

# VPD Series

## Digital Ferrous Metal Proximity Sensors

- Hall Effect Technology sensor for ferrous target detection
- Detection of ferrous metals (detects thru aluminum)
- Digital output
- Large detection gap (custom air gap ranges available for larger sensing distances)



### CUSTOMER FOCUSED ENGINEERING + MODULAR DESIGN

Part Description: **M12-275VPD-5KSA5**

Housing	Series	Electrical Option	Connection Type
See page 2-3	275VPD	See page 4	See page 5-6

Modify, update, or enhance any sensor with our modular features and functionality.

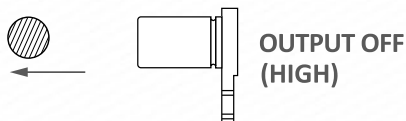
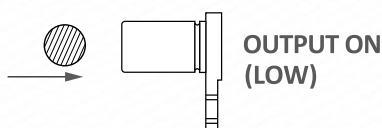
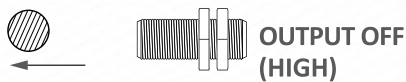
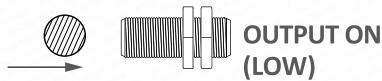
**HOUSING** - Aluminum, stainless steel, plastic, threaded, flange mount, customer specific

**ELECTRICAL** - Every sensor function available in various electrical options (NPN, PNP, TTL, etc.)

**CONNECTION** - Deutsch, Amphenol, many other brands, free end wires, pigtails, any length

Need a Custom Sensor Solution?... Send us your application specific requirements

### 'Digital Output switches on when Ferrous Metal is present'



#### FEATURES

- Digital ON/OFF output for ferrous metal detection
- High durability in harsh industrial and mobile environments
- Wide temp. range stable
- Flexible mounting options

#### APPLICATIONS

- Inspect for steel components below aluminum extrusions
- Proximity feedback of components in automation
- Steel components position in engines and transmissions
- Alignment between assemblies

#### MARKETS

- Aerospace & Defense
- Medical Devices
- Agricultural Machinery
- Marine & Transportation

- Internal hysteresis for bounce-free switching
- Custom programming for repeatable, application-specific detection
- Versatile connectivity including Deutsch, Amphenol, pigtails, and free-end wires

- moving parallel to each other
- Component alignment in agricultural and heavy equipment
- Measuring steel shaft runout
- Counting steel components on conveyor systems
- Robotic systems position
- Ferrous metal verification
- Impact detection

- Automotive & Heavy Equipment
- Power Generation Systems
- Consumer Electronics
- Manufacturing & Industrial Automation









# VPD Series

## Digital Ferrous Metal Proximity Sensors

### Cable Harness & Connector Options

**PART NUMBER** M 1 2 - 2 7 5 V P D - 5 K S A 5 — CONNECTION

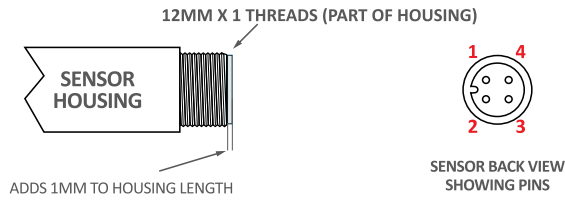
**EXAMPLE** HOUSING ELECTRICAL

#### CB2, Integral 4 Pin Male 12mm Micro Connector

Compatible with Housings - S12, S12H, M12 Only

##### Connections

Pin 1 = Vcc      Pin 2 = Vout      Pin 3 = Ground      Pin 4 = Program, Leave Open



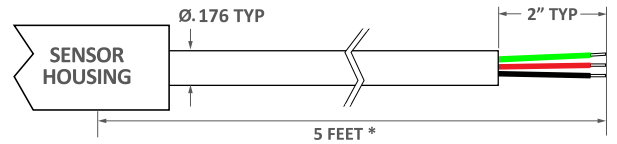
Rev A

#### JA5, Jacketed 3 Wire PVC 22 AWG Wires

##### Connections

Red = Vcc      Green = Vout      Black = Ground

FREE END JACKETED 3 WIRE PVC, 22 AWG 7/30, RED, BLK, GRN, 80°C      \*OTHER STANDARD LENGTHS: 1', 2', 10', AND 20'



DIM = INCH

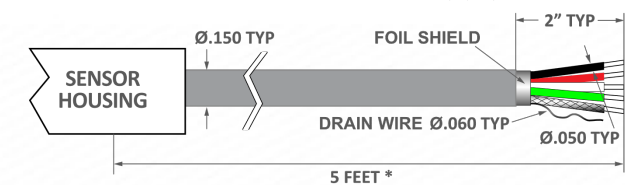
Rev C

#### SA5, Shielded 4 Wire PVC 22 AWG Wires

##### Connections

Red = Vcc      Green = Program, Leave Open      White = Vout      Black = Ground

SHIELDED 4 WIRE PVC 22 AWG, 7/30, PVC 80°C RBGW      \*OTHER STANDARD LENGTHS: 1', 2', 10', AND 20'



DIM = INCH

Rev D

#### CD4, 4 Pin Deutsch DT04 TXL 20 AWG Wires

##### Connections

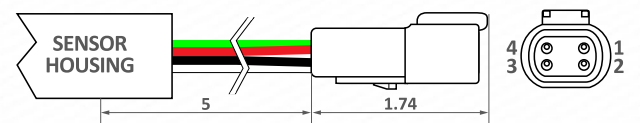
Pin 1 (Red) = Vcc      Pin 2 (Black) = Ground      Pin 3 (White) = Vout      Pin 4 (Green) = Program, Leave Open

CONNECTOR: AMPHENOL AT04-4P-RD01 BODY OR DEUTSCH DT04-4P-C015 BODY

CONTACTS: 4 DEUTSCH PINS, PN 1060-16-0622

WIRE: 20AWG, 19/32, XLPE TXL, 125°C

PIN 1 = RED  
PIN 2 = BLACK  
PIN 3 = WHITE  
PIN 4 = GREEN



DIM = INCH

Rev B

#### CB1E, 4 Pin Male 12mm Micro Connector w/11" Pur Cable

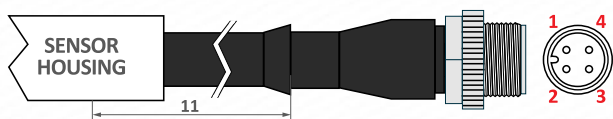
Compatible with Housings - S18 Only

##### Connections

Pin 1 = Vcc      Pin 2 = Vout      Pin 3 = Ground      Pin 4 = Program, Leave Open

CONNECTOR: 4 PIN MALE M12 STRAIGHT OVERMOLD

CABLE: 22AWG, STRANDED, PUR JACKET & INSULATION



DIM = INCH

Rev A

# VPD Series

## Digital Ferrous Metal Proximity Sensors

### Environmental & Performance Specifications

**Sensor Function**

**AIR GAP**

**ANY FERROUS TARGET**

**NO ORIENTATION REQUIRED**

**AIR GAP**

**ANY FERROUS TARGET**

**NO ORIENTATION REQUIRED**

Functional Characteristics @25°C	Min	Typ	Max
<i>Sensor Programming + target ferrous content, shape, &amp; size will affect gaps</i>			
<b>Output State, No Target Present:</b>	<b>Low (~0V)</b>		
Detect Large Steel Target T=25C**	0.350"	0.375"	0.400"
Hysteresis, Large Steel Target T=25C**	.020"	.050"	.080"
Detect 0.5" ∅ Steel Target	-	.360"	-
Detect 0.1" ∅ Steel Target	-	.215"	-
** Frequency, Detection and Hysteresis are Factory Programmable and can be decreased upon request.			

Environmental Specifications	
Corrosion Resistance	500 hours salt spray ASTM B-117
Installation Torque	13 Foot-Pounds Maximum
Enclosure	Nema 1,3,4,6,13 & IEC IP67
Vibration	10 G's 2 to 2000 Hz Continuous
Mechanical Shock	100 G's, 11 mS

**Marking**

DATE CODE, THIS SURFACE

275VPD-5K\_yy 06A

CHARACTERISTIC-OPTION\_PROGRAMMING MARKED ON THIS SURFACE yy = PROGRAM #

**Handling Instructions**

**DO NOT CONTACT FACE TO FACE**

**CONTACT WITH OTHER MAGNETS MAY REDUCE THE MAXIMUM OPERATING GAP**

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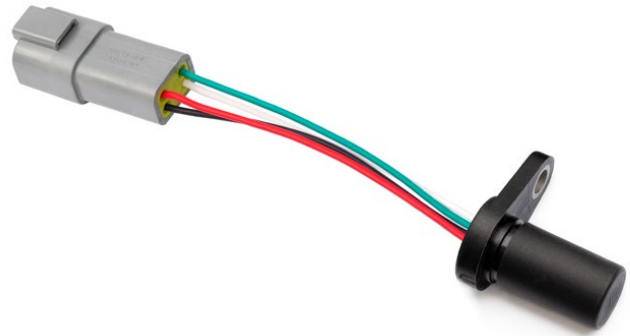
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# MFM7-275VPD-RGCD4

## Digital Ferrous Metal Detection Sensor

- Ferrous Metal Hall Proximity Sensor
- .375" detection gap
- Regulated input, 0-5V output
- Plastic .7" flange mount 1.5" long housing
- Deutsch DT04 4 pin with 5" 20 AWG XLPE



### CUSTOMER FOCUSED ENGINEERING + MODULAR DESIGN

Part Description: **MFM7-275VPD-RGCD3**

Housing	Sensor Type & Function	Electrical Option	Connection Type
Glass Filled Nylon Flange Mount $\varnothing.7"$ x 1.5"	Digital Ferrous Metal Proximity Sensor	Regulated Input 0-5V Digital Output	Deutsch DT 4 pin w/5" 20AWG XLPE

Modify, update, or enhance any sensor with our modular features and functionality.

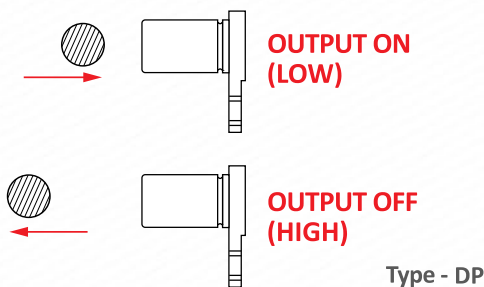
**HOUSING** - Aluminum, stainless steel, plastic, threaded, flange mount, customer specific

**ELECTRICAL** - Every sensor function available in various electrical options (NPN, PNP, TTL, etc.)

**CONNECTION** - Deutsch, Amphenol, many other brands, free end wires, pigtails, any length

Need a Custom Sensor Solution?... Send us your application specific requirements at [sensorso.com](http://sensorso.com)

### 'Digital Output switches on when Ferrous Metal is present'

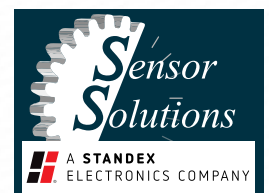


### DESCRIPTION

- Digital output turns on when ferrous metal is detected
- Programmed to detect a large steel target at 0.375"
- Target detection gap is dependent on shape/size/ferrous content.
- Custom programming available for precision repeatable detection of targets, contact Sensor Solutions.
- Flange mount installation sets fixed gap from target.

### FEATURES

- True Zero Speed
- Large Detection Gap
- Internal Hysteresis
- Detects Through Aluminum



# MFM7-275VPD-RGCD4

## Digital Ferrous Metal Detection Sensor

Note: Check our website or contact us for details on all our ferrous metal detection options.

Electrical Specifications	Conditions	Min	Max	Unit
Temperature Range*	Operating	-40	+110*	Deg C
Supply Voltage, Vcc	Over temperature	+8.0	+30	Volts DC
Supply Current, Output Off	Into Vcc	(typ 8)	+12	mA
Output Current	Continuous	-1	+1	mA
Load Capacitance	Cable and Load	n/a	+1.0	µF
Frequency Range **	Std Programmable	0	500	Hz
Frequency Range **	Max Programmable	0	2000	Hz
Digital Voltage Low Vol	I sink < 1.0 mA	0	(typ 0.2)	Volts
Digital Voltage High Voh	I source < 1.0 mA	4.60	5.5	Volts
Output Rise Time 10-90%	Ro=10k, C<100 pF	-	5	µS
Output Fall Time 90-10%	Ro=10k, C<100 pF	-	5	µS

\* T max = 150°C is available, contact factory.  
 \*\* Frequency, Detection and Hysteresis are Factory Programmable.

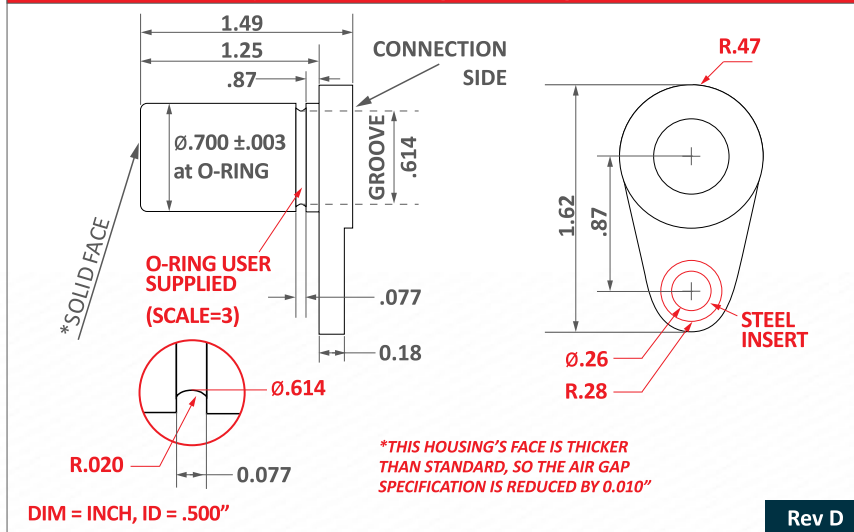
Rev D

Absolute Max Limits	Min	Max	Unit
Supply Voltage, Vcc	-24	+30	Volts DC
Voltage at Output	-5	+8.5	Volts
Reverse Supply Current	-	5.0	mA
Peak Output Current	-10	+10	mA
Vout Short Circuit Duration	-	10	Minutes

### Environmental Specifications

Corrosion Resistance	500 hours salt spray ASTM B-117
Installation Torque	15 Foot-Pounds Maximum
Enclosure	Nema 1,3,4,6,13 & IEC IP67
Vibration	10 G's 10 to 2000 Hz Sinusodal
Mechanical Shock	50 G's, 11 mS Half-Sine

### MFM7, Glass Filled Nylon (150°C) Flanged Housing



Rev D

### Functional Characteristics @25°C

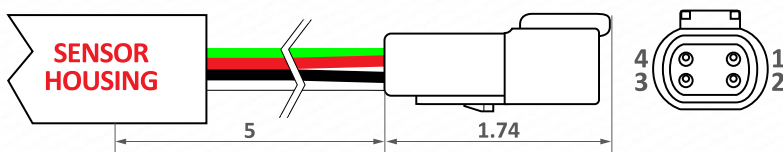
	Min	Typ	Max
<i>Sensor Programming + target ferrous content, shape, &amp; size will affect gaps</i>			
<b>Output State, No Target Present: Low (~0V)</b>			
Detect Large Steel Target T=25C**	0.350"	0.375"	0.400"
Hysteresis, Large Steel Target T=25C**	.020"	.050"	.080"
Detect 0.5" ø Steel Target	-	.360"	-
Detect 0.1" ø Steel Target	-	.215"	-

\*\* Frequency, Detection and Hysteresis are Factory Programmable and can be decreased upon request.

### CD4, 4 Pin Deutsch DT04 w/5" 20 AWG TXL

CONNECTOR: AMPHENOL AT04-4P-RD01 BODY OR DEUTSCH DT04-4P-C015 BODY  
 CONTACTS: 4 DEUTSCH PINS, PN 1060-16-0622  
 WIRE: 20AWG, 19/32, XLPE TXL, 125°C

PIN 1 = RED  
 PIN 2 = BLACK  
 PIN 3 = WHITE  
 PIN 4 = GREEN



Rev B

### Connections Chart

Pin 1 (Red) Vcc	Pin 3 (White) Digital Vout
Pin 2 (Black) Ground	Pin 4 (Green) Program, No Connect

CD4-275VPD

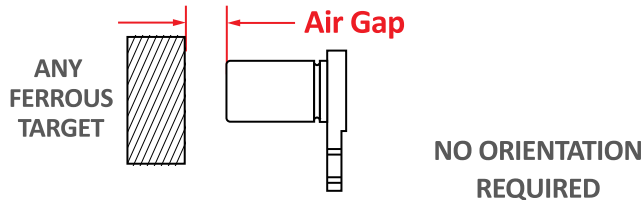


**Caution:** A short from the Pin 4 (Green) Program wire to either Pin 1 (Red) Vcc or Pin 2 (Black) Ground wire will cause component failure.

# MFM7-275VPD-RGCD4

## Digital Ferrous Metal Detection Sensor

### Sensor Function



MFM7-275VPD

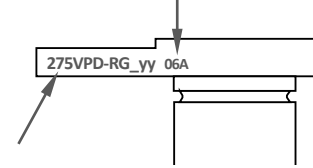
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YY = YEAR, M = MONTH

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B FEB	E MAY	J AUG	M NOV
C MAR	G JUN	K SEP	N DEC

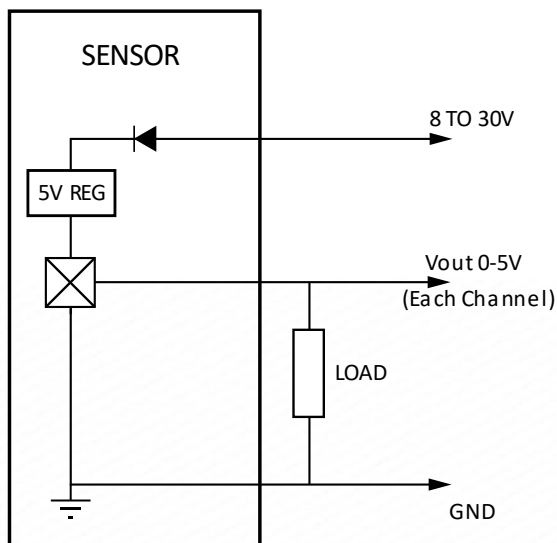
### Marking

DATE CODE, THIS SURFACE



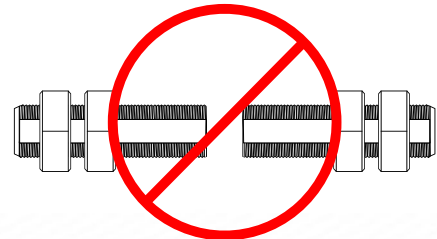
CHARACTERISTIC-OPTION\_PROGRAMMING MARKED ON THIS SURFACE yy = PROGRAM #

### RG, Linear Regulator



### Handling Instructions

**DO NOT CONTACT  
FACE TO FACE**



**CONTACT WITH OTHER MAGNETS MAY  
REDUCE THE MAXIMUM OPERATING GAP**

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# S12-275VPD-5VCB2

## Digital Ferrous Metal Detection Sensor

- Ferrous Metal Hall Proximity Sensor
- .375" detection gap
- 5V input voltage
- Stainless 12x1mm x 35mm housing
- Integral 4 pin male 12mm micro connector



### CUSTOMER FOCUSED ENGINEERING + MODULAR DESIGN

Part Description: **S12-275VPD-5VCB2**

Housing	Sensor Type & Function	Electrical Option	Connection Type
S = Stainless Steel, Thread Pitch M12x1, 35mm Long	Digital Ferrous Metal Proximity Sensor	5V Operation	CB2 = Integral 4 Pin Male 12mm Micro Connector

Modify, update, or enhance any sensor with our modular features and functionality.

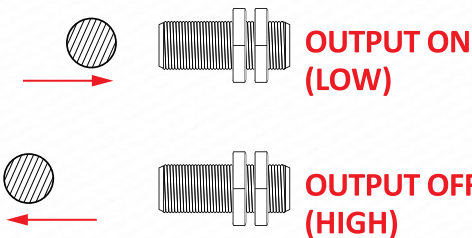
**HOUSING** - Aluminum, stainless steel, plastic, threaded, flange mount, customer specific

**ELECTRICAL** - Every sensor function available in various electrical options (NPN, PNP, TTL, etc.)

**CONNECTION** - Deutsch, Amphenol, many other brands, free end wires, pigtails, any length

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### 'Digital Output switches on when Ferrous Metal is present'



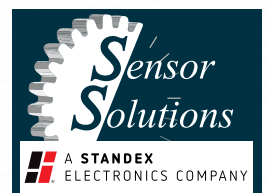
Type - DP

### DESCRIPTION

- Digital output turns on when ferrous metal is detected
- Programmed to detect a large steel target at 0.375"
- Target detection gap is dependent on shape/size/ferrous content.
- Custom programming available for precision repeatable detection of targets, contact Sensor Solutions.
- Provided lock nuts used to set air gap from target.

### FEATURES

- True Zero Speed
- Large Detection Gap
- Internal Hysteresis
- Detects Through Aluminum



# S12-275VPD-5VCB2

## Digital Ferrous Metal Detection Sensor

Note: Check our website or contact us for details on all our ferrous metal detection options.

Electrical Specifications	Conditions	Min	Max	Unit
Temperature Range*	Operating	-40	+110*	Deg C
Supply Voltage, Vcc	Over temperature	+4.5	+5.5	Volts DC
Supply Current	Into Vcc	(typ 7)	+10	mA
Output Current	Continuous	-1	+1	mA
Load Capacitance	Cable and Load	n/a	+1.0	µF
Frequency Range **	Std Programmable	0	500	Hz
Frequency Range **	Max Programmable	0	2000	Hz
Digital Voltage Low Vol	I sink < 1.0 mA	0	(typ 0.2)	Volts
Digital Voltage High Voh	I source < 1.0 mA	(typ 4.8)	Vcc	Volts
Output Rise Time 10-90%	Ro=10k, C<100 pF	-	5	µS
Output Fall Time 90-10%	Ro=10k, C<100 pF	-	5	µS

\* T max = 150°C is available, contact factory.

\*\* Frequency, Detection and Hysteresis are Factory Programmable.

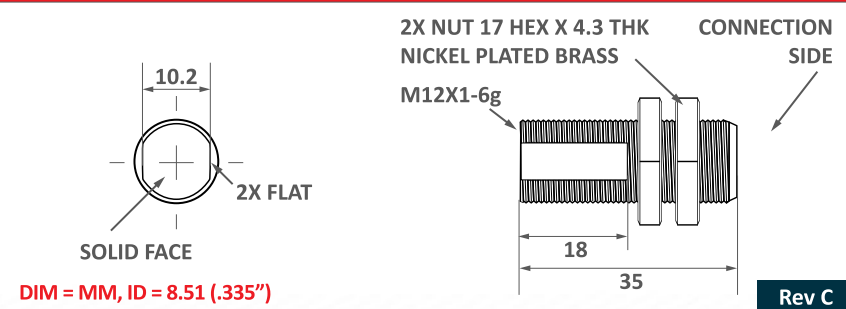
Rev D

Absolute Max Limits	Min	Max	Unit
Supply Voltage, Vcc	-24	+30	Volts DC
Voltage at Output	-5	+8.5	Volts
Reverse Supply Current	-	5.0	mA
Peak Output Current	-10	+10	mA
Vout Short Circuit Duration	-	10	Minutes

### Environmental Specifications

Corrosion Resistance	500 hours salt spray ASTM B-117
Installation Torque	23 Foot-Pounds Maximum
Enclosure	Nema 1,3,4,6,13 & IEC IP67
Vibration	10 G's 2 to 2000 Hz Sinusodal
Mechanical Shock	100 G's, 11 mS Half-Sine

### S12 Housing, 303 Stainless Steel, M12X1, 35mm Long



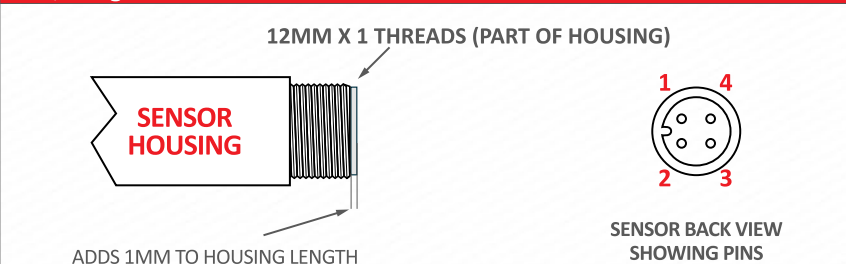
Rev C

### Functional Characteristics @25°C

	Min	Typ	Max
<i>Sensor Programming + target ferrous content, shape, &amp; size will affect gaps</i>			
<b>Output State, No Target Present: Low (~0V)</b>			
Detect Large Steel Target T=25C**	0.350"	0.375"	0.400"
Hysteresis, Large Steel Target T=25C**	.020"	.050"	.080"
Detect 0.5" ø Steel Target	-	.360"	-
Detect 0.1" ø Steel Target	-	.215"	-

\*\* Frequency, Detection and Hysteresis are Factory Programmable and can be decreased upon request.

### CB2, Integral 4 Pin Male 12mm Micro Connector



Rev A

### Connections Chart

Pin 1	Vcc	Pin 3	Ground
Pin 2	Program/LEAVE OPEN	Pin 4	Digital Vout
CB2-275VPD			



**Caution:** A short from the Pin 2 Program wire to either Pin 1 Vcc or Pin 3 Ground wire will cause component failure.

OTHER MATING CONNECTORS AND CABLES AVAILABLE

# S12-275VPD-5VCB2

## Digital Ferrous Metal Detection Sensor

**Sensor Function**

ANY FERROUS TARGET

Air Gap

NO ORIENTATION REQUIRED

S12-275VPD

**Date Code 'YYM'**      YY = YEAR, M = MONTH

A JAN	D APR	H JUL	L OCT
B FEB	E MAY	J AUG	M NOV
C MAR	G JUN	K SEP	N DEC

**Marking**

DATE CODE, THIS SURFACE

275VPD-5V\_yy 06A

CHARACTERISTIC-OPTION\_PROGRAMMING MARKED ON THIS SURFACE      yy = PROGRAM #

**5V, 5V Operation**

SENSOR

4.5 TO 5.5V

Vout 0-5V (Each Channel)

LOAD

GND

**Handling Instructions**

**DO NOT CONTACT FACE TO FACE**

**CONTACT WITH OTHER MAGNETS MAY REDUCE THE MAXIMUM OPERATING GAP**

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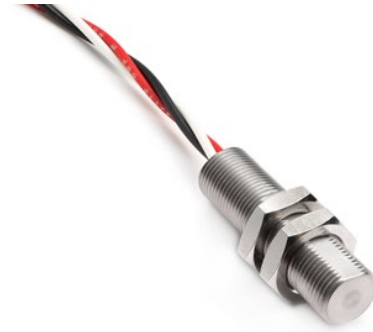
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# S12-275VPD-RGP21

## Digital Ferrous Metal Detection Sensor

- Ferrous Metal Hall Proximity Sensor
- .375" detection gap
- Regulated input, 0-5V output
- Stainless 12x1mm x 35mm housing
- Free end PVC 22 AWG wires 1 foot



### CUSTOMER FOCUSED ENGINEERING + MODULAR DESIGN

Part Description: **S12-275VPD-RGP21**

Housing	Sensor Type & Function	Electrical Option	Connection Type
S = Stainless Steel, Thread Pitch M12x1, 35mm Long	Digital Ferrous Metal Proximity Sensor	Regulated Input 0-5V Digital Output	P21 = Free End PVC 22AWG Wires

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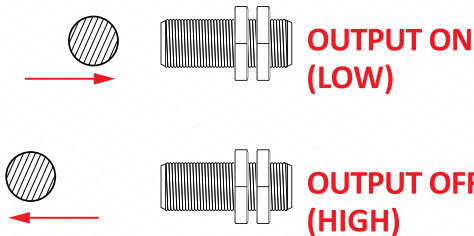
**HOUSING** - Aluminum, stainless steel, plastic, threaded, flange mount, customer specific

**ELECTRICAL** - Every sensor function available in various electrical options (NPN, PNP, TTL, etc.)

**CONNECTION** - Deutsch, Amphenol, many other brands, free end wires, pigtails, any length

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### 'Digital Output switches on when Ferrous Metal is present'



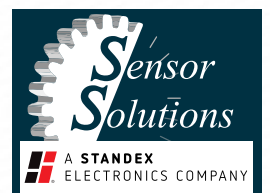
Type - DP

### DESCRIPTION

- Digital output turns on when ferrous metal is detected
- Programmed to detect a large steel target at 0.375"
- Target detection gap is dependent on shape/size/ferrous content.
- Custom programming available for precision repeatable detection of targets, contact Sensor Solutions.
- Provided lock nuts used to set air gap from target.

### FEATURES

- True Zero Speed
- Large Detection Gap
- Internal Hysteresis
- Detects Through Aluminum



# S12-275VPD-RGP21

## Digital Ferrous Metal Detection Sensor

Note: Check our website or contact us for details on all our ferrous metal detection options.

Electrical Specifications	Conditions	Min	Max	Unit
Temperature Range*	Operating	-40	+110*	Deg C
Supply Voltage, Vcc	Over temperature	+8.0	+30	Volts DC
Supply Current, Output Off	Into Vcc	(typ 8)	+12	mA
Output Current	Continuous	-1	+1	mA
Load Capacitance	Cable and Load	n/a	+1.0	µF
Frequency Range **	Std Programmable	0	500	Hz
Frequency Range **	Max Programmable	0	2000	Hz
Digital Voltage Low Vol	I sink < 1.0 mA	0	(typ 0.2)	Volts
Digital Voltage High Voh	I source < 1.0 mA	4.60	5.5	Volts
Output Rise Time 10-90%	Ro=10k, C<100 pF	-	5	µS
Output Fall Time 90-10%	Ro=10k, C<100 pF	-	5	µS

\* T max = 150°C is available, contact factory.

\*\* Frequency, Detection and Hysteresis are Factory Programmable.

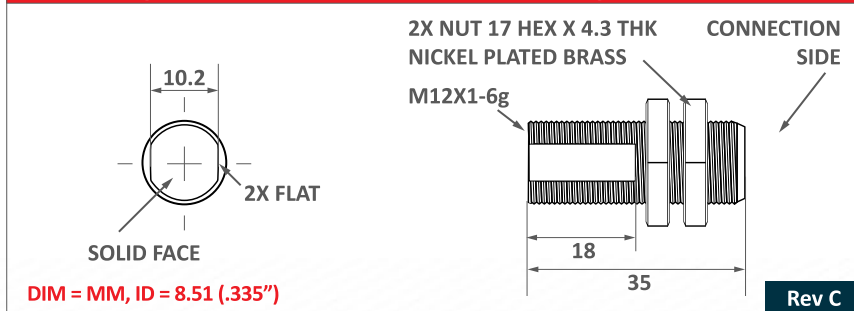
Rev D

Absolute Max Limits	Min	Max	Unit
Supply Voltage, Vcc	-24	+30	Volts DC
Voltage at Output	-5	+8.5	Volts
Reverse Supply Current	-	5.0	mA
Peak Output Current	-10	+10	mA
Vout Short Circuit Duration	-	10	Minutes

### Environmental Specifications

Corrosion Resistance	500 hours salt spray ASTM B-117
Installation Torque	23 Foot-Pounds Maximum
Enclosure	Nema 1,3,4,6,13 & IEC IP67
Vibration	10 G's 2 to 2000 Hz Sinusodal
Mechanical Shock	100 G's, 11 mS Half-Sine

### S12 Housing, 303 Stainless Steel, M12X1, 35mm Long



DIM = MM, ID = 8.51 (.335")

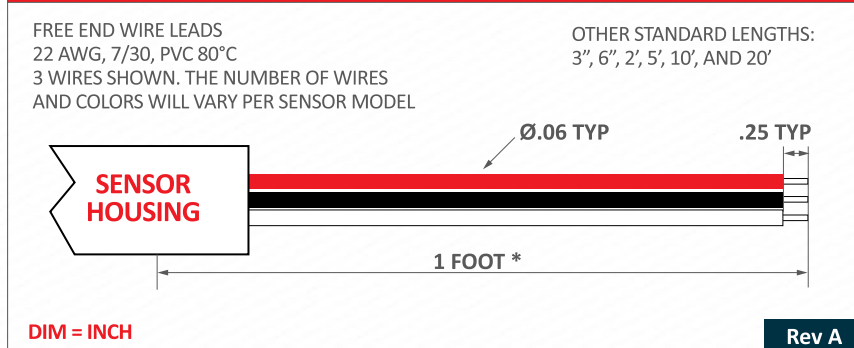
Rev C

### Functional Characteristics @25°C

Functional Characteristics @25°C	Min	Typ	Max
<i>Sensor Programming + target ferrous content, shape, &amp; size will affect gaps</i>			
<b>Output State, No Target Present: Low (~0V)</b>			
Detect Large Steel Target T=25C**	0.350"	0.375"	0.400"
Hysteresis, Large Steel Target T=25C**	.020"	.050"	.080"
Detect 0.5" ø Steel Target	-	.360"	-
Detect 0.1" ø Steel Target	-	.215"	-

\*\* Frequency, Detection and Hysteresis are Factory Programmable and can be decreased upon request.

### P21, Free End PVC 22 AWG Wires



DIM = INCH

Rev A

### Connections Chart

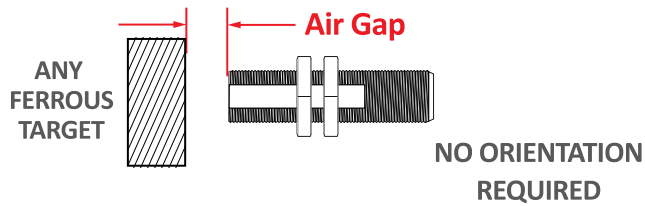
Red	Vcc	White	Digital Vout
Black	Ground		

P21-275VPD

# S12-275VPD-RGP21

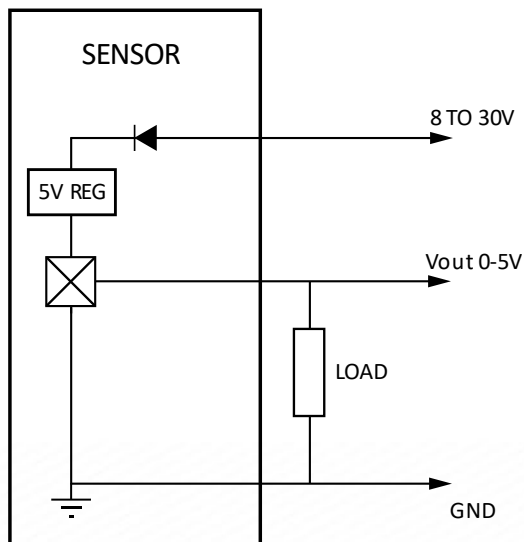
## Digital Ferrous Metal Detection Sensor

### Sensor Function



S12-275VPD

### RG, Linear Regulator



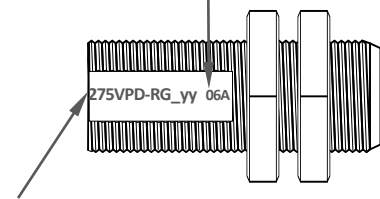
### Date Code 'YYM'

YY = YEAR, M = MONTH

A JAN	D APR	H JUL	L OCT
B FEB	E MAY	J AUG	M NOV
C MAR	G JUN	K SEP	N DEC

### Marking

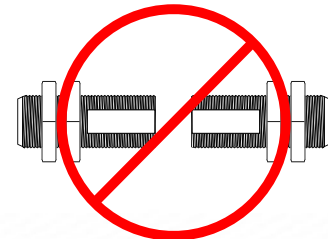
DATE CODE, THIS SURFACE



CHARACTERISTIC-OPTION\_PROGRAMMING MARKED ON THIS SURFACE yy = PROGRAM #

### Handling Instructions

**DO NOT CONTACT  
FACE TO FACE**



**CONTACT WITH OTHER MAGNETS MAY  
REDUCE THE MAXIMUM OPERATING GAP**

Please note: All technical specifications on this series datasheet refer to the standard product range. Modifications in the sense of technical progress are reserved. For general information only. For more specific information, please consult the product datasheet, available upon request.

This series datasheet could contain technical inaccuracies or typographical errors. Changes are periodically made to the information herein. These change will be incorporated in future revisions.

For deviating values, most current specifications and products please contact your nearest sales office.

# S18-275VPD-RICB1E

## Digital Ferrous Metal Detection Sensor

- Ferrous Metal Hall Proximity Sensor
- .375" detection gap
- PNP output
- Stainless 18x1mm x 53mm housing
- 4 pin male micro connector on 11" jacketed pur cable



### CUSTOMER FOCUSED ENGINEERING + MODULAR DESIGN

Part Description: **S18-275VPD-RICB1E**

Housing	Sensor Type & Function	Electrical Option	Connection Type
S = Stainless Steel, Thread Pitch M18x1, 53mm Long	Digital Ferrous Metal Proximity Sensor	RI Regulated In, PNP	4 Pin Male Micro Conn. on 11" Jacketed Pur Cable

Modify, update, or enhance any sensor with our modular features and functionality.

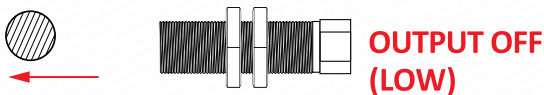
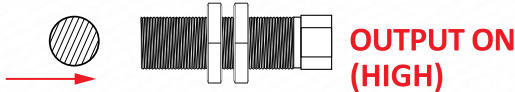
**HOUSING** - Aluminum, stainless steel, plastic, threaded, flange mount, customer specific

**ELECTRICAL** - Every sensor function available in various electrical options (NPN, PNP, TTL, etc.)

**CONNECTION** - Deutsch, Amphenol, many other brands, free end wires, pigtails, any length

Need a Custom Sensor Solution?... Send us your application specific requirements at [sensorso.com](http://sensorso.com)

### 'Digital Output switches on when Ferrous Metal is present'



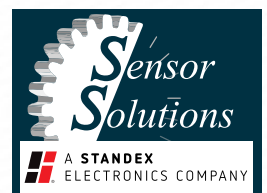
Type - DP

### DESCRIPTION

- Digital output turns on when ferrous metal is detected
- Programmed to detect a large steel target at 0.375"
- Target detection gap is dependent on shape/size/ferrous content.
- Custom programming available for precision repeatable detection of targets, contact Sensor Solutions.
- Provided lock nuts used to set air gap from target.

### FEATURES

- True Zero Speed
- Large Detection Gap
- Internal Hysteresis
- Detects Through Aluminum



# S18-275VPD-RICB1E

## Digital Ferrous Metal Detection Sensor

Note: Check our website or contact us for details on all our ferrous metal detection options.

Electrical Specifications	Conditions	Min	Max	Unit
Temperature Range*	Operating	-20	+85	Deg C
Supply Voltage, Vcc	Operating	+8.0	+30	Volts DC
Supply Current	Into Vcc, Vout Low	(typ 8)	+16	mA
Output Resistance	Inside Sensor, Vo-Vout	256	285	mA
Frequency Range **		0	500***	Hz
Digital Voltage Low Vol	Rload = 1k	0	0.6	Volts
Digital Voltage High Voh	Vcc = 24, Rload = 1k	18	20	Volts
Output Rise Time 10-90%	Rload=1k, C<100 pF	-	1	µS
Output Fall Time 90-10%	Rload=1k, C<100 pF	-	10	µS
Output Capacitance, Vout-Gnd	Inside Sensor	-	540	pF
Input Capacitance, Vcc-Gnd	Inside Sensor	-	5400	pF

\*\*\* Can be programmed for operation up to 2000 Hz, contact factory.

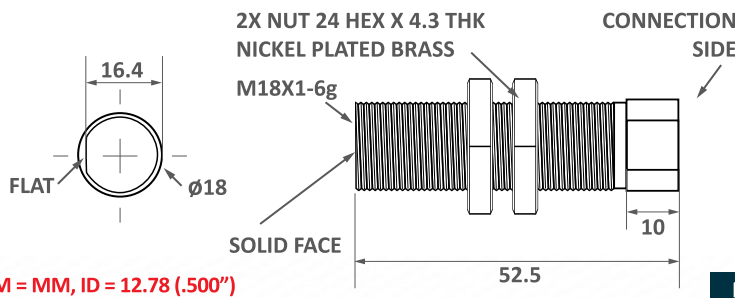
Rev B

Absolute Max Limits	Min	Max	Unit
Supply Voltage, Vcc	-24	+30	Volts DC
Voltage at Output	-5	+30	Volts
Reverse Supply Current	-	5.0	mA
Peak Output Current	-10	+10	mA
Vout Short Circuit Duration	-	10	Minutes

### Environmental Specifications

Corrosion Resistance	500 hours salt spray ASTM B-117
Installation Torque	60 Foot-Pounds Maximum
Enclosure	Nema 1,3,4,6,13 & IEC IP67
Vibration	10 G's 2 to 2000 Hz Sinusoidal
Mechanical Shock	100 G's, 11 mS Half-Sine

### S18 Housing, 303 Stainless Steel, M18X1, 53mm Long



Rev E

### Functional Characteristics @25°C

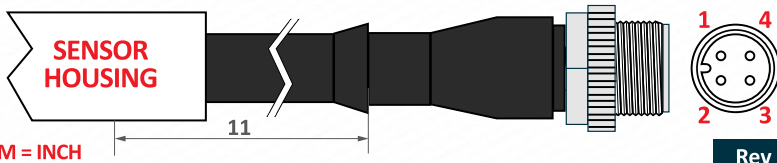
	Min	Typ	Max
<i>Sensor Programming + target ferrous content, shape, &amp; size will affect gaps</i>			
<b>Output State, No Target Present: Low (~0V)</b>			
Detect Large Steel Target T=25C**	0.350"	0.375"	0.400"
Hysteresis, Large Steel Target T=25C**	.020"	.050"	.080"
Detect 0.5" ø Steel Target	-	.360"	-
Detect 0.1" ø Steel Target	-	.215"	-

\*\* Frequency, Detection and Hysteresis are Factory Programmable and can be decreased upon request.

### CB1E, 4 Pin Male 12mm Micro Connector w/11" Pur Cable

CONNECTOR: 4 PIN MALE M12 STRAIGHT OVERMOLD  
CABLE: 22AWG, STRANDED, PUR JACKET & INSULATION

PIN 1 = RED  
PIN 2 = BLACK  
PIN 3 = WHITE  
PIN 4 = GREEN



Rev A

### Connections Chart

Pin 1 Vcc	Pin 3 Ground
Pin 2 Digital Vout	Pin 4 Program, Leave Open

CB1E-275VPD

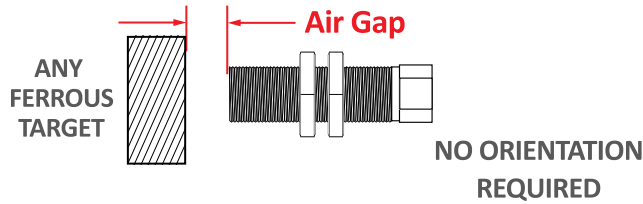


**Caution:** A short from the Pin 4 (Green) Program wire to either Pin 1 (Red) Vcc or Pin 2 (Black) Ground wire will cause component failure.

# S18-275VPD-RICB1E

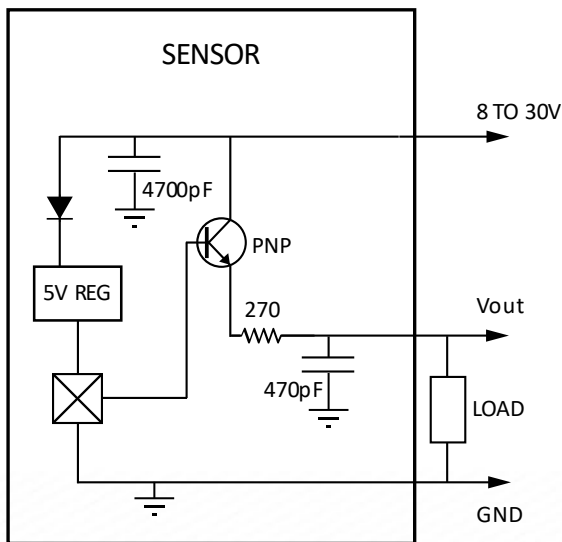
## Digital Ferrous Metal Detection Sensor

### Sensor Function



S18-275VPD

### RI, Regulated in, PNP



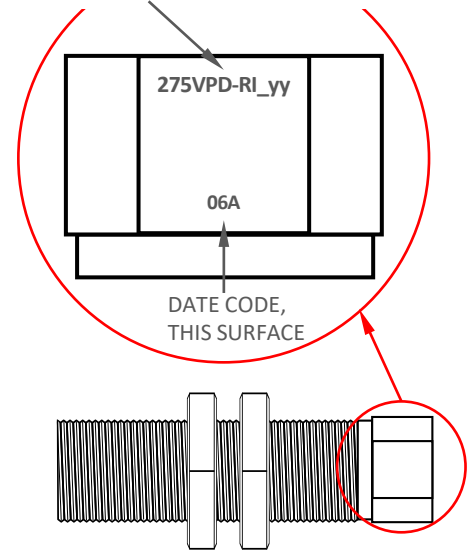
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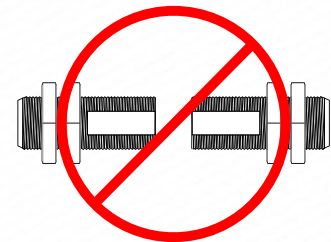
### Marking

CHARACTERISTIC-OPTION\_PROGRAMMING MARKED ON THIS SURFACE yy = PROGRAM #



### Handling Instructions

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