

## 1.0X0.5X0.2mm (0402)SMD CHIP LED LAMP

Part Number: APG1005SEC-T

Super Bright Orange

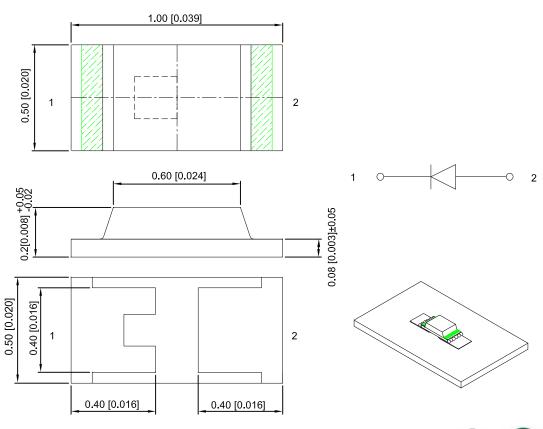
### **Features**

- 1.0mmX0.5mm SMD LED, 0.2mm thickness.
- Low power consumption.
- Wide viewing angle.
- Compatible with automatic placement equipment.
- Ideal for backlight and indicator.
- Package: 4000pcs / reel.
- Moisture sensitivity level : level 3.
- RoHS compliant.

### Description

The Super Bright Orange source color devices are made with AlGaInP on GaAs substrate Light Emitting Diode.

### **Package Dimensions**



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All dimensions are in millimeters (inches).
 Tolerance is ±0.1(0.004") unless otherwise noted.

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The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
 The device has a single mounting surface. The device must be mounted according to the specifications.

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### **Selection Guide**

Part No.	Emitting Color (Material) Lens Type	Lens Type	lv (mcd) [2] @ 20mA		Viewing Angle [1]
			Min.	Тур.	201/2
ADC4005050 T	Super Bright Orange (AlGaInP)	Matan Class	55	153	- 120°
APG1005SEC-T		Water Clear	*40	*90	

### Notes:

- $1. \theta 1/2$  is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
- Luminous intensity/ luminous Flux: +/-15%.
   Luminous intensity value is traceable to CIE127-2007 standards.

### Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Emitting Color	Тур.	Max.	Units	Test Conditions
λpeak	Peak Wavelength	Super Bright Orange	611		nm	IF=20mA
λD [1]	Dominant Wavelength	Super Bright Orange	605		nm	IF=20mA
Δλ1/2	Spectral Line Half-width	Super Bright Orange	17		nm	IF=20mA
VF [2]	Forward Voltage	Super Bright Orange	2.05	2.4	V	IF=20mA
lr	Reverse Current	Super Bright Orange		10	uA	VR=5V

- 1.Wavelength: +/-1nm.
- 2.Forward Voltage: +/-0.1V.
- 3. Wavelength value is traceable to CIE127-2007 standards.
- 4. Excess driving current and/or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

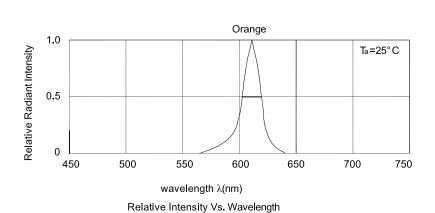
### Absolute Maximum Ratings at TA=25°C

Parameter	Values	Units		
Power dissipation	60	mW		
DC Forward Current	25	mA		
Peak Forward Current [1]	120	mA		
Reverse Voltage	5	V		
Operating Temperature	-40°C To +85°C	-40°C To +85°C		
Storage Temperature	-40°C To +85°C			

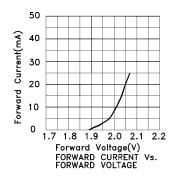
### Notes:

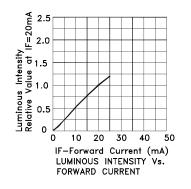
- 1.1/10 Duty Cycle, 0.1ms Pulse Width.
   Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity Ref JEDEC/JESD625-A and JEDEC/J-STD-033.

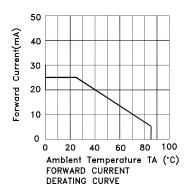
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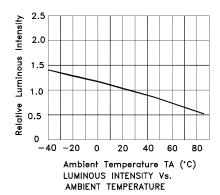


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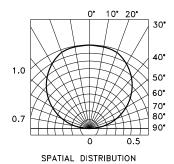






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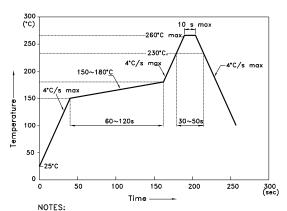


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### APG1005SEC-T

Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

Reflow Soldering Profile For Lead-free SMT Process.



- NOTES:

  1.We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.

  2.Don't cause stress to the epoxy resin while it is exposed to high temperature.

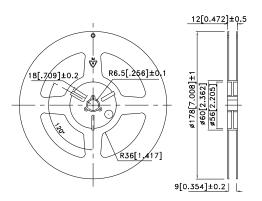
  3.Number of reflow process shall be 2 times or less.

### **Recommended Soldering Pattern** (Units: mm; Tolerance: ± 0.1)

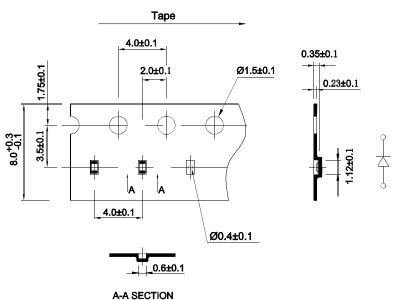
# 0.2 0.7 0.7

Mask open area ratio:80% Mask thickness:80~100um

### **Reel Dimension**



### **Tape Dimensions** (Units : mm)



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# PACKING & LABEL SPECIFICATIONS APG1005SEC-T User Direction of Feed Label 4,000PCS / Reel 1 Reel / Bag Outside Label Kingbright



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