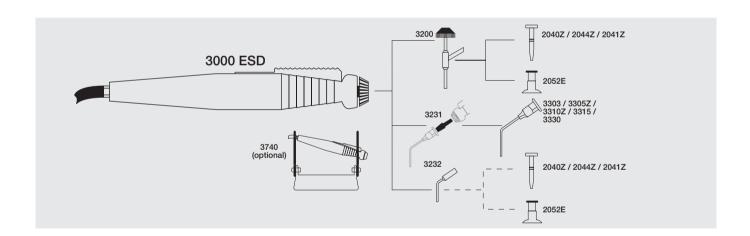
### Vacuum micromanipulator

- Professional vacuum system for precise handling of tiny SMD components and silicon wafers
- Suitable for assembly and laboratory work

### Advantages of the vacuum micromanipulator:

- Easy picking up of components or silicone wafers
- Immediate set-down/release of parts
- Full 360° rotating system
- Direct axial switch for vacuum
- Ergonomic shape reduces hand and wrist fatigue
- ESD-safe





### Handle





140 mm / 5.512 lnch 35 g / 1.23 oz. Ergonomic handle with axial switch, serrated finger grip for secure handling.

Model	Dimensions in mm/Inch	
3000ESD*	Dia. 10 mm .394 Inch	Handle

<sup>\*</sup>Not available in North America



## Inserts for 3000ESD housing

### **Adapters**

Model	ասև	-	Description
3200*	25 mm .984 lnch	15 g 0.53 oz.	Stainless-steel adapter, rotatable through 360°, straight suction tip for direct working or as an adapter for suction tips or suction cups
3231*	5 mm .197 lnch	5 g 0.17 oz.	Adapter fix, for working with Series 3300 suction tips
3232*	15 mm total .590 lnch	3 g 0.10 oz.	Adapter fix, for direct working or as an adapter for suction tips 20442/20412 or suction cup 2052E

### Suction tips, straight

- Polyethylene suction tip.
- For working with 3200 or 3232 adapter.

Model		Outside diameter	Inside diameter
2044Z*	Ţ	1.3 mm .051 lnch	0.9 mm .035 lnch
2041Z*	T	2.0 mm .078 lnch	1.4 mm .015 Inch

<sup>\*</sup>Not available in North America

## Inserts for 3000ESD housing

#### **Suction needles**

- Stainless-steel suction needle.
- Bent 45°.
- For working with 3200 or 3232 adapter.

Model	Outside diameter	Inside diameter
3303*	0.30 mm .011 lnch	0.16 mm .006 Inch
3305Z*	0.50 mm .020 lnch	0.25 mm .019 Inch
3310Z*	1.0 mm .039 lnch	0.65 mm .025 Inch

### **Suction cups**

Silicone suction cup.

For working with 3200 or 3232 adapter.

Model	Diameter
2052E*	4.5 mm .177 lnch

<sup>\*</sup>Not available in North America



## Inserts for 3000ESD housing

### **Accessories**

Model	Description
3714Z*	Diaphragm pump 230 V, 5 I/min, max. vacuum –250 mbar
3008ESD*	Tube, flexible, 1.8 m/70.866 Inch, ESD-safe
3717*	Filter for tube 3008ESD
3740*	Table holder for 3000ESD (without accessories)

## Vacuum kit



- Complete accessories for easy pick-up and immediate set-down of components or silicon wafers.
- Set for laboratory work.
- In an ESD-safe plastic case.

Model	Description	
3000KCESD*	Vacuum kit	
	contents:	
	3000ESD	Handle
	3200	Adapter, rotatable through 360°
	3231	Adapter fix
	3305Z, 3310Z, 3315	Suction needles
	2052E	Suction cup, dia. 4.5 mm / .177 Inch
	KDS 260L	Suction cup, dia. 9.5 mm / .374 Inch
	3740	Table holder
	3714Z	Diaphragm pump 230 V
	3008ESD	Tube, flexible
	3717	Filter
	102ACA	SMD tweezers, 115 mm / 4.527 lnch, with bent tips and blunted edges. For vertical working with small components. Stainless steel, non-reflecting surface, non-magnetic.

<sup>\*</sup>Not available in North America

## Kits

## Swiss high precision tools in a kit







#### **Erem Toolset Universal**



- For use in electronics assembly, the watchmaking industry, medicine or dentistry.
- 11-piece tool kit with monitored discharging ESD handles.
- Special tool steel, non-reflecting surface, resharpenable (cutter).
- High-quality precision tweezers, non-magnetic, for assembly work in electronics and light engineering.
- Precision screwdriver with hardened, durable tips, for precision working in confined areas.
- In an ESD-safe plastic case.

Model	Description	
3600KU*	Erem Toolset Universal	
contents:		
XP600	Precision-screwdriver set for electronics	4 regular screwdrivers: 1.5 x 60 mm/.059 x 2.362 lnch, 2.0 x 60 mm/.078 x 2.362 lnch, 2.5 x 60 mm/.098 x 2.362 lnch, 3.0 x 60 mm/.118 x 2.362 lnch, 2 Phillips screwdrivers No. 0 and No. 00
2412E	Series 2400 MagicSense side cutter, semi-flush, oval head	Robust head for universal use, hard wire 0.5 mm/.019 lnch, medium hardness 1.0 mm/.039 lnch, Cu 1.6 mm/.066 lnch
2442P	Series 2400 MagicSense flat nose pliers	With smooth jaws, precision-machined edges, e.g. for gripping flat workpieces
622NB	Tip cutter, flush, relieved, long, fine head	Miniature cutter for excellent access, flush, medium hardness 0.6 mm/.023 lnch, Cu 0.8 mm/.031 lnch
AASA	Precision tweezers	Pointed tips straight, special stainless steel, non-magnetic
2ASASL	Precision tweezers	With flat rounded tips, tip widths 2 mm/.078 lnch, special stainless steel, non-magnetic

<sup>\*</sup>Not available in North America



#### **Erem Toolset SMD**



- For SMD assembly and repair applications.
- 6-piece tool kit with monitored discharging ESD handles.
- Special tool steel, non-reflecting surface, resharpenable (cutter).
- High-quality precision tweezers, non-magnetic, for SMD work.
- In an ESD-safe plastic case.

Model	Description				
3900KC*	Erem Toolset SMD				
contents:					
51SA	Precision tweezers	With very pointed tips, angled 30°, relieved			
102ACA	SMD precision tweezers 0.019 Inch 0.5 mm	Tip width 0.5 mm/.019 Inch, angled 45°			
103ACA	SMD precision tweezers	Tip width 1 mm/.039 lnch, angled 45°			
150SAMB	SMD precision tweezers	With round tips, dia. 1.2 mm – 2.5 mm/.047 lnch – .098 lnch, angled 40°, serrated finger grips for gripping cylindrical components			
150SAMF	SMD precision tweezers	With round, very narrow tips, dia. 1.2 mm – 2.5 mm/.047 lnch – .098 lnch, serrated finger grips			
670EP	Miniature tip cutter, flush, relieved head	For SMD and micro-package contacts up to 0.25 mm/.010 lnch			

<sup>\*</sup>Not available in North America

#### **Erem 2450K Toolset SMD**



- 3-piece tool kit in an ESD-safe plastic case.
- MagicSense moulded handle with soft touch for increased comfort and grip.
- Induction-hardened cutting edges in Rockwell hardness 64-65 HRc, high grade of hardness for exceptionally long life.
- High grade tool steel, non-reflecting surface, ESD-safe, resharpenable.
- Internal patented Erem Magic Spring: constant spring force, guarantees more than 1 million operations.
- EMOS maximum opening stop: the limited extent to which the handles can open prevent user hand fatigue.

Model	Description	
2450K*	Erem Toolset SMD	
contents:		
2412E	Series 2400 MagicSense side cutter, semi-flush, oval head	Robust head for universal use, hard wire 0.5 mm/.019 lnch, medium hardness 1.0 mm/.039 lnch, Cu 1.6 mm/.062 lnch
510AE	Stripping pliers	Suitable for all types of insulation and optical fibres, integral side cutting blade
2411P	Series 2400 MagicSense needle nose pliers	Smooth, rounded jaws

<sup>\*</sup>Not available in North America



### **Erem 2400 MagicSense**



- For use in electronics, PCB assembly, wire and connection handling.
- 3-piece tool kit.
- MagicSense moulded handle with soft touch for increased comfort and grip.
- Induction-hardened cutting edges in Rockwell hardness 64-65 HRc, high grade of hardness for exceptionally long life.
- High grade tool steel, non-reflecting surface, ESD-safe, resharpenable.
- In an ESD-safe plastic case.

Model	Description	
2400KMS*	Erem 2400 MagicSense	
contents:		
2412E	Series 2400 MagicSense side cutter, semi-flush, oval head	Robust head for universal use, hard wire 0.5 mm/.019 lnch, medium hardness 1.0 mm/.039 lnch, Cu 1.6 mm/.062 lnch
2482E	Series 2400 MagicSense tip cutter, flush, narrow head	Angled 45°, ideally suitable for working on printed-circuit boards, component connections, can be used in both 90° and 180° applications
2411P	Series 2400 MagicSense needle nose pliers	Smooth, rounded jaws

<sup>\*</sup>Not available in North America

### Swiss high precision tweezers in a kit

#### **Erem Tweezers Prime Selection**



- High-quality precision tweezers for use in microelectronics, light engineering, laboratory work, biology and medicine.
- 3-piece tweezer kit.
- Special stainless steel, non-magnetic, non-rusting, acid-proof.
- In an ESD-safe plastic case.

Model	Description	
3300TPS*	Erem Tweezers Prime Selection	
contents:		
3SA	Precision tweezers	With pointed tips straight
2ASA	Precision tweezers	With flat rounded tips for gripping smaller components, tip width 2 mm/.078 lnch
7SA	Precision tweezers	Curved, relieved, with pointed tips

<sup>\*</sup>Not available in North America



### Swiss high precision tweezers in a kit

#### **Erem SMD Tweezers - Universal**



- High-quality precision tweezers for SMD work with assorted shapes of chip, SOT, MELFs, mini MELFs, flatpacks.
- 4-piece tweezer kit.
- Blunted edges prevent PCB damage.
- Special stainless steel, non-magnetic, non-rusting, acid-proof.
- In an ESD-safe plastic case.

Model	Description
3400TSMDU*	Erem SMD Tweezers – Universal
contents:	

103ACA	SMD precision tweezers	1 mm   2 mm .039 inch .078 inch	Angled 45°, tip width 0.5 mm/.019 lnch
150SAMF	SMD precision tweezers		With round tips, angled 40°, serrated finger grips for secure handling, for gripping cylindrical components
102ACAX	SMD precision tweezers		With angled pointed tips for vertical use, reverse clamping action for easy handling
7SA	Precision tweezers		Curved, relieved, with pointed tips

<sup>\*</sup>Not available in North America

### Swiss high precision tweezers in a kit

#### **Erem Premium Tweezers**



- High-quality precision tweezers for microelectronics, light engineering and SMD work.

- 5-piece tweezer kit.
  Blunted edges prevent PCB damage.
  Special stainless steel, non-magnetic, non-rusting, acid-proof.
- In an ESD-safe plastic case.

Model	Description			
3500TP*	Erem Premium Tweezers			
contents:				
3SA	Precision tweezers	With pointed tips straight		
2ASA	Precision tweezers	With flat rounded tips for gripping small components, tip width 2 mm/.078 lnch		
7SA	Precision tweezers	Curved, relieved, with pointed tips		
102ACA	SMD precision tweezers  .019 Inch 0,5 mm  .059 Inch 1.059 Inch 1.059 Inch	Tip width 0.5 mm/.019 lnch, angled 45°		
15AGW	Cutting tweezers	With narrow oblique head, for soft wires, hardened cutting edges for increased service life		

<sup>\*</sup>Not available in North America



#### Vacuum kit



- Complete accessories for easy pick-up and immediate set-down of components or silicon wafers.

  Set for laboratory work.

  In an ESD-safe plastic case.

Model	Description				
3000KCESD*	Vacuum kit				
contents:					
3000ESD	Handle	Size: 400 x 320 x 150 mm/15.748 x 12.598 x 5.905 lnch, 2.2 kg, with axial switch, ergonomic, serrated finger grip			
3200	Adapter, rotatable through 360°	Stainless-steel adapter, rotatable through 360°, straight suction tip for direct working or as an adapter for section tips or suction cups			
3231	Adapter fix For working with 3300 suction tips				
3305Z, 3310Z, 3315	Suction needles, 45°, stainless steel For working 3231 adapter				
2052E	Suction cup, dia. 4.5 mm/.177 Inch, silicone	For working with 3200 or 3232 adapter			
KDS 260L	Suction cup, dia. 9.5 mm/.374 Inch				
3740	Table holder				
3714Z	Diaphragm pump	230 V, 5 I/min, max. vacuum –250 mbar			
3008ESD	Tube, flexible,	1.8 m, ESD-safe			
3717		Filter for tube 3008ESD			
102ACA	SMD tweezers	115 mm/4.527 Inch, with curved tips and blunted edges, for vertical working with small components, stainless steel, non-reflecting surface, non-magnetic			

<sup>\*</sup>Not available in North America

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Key



## **Explanation of symbols**

### **Dimensions**



Length



Weight



Angle

### Cut shape



Semi-flush



Flush



Super full flush

### **Identification letters**

**E (Prefix)** Ergonomic handles

M Brass, soft material for protecting against damage,

no sparks

N Nickel-silver, absolutely non-magnetic

**PYR** Pyroplast coating

**RU** Anti-stick coating

S Stainless steel

**SA, CA** Special stainless steel, non-magnetic, acid-proof

**SL** Economy model

**TA** Titanium, non-magnetic, very light, heat-resistant

Z Nickel-coated

None Hardened steel

### GERMANY

### Cooper Tools GmbH

Carl-Benz-Str. 2 74354 Besigheim Tel: (07143) 580-0

## Fax: (07143) 580-108

### ITALY

### Cooper Italia S.r.l.

Viale Europa 80 20090 Cusago (MI) Tel: (02) 9033101 Fax: (02) 90394231

#### CANADA

### Cooper Hand Tools - Canada

164 Innisfil Street Barrie, Ontario Canada L4N 3E7 Tel: (705) 728 5564 Fax: (800) 403 8665

### GREAT BRITAIN

### Cooper Tools

A Division of Cooper (GB) Ltd. 4<sup>th</sup> Floor Pennine House Washington, Tyne & Wear

Fax: (0191) 417 9421

### SWITZERLAND

#### Erem S.A.

Rue de la Roselière 8 1400 Yverdon-les-Bains Tel: (024) 426 12 06 Fax: (024) 425 09 77

### CHINA

### Cooper Hand Tools

18<sup>th</sup> Floor, Yu An Building Pudong, Shanghai 200122 China

### FRANCE

### Cooper Tools S.A.S.

25 Rue Maurice Chevalier BP 46 77832 Ozoir-la-Ferrière Cedex

Tel: (01) 60.18.55.40 Fax: (01) 64.40.33.05

#### USA

### Cooper Hand Tools World Headquarters

1000 Lufkin Road Apex, NC 27539 USA Tel: (919) 387 0099 Fax: (919) 387 2614

### Cooper Tools Pty. Limited

P.O. Box 366 519 Nurigong Street Albury, N.S.W. 2640

Tel: (2) 6058-0300 Fax: (2) 6021-7403

www.cooperhandtools.com/europe www.weller.eu

