

VI TELEFILTER**Filter specification****TFS455A****1/5****Measurement condition**

Ambient temperature:	23	°C
Input power level:	0	dBm
Terminating impedance: *		
Input:	50	Ω
Output:	50	Ω

Characteristics**Remark:**

Reference level for the relative attenuation a_{rel} of the TFS455A is the minimum of the pass band attenuation a_{min} . The minimum of the pass band attenuation a_{min} is defined as the insertion loss a_e . The centre frequency f_C is the arithmetic mean value of the upper and lower frequencies at the 3 dB filter attenuation level relative to the insertion loss a_e . The nominal frequency f_N is fixed at 455,0 MHz without tolerance. The given values for the relative attenuation a_{rel} and for the group delay ripple have to be reached at the frequencies given below even if the centre frequency f_C is shifted due to the temperature coefficient of frequency TC_f in the operating temperature range and due to a production tolerance for the centre frequency f_C .

D a t a		typ. value		tolerance / limit		
Insertion Loss (reference level)	a_e	1,35	dB	2,8	dB	-
Nominal Frequency	f_N	-		455,0	MHz	
Centre Frequency	f_C	455	MHz	-		
Passband at 23°C 2,8 dB	PB	7,8	MHz	min.	5	MHz
Relative Attenuation	a_{rel}					
$f_N - 10,0$ MHz ... $f_N - 105$ MHz		39	dB	min.	25	dB
$f_N - 105$ MHz ... $f_N - 454,7$ MHz		40	dB	min.	30	dB
$f_N + 8,0$ MHz ... $f_N + 12,5$ MHz		42	dB	min.	30	dB
$f_N + 12,5$ MHz ... $f_N + 1545$ MHz		40	dB	min.	25	dB
Operating Temperature Range	OTR	-		- 10 °C ... + 85 °C		
Storage Temperature Range		-		- 45 °C ... + 90 °C		
Temperature Coefficient of Frequency	TC_f **	-32	ppm/K ²	-		
Input Power Level		-		max.	25	dBm

*) The terminating impedances depend on parasitics and q-values of matching elements and the board used, and are to be understood as reference values only. Should there be additional questions do not hesitate to ask for an application note or contact our design team.

**) $\Delta f(\text{Hz}) = TC_f(\text{ppm/K}) \times (T - T_0)^2 \times f_{T0}(\text{MHz})$.

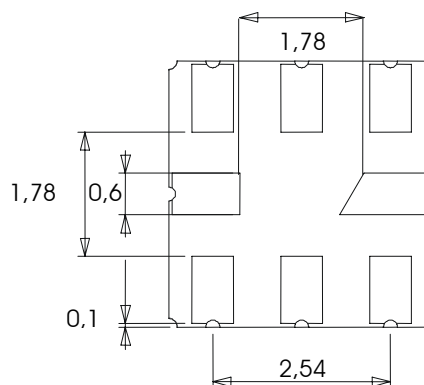
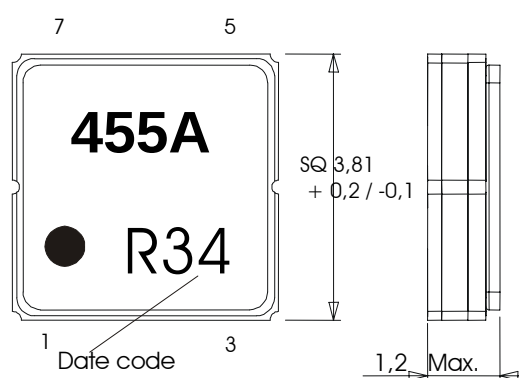
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VI TELEFILTER**Filter specification****TFS455A****2/5****Construction and pin connection**

(All dimensions in mm)



Pin 1	output rf return	Pin 5	input rf return
Pin 2	Input	Pin 6	Output
Pin 3	ground	Pin 7	ground
Pin 4	package ground	Pin 8	package ground

Date code:	year + week
N	2001
P	2002
R	2003
...	

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VI TELEFILTER**Filter specification****TFS455A****3/5****Stability characteristics**

After the following tests the filter shall meet the whole specification:

1. Shock: 500g, 18 ms, half sine wave, 3 shocks each plane;
DIN IEC 68 T2 - 27
2. Vibration: 10 Hz to 500 Hz, 0,35 mm or 5 g respectively, 1 octave per min, 10 cycles per plan, 3 plans;
DIN IEC 68 T2 - 6
3. Change of temperature: -55 °C to 125°C / 30 min. each / 10 cycles
DIN IEC 68 part 2 – 14 Test N
4. Resistance to solder heat (reflow): reflow possible: twice max.;
for temperature conditions refer to the attached "Air reflow temperature conditions" on page 4;

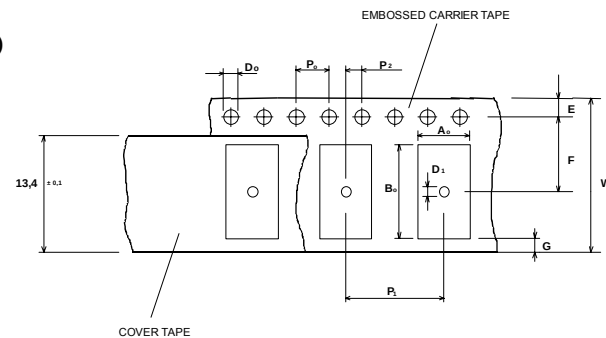
Packing

Tape & Reel: IEC 286 – 3, with exeption of value for N and minimum bending radius;
tape type II, embossed carrier tape with top cover tape on the upper side;

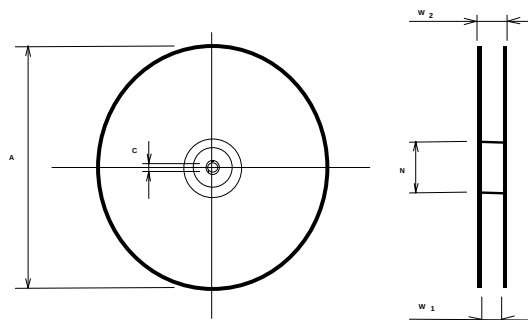
max. pieces of filters peer reel:	3000
reel of empty components at start:	min. 300 mm
reel of empty components at start including leader:	min. 500 mm
trailer:	min. 300 mm

Tape (all dimensions in mm)

W : 12,00 ± 0,3
 Po : 4,00 ± 0,1
 Do : 1,50 +0,1/-0
 E : 1,75 ± 0,1
 F : 5,50 ± 0,05
 G(min) : 0,75
 P2 : 2,00 ± 0,05
 P1 : 8,00 ± 0,1
 D1(min) : 1,50
 Ao : 4,30 ± 0,1
 Bo : 4,30 ± 0,1
 Ct : 9,5 ± 0,1

**Reel (all dimensions in mm)**

A : 330
 W1 : 12,4 +2/-0
 W2(max) : 18,4
 N(min) : 50
 C : 13,0 0,5/-0,2



The minimum bending radius is 45 mm. The mounting surface of the filters faces the bottom side of the embossed carrier tape. Marking of the filters can be read if the upper side of the carrier tape is regarded with the sprocket holes on the right.

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Air reflow temperature conditions

1st and 2nd air reflow profile

Name:	pre-heating periods	main-heating periods	peak temperature
Temperature:	150 °C - 170 °C	over 200 °C	255 °C ± 5 °C
Time:	60 sec. - 90 sec.	20 sec. - 25 sec.	

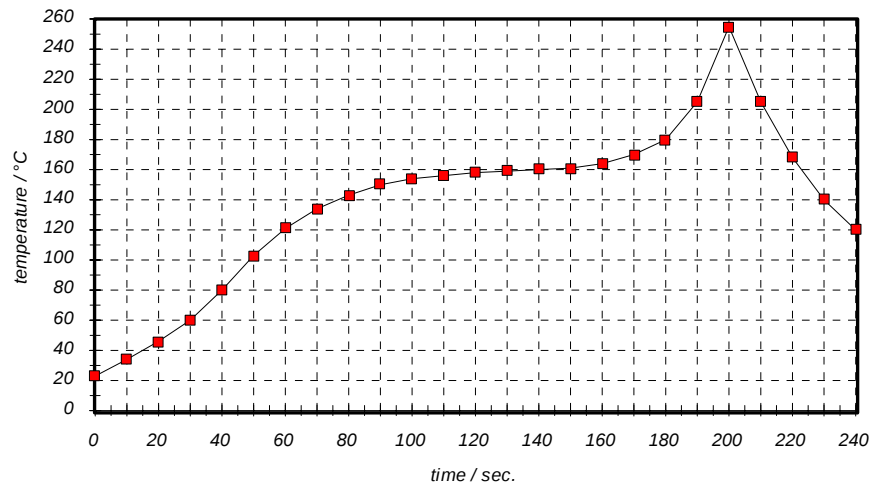
Chip-mount air reflow profile

Table for temperature vs. time during the air reflow process

Tolerance of temperatures: ± 5 °C

<u>time / sec.</u>	<u>temperature / °C</u>	<u>time / sec.</u>	<u>temperature / °C</u>
0	23	140	160
10	34	150	161
20	46	160	164
30	60	170	170
40	80	180	180
50	103	190	205
60	121	195	230
70	134	200	255
80	143	205	230
90	150	210	205
100	154	215	180
110	156	220	165
120	158	230	140
130	159	240	120

VI TELEFILTER**Filter specification****TFS455A****5/5****History**

Version	Reason of Changes	Name	Date
1.0	- Generation of development specification .	Dr. Chilla	16.04.2003
1.1	- Filter specification, add of typical values - Change definition of insertion loss - Change definition of attenuation from absolute values to relative values - Change of relative attenuation fn +7,5 Mhz to fn +8,0 Mhz - Remove of VSWR - Define pass band of 23°C	Dr. Sabah	21.08.2003

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