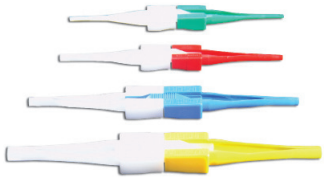
PINS







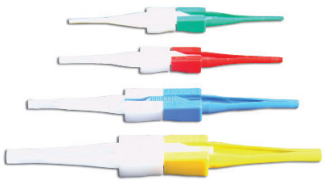


CONTACT SIZE	HAND-CRIMP TOOL	POWER CRIMP TOOL	TURRET HEADS	USE LOCATOR COLOR	PLASTIC INSERTION/ EXTRACTION TOOL	INSERTION TIP COLOR	EXTRACTION TIP COLOR	METAL INSERTION TOOL	COLOR BAND	METAL EXTRACTION TOOL	COLOR BAND	
✳22D	M22520/2-01	WA22††	M22520/2-09	-	M81969/14-01	Green	White	MS27495A22M	Black	MS27495R22M	Black	White
✳22M	M22520/2-01	WA22††	M22520/2-09	-	M81969/14-01	Green	White	MS27495A22M	Black	MS27495R22M	Black	White
✳22	M22520/2-01	WA22††	M22520/2-09	-	M81969/14-01	Green	White	MS27495A22	Black	MS27495R22	Brown	White
20	M22520/1-01	WA27F††	M22520/1-04	Red	M81969/14-10	Red	Orange	MS27495A20	Red	MS27495R20	Red	White
16	M22520/1-01	WA27F††	M22520/1-04	Blue	M81969/14-03	Blue	White	MS27495A16	Blue	MS27495R16	Red	White
12	M22520/1-01	WA27F††	M22520/1-04	Yellow	M81969/14-04	Yellow	White	MS27495A12	Yellow	MS27495R12	Blue	White

†† Contact us for more tool accessories. ✳ Inactive for new design

SOCKETS









CONTACT SIZE	HAND-CRIMP TOOL	POWER CRIMP TOOL	TURRET HEADS	USE LOCATOR COLOR	PLASTIC INSERTION/ EXTRACTION TOOL	INSERTION TIP COLOR	EXTRACTION TIP COLOR	METAL INSERTION TOOL	COLOR BAND	METAL EXTRACTION TOOL	COLOR BAND	
✳22D	M22520/2-01	WA22††	M22520/2-09	-	M81969/14-01	Green	White	MS27495A22M	Black	MS27495R22M	Black	White
✳22M	M22520/2-01	WA22††	M22520/2-09	-	M81969/14-01	Green	White	MS27495A22M	Black	MS27495R22M	Black	White
✳22	M22520/2-01	WA22††	M22520/2-09	-	M81969/14-01	Green	White	MS27495A22	Black	MS27495R22	Brown	White
20	M22520/1-01	WA27F††	M22520/1-04	Red	M81969/14-10	Red	Orange	MS27495A20	Red	MS27495R20	Red	White
16	M22520/1-01	WA27F††	M22520/1-04	Blue	M81969/14-03	Blue	White	MS27495A16	Blue	MS27495R16	Red	White
12	M22520/1-01	WA27F††	M22520/1-04	Yellow	M81969/14-04	Yellow	White	MS27495A12	Yellow	MS27495R12	Blue	White

†† Contact us for more tool accessories. ✳ Inactive for new design

All dimensions in inches (millimeters in parenthesis)

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COAX CONTACTS

Coax Pin



Coax Socket



Crimping Tools



M22520/2-01



Crimp Dies

COAX CONTACT SIZE	CABLE TYPE	CONTACT PART NUMBER		CRIMPING TOOLS	
		PIN	SOCKET	INNER CONTACT	CRIMP FERRULE
16	RG-178B/U, RG-196A/U	21-033122-564 (M39029/76-425)	21-033121-564 (M39029/78-433)	M22520/2-01 w/ Positioner M22522/2-35 or w/ Daniels Positioner K532	M22520/4-01 w/ Positioner M22520/4-02
	RG-174A/U, RG-188A/U, RG-161/U, RG-187A/U, RG-316/U, RG-179B/U	21-033122-563 (M39029/76-424)	21-033121-563 (M39029/78-432)		
12		21-033122-546 (M39029/28-211)	21-033121-546 (M39029/27-210)	M22520/2-01 w/ Positioner M22520/2-34 or w/ Daniels Positioner K323	M22520/31-01 w/ Positioner M22520/31-02 or Daniels GS-200 Tool w/ Positioner G2P330
	RG-180B/U, RG-195A/U	21-033122-541 (M39029/28-409)	21-033121-541 (M39029/27-420)		

PRINTED CIRCUIT BOARD CONTACTS - PIN

PCB PIN CONTACTS	SIZE	TAIL DIAMETER +/- .001	CONTACT STICKOUT MAX./MIN.					
			MS27472 JT00RT	MS27497 JTPQ00RT	MS27499 JT02RE	MS27508 JTP02RE	MS27473 JT06RT	MS27474 JT07RT
10-407552-015	22M	0.019	.379 / .317	.379 / .317	.577 / .520	.577 / .520	.379 / .317	.379 / .317
10-407552-055	22M	0.019	.268 / .206	.268 / .206	.466 / .409	.466 / .409	.268 / .206	.268 / .206
10-407552-085	22M	0.019	.104 / .047	.104 / .047	.302 / .250	.302 / .250	.104 / .047	.104 / .047
10-407552-115	22M	0.019	.042 / NS	.042 / NS	.240 / .188	.240 / .188	.042 / NS	.042 / NS
10-497640-015	20	0.019	.392 / .335	.392 / .335	.590 / .538	.590 / .538	.392 / .335	.392 / .335
10-497640-025	20	0.019	.257 / .200	.257 / .200	.455 / .403	.455 / .403	.257 / .200	.257 / .200
10-497640-045	20	0.019	NS	NS	.192 / .140	.192 / .140	NS	NS
10-497596-015	20	0.025	.102 / .049	.102 / .049	.300 / .252	.300 / .252	.102 / .049	.102 / .049
10-497596-025	20	0.025	.192 / .139	.192 / .139	.390 / .342	.390 / .342	.192 / .139	.192 / .139
10-497596-035	20	0.025	.273 / .220	.273 / .220	.471 / .423	.471 / .423	.273 / .220	.273 / .220
10-497596-055	20	0.025	.390 / .337	.390 / .337	.588 / .540	.588 / .540	.390 / .337	.390 / .337
10-497695-015	16	0.040	.299 / .242	.299 / .242	.497 / .445	.497 / .445	.229 / .242	.229 / .242
10-497630-035	16	0.062	.104 / .047	.104 / .047	.302 / .250	.302 / .250	.104 / .047	.104 / .047
10-497630-055	16	0.062	.257 / .200	.257 / .200	.455 / .403	.455 / .403	.272 / .215	.272 / .200
10-597502-015	12	0.081	.272 / .215	.272 / .215	.470 / .418	.470 / .418	.272 / .215	.272 / .215

= Standard PC tail used

All dimensions in inches

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