

NOTES:	THIRD ANGLE PROJ.	REV	DESCRIPTION	DATE	ECO	APPR
1. MATERIALS AND FINISHES:		A	RELEASE TO MFG.	05-Feb-13	49027	DD
BODY	- BRASS, NICKEL PLATING	B	ADD ARC LOGO TO BODY AND AMPHENOL RF TO HST	30-Aug-13	49619	RLB
CONTACT	- BeCu & BRASS, GOLD PLATING	C	MODIFIED CONTACT\RD-DM1408260IM3	30-Sep-14		SH
INSULATORS	- PTFE	D	CRIMP WAS 0.532"	12-Feb-15	50404	JN
HEX NUT	- BRASS, NICKEL PLATING					
LOCK WASHER	- BRASS, NICKEL PLATING					
O-RING	- SILICONE RUBBER					
FERRULE	- BRASS, NICKEL PLATING					
HEAT SHRINK TUBING	- CROSSLINKED POLYOLEFIN					

2. ELECTRICAL:
 A. IMPEDANCE: 50 OHM
 B. FREQUENCY RANGE: DC - 6 GHz
 C. DIELECTRIC WITHSTANDING VOLTAGE: 1000 VRMS, MIN.

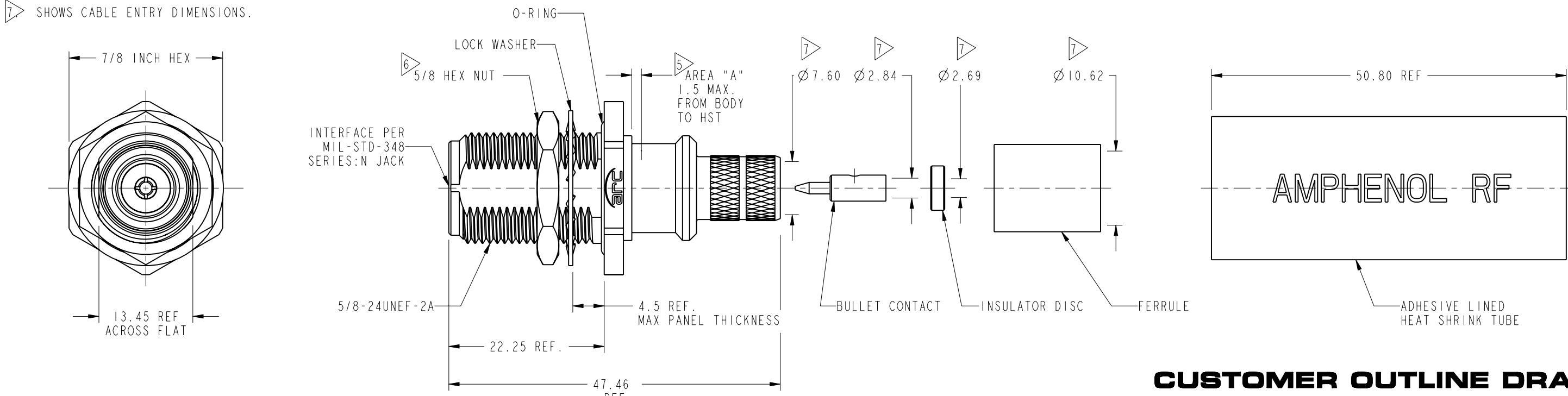
3. MECHANICAL:
 A. DURABILITY: 500 CYCLES MIN.
 B. TEMPERATURE RANGE: -55° C TO +85° C

4. PACKAGING:
 A. QUANTITY: SINGLE PACK
 B. MARKING: BAG TO BE MARKED
 "AMPHENOLRF, 82-6512, AND DATE CODE"

5> RECOMMENDED CABLE ASSEMBLY INSTRUCTIONS:
 A. TRIM CABLE AS SHOWN.
 B. SLIDE HEAT SHRINK TUBING, FERRULE AND INSULATOR DISC ONTO CABLE.
 C. SOLDER CABLE CENTER CONDUCTOR TO CONTACT.
 D. INSERT CABLE WITH FOIL ENTERING CONNECTOR AND BRAID OVER KNURL.
 E. CRIMP FERRULE OVER BRAID WITH 0.429" HEX DIE
 F. APPLY HEAT SHRINK TUBING OVER FERRULE.

6> RECOMMENDED TORQUE APPLIED ON HEX NUT : 7-10 IN-LBS

7> SHOWS CABLE ENTRY DIMENSIONS.



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN METRIC AND TOLERANCES ARE:
 <0.5mm 0.5 - 6mm 6 - 30mm 30 - 120mm ANGLES
 ± 0.05mm ± 0.1mm ± 0.2mm ± 0.3mm ± 1°

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MATERIAL SEE NOTES	DRAWN S.DUAN	DATE 06-Mar-15	TITLE N, JACK STR BHD IP-67 FOR LMR-400 CABLE	DRAWING NO.82-6512	Amphenol RF www.amphenolrf.com
	ENGINEER D.DAVE	DATE 12-Sept-11			
REFERENCE CONFIGURATION LEVEL: In Work	APPROVED S.HSIEH	DATE 09-Mar-15	SCALE: 1.7:1.0 SHEET 2 OF 2	DWG SIZE B	ITEM NO. 82-6512
	CAD FILE				
FINISH			REV D	PART NO. 82-6512	