

# T140 Series Axial MIL-PRF-39003 Polar Type and T242 (CSR23 Style)

## Overview

The KEMET standard MIL case hermetically sealed T140 Series (Extended Capacitance Range) is compact, ruggedly built and designed for miniaturized circuitry. The capacitors are especially well-suited for coupling, bypass filtering and RC timing circuits. The T140 Series exhibits excellent

stability, low DC leakage current, dissipation factor, and ESR/impedance over a wide temperature and frequency range. Available in standard EIA capacitance values from 0.82  $\mu\text{F}$  to 1,200  $\mu\text{F}$  in  $\pm 20\%$  and  $\pm 10\%$  tolerances and working voltages of 6 VDC to 60 VDC.

## Benefits

- Taped and reeled per EIA Specification RS-296
- Marking per MIL-STD-1285
- Qualified to MIL-PRF-39003 (CSR23 Style)
- Failure rate options: Graded – B, C, D and G  
Exponential – M, P, R, and S\*
- Capacitance values of 0.82  $\mu\text{F}$  to 1200  $\mu\text{F}$
- Tolerances of  $\pm 10\%$  and  $\pm 20\%$
- Voltage rating of 6 VDC–60 VDC
- Operating temperature range of  $-55^{\circ}\text{C}$  to  $+125^{\circ}\text{C}$
- Case sizes: A, B, C, D

*\*Failure rates apply to military products only*



## Applications

Typical applications include coupling, bypass, filtering and RC timing circuits in miniaturized circuitry.

## Ordering Information – T140

| T               | 140                                 | A                | 105                                                                                    | K                                | 050                                                                                                     | A                                  | S                                    | 7200                                                                                                                                                                                                                                                                            |
|-----------------|-------------------------------------|------------------|----------------------------------------------------------------------------------------|----------------------------------|---------------------------------------------------------------------------------------------------------|------------------------------------|--------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Capacitor Class | Series                              | Case Size        | Capacitance Code (pF)                                                                  | Capacitance Tolerance            | Rated Voltage (VDC)                                                                                     | Failure Rate/Military Product Only | Termination Finish                   | Specification                                                                                                                                                                                                                                                                   |
| T = Tantalum    | Hermetically sealed axial capacitor | A<br>B<br>C<br>D | First two digits represent significant figures. Third digit specifies number of zeros. | K = $\pm 10\%$<br>M = $\pm 20\%$ | 006 = 6<br>010 = 10<br>015 = 15<br>020 = 20<br>030 = 30<br>035 = 35<br>060 = 60<br>050 = 50<br>060 = 60 | A = N/A                            | S = Standard (Sn/Pb)<br>T = 100% Tin | Blank = Sleeved /Bulk<br>0100 = Without sleeve<br>7200 = Tape & Reel<br>7293 & 7443 = Ammo<br>4250 = 10 cycles, 25°C after Weibull<br>4251 = 10 cycles, -55 & 85°C after Weibull<br>4252 = 10 cycles, -55 & 85°C before Weibull<br>All capacitors are sleeved unless specified. |

## Ordering Information – T242 (CSR23 Style)

| T               | 242          | A                | 105                                                                                    | K                                | 050                                                                                                     | A                                                                                                                                                                                           | S                  | C                                                                                                                                                                                                                                                                              |
|-----------------|--------------|------------------|----------------------------------------------------------------------------------------|----------------------------------|---------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Capacitor Class | Series       | Case Size        | Capacitance Code (pF)                                                                  | Capacitance Tolerance            | Rated Voltage (VDC)                                                                                     | Failure Rate/Military Product Only                                                                                                                                                          | Termination Finish | Specification                                                                                                                                                                                                                                                                  |
| T = Tantalum    | T242 = CSR23 | A<br>B<br>C<br>D | First two digits represent significant figures. Third digit specifies number of zeros. | K = $\pm 10\%$<br>M = $\pm 20\%$ | 006 = 6<br>010 = 10<br>015 = 15<br>020 = 20<br>030 = 30<br>035 = 35<br>060 = 60<br>050 = 50<br>060 = 60 | Graded:<br>B = 0.1%/k hours<br>C = 0.01%/k hours<br>D = 0.001%/k hours<br>G = 1.0%/k hours<br>Exponential:<br>M = 1%/k hours<br>P = 0.1%/k hours<br>R = 0.01%/k hours<br>S = 0.001%/k hours | S = Standard       | Blank = Sleeved/Bulk<br>0100 = Without sleeve<br>7200 = Tape & Reel<br>7293 & 7443 = Ammo<br>4250 = 10 cycles, 25°C after Weibull<br>4251 = 10 cycles, -55 & 85°C after Weibull<br>4252 = 10 cycles, -55 & 85°C before Weibull<br>All capacitors are sleeved unless specified. |

## Ordering Information – MIL-PRF 39003

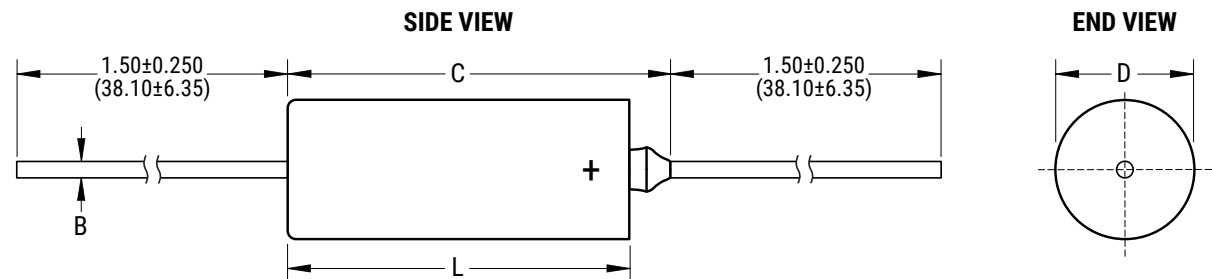
| M39003                        | /03                        | 3075               | A                                                          |
|-------------------------------|----------------------------|--------------------|------------------------------------------------------------|
| Capacitor Class               | Slash                      | Dash Number        | Surge Option                                               |
| Military specification number | Specification sheet number | Failure rate level | A = C-4250<br>B = C-4251<br>C = C-4252<br>Blank = No surge |

Orders should be entered by the military specification number, including the dash number and surge option letter (A, B or C).

Performance Characteristics

| Item                                            | Performance Characteristics                                                                                                  |
|-------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|
| Operating Temperature                           | -55°C to 125°C                                                                                                               |
| Rated Capacitance Range                         | 0.82 – 1,200 µF at 120 Hz/25°C                                                                                               |
| Capacitance Tolerance                           | K Tolerance (10%), M Tolerance (20%)                                                                                         |
| Rated Voltage Range                             | 6 – 60 V                                                                                                                     |
| DF (120 Hz at 25°C)                             | Refer to Part Number Electrical Specification Table                                                                          |
| ESR and Impedance (100 kHz at 25°C)             | Refer to Part Number Electrical Specification Table (for reference only)                                                     |
| Leakage Current                                 | Refer to Part Number Electrical Specification Table (at rated voltage up to +85°C and 2/3 of rated voltage applied at 125°C) |
| Failure Rate (MIL-39003, CSR13 capacitors only) | Approved failure rate: S (0.001%/k hours) – Exponential, D (0.001%/k hours) – Graded                                         |

Dimensions – Inches (Millimeters)



| Case Size | Uninsulated         |                     | Insulated           |                     | B ±0.002<br>±(0.05) | C<br>Maximum     |
|-----------|---------------------|---------------------|---------------------|---------------------|---------------------|------------------|
|           | D ±0.005<br>±(0.13) | L ±0.031<br>±(0.79) | D ±0.010<br>±(0.25) | L ±0.031<br>±(0.79) |                     |                  |
| A         | 0.125<br>(3.18)     | 0.250<br>(6.35)     | 0.135<br>(3.43)     | 0.286<br>(7.26)     | 0.020<br>(0.51)     | 0.422<br>(10.72) |
| B         | 0.175<br>(4.45)     | 0.438<br>(11.13)    | 0.185<br>(4.70)     | 0.474<br>(12.04)    | 0.020<br>(0.51)     | 0.610<br>(15.49) |
| C         | 0.279<br>(7.09)     | 0.650<br>(16.51)    | 0.289<br>(7.34)     | 0.686<br>(17.42)    | 0.025<br>(0.64)     | 0.822<br>(20.88) |
| D         | 0.341<br>(8.66)     | 0.750<br>(19.05)    | 0.351<br>(8.92)     | 0.786<br>(19.96)    | 0.025<br>(0.64)     | 0.922<br>(23.42) |

**Table 1 – Ratings & Part Number Reference**

| Rated Voltage | Rated Cap | Case Size Code | KEMET Part Number            | DC Leakage               | DF % at 25°C   | MIL-PRF-39003 (CSR23) Capacitors   |         |          |           |                  |         |          |           |             |                  | KEMET Equivalent Military |
|---------------|-----------|----------------|------------------------------|--------------------------|----------------|------------------------------------|---------|----------|-----------|------------------|---------|----------|-----------|-------------|------------------|---------------------------|
|               |           |                |                              |                          |                | Dash Number Reference              |         |          |           |                  |         |          |           |             |                  |                           |
|               |           |                |                              |                          |                | Failure Rate Level (%/1,000 Hours) |         |          |           |                  |         |          |           |             |                  |                           |
|               |           |                |                              |                          |                | MIL-PRF-39003/3F                   |         |          |           | MIL-PRF-39003/3F |         |          |           |             |                  |                           |
|               |           |                |                              |                          |                | Exponential                        |         |          |           | Graded           |         |          |           |             |                  |                           |
| (V) 85°C      | µF        |                | (See below for part options) | µA at 25°C Max/5 Minutes | 120 Hz Maximum | M (1.0)                            | P (0.1) | R (0.01) | S (0.001) | G (1)            | B (0.1) | C (0.01) | D (0.001) | Part Number |                  |                           |
| 6             | 8.2       | A              | T140A825(1)006A(3)           | 0.9                      | 6              |                                    |         |          |           |                  |         |          |           |             |                  |                           |
| 6             | 10.0      | A              | T140A106K006A(3)             | 0.9                      | 6              | 0101                               | 0201    | 0301     | 0401      | 5001             | 2001    | 3001     | 4001      |             | T242A106K006(2)S |                           |
| 6             | 10.0      | A              | T140A106M006A(3)             | 0.9                      | 6              | 0102                               | 0202    | 0302     | 0402      | 5002             | 2002    | 3002     | 4002      |             | T242A106M006(2)S |                           |
| 6             | 12.0      | A              | T140A126K006A(3)             | 1.0                      | 6              | 0103                               | 0203    | 0303     | 0403      | 5003             | 2003    | 3003     | 4003      |             | T242A126K006(2)S |                           |
| 6             | 12.0      | A              | T140A126M006A(3)             | 1.0                      | 6              |                                    |         |          |           |                  |         |          |           |             |                  |                           |
| 6             | 68.0      | B              | T140B686(1)006A(3)           | 3.0                      | 6              |                                    |         |          |           |                  |         |          |           |             |                  |                           |
| 6             | 82.0      | B              | T140B826(1)006A(3)           | 3.0                      | 6              |                                    |         |          |           |                  |         |          |           |             |                  |                           |
| 6             | 100.0     | B              | T140B107K006A(3)             | 6.0                      | 6              | 0104                               | 0204    | 0304     | 0404      | 5004             | 2004    | 3004     | 4004      |             | T242B107K006(2)S |                           |
| 6             | 100.0     | B              | T140B107M006A(3)             | 6.0                      | 6              | 0105                               | 0205    | 0305     | 0405      | 5005             | 2005    | 3005     | 4005      |             | T242B107M006(2)S |                           |
| 6             | 220.0     | C              | T140C227(1)006A(3)           | 10.0                     | 8              |                                    |         |          |           |                  |         |          |           |             |                  |                           |
| 6             | 270.0     | C              | T140C277(1)006A(3)           | 10.0                     | 8              |                                    |         |          |           |                  |         |          |           |             |                  |                           |
| 6             | 330.0     | C              | T140C337K006A(3)             | 10.0                     | 8              | 0106                               | 0206    | 0306     | 0406      | 5006             | 2006    | 3006     | 4006      |             | T242C337K006(2)S |                           |
| 6             | 330.0     | C              | T140C337M006A(3)             | 10.0                     | 8              | 0107                               | 0207    | 0307     | 0407      | 5007             | 2007    | 3007     | 4007      |             | T242C337M006(2)S |                           |
| 6             | 390.0     | C              | T140C397K006A(3)             | 10.0                     | 10             | 0108                               | 0208    | 0308     | 0408      | 5008             | 2008    | 3008     | 4008      |             | T242C397K006(2)S |                           |
| 6             | 390.0     | C              | T140C397M006A(3)             | 10.0                     | 10             |                                    |         |          |           |                  |         |          |           |             |                  |                           |
| 6             | 470.0     | C              | T140C477K006A(3)             | 10.0                     | 10             | 0109                               | 0209    | 0309     | 0409      | 5009             | 2009    | 3009     | 4009      |             | T242C477K006(2)S |                           |
| 6             | 470.0     | C              | T140C477M006A(3)             | 10.0                     | 10             | 0110                               | 0210    | 0310     | 0410      | 5010             | 2010    | 3010     | 4010      |             | T242C477M006(2)S |                           |
| 6             | 560.0     | D              | T140D567(1)006A(3)           | 20.0                     | 10             |                                    |         |          |           |                  |         |          |           |             |                  |                           |
| 6             | 680.0     | D              | T140D687K006A(3)             | 20.0                     | 10             | 0111                               | 0211    | 0311     | 0411      | 5011             | 2011    | 3011     | 4011      |             | T242D687K006(2)S |                           |
| 6             | 680.0     | D              | T140D687M006A(3)             | 20.0                     | 10             | 0112                               | 0212    | 0312     | 0412      | 5012             | 2012    | 3012     | 4012      |             | T242D687M006(2)S |                           |
| 6             | 820.0     | D              | T140D827K006A(3)             | 20.0                     | 10             | 0113                               | 0213    | 0313     | 0413      | 5013             | 2013    | 3013     | 4013      |             | T242D827K006(2)S |                           |
| 6             | 820.0     | D              | T140D827M006A(3)             | 20.0                     | 10             |                                    |         |          |           |                  |         |          |           |             |                  |                           |
| 6             | 1000.0    | D              | T140D108K006A(3)             | 20.0                     | 10             | 0114                               | 0214    | 0314     | 0414      | 5014             | 2014    | 3014     | 4014      |             | T242D108K006(2)S |                           |
| 6             | 1000.0    | D              | T140D108M006A(3)             | 20.0                     | 10             | 0115                               | 0215    | 0315     | 0415      | 5015             | 2015    | 3015     | 4015      |             | T242D108M006(2)S |                           |
| 6             | 1200.0    | D              | T140D128M006A(3)             | 20.0                     | 10             |                                    |         |          |           |                  |         |          |           |             |                  |                           |
| 10            | 5.6       | A              | T140A565(1)010A(3)           | 1.0                      | 4              |                                    |         |          |           |                  |         |          |           |             |                  |                           |
| 10            | 6.8       | A              | T140A685K010A(3)             | 1.0                      | 6              | 0116                               | 0216    | 0316     | 0416      | 5016             | 2016    | 3016     | 4016      |             | T242A685K010(2)S |                           |
| 10            | 6.8       | A              | T140A685M010A(3)             | 1.0                      | 6              | 0117                               | 0217    | 0317     | 0417      | 5017             | 2017    | 3017     | 4017      |             | T242A685M010(2)S |                           |
| 10            | 8.2       | A              | T140A825K010A(3)             | 1.2                      | 6              | 0118                               | 0218    | 0318     | 0418      | 5018             | 2018    | 3018     | 4018      |             | T242A825K010(2)S |                           |
| 10            | 8.2       | A              | T140A825M010A(3)             | 1.2                      | 6              |                                    |         |          |           |                  |         |          |           |             |                  |                           |
| 10            | 47.0      | B              | T140B476K010A(3)             | 4.0                      | 6              | 0119                               | 0219    | 0319     | 0419      | 5019             | 2019    | 3019     | 4019      |             | T242B476K010(2)S |                           |
| 10            | 47.0      | B              | T140B476M010A(3)             | 4.0                      | 6              | 0120                               | 0220    | 0320     | 0420      | 5020             | 2020    | 3020     | 4020      |             | T242B476M010(2)S |                           |
| 10            | 56.0      | B              | T140B566K010A(3)             | 5.0                      | 6              | 0121                               | 0221    | 0321     | 0421      | 5021             | 2021    | 3021     | 4021      |             | T242B566K010(2)S |                           |
| 10            | 56.0      | B              | T140B566M010A(3)             | 5.0                      | 6              |                                    |         |          |           |                  |         |          |           |             |                  |                           |
| 10            | 68.0      | B              | T140B686K010A(3)             | 6.0                      | 6              | 0122                               | 0222    | 0322     | 0422      | 5022             | 2022    | 3022     | 4022      |             | T242B686K010(2)S |                           |
| 10            | 68.0      | B              | T140B686M010A(3)             | 6.0                      | 6              | 0123                               | 0223    | 0323     | 0423      | 5023             | 2023    | 3023     | 4023      |             | T242B686M010(2)S |                           |
| 10            | 82.0      | B              | T140B826K010A(3)             | 7.0                      | 6              | 0124                               | 0224    | 0324     | 0424      | 5024             | 2024    | 3024     | 4024      |             | T242B826K010(2)S |                           |
| 10            | 82.0      | B              | T140B826M010A(3)             | 7.0                      | 6              |                                    |         |          |           |                  |         |          |           |             |                  |                           |
| 10            | 150.0     | C              | T140C157(1)010A(3)           | 8.0                      | 8              |                                    |         |          |           |                  |         |          |           |             |                  |                           |
| 10            | 180.0     | C              | T140C187(1)010A(3)           | 8.0                      | 8              |                                    |         |          |           |                  |         |          |           |             |                  |                           |
| 10            | 220.0     | C              | T140C227K010A(3)             | 12.0                     | 8              | 0125                               | 0225    | 0325     | 0425      | 5025             | 2025    | 3025     | 4025      |             | T242C227K010(2)S |                           |
| 10            | 220.0     | C              | T140C227M010A(3)             | 12.0                     | 8              | 0126                               | 0226    | 0326     | 0426      | 5026             | 2026    | 3026     | 4026      |             | T242C227M010(2)S |                           |
| 10            | 270.0     | C              | T140C277K010A(3)             | 13.0                     | 8              | 0127                               | 0227    | 0327     | 0427      | 5027             | 2027    | 3027     | 4027      |             | T242C277K010(2)S |                           |
| 10            | 270.0     | C              | T140C277M010A(3)             | 13.0                     | 8              |                                    |         |          |           |                  |         |          |           |             |                  |                           |
| 10            | 330.0     | D              | T140D337(1)010A(3)           | 16.0                     | 8              |                                    |         |          |           |                  |         |          |           |             |                  |                           |
| 10            | 390.0     | D              | T140D397K010A(3)             | 16.0                     | 10             | 0128                               | 0228    | 0328     | 0428      | 5028             | 2028    | 3028     | 4028      |             | T242D397K010(2)S |                           |
| 10            | 390.0     | D              | T140D397M010A(3)             | 16.0                     | 10             |                                    |         |          |           |                  |         |          |           |             |                  |                           |
| 10            | 470.0     | D              | T140D477K010A(3)             | 16.0                     | 10             | 0129                               | 0229    | 0329     | 0429      | 5029             | 2029    | 3029     | 4029      |             | T242D477K010(2)S |                           |
| 10            | 470.0     | D              | T140D477M010A(3)             | 16.0                     | 10             | 0130                               | 0230    | 0330     | 0430      | 5030             | 2030    | 3030     | 4030      |             | T242D477M010(2)S |                           |
| (V) 85°C      | µF        | Case Size Code | (See below for part options) | µA at 25°C Max/5 Minutes | 120 Hz Maximum | M (1.0)                            | P (0.1) | R (0.01) | S (0.001) | G (1)            | B (0.1) | C (0.01) | D (0.001) | Part Number |                  |                           |
| Rated Voltage | Rated Cap |                | KEMET Part Number            | DC Leakage               | DF % at 25°C   | MIL-PRF-39003 (CSR23) Capacitors   |         |          |           |                  |         |          |           |             |                  |                           |

(1) To complete KEMET part number, insert M for ±20% or K for ±10%. Designates capacitance tolerance.

(2) To complete KEMET part number (T242), insert failure rate code from Ordering Information table.

(3) To complete KEMET T140 Part Number, insert Lead Material designator: S – Standard or T – 100% Matte Tin. Designates termination finish.

**Table 1 – Ratings & Part Number Reference cont.**

| Rated Voltage | Rated Cap | Case Size Code | KEMET Part Number            | DC Leakage               | DF % at 25°C   | MIL-PRF-39003 (CSR23) Capacitors   |         |          |           |                  |         |          |           |                           |  |
|---------------|-----------|----------------|------------------------------|--------------------------|----------------|------------------------------------|---------|----------|-----------|------------------|---------|----------|-----------|---------------------------|--|
|               |           |                |                              |                          |                | Dash Number Reference              |         |          |           |                  |         |          |           | KEMET Equivalent Military |  |
|               |           |                |                              |                          |                | Failure Rate Level (%/1,000 Hours) |         |          |           |                  |         |          |           |                           |  |
|               |           |                |                              |                          |                | MIL-PRF-39003/3F                   |         |          |           | MIL-PRF-39003/3F |         |          |           |                           |  |
|               |           |                |                              |                          |                | Exponential                        |         |          |           | Graded           |         |          |           |                           |  |
| (V) 85°C      | µF        |                | (See below for part options) | µA at 25°C Max/5 Minutes | 120 Hz Maximum | M (1.0)                            | P (0.1) | R (0.01) | S (0.001) | G (1)            | B (0.1) | C (0.01) | D (0.001) | Part Number               |  |
| 10            | 560.0     | D              | T140D567K010A(3)             | 20.0                     | 10             | 0131                               | 0231    | 0331     | 0431      | 5031             | 2031    | 3031     | 4031      | T242D567K010(2)S          |  |
| 10            | 560.0     | D              | T140D567M010A(3)             | 20.0                     | 10             |                                    |         |          |           |                  |         |          |           |                           |  |
| 15            | 3.9       | A              | T140A395(1)015A(3)           | 1                        | 4              |                                    |         |          |           |                  |         |          |           |                           |  |
| 15            | 4.7       | A              | T140A475K015A(3)             | 1                        | 4              | 0132                               | 0232    | 0332     | 0432      | 5032             | 2032    | 3032     | 4032      | T242A475K015(2)S          |  |
| 15            | 4.7       | A              | T140A475M015A(3)             | 1                        | 4              | 0133                               | 0233    | 0333     | 0433      | 5033             | 2033    | 3033     | 4033      | T242A475M015(2)S          |  |
| 15            | 5.6       | A              | T140A565K015A(3)             | 1.3                      | 4              | 0134                               | 0234    | 0334     | 0434      | 5034             | 2034    | 3034     | 4034      | T242A565K015(2)S          |  |
| 15            | 5.6       | A              | T140A565M015A(3)             | 1.3                      | 4              |                                    |         |          |           |                  |         |          |           |                           |  |
| 15            | 27.0      | B              | T140B276(1)015A(3)           | 3                        | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 15            | 33.0      | B              | T140B336K015A(3)             | 5                        | 6              | 0135                               | 0235    | 0335     | 0435      | 5035             | 2035    | 3035     | 4035      | T242B336K015(2)S          |  |
| 15            | 33.0      | B              | T140B336M015A(3)             | 5                        | 6              | 0136                               | 0236    | 0336     | 0436      | 5036             | 2036    | 3036     | 4036      | T242B336M015(2)S          |  |
| 15            | 39.0      | B              | T140B396K015A(3)             | 5.3                      | 6              | 0137                               | 0237    | 0337     | 0437      | 5037             | 2037    | 3037     | 4037      | T242B396K015(2)S          |  |
| 15            | 39.0      | B              | T140B396M015A(3)             | 5.3                      | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 15            | 82.0      | C              | T140C826(1)015A(3)           | 8                        | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 15            | 100.0     | C              | T140C107(1)015A(3)           | 10                       | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 15            | 120.0     | C              | T140C127(1)015A(3)           | 10                       | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 15            | 150.0     | C              | T140C157K015A(3)             | 15                       | 8              | 0138                               | 0238    | 0338     | 0438      | 5038             | 2038    | 3038     | 4038      | T242C157K015(2)S          |  |
| 15            | 150.0     | C              | T140C157M015A(3)             | 15                       | 8              | 0139                               | 0239    | 0339     | 0439      | 5039             | 2039    | 3039     | 4039      | T242C157M015(2)S          |  |
| 15            | 180.0     | C              | T140C187K015A(3)             | 15                       | 8              | 0140                               | 0240    | 0340     | 0440      | 5040             | 2040    | 3040     | 4040      | T242C187K015(2)S          |  |
| 15            | 180.0     | C              | T140C187M015A(3)             | 15                       | 8              |                                    |         |          |           |                  |         |          |           |                           |  |
| 15            | 220.0     | D              | T140D227K015A(3)             | 20                       | 8              | 0141                               | 0241    | 0341     | 0441      | 5041             | 2041    | 3041     | 4041      | T242D227K015(2)S          |  |
| 15            | 220.0     | D              | T140D227M015A(3)             | 20                       | 8              | 0142                               | 0242    | 0342     | 0442      | 5042             | 2042    | 3042     | 4042      | T242D227M015(2)S          |  |
| 15            | 270.0     | D              | T140D277K015A(3)             | 20                       | 8              | 0143                               | 0243    | 0343     | 0443      | 5043             | 2043    | 3043     | 4043      | T242D277K015(2)S          |  |
| 15            | 270.0     | D              | T140D277M015A(3)             | 20                       | 8              |                                    |         |          |           |                  |         |          |           |                           |  |
| 15            | 330.0     | D              | T140D337K015A(3)             | 20                       | 8              | 0144                               | 0244    | 0344     | 0444      | 5044             | 2044    | 3044     | 4044      | T242D337K015(2)S          |  |
| 15            | 330.0     | D              | T140D337M015A(3)             | 20                       | 8              | 0145                               | 0245    | 0345     | 0445      | 5045             | 2045    | 3045     | 4045      | T242D337M015(2)S          |  |
| 20            | 2.7       | A              | T140A275K020A(3)             | 0.8                      | 4              | 0146                               | 0246    | 0346     | 0446      | 5046             | 2046    | 3046     | 4046      | T242A275K020(2)S          |  |
| 20            | 2.7       | A              | T140A275M020A(3)             | 0.8                      | 4              |                                    |         |          |           |                  |         |          |           |                           |  |
| 20            | 3.3       | A              | T140A335K020A(3)             | 1.0                      | 4              | 0147                               | 0247    | 0347     | 0447      | 5047             | 2047    | 3047     | 4047      | T242A335K020(2)S          |  |
| 20            | 3.3       | A              | T140A335M020A(3)             | 1.0                      | 4              | 0148                               | 0248    | 0348     | 0448      | 5048             | 2048    | 3048     | 4048      | T242A335M020(2)S          |  |
| 20            | 3.9       | A              | T140A395K020A(3)             | 1.2                      | 4              | 0149                               | 0249    | 0349     | 0449      | 5049             | 2049    | 3049     | 4049      | T242A395K020(2)S          |  |
| 20            | 3.9       | A              | T140A395M020A(3)             | 1.2                      | 4              |                                    |         |          |           |                  |         |          |           |                           |  |
| 20            | 18.0      | B              | T140B186K020A(3)             | 3.0                      | 6              | 0150                               | 0250    | 0350     | 0450      | 5050             | 2050    | 3050     | 4050      | T242B186K020(2)S          |  |
| 20            | 18.0      | B              | T140B186M020A(3)             | 3.0                      | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 20            | 22.0      | B              | T140B226K020A(3)             | 3.0                      | 6              | 0151                               | 0251    | 0351     | 0451      | 5051             | 2051    | 3051     | 4051      | T242B226K020(2)S          |  |
| 20            | 22.0      | B              | T140B226M020A(3)             | 3.0                      | 6              | 0152                               | 0252    | 0352     | 0452      | 5052             | 2052    | 3052     | 4052      | T242B226M020(2)S          |  |
| 20            | 27.0      | B              | T140B276K020A(3)             | 4.0                      | 6              | 0153                               | 0253    | 0353     | 0453      | 5053             | 2053    | 3053     | 4053      | T242B276K020(2)S          |  |
| 20            | 27.0      | B              | T140B276M020A(3)             | 4.0                      | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 20            | 56.0      | C              | T140C566K020A(3)             | 7.0                      | 6              | 0154                               | 0254    | 0354     | 0454      | 5054             | 2054    | 3054     | 4054      | T242C566K020(2)S          |  |
| 20            | 56.0      | C              | T140C566M020A(3)             | 7.0                      | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 20            | 68.0      | C              | T140C686K020A(3)             | 8.0                      | 6              | 0155                               | 0255    | 0355     | 0455      | 5055             | 2055    | 3055     | 4055      | T242C686K020(2)S          |  |
| 20            | 68.0      | C              | T140C686M020A(3)             | 8.0                      | 6              | 0156                               | 0256    | 0356     | 0456      | 5056             | 2056    | 3056     | 4056      | T242C686M020(2)S          |  |
| 20            | 82.0      | C              | T140C826K020A(3)             | 10.0                     | 6              | 0157                               | 0257    | 0357     | 0457      | 5057             | 2057    | 3057     | 4057      | T242C826K020(2)S          |  |
| 20            | 82.0      | C              | T140C826M020A(3)             | 10.0                     | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 20            | 100.0     | C              | T140C107K020A(3)             | 12.0                     | 6              | 0158                               | 0258    | 0358     | 0458      | 5058             | 2058    | 3058     | 4058      | T242C107K020(2)S          |  |
| 20            | 100.0     | C              | T140C107M020A(3)             | 12.0                     | 6              | 0159                               | 0259    | 0359     | 0459      | 5059             | 2059    | 3059     | 4059      | T242C107M020(2)S          |  |
| 20            | 120.0     | C              | T140C127K020A(3)             | 12.0                     | 6              | 0160                               | 0260    | 0360     | 0460      | 5060             | 2060    | 3060     | 4060      | T242C127K020(2)S          |  |
| 20            | 120.0     | C              | T140C127M020A(3)             | 12.0                     | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 20            | 150.0     | D              | T140D157K020A(3)             | 15.0                     | 8              | 0161                               | 0261    | 0361     | 0461      | 5061             | 2061    | 3061     | 4061      | T242D157K020(2)S          |  |
| 20            | 150.0     | D              | T140D157M020A(3)             | 15.0                     | 8              | 0162                               | 0262    | 0362     | 0462      | 5062             | 2062    | 3062     | 4062      | T242D157M020(2)S          |  |
| (V) 85°C      | µF        | Case Size Code | (See below for part options) | µA at 25°C Max/5 Minutes | 120 Hz Maximum | M (1.0)                            | P (0.1) | R (0.01) | S (0.001) | G (1)            | B (0.1) | C (0.01) | D (0.001) | Part Number               |  |
| Rated Voltage | Rated Cap |                | KEMET Part Number            | DC Leakage               | DF % at 25°C   | MIL-PRF-39003 (CSR23) Capacitors   |         |          |           |                  |         |          |           |                           |  |

(1) To complete KEMET part number, insert M for ±20% or K for ±10%. Designates capacitance tolerance.

(2) To complete KEMET part number (T242), insert failure rate code from Ordering Information table.

(3) To complete KEMET T140 Part Number, insert Lead Material designator: S – Standard or T – 100% Matte Tin. Designates termination finish.

**Table 1 – Ratings & Part Number Reference cont.**

| Rated Voltage | Rated Cap | Case Size Code | KEMET Part Number            | DC Leakage               | DF % at 25°C   | MIL-PRF-39003 (CSR23) Capacitors   |         |          |           |                  |         |          |           |                           |  |
|---------------|-----------|----------------|------------------------------|--------------------------|----------------|------------------------------------|---------|----------|-----------|------------------|---------|----------|-----------|---------------------------|--|
|               |           |                |                              |                          |                | Dash Number Reference              |         |          |           |                  |         |          |           | KEMET Equivalent Military |  |
|               |           |                |                              |                          |                | Failure Rate Level (%/1,000 Hours) |         |          |           |                  |         |          |           |                           |  |
|               |           |                |                              |                          |                | MIL-PRF-39003/3F                   |         |          |           | MIL-PRF-39003/3F |         |          |           |                           |  |
|               |           |                |                              |                          |                | Exponential                        |         |          |           | Graded           |         |          |           |                           |  |
| (V) 85°C      | µF        |                | (See below for part options) | µA at 25°C Max/5 Minutes | 120 Hz Maximum | M (1.0)                            | P (0.1) | R (0.01) | S (0.001) | G (1)            | B (0.1) | C (0.01) | D (0.001) | Part Number               |  |
| 20            | 180.0     | D              | T140D187K020A(3)             | 15.0                     | 8              | 0163                               | 0263    | 0363     | 0463      | 5063             | 2063    | 3063     | 4063      | T242D187K020(2)S          |  |
| 20            | 180.0     | D              | T140D187M020A(3)             | 15.0                     | 8              |                                    |         |          |           |                  |         |          |           |                           |  |
| 30            | 1.2       | A              | T140A125(1)030A(3)           | 1.0                      | 4              |                                    |         |          |           |                  |         |          |           |                           |  |
| 30            | 1.5       | A              | T140A155(1)030A(3)           | 1.0                      | 4              |                                    |         |          |           |                  |         |          |           |                           |  |
| 30            | 1.8       | A              | T140A185(1)030A(3)           | 1.0                      | 4              |                                    |         |          |           |                  |         |          |           |                           |  |
| 30            | 2.2       | A              | T140A225(1)030A(3)           | 1.0                      | 4              |                                    |         |          |           |                  |         |          |           |                           |  |
| 30            | 2.7       | A              | T140A275(1)030A(3)           | 1.0                      | 4              |                                    |         |          |           |                  |         |          |           |                           |  |
| 30            | 12.0      | B              | T140B126(1)030A(3)           | 3.0                      | 4              |                                    |         |          |           |                  |         |          |           |                           |  |
| 30            | 15.0      | B              | T140B156(1)030A(3)           | 3.0                      | 4              |                                    |         |          |           |                  |         |          |           |                           |  |
| 30            | 18.0      | B              | T140B186(1)030A(3)           | 3.0                      | 4              |                                    |         |          |           |                  |         |          |           |                           |  |
| 30            | 33.0      | C              | T140C336(1)030A(3)           | 6.0                      | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 30            | 39.0      | C              | T140C396(1)030A(3)           | 6.0                      | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 30            | 47.0      | C              | T140C476(1)030A(3)           | 7.0                      | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 30            | 56.0      | C              | T140C566(1)030A(3)           | 7.0                      | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 30            | 68.0      | C              | T140C686(1)030A(3)           | 7.0                      | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 30            | 82.0      | D              | T140D826(1)030A(3)           | 10.0                     | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 30            | 100.0     | D              | T140D107(1)030A(3)           | 10.0                     | 8              |                                    |         |          |           |                  |         |          |           |                           |  |
| 35            | 1.2       | A              | T140A125(1)035A(3)           | 0.6                      | 4              |                                    |         |          |           |                  |         |          |           |                           |  |
| 35            | 1.5       | A              | T140A155(1)035A(3)           | 0.8                      | 4              |                                    |         |          |           |                  |         |          |           |                           |  |
| 35            | 1.8       | A              | T140A185K035A(3)             | 1.0                      | 4              | 0164                               | 0264    | 0364     | 0464      | 5064             | 2064    | 3064     | 4064      | T242A185K035(2)S          |  |
| 35            | 1.8       | A              | T140A185M035A(3)             | 1.0                      | 4              |                                    |         |          |           |                  |         |          |           |                           |  |
| 35            | 8.2       | B              | T140B825K035A(3)             | 3.0                      | 4              | 0165                               | 0265    | 0365     | 0465      | 5065             | 2065    | 3065     | 4065      | T242B825K035(2)S          |  |
| 35            | 8.2       | B              | T140B825M035A(3)             | 3.0                      | 4              |                                    |         |          |           |                  |         |          |           |                           |  |
| 35            | 10.0      | B              | T140B106K035A(3)             | 3.0                      | 4              | 0166                               | 0266    | 0366     | 0466      | 5066             | 2066    | 3066     | 4066      | T242B106K035(2)S          |  |
| 35            | 10.0      | B              | T140B106M035A(3)             | 3.0                      | 4              | 0167                               | 0267    | 0367     | 0467      | 5067             | 2067    | 3067     | 4067      | T242B106M035(2)S          |  |
| 35            | 27.0      | C              | T140C276(1)035A(3)           | 7.0                      | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 35            | 33.0      | C              | T140C336K035A(3)             | 8.0                      | 6              | 0168                               | 0268    | 0368     | 0468      | 5068             | 2068    | 3068     | 4068      | T242C336K035(2)S          |  |
| 35            | 33.0      | C              | T140C336M035A(3)             | 8.0                      | 6              | 0169                               | 0269    | 0369     | 0469      | 5069             | 2069    | 3069     | 4069      | T242C336M035(2)S          |  |
| 35            | 39.0      | C              | T140C396K035A(3)             | 10.0                     | 6              | 0170                               | 0270    | 0370     | 0470      | 5070             | 2070    | 3070     | 4070      | T242C396K035(2)S          |  |
| 35            | 39.0      | C              | T140C396M035A(3)             | 10.0                     | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 35            | 47.0      | C              | T140C476K035A(3)             | 10.0                     | 6              | 0171                               | 0271    | 0371     | 0471      | 5071             | 2071    | 3071     | 4071      | T242C476K035(2)S          |  |
| 35            | 47.0      | C              | T140C476M035A(3)             | 10.0                     | 6              | 0172                               | 0272    | 0372     | 0472      | 5072             | 2072    | 3072     | 4072      | T242C476M035(2)S          |  |
| 35            | 56.0      | D              | T140D566K035A(3)             | 12.0                     | 6              | 0173                               | 0273    | 0373     | 0473      | 5073             | 2073    | 3073     | 4073      | T242D566K035(2)S          |  |
| 35            | 56.0      | D              | T140D566M035A(3)             | 12.0                     | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 35            | 68.0      | D              | T140D686K035A(3)             | 12.0                     | 6              | 0174                               | 0274    | 0374     | 0474      | 5074             | 2074    | 3074     | 4074      | T242D686K035(2)S          |  |
| 35            | 68.0      | D              | T140D686M035A(3)             | 12.0                     | 6              | 0175                               | 0275    | 0375     | 0475      | 5075             | 2075    | 3075     | 4075      | T242D686M035(2)S          |  |
| 35            | 82.0      | D              | T140D826(1)035A(3)           | 20.0                     | 8              |                                    |         |          |           |                  |         |          |           |                           |  |
| 35            | 100.0     | D              | T140D107(1)035A(3)           | 20.0                     | 8              |                                    |         |          |           |                  |         |          |           |                           |  |
| 50            | 1.2       | A              | T140A125K050A(3)             | 0.6                      | 4              | 0176                               | 0276    | 0376     | 0476      | 5076             | 2076    | 3076     | 4076      | T242A125K050(2)S          |  |
| 50            | 1.2       | A              | T140A125M050A(3)             | 0.6                      | 4              |                                    |         |          |           |                  |         |          |           |                           |  |
| 50            | 1.5       | A              | T140A155K050A(3)             | 0.8                      | 4              | 0177                               | 0277    | 0377     | 0477      | 5077             | 2077    | 3077     | 4077      | T242A155K050(2)S          |  |
| 50            | 1.5       | A              | T140A155M050A(3)             | 0.8                      | 4              | 0178                               | 0278    | 0378     | 0478      | 5078             | 2078    | 3078     | 4078      | T242A155M050(2)S          |  |
| 50            | 5.6       | B              | T140B565K050A(3)             | 2.5                      | 4              | 0179                               | 0279    | 0379     | 0479      | 5079             | 2079    | 3079     | 4079      | T242B565K050(2)S          |  |
| 50            | 5.6       | B              | T140B565M050A(3)             | 2.5                      | 4              |                                    |         |          |           |                  |         |          |           |                           |  |
| 50            | 6.8       | B              | T140B685K050A(3)             | 2.5                      | 4              | 0180                               | 0280    | 0380     | 0480      | 5080             | 2080    | 3080     | 4080      | T242B685K050(2)S          |  |
| 50            | 6.8       | B              | T140B685M050A(3)             | 2.5                      | 4              | 0181                               | 0281    | 0381     | 0481      | 5081             | 2081    | 3081     | 4081      | T242B685M050(2)S          |  |
| 50            | 22.0      | C              | T140C226K050A(3)             | 7.0                      | 6              | 0182                               | 0282    | 0382     | 0482      | 5082             | 2082    | 3082     | 4082      | T242C226K050(2)S          |  |
| 50            | 22.0      | C              | T140C226M050A(3)             | 7.0                      | 6              | 0183                               | 0283    | 0383     | 0483      | 5083             | 2083    | 3083     | 4083      | T242C226M050(2)S          |  |
| 50            | 27.0      | C              | T140C276K050A(3)             | 8.0                      | 6              | 0184                               | 0284    | 0384     | 0484      | 5084             | 2084    | 3084     | 4084      | T242C276K050(2)S          |  |
| (V) 85°C      | µF        | Case Size Code | (See below for part options) | µA at 25°C Max/5 Minutes | 120 Hz Maximum | M (1.0)                            | P (0.1) | R (0.01) | S (0.001) | G (1)            | B (0.1) | C (0.01) | D (0.001) | Part Number               |  |
| Rated Voltage | Rated Cap |                | KEMET Part Number            | DC Leakage               | DF % at 25°C   | MIL-PRF-39003 (CSR23) Capacitors   |         |          |           |                  |         |          |           |                           |  |

(1) To complete KEMET part number, insert M for ±20% or K for ±10%. Designates capacitance tolerance.

(2) To complete KEMET part number (T242), insert failure rate code from Ordering Information table.

(3) To complete KEMET T140 Part Number, insert Lead Material designator: S – Standard or T – 100% Matte Tin. Designates termination finish.

**Table 1 – Ratings & Part Number Reference cont.**

| Rated Voltage | Rated Cap | Case Size Code | KEMET Part Number            | DC Leakage               | DF % at 25°C   | MIL-PRF-39003 (CSR23) Capacitors   |         |          |           |                  |         |          |           |                           |  |
|---------------|-----------|----------------|------------------------------|--------------------------|----------------|------------------------------------|---------|----------|-----------|------------------|---------|----------|-----------|---------------------------|--|
|               |           |                |                              |                          |                | Dash Number Reference              |         |          |           |                  |         |          |           | KEMET Equivalent Military |  |
|               |           |                |                              |                          |                | Failure Rate Level (%/1,000 Hours) |         |          |           |                  |         |          |           |                           |  |
|               |           |                |                              |                          |                | MIL-PRF-39003/3F                   |         |          |           | MIL-PRF-39003/3F |         |          |           |                           |  |
|               |           |                |                              |                          |                | Exponential                        |         |          |           | Graded           |         |          |           |                           |  |
| (V) 85°C      | µF        |                | (See below for part options) | µA at 25°C Max/5 Minutes | 120 Hz Maximum | M (1.0)                            | P (0.1) | R (0.01) | S (0.001) | G (1)            | B (0.1) | C (0.01) | D (0.001) | Part Number               |  |
| 50            | 27.0      | C              | T140C276M050A(3)             | 8.0                      | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 50            | 33.0      | D              | T140D336K050A(3)             | 10.0                     | 6              | 0185                               | 0285    | 0385     | 0485      | 5085             | 2085    | *        | *         | T242D336K050(2)S          |  |
| 50            | 33.0      | D              | T140D336M050A(3)             | 10.0                     | 6              | 0186                               | 0286    | 0386     | 0486      | 5086             | 2086    | *        | *         | T242D336M050(2)S          |  |
| 50            | 39.0      | D              | T140D396K050A(3)             | 10.0                     | 6              | 0187                               | 0287    | 0387     | 0487      | 5087             | 2087    | *        | *         | T242D396K050(2)S          |  |
| 50            | 39.0      | D              | T140D396M050A(3)             | 10.0                     | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 50            | 47.0      | D              | T140D476M050A(3)             | 10.0                     | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 60            | 0.82      | A              | T140A824(1)060A(3)           | 0.5                      | 4              |                                    |         |          |           |                  |         |          |           |                           |  |
| 60            | 1.0       | A              | T140A105(1)060A(3)           | 0.5                      | 4              |                                    |         |          |           |                  |         |          |           |                           |  |
| 60            | 4.7       | B              | T140B475(1)060A(3)           | 3.0                      | 4              |                                    |         |          |           |                  |         |          |           |                           |  |
| 60            | 5.6       | B              | T140B565(1)060A(3)           | 3.0                      | 4              |                                    |         |          |           |                  |         |          |           |                           |  |
| 60            | 15.0      | C              | T140C156(1)060A(3)           | 5.0                      | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 60            | 18.0      | C              | T140C186(1)060A(3)           | 6.0                      | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 60            | 22.0      | C              | T140C226(1)060A(3)           | 7.0                      | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 60            | 27.0      | D              | T140D276(1)060A(3)           | 10.0                     | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| 60            | 33.0      | D              | T140D336(1)060A(3)           | 10.0                     | 6              |                                    |         |          |           |                  |         |          |           |                           |  |
| (V) 85°C      | µF        |                | (See below for part options) | µA at 25°C Max/5 Minutes | 120 Hz Maximum | M (1.0)                            | P (0.1) | R (0.01) | S (0.001) | G (1)            | B (0.1) | C (0.01) | D (0.001) | Part Number               |  |
| Rated Voltage | Rated Cap | Case Size Code | KEMET Part Number            | DC Leakage               | DF % at 25°C   | MIL-PRF-39003 (CSR23) Capacitors   |         |          |           |                  |         |          |           |                           |  |

(1) To complete KEMET part number, insert M for  $\pm 20\%$  or K for  $\pm 10\%$ . Designates capacitance tolerance.

(2) To complete KEMET part number (T242), insert failure rate code from Ordering Information table.

(3) To complete KEMET T140 Part Number, insert Lead Material designator: S – Standard or T – 100% Matte Tin. Designates termination finish.



## Ripple Current/Ripple Voltage

Permissible AC ripple voltage is related to the ESR of the capacitor and the power dissipation capabilities of a particular case size.

Thermal capacities for the various case sizes have been determined empirically and are listed below.

| Temperature Compensation Multipliers<br>for Maximum Power Dissipation |                             |                              |
|-----------------------------------------------------------------------|-----------------------------|------------------------------|
| $T \leq 25^{\circ}\text{C}$                                           | $T \leq 85^{\circ}\text{C}$ | $T \leq 125^{\circ}\text{C}$ |
| 1.00                                                                  | 0.90                        | 0.40                         |

$T$  = Environmental Temperature

| Case Size | Maximum Power Dissipation (P max) | T2XX  |
|-----------|-----------------------------------|-------|
| A         | 0.09                              | 0.070 |
| B         | 0.100                             | 0.090 |
| C         | 0.125                             | –     |
| D         | 0.180                             | –     |

Maximum Power Dissipation: 25°C Ambient

Permissible AC ripple current can be determined by the following:

$$I(\text{max}) = Z \sqrt{P \text{ max} / R}$$

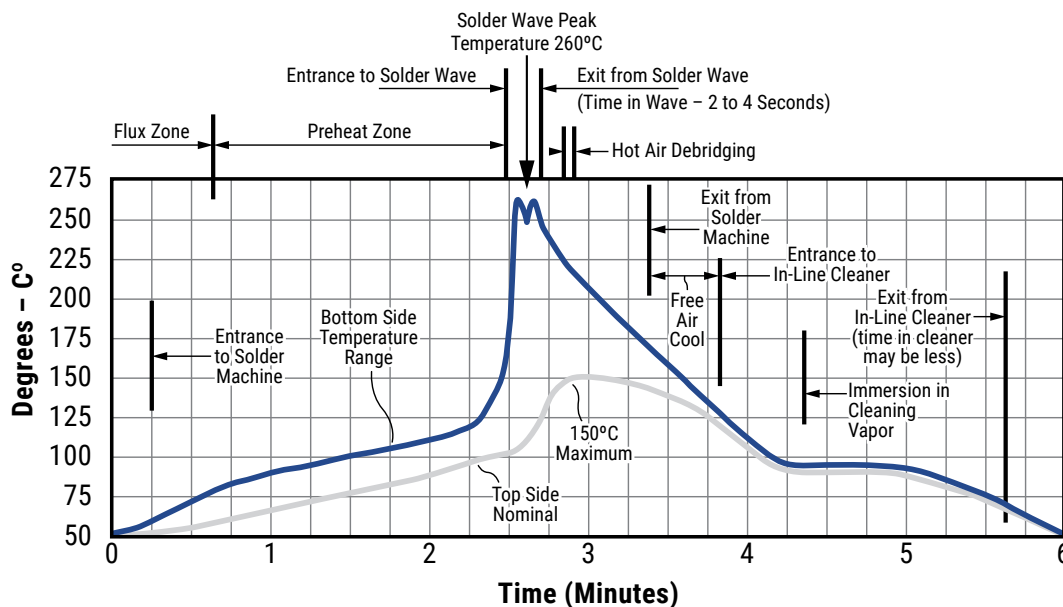
$P \text{ max}$  = maximum watts

$R$  = ESR at specified frequency (ohms)

$I$  = rms ripple current (amperes)

$Z$  = capacitor impedance in ohms at the specified frequency

## Optimum Solder Wave Profile





## Reverse Voltage

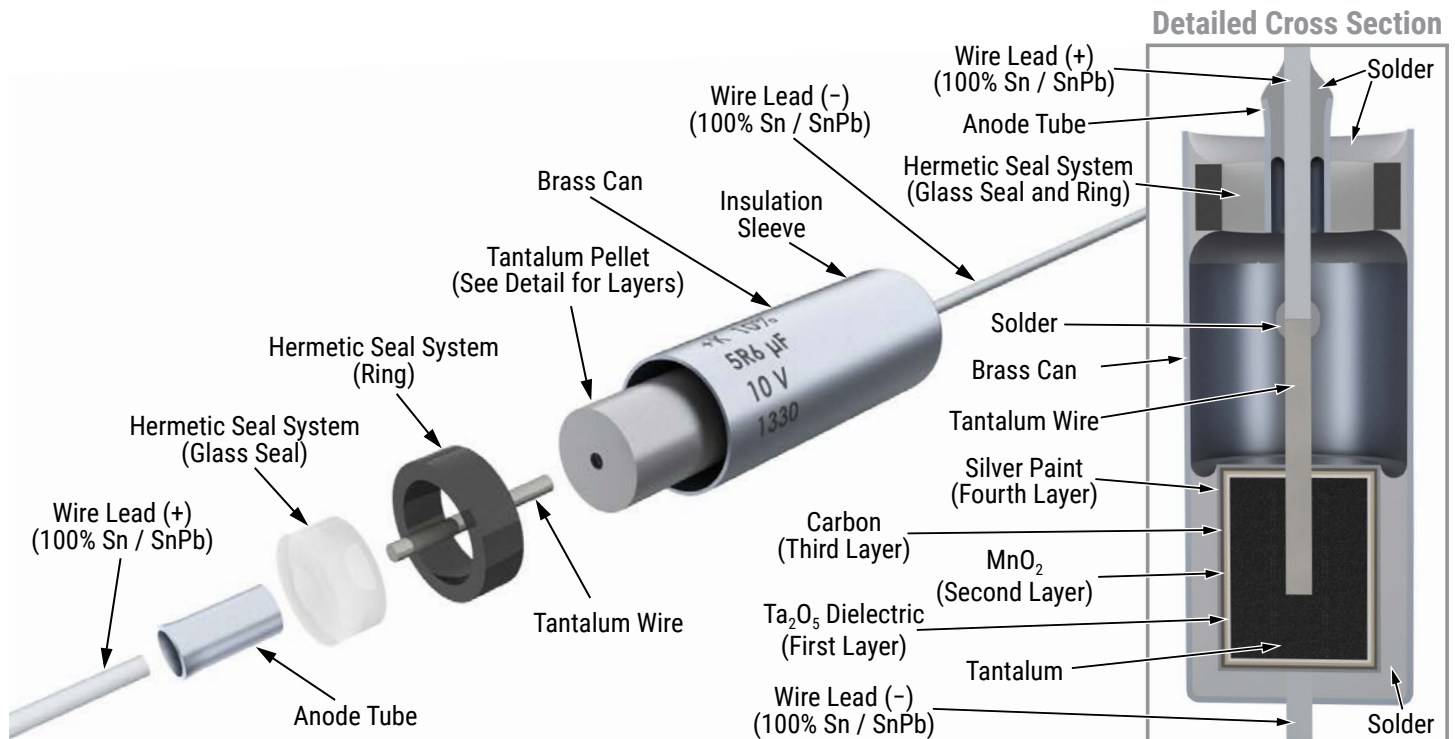
Although these are polar capacitors, some degree of transient voltage reversal is permissible, as seen below. The capacitors should not be operated continuously in reverse mode, even within these limits.

| Temperature | Percentage of Rated Voltage |
|-------------|-----------------------------|
| +25°C       | 15                          |
| +85°C       | 5                           |
| +125°C      | 1                           |

## Mounting

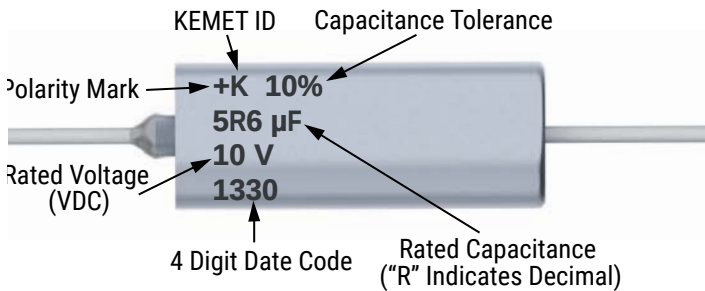
All encased capacitors will pass the Resistance to Soldering Heat Test of MIL-STD-202, Method 210, Condition C. This test simulates wave solder of topside board mount product. This demonstration of resistance to solder heat is in accordance with what is believed to be the industry standard. More severe treatment must be considered reflective of an improper soldering process. The above figure is a recommended solder wave profile for both axial and radial leaded solid tantalum capacitors. Construction

## Construction



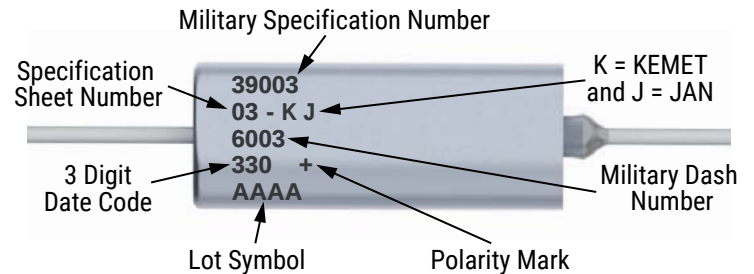
## Capacitor Marking

### T140

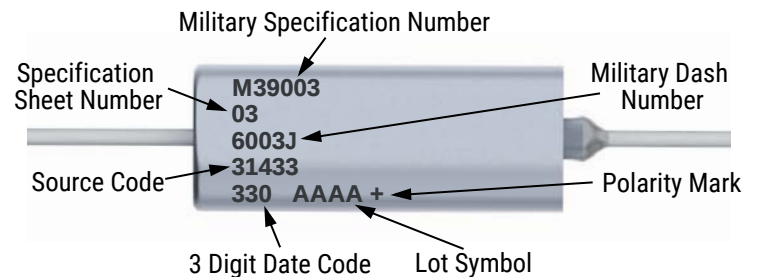


| Date Code | 3 Digit                                                                            | 4 Digit   |
|-----------|------------------------------------------------------------------------------------|-----------|
| Year      | 9 = 2019                                                                           | 19 = 2019 |
|           | 0 = 2020                                                                           | 20 = 2020 |
|           | 1 = 2021                                                                           | 21 = 2021 |
|           | 2 = 2022                                                                           | 22 = 2022 |
|           | 3 = 2023                                                                           | 23 = 2023 |
| Week      | 01 = 1 <sup>st</sup> week of the year to<br>52 = 52 <sup>nd</sup> week of the year |           |

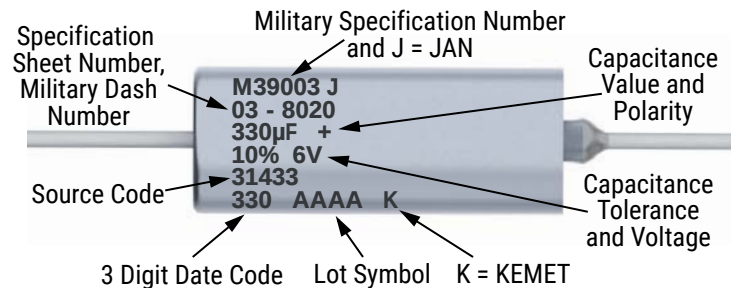
### T242 – A Case



### T242 – B Case



### T242 – C and D Case

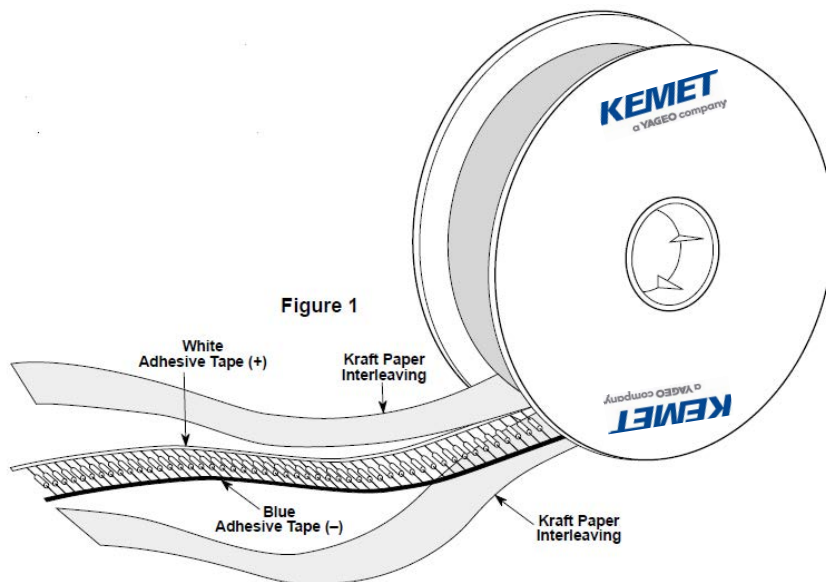


## Storage

Tantalum hermetically sealed capacitors should be stored in normal working environments. While the capacitors themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature – reels may soften or warp and tape peel force may increase. KEMET recommends that maximum storage temperature not exceed 40°C and maximum storage humidity not exceed 60% relative humidity. Temperature fluctuations should be minimized to avoid condensation on the parts and atmospheres should be free of chlorine and sulphur bearing compounds. For optimized solderability capacitors stock should be used promptly, preferably within three years of receipt.

## Tape & Reel Packaging Information

KEMET offers standard reeling of Solid Tantalum Capacitors for automatic insertion or lead forming machines per EIA Specification RS-296E.



**Table 2 – Packaging Quantity**

| Case Size | Standard Bulk Quantity | Standard Reel Quantity | Reel C-Spec | Ammo Pack Quantity | Ammo Pack C-Spec                |
|-----------|------------------------|------------------------|-------------|--------------------|---------------------------------|
| A         | 150/Box                | 3,500                  | C-7200      | 1,500              | C-7293                          |
| B         | 75/Box                 | 2,500                  | C-7200      | 1,000              | Class I                         |
| C         | 20/Tray                | 500                    | C-7200      | 250                | C-7442                          |
| D         | 20/Tray                | 400                    | C-7200      | 250                | Class II<br>C-7443<br>Class III |

Figure 2

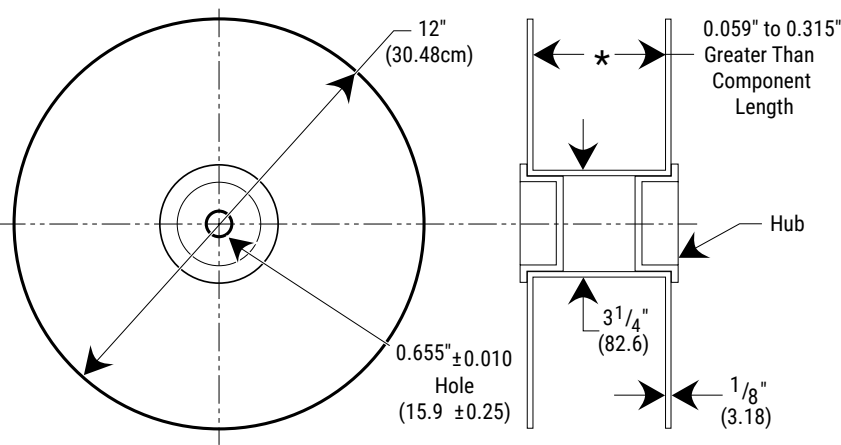


Figure 3

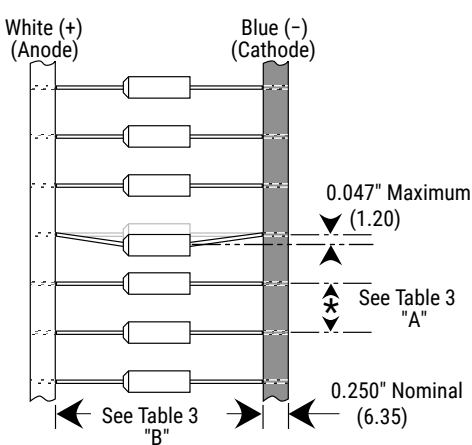


Table 3 – Tape Dimensions

Dimensions in Inches (& Millimeters)

| BODY DIAMETER               | A<br>PITCH<br>±0.020 (0.5) | B<br>INSIDE TAPE SPACING<br>±0.059 (1.5) |              |            |
|-----------------------------|----------------------------|------------------------------------------|--------------|------------|
|                             |                            | Class                                    |              |            |
|                             |                            | I                                        | II           | III        |
| ≤ 0.197 (5.0)               | 0.200 (5.0)                | 2.063 (52.4)                             | 2.500 (63.5) | 2.874 (73) |
| 0.198 (5.0) to 0.394 (10.0) | 0.400 (10.0)               |                                          |              |            |

Capacitors are reeled so that positive leads are oriented as shown in Figure 3. Kraft paper (50 lbs. test minimum) is inserted between the layers of capacitors wound on reels for component pitch ≤ 0.200" sizes and corrugated paper (70 lbs. test minimum), single faced is inserted for component pitch ≥ 0.400" sizes. Capacitor lead length may extend only a maximum of 0.031" (0.8 mm) beyond the tape's edges. Capacitors are centered in a row between the two tapes and will deviate only ±0.031" (0.79 mm) from the row center.

Figures 1 and 2 show the KEMET standard chipboard tape reel.

A minimum of 36" (91.5 cm) leader tape is provided at each end of the reeled capacitors.

Universal splicing clips are used to connect the tape.

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