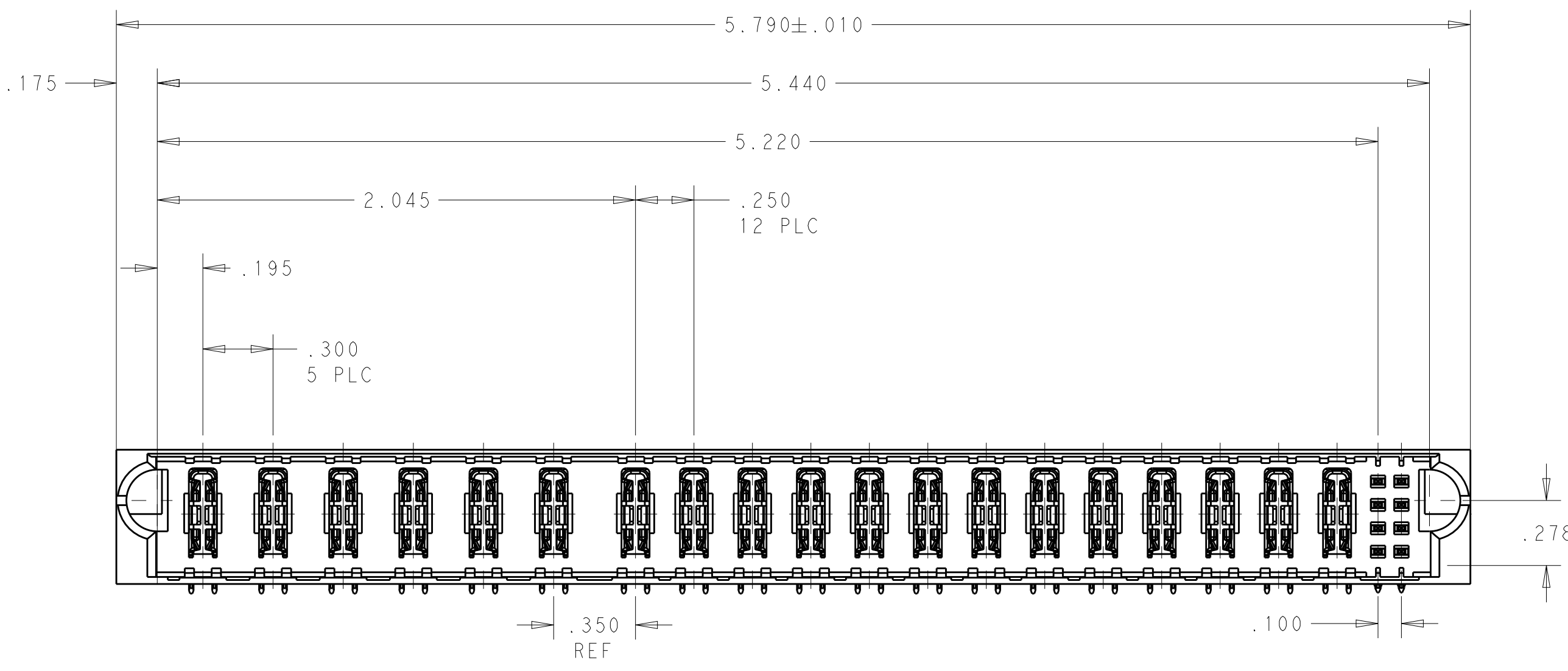
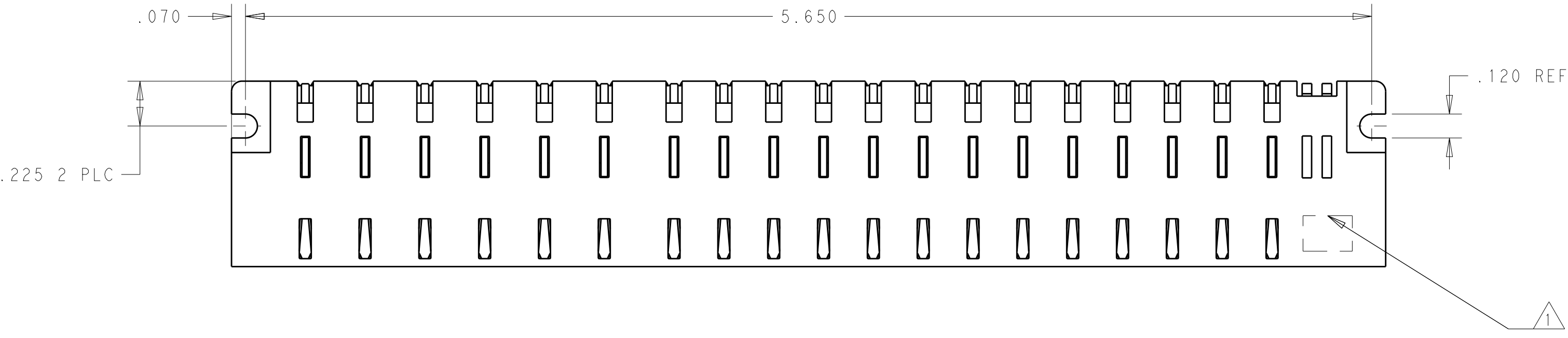
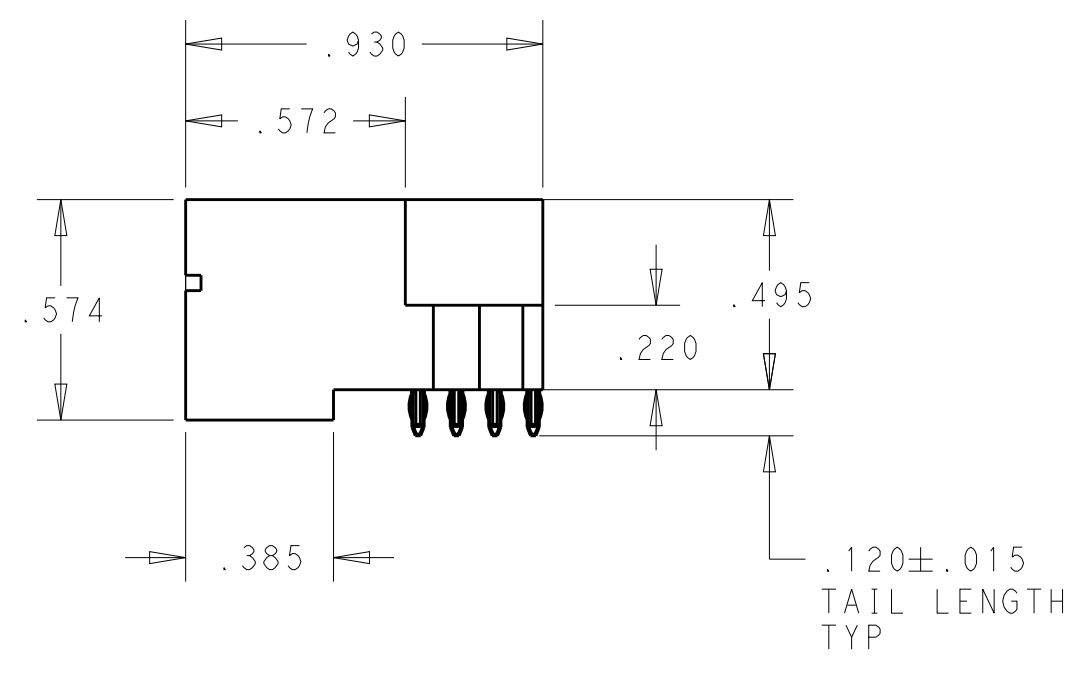


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
1		INITIAL RELEASE	23OCT2020	CZ	SZ
2		REVISED	23OCT2020	CZ	SZ



- 1 "TE", PART NUMBER, AND DATECODE TO BE MARKED IN AREA SHOWN. PARTS UNDER 2.00 LONG MAY BE MARKED ON BOTH SIDES.
- 2 MATERIAL:
HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC,BLACK, UL94 V-0
SIGNAL CONTACT - COPPER ALLOY
POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 3 CONTACT PLATING: NOBLE METAL PLATING ON CONTACT FUNCTIONAL AREA OF POWER AND SIGNAL CONTACTS.
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB - HOLE DIAMETERS ARE FINISHED HOLE SIZE.
- 7 PCB - .0453±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040 ±.003 HOLE.



PROPOSAL ONLY

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN
C. ZHOU
CHK
C. ZHOU
APVD
S. ZHAO

23OCT2020
23OCT2020
23OCT2020

DIMENSIONS:
INCHES

0 PLC ±
1 PLC ±
2 PLC ±
3 PLC ±.010
4 PLC ±
ANGLES ±2°
FINISH

TOLERANCES UNLESS OTHERWISE SPECIFIED:

PRODUCT SPEC
108-2292
APPLICATION SPEC
114-13251
WEIGHT

6ACP+13P+8S
DESCRIPTION

2322042-4
PART NUMBER

TE Connectivity

NAME
RIGHT ANGLE HEADER, PRESS FIT
MULTI-BEAM XLE

SIZE
A1

CAGE CODE
00779

DRAWING NO
2322042-4

RESTRICTED TO

CUSTOMER DRAWING

SCALE
2:1

SHEET
1

OF
2

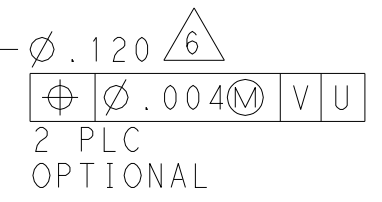
REV
1



 $\varnothing .040 \pm .003$

 $\varnothing .004 \text{ (M)}$

 160 PLC



STD PRESS FIT SIGNAL CONTACT, .120 TAIL LENGTH, ROW D	Z5
STD PRESS FIT SIGNAL CONTACT, .120 TAIL LENGTH, ROW C	Y5
STD PRESS FIT SIGNAL CONTACT, .120 TAIL LENGTH, ROW B	R5
STD PRESS FIT POWER CONTACT, .120 TAIL LENGTH	T1
MLBF PRESS FIT SIGNAL CONTACT, .120 TAIL LENGTH, ROW A	O1
DESCRIPTION	IDENTIFIER

4805 (3/13)