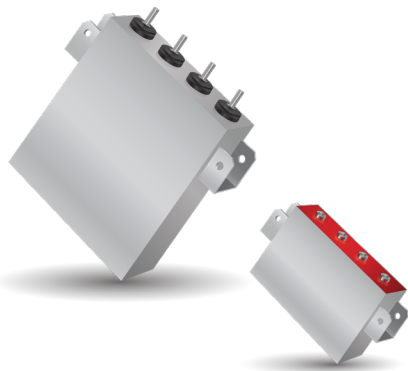


DC FILTERING

FFHV/FTHV 1600Vdc to 2300Vdc



The FFHV and FTHV series are specifically designed for DC filtering applications such as DC link or resonant filters for voltages up to 2300V.

These capacitors are proposed in 2 different versions: resin top for the FFHV series and hermetic case for the FTHV.

Large case sizes up to 36 liters and high specific energy up to 455J/l* together with safe and reliable **Controlled Self Healing Technology** make this series particularly suitable for power converters in traction, drives, renewable energy and power transmission areas.

*for 100,000 hours and 70°C hot spot temperature

FFHV and FTHV use a wet solution with polypropylene metallized film and oil (without free oil).

Standard designs proposed in this catalogue are covering a wide range of voltage and capacitance values.

In case of specific requirements about shape and performances, feel free to contact your local KYOCERA AVX representative.

PACKAGING MATERIAL

FFHV	FTHV
Non-painted rectangular resin filled aluminium case Mounting brackets M8/17 female connections or M12/30 male connections 2 or 4 connections Self-extinguishing thermosetting protection resin (V-0: in accordance with UL 94 certified classifications according to EN 45545-2)	Non-painted rectangular aluminium hermetic case Mounting brackets M8/17 female terminals or M12/30 male terminals 2 or 4 terminals Self-extinguishing thermosetting technology body (certified classifications according to EN 45545-2)

STANDARDS

FFHV	FTHV
IEC 61071: Capacitors for power electronics IEC 61881: Railway applications - Rolling stock equipment - Capacitors for power electronics IEC 61373: Railways application - Rolling stock equipment - Shock and vibrations tests IEC 60068-1: Environmental testing. Part 1: general and guidance UL 94: Tests for flammability of Plastic Materials for Parts in Devices and Appliances EN 45545: Railways applications – Fire protection on railway vehicles.	IEC 61071: Capacitors for power electronics IEC 61881: Railway applications - Rolling stock equipment - Capacitors for power electronics IEC 61373: Railways application - Rolling stock equipment - Shock and vibrations tests IEC 60068-1: Environmental testing. Part 1: general and guidance EN 45545-2: Railways applications – Fire protection on railway vehicles.

HOW TO ORDER

D	FFHV	1	1	M	R	2637
	Series	Section and Option	Height	Terminal Code	Voltage	Capacitance EIA Code
	FFHV: resin top	1 = 340x125 2 connections 2 = 340x125 4 connections 3 = 340x175 2 connections 4 = 340x175 4 connections	1 = 230mm 2 = 295mm 3 = 370mm 4 = 450mm 5 = 530mm 6 = 610mm	F = Female M = Male	A = 1600V B = 1900V C = 2000V D = 2150V	
D	FTHV	1	1	M	R	2637
	Series	Section and Option	Height	Terminal Code	Voltage	Capacitance EIA Code
	FTHV: hermetic case	1 = 340x125 2 terminals 2 = 340x125 4 terminals 3 = 340x175 2 terminals 4 = 340x175 4 terminals	1 = 240mm 2 = 305mm 3 = 380mm 4 = 460mm 5 = 540mm 6 = 620mm	F = Female M = Male	A = 1600V B = 1900V C = 2000V D = 2150V	

DC FILTERING

FFHV/FTHV 1600Vdc to 2300Vdc

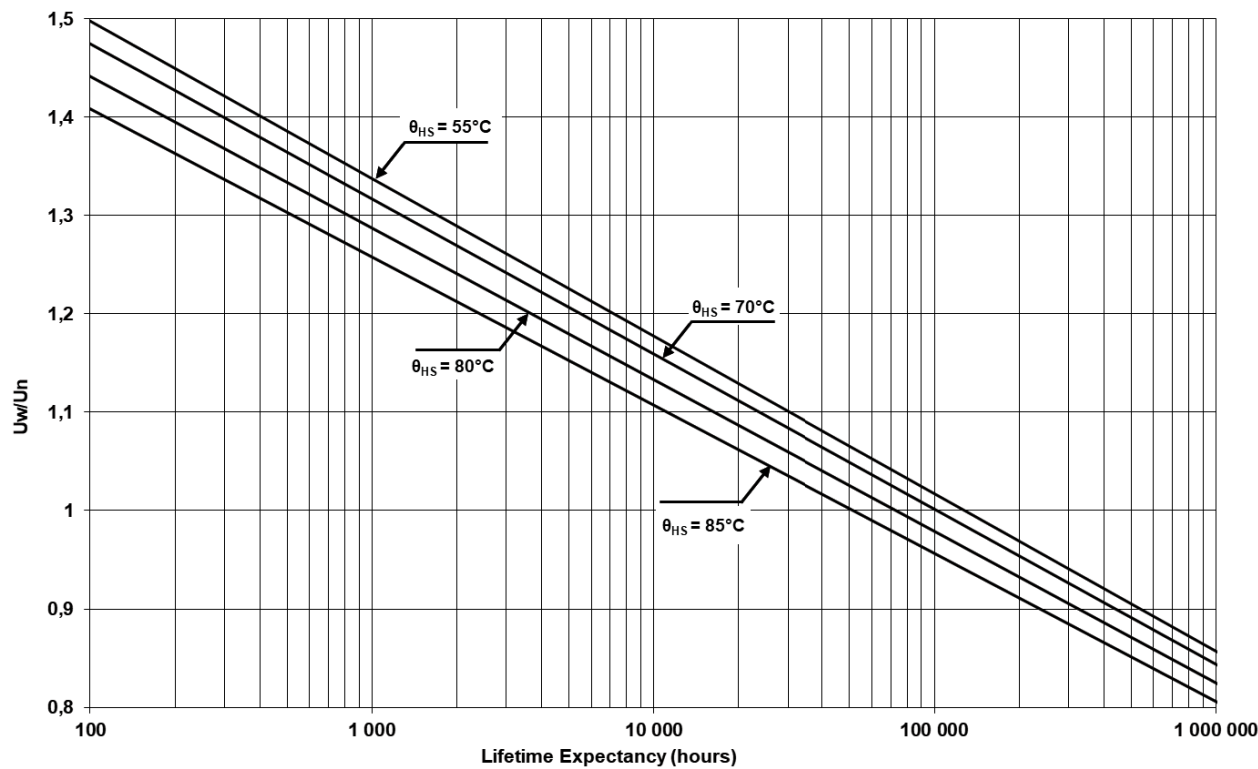
DEFINITIONS

C_n (μF)	capacitance	nominal value of the capacitance measured at $\theta_{amb} = 25 \pm 10^\circ\text{C}$
U_n (V)	rated DC voltage	maximum operating peak voltage of either polarity (non-reversing type waveform), for which the capacitor has been designed for continuous operation
U_w (V)	working voltage	value of the maximum operating recurrent voltage for a given hot spot temperature and an expected lifetime
U_r (V)	ripple voltage	peak-to-peak alternating component of the unidirectional voltage
L_s (nH)	parasitic inductance	capacitor series self-inductance
R_s (mΩ)	series resistance	capacitor series resistance due to galvanic circuit @ ambient temperature
I_{rms} thermal 1 (A)	RMS current	rms current value @ 100Hz for continuous operation under natural convection generating 20°C overheating (255Arms maximum for 2 connexions or terminals and 400Arms maximum for 4 connexions or terminals)
I_{rms} thermal 2 (A)	RMS current	rms current value @ 100Hz for continuous operation under forced air generating 20°C overheating (255A _{rms} maximum for 2 connexions or terminals and 400Arms maximum for 4 connexions or terminals)
θ_{amb} (°C)	cooling air temperature	temperature of the cooling air measured at the hottest position of the capacitor, under steady-state conditions, midway between two units NOTE If only one unit is involved, it is the temperature measured at a point approximately 0,1 m away from the capacitor container and at two-thirds of the height from its base
θ_{HS} (°C)	hot spot temperature	highest temperature obtained inside the case of the capacitor in thermal equilibrium

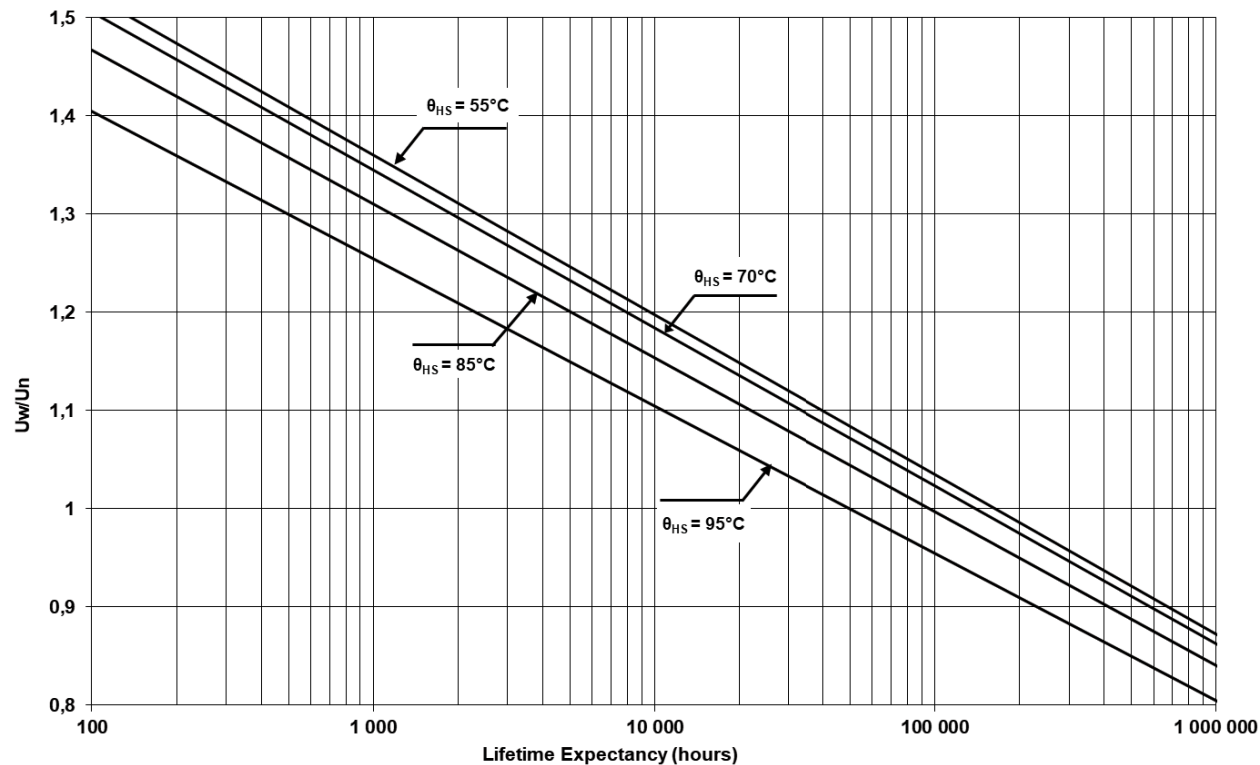
CHARACTERISTICS

Capacitance range C_n	1440μF to 12600μF
Tolerance on C_n	±10%
Rated DC voltage U_n	1600 to 2300V
Lifetime at U_n and $\Delta C / C < 2\%$	FFHV: 100,000h @ 70°C hot spot temperature FTHV: 100,000h @ 85°C hot spot temperature
Parasitic inductance L_s	27nH to 88nH
Maximum rms current I_{rms}	up to 400A _{rms}
Test voltage between terminals @ 25°C	1.5 x U_n for 10s
Test voltage between terminals and Case @ 25°C	7kV _{rms} @ 50Hz for 10s
Dielectric	polypropylene
Climatic Category	FFHV: 40 / 85 / 56 (IEC 60068) FTHV: 40 / 95 / 56 (IEC 60068)
Working temperature	FFHV: -40°C / +85°C (according to the power dissipated) FTHV: -40°C / +95°C (according to the power dissipated)
Storage temperature	-40°C / +85°C
Calorific value	34 MJ/kg

FFHV LIFETIME EXPECTANCY VS HOT SPOT TEMPERATURE AND VOLTAGE



FTHV LIFETIME EXPECTANCY VS HOT SPOT TEMPERATURE AND VOLTAGE



DC FILTERING

FFHV/FTHV 1600Vdc to 2300Vdc

HOW TO CHOSE THE RIGHT CAPACITOR

The capacitor lifetime depends on the working voltage and the hot spot temperature.

Our caps are designed to meet 100000 hours lifetime at rated voltage and 70°C (for FFHV) or 85°C (for FTHV) hot spot temperature. In accordance with operating conditions, please calculate the hot spot temperature and deduce from this calculation if the obtained lifetime can suit the application.

1. From the tables, select a capacitor with required capacitance

C_n and voltage U_n.

Calculate the maximum ripple voltage allowed for the selected cap:

$$U_{rmax} = 0.2U_n$$

If $U_r > U_{rmax}$, select a capacitor with higher rated voltage

Make sure I_{rms} application < I_{rms} table

Copy out:

- serial resistance (R_s): see table of values
- thermal resistances R_{th1} and R_{th2} (depending on cooling conditions)

2. Hot spot temperature calculation

Total losses are calculated as follow: $P_t = P_j + P_d$

Joule losses: $P_j = R_s \times (I_{rms})^2$

Dielectric losses: $P_d = Q \times \text{tg}\delta_0$ with

- $Q(\text{reactive power}) = \frac{(I_{rms})^2}{C2\pi f}$ for a waveform of f frequency

- $\text{tg}\delta_0 = 3 \times 10^{-4}$ (dielectric losses of polypropylene)

Hot spot temperature will be:

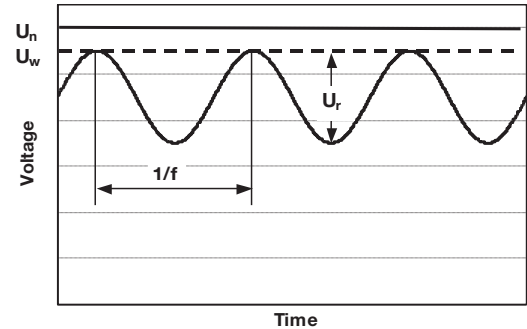
$$\theta_{HS} = \theta_{amb} + (P_j + P_d) \times (R_{th1} + R_{th2})$$

θ_{HS} **absolute maximum is:**

85°C for FFHV

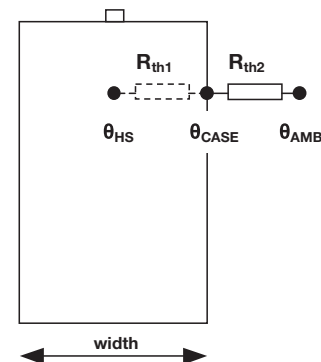
or 95°C for FTHV

If temperature is higher than 85°C, come back to #1 and start again with another selection.



R_{th1} : Thermal resistance between hot spot and case

R_{th2} : Thermal resistance between case and ambient air

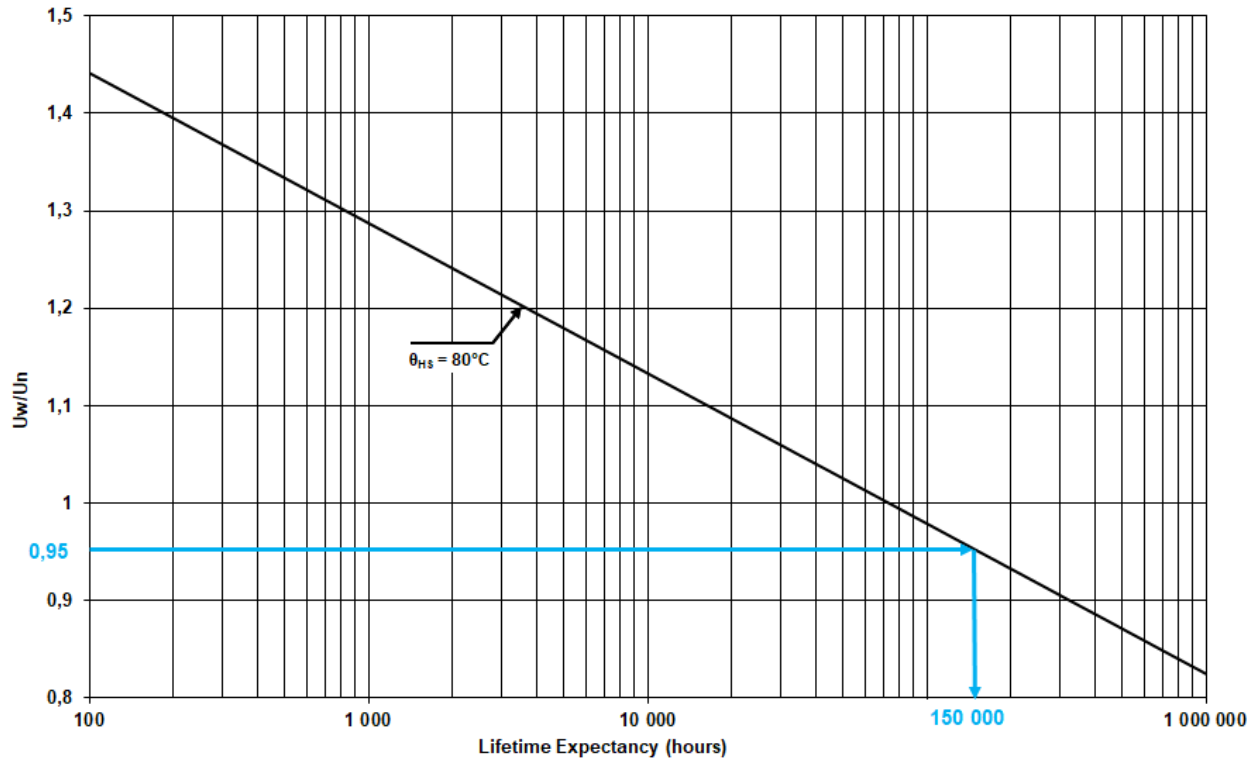


DC FILTERING

FFHV/FTHV 1600Vdc to 2300Vdc

3. Refer to the curve and deduce the lifetime vs U_w/U_n ratio

FFHV LIFETIME EXPECTANCY VS HOT SPOT TEMPERATURE AND VOLTAGE



eg: rated voltage 2000V
working voltage 1900V
 $\rho = 0.95 \Rightarrow$ lifetime 150,000 hours @ 80°C hot spot temperature

Please, find a calculation form at the end of the catalog

DC FILTERING

FFHV/FTHV 1600Vdc to 2300Vdc

THERMAL RESISTANCES

R_{th1} (°C/W): Thermal resistance between hot spot and case

Height (mm)	Rth1 (°C/W)	
	Width (mm)	
	125	175
230/240	0.40	0.41
295/305	0.33	0.36
370/380	0.27	0.30
450/460	0.22	0.26
530/540	0.19	0.22
610/620	0.17	0.19

R_{th2} (°C/W): Thermal resistance between case and ambient air under natural convection and forced air

Height (mm)	Rth2 (°C/W)			
	Natural air cooling		Forced air cooling >2m/s	
	Width (mm)		Width (mm)	
	125	175	125	175
230/240	0.3	0.26	0.15	0.13
295/305	0.25	0.21	0.13	0.11
370/380	0.2	0.18	0.1	0.09
450/460	0.17	0.15	0.09	0.08
530/540	0.15	0.13	0.08	0.07
610/620	0.13	0.11	0.07	0.06



For confined area, capacitor working in a closed cabinet, a thermal test under real conditions is necessary to evaluate the thermal resistance.

PARASITIC INDUCTANCE VS SIZE

Measurement @ 1MHz

Height (mm)	L _s (nH) FFHV resin top			
	Width (mm)			
	2 Connections		4 Connections	
	125	175	125	175
230	70	73	27	30
295	72	77	29	34
370	75	82	32	39
450	79	86	36	43
530	82	91	39	48
610	85	96	42	53

Height (mm)	L _s (nH) FTHV hermetic case			
	Width (mm)			
	2 Connections		4 Connections	
	125	175	125	175
240	73	76	28	31
305	75	80	30	35
380	78	85	33	40
460	82	89	37	44
540	85	94	40	49
620	88	99	43	54

DC FILTERING

FFHV/FTHV 1600Vdc to 2300Vdc

MTBF CALCULATION

Based on Return Of Experience from the field of more than 30 years, we have established the following relation. The failure rate λ_B depends on hot spot temperature θ_{HS} and charge ratio ρ .

$$\rho = U_w / U_n$$

$$\lambda_B = 3.10^{3.66(\rho-1)} \times e^{4.5\left(\frac{273+\theta_{HS}}{368}\right)^{25}} \times 10^{-9} \text{ in failures/hour}$$

GENERAL FAILURE RATE

$\lambda = \lambda_B \times \pi_Q \times \pi_B \times \pi_E$ failures/hour • π_Q , π_B and π_E see following tables

Qualification	Qualification factor π_Q
Product qualified on IEC61071 and internal qualification	1
Product qualified on IEC61071	2
Product answering on another norm	5
Product without qualification	15

Environment	Environment factor π_E
On ground (good conditions)	1
On ground (fixed materials)	2
On ground (on board)	4
On ship	9
On plane	15

Environment	Environment factor π_B
Favorable	1
Unfavourable	5

MEAN TIME BETWEEN FAILURE (MTBF)

$$MTBF = 1/\lambda \text{ hours}$$

SURVIVAL FUNCTION

$$N = N_0 \times \exp(-\lambda t)$$

N is the number of pieces still working after t hours.

N_0 is the number of pieces at the origin (t = 0)

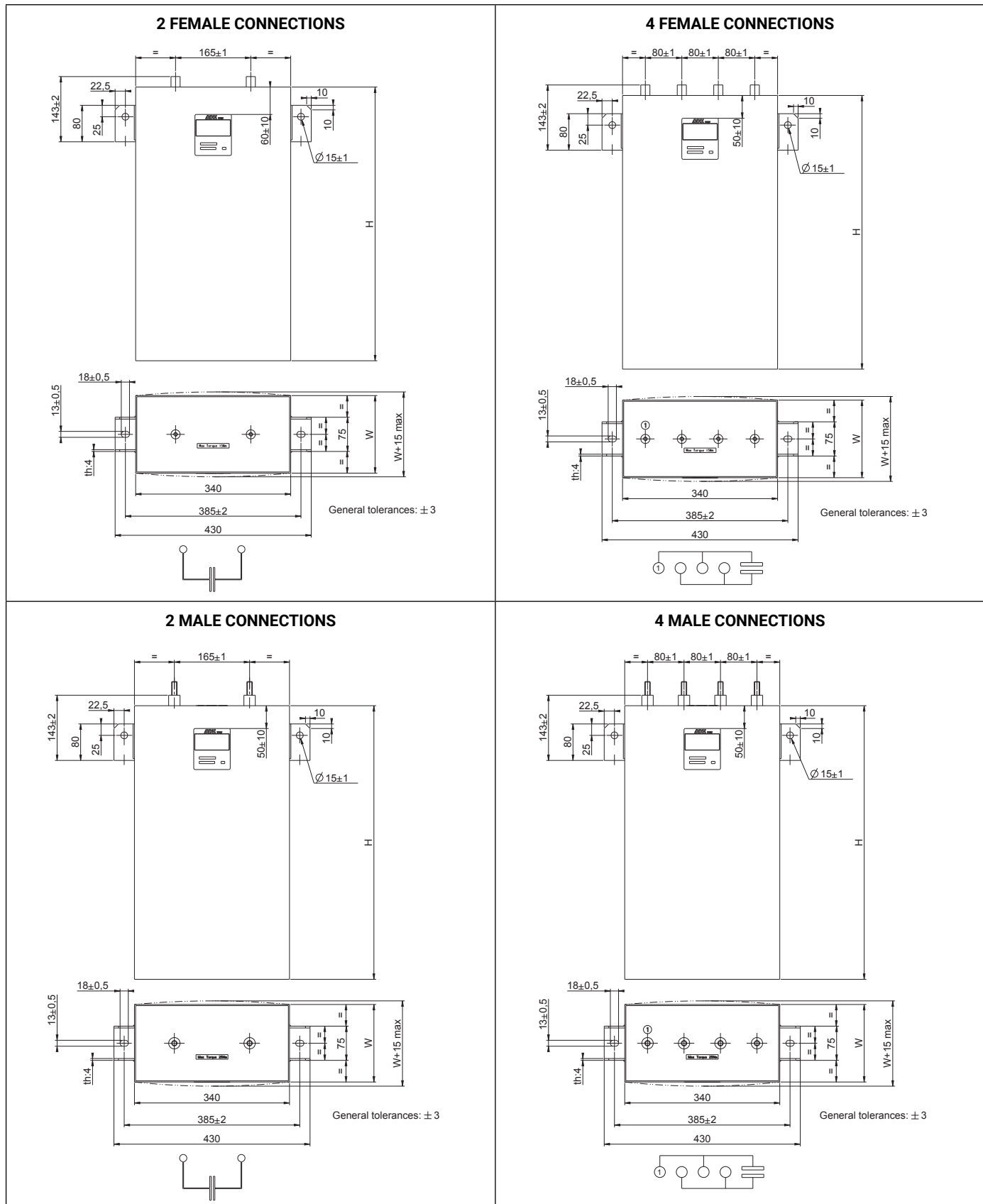
FAILURE MODE

Main failure mode due to KYOCERA AVX's **Controlled Self-Healing Technology** is only losses of capacitance. Thanks to **Controlled Self-Healing** solution to interrupt self-healing process in order to prevent avalanche effect due to polypropylene molecular cracking producing gas and potential explosion in confined box for none **Controlled Self-Healing capacitors**.

DC FILTERING

FFHV/FTHV 1600Vdc to 2300Vdc

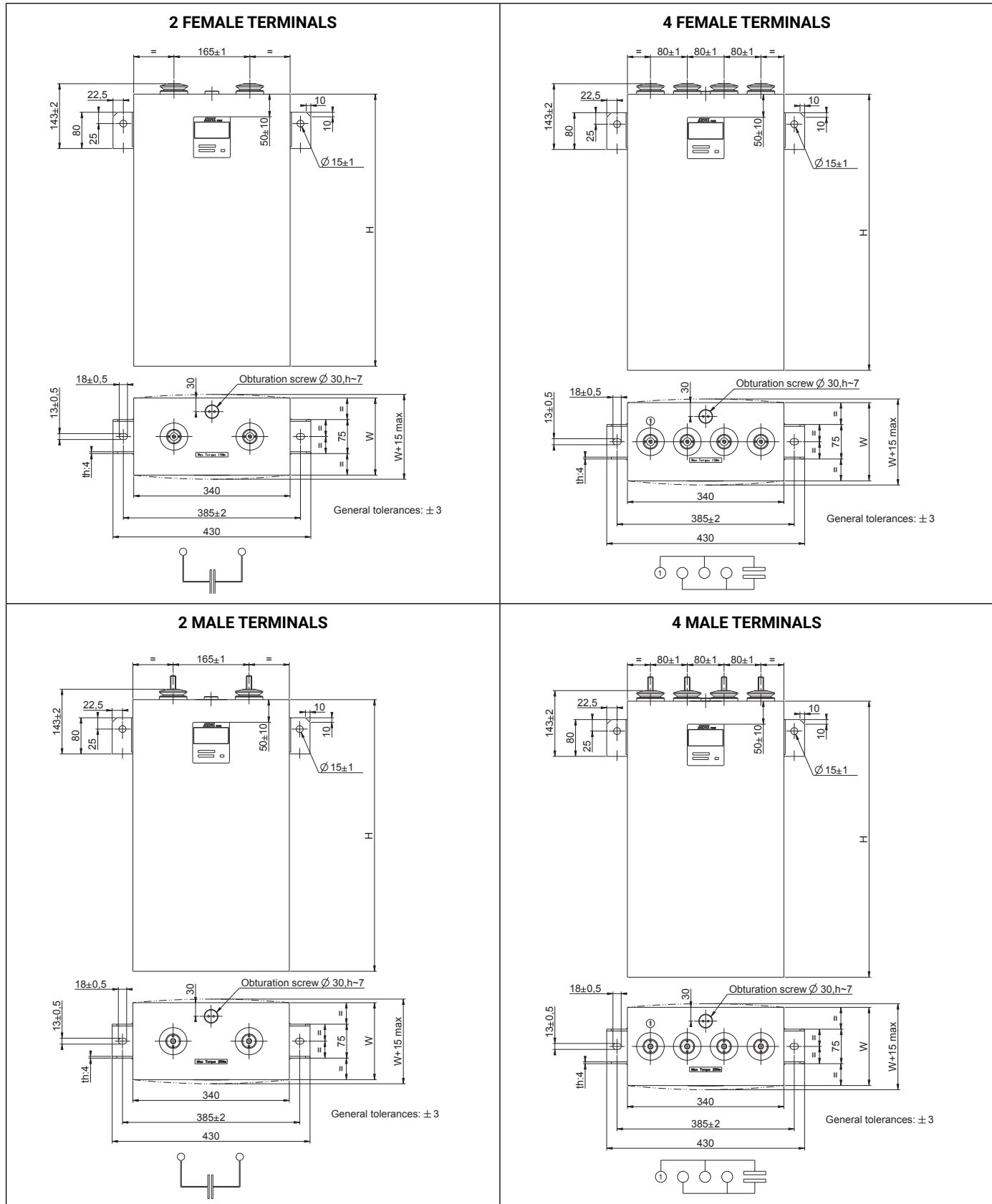
DIMENSIONS



DC FILTERING

FFHV/FTHV 1600Vdc to 2300Vdc

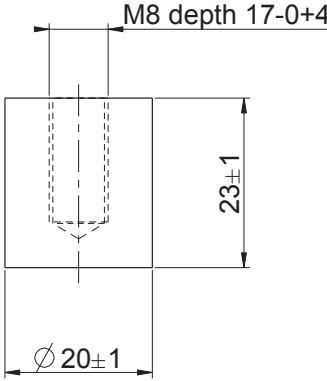
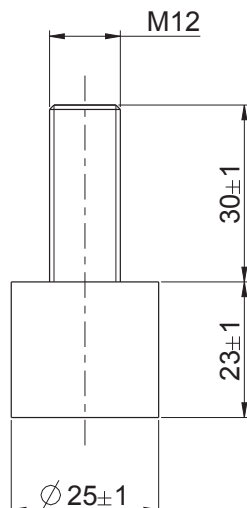
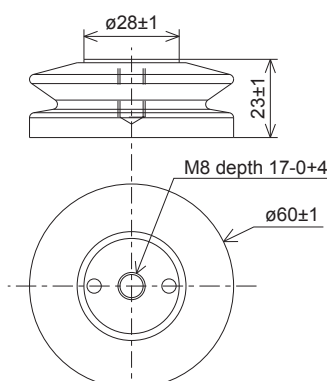
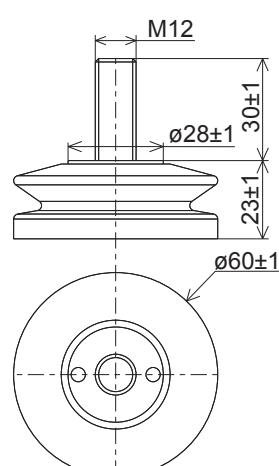
DIMENSIONS



DC FILTERING

FFHV/FTHV 1600Vdc to 2300Vdc

DIMENSIONS

FEMALE CONNECTIONS (max torque 15Nm) 	MALE CONNECTIONS (max torque 25Nm) 
FEMALE TERMINAL (max torque 15Nm)  Creepage distance : 52mm Air distance : 30mm	MALE TERMINAL (max torque 25Nm)  Creepage distance : 52mm Air distance : 30mm

WEIGHT VS SIZE

Height (mm)	Weight (kg) FFHV resin top			
	Width (mm)			
	2 Connections		4 Connections	
	125	175	125	175
230	13	17.5	13.5	18
295	17	22.5	17.5	23
370	21	27.5	21.5	28
450	25	33.5	25.5	34
530	29	39	29.5	39.5
610	33.5	44.5	34	45

Height (mm)	Weight (kg) FTHV hermetic case			
	Width (mm)			
	2 Connections		4 Connections	
	125	175	125	175
240	14.5	19	15	19.5
305	18	24	18.5	24.5
380	22	29.5	22.5	30
460	26.5	35	27	35.5
540	30.5	40.5	31	41
620	34.5	46	35	46.5

DC FILTERING

FFHV/FTHV 1600Vdc to 2300Vdc

TABLE OF VALUES

Part Number	Capacitance (μF)	Width (mm)	Height (mm)		R _s (mΩ)	I _{rms} Thermal 1 (A)	I _{rms} Thermal 2 (A)
			FFHV	FTHV			
Un = 1600Vdc							
DF*HV11°A2637	2630	125	230	240	0,42	215	240
DF*HV21°A2637	2630	125	230	240	0,35	230	255
DF*HV12°A3447	3440	125	295	305	0,36	255	255
DF*HV22°A3447	3440	125	295	305	0,29	285	320
DF*HV31°A4127	4120	175	230	240	0,57	205	230
DF*HV41°A4127	4120	175	230	240	0,48	220	245
DF*HV13°A4597	4590	125	370	380	0,32	255	255
DF*HV23°A4597	4590	125	370	380	0,25	345	390
DF*HV32°A5407	5400	175	295	305	0,48	245	255
DF*HV42°A5407	5400	175	295	305	0,39	270	300
DF*HV14°A5747	5740	125	450	460	0,30	255	255
DF*HV24°A5747	5740	125	450	460	0,23	400	400
DF*HV15°A6897	6890	125	530	540	0,29	255	255
DF*HV25°A6897	6890	125	530	540	0,22	400	400
DF*HV33°A7207	7200	175	370	380	0,42	255	255
DF*HV43°A7207	7200	175	370	380	0,33	325	360
DF*HV16°A8047	8040	125	610	620	0,28	255	255
DF*HV26°A8047	8040	125	610	620	0,21	400	400
DF*HV34°A9007	9000	175	450	460	0,39	255	255
DF*HV44°A9007	9000	175	450	460	0,30	375	400
DF*HV35°A1088	10800	175	530	540	0,37	255	255
DF*HV45°A1088	10800	175	530	540	0,28	400	400
DF*HV36°A1268	12600	175	610	620	0,36	255	255
DF*HV46°A1268	12600	175	610	620	0,27	400	400
Un = 1900Vdc							
DF*HV11°B1917	1910	125	230	240	0,46	200	225
DF*HV21°B1917	1910	125	230	240	0,39	210	235
DF*HV12°B2507	2500	125	295	305	0,39	245	255
DF*HV22°B2507	2500	125	295	305	0,32	260	295
DF*HV31°B3007	3000	175	230	240	0,63	195	215
DF*HV41°B3007	3000	175	230	240	0,54	205	225
DF*HV13°B3347	3340	125	370	380	0,34	255	255
DF*HV23°B3347	3340	125	370	380	0,27	320	360
DF*HV32°B3927	3920	175	295	305	0,53	230	255
DF*HV42°B3927	3920	175	295	305	0,44	250	275
DF*HV14°B4177	4170	125	450	460	0,32	255	255
DF*HV24°B4177	4170	125	450	460	0,25	375	400
DF*HV15°B5017	5010	125	530	540	0,31	255	255
DF*HV25°B5017	5010	125	530	540	0,24	400	400
DF*HV33°B5227	5220	175	370	380	0,46	255	255
DF*HV43°B5227	5220	175	370	380	0,37	300	335
DF*HV16°B5847	5840	125	610	620	0,30	255	255
DF*HV26°B5847	5840	125	610	620	0,23	400	400
DF*HV34°B6537	6530	175	450	460	0,42	255	255
DF*HV44°B6537	6530	175	450	460	0,33	350	390
DF*HV35°B7837	7830	175	530	540	0,39	255	255
DF*HV45°B7837	7830	175	530	540	0,30	395	400
DF*HV36°B9147	9140	175	610	620	0,38	255	255
DF*HV46°B9147	9140	175	610	620	0,29	400	400

* Insert F for resin top or T for hermetic case

° Insert F for female terminals or M for male terminals

DC FILTERING

FFHV/FTHV 1600Vdc to 2300Vdc



TABLE OF VALUES

Part Number	Capacitance (μF)	Width (mm)	Height (mm)		R _s (mΩ)	I _{rms} Thermal 1 (A)	I _{rms} Thermal 2 (A)
			FFHV	FTHV			
Un = 2000Vdc							
DF*HV11°C1627	1620	125	230	240	0.49	190	215
DF*HV21°C1627	1620	125	230	240	0.41	200	225
DF*HV12°C2137	2130	125	295	305	0.42	230	255
DF*HV22°C2137	2130	125	295	305	0.34	245	280
DF*HV31°C2547	2540	175	230	240	0.65	185	210
DF*HV41°C2547	2540	175	230	240	0.56	200	220
DF*HV13°C2847	2840	125	370	380	0.37	255	255
DF*HV23°C2847	2840	125	370	380	0.29	305	340
DF*HV32°C3337	3330	175	295	305	0.55	225	250
DF*HV42°C3337	3330	175	295	305	0.46	240	265
DF*HV14°C3547	3540	125	450	460	0.35	255	255
DF*HV24°C3547	3540	125	450	460	0.27	355	400
DF*HV15°C4257	4250	125	530	540	0.33	255	255
DF*HV25°C4257	4250	125	530	540	0.25	400	400
DF*HV33°C4447	4440	175	370	380	0.48	255	255
DF*HV43°C4447	4440	175	370	380	0.39	290	320
DF*HV16°C4967	4960	125	610	620	0.32	255	255
DF*HV26°C4967	4960	125	610	620	0.24	400	400
DF*HV34°C5557	5550	175	450	460	0.43	255	255
DF*HV44°C5557	5550	175	450	460	0.34	340	375
DF*HV35°C6657	6650	175	530	540	0.41	255	255
DF*HV45°C6657	6650	175	530	540	0.32	385	400
DF*HV36°C7767	7760	175	610	620	0.39	255	255
DF*HV46°C7767	7760	175	610	620	0.3	400	400
Un = 2150Vdc							
DF*HV11°D1447	1440	125	230	240	0,50	180	200
DF*HV21°D1447	1440	125	230	240	0,43	185	210
DF*HV12°D1887	1880	125	295	305	0,42	225	255
DF*HV22°D1887	1880	125	295	305	0,35	240	270
DF*HV31°D2257	2250	175	230	240	0,69	175	195
DF*HV41°D2257	2250	175	230	240	0,60	185	205
DF*HV13°D2517	2510	125	370	380	0,37	255	255
DF*HV23°D2517	2510	125	370	380	0,30	295	335
DF*HV32°D2957	2950	175	295	305	0,57	215	240
DF*HV42°D2957	2950	175	295	305	0,48	230	260
DF*HV14°D3147	3140	125	450	460	0,34	255	255
DF*HV24°D3147	3140	125	450	460	0,27	345	390
DF*HV15°D3777	3770	125	530	540	0,32	255	255
DF*HV25°D3777	3770	125	530	540	0,25	395	400
DF*HV33°D3937	3930	175	370	380	0,49	255	255
DF*HV43°D3937	3930	175	370	380	0,40	280	310
DF*HV16°D4407	4400	125	610	620	0,31	255	255
DF*HV26°D4407	4400	125	610	620	0,24	400	400
DF*HV34°D4917	4910	175	450	460	0,44	255	255
DF*HV44°D4917	4910	175	450	460	0,35	330	365
DF*HV35°D5907	5900	175	530	540	0,42	255	255
DF*HV45°D5907	5900	175	530	540	0,33	375	400
DF*HV36°D6887	6880	175	610	620	0,40	255	255
DF*HV46°D6887	6880	175	610	620	0,31	400	400

* Insert F for resin top or T for hermetic case

° Insert F for female terminals or M for male terminals

DC FILTERING

FFHV/FTHV 1600Vdc to 2300Vdc



CALCULATION FORM

SPECIFICATION

Capacitance	C (μF)	
Working voltage	U _w (V)	
Rms current	I _{rms} (Arms)	
Frequency	f (Hz)	
Ripple voltage	U _r (V)	
Ambient temperature	θ _{amb} (°C)	
Lifetime @ U _w , I _{rms} and θ _{amb}	hours	
Parasitic inductance	L (nH)	
Cooling conditions		

Your choice

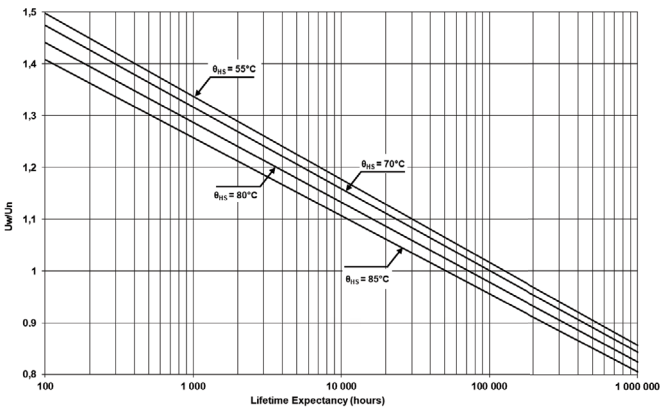
PN		
Capacitance	C (μF)	
Rated voltage	U _n (V)	
Serial resistance	R _s (mΩ)	
Thermal resistance between hot spot and case	R _{th1} (°C/W)	
Thermal resistance between case and ambient air	R _{th2} (°C/W)	

CALCULATIONS

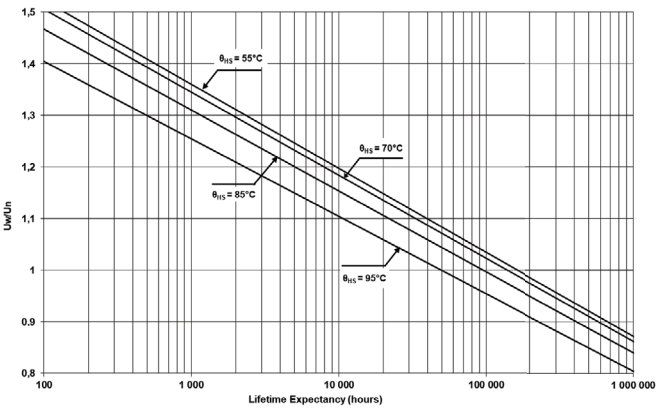
Maximum ripple voltage	U _{rmax} = 0.2 U _n	U _{rmax} =	V
The maximum ripple voltage of the selected capacitor must be in any case higher than the ripple voltage of your application			
Ratio U _w /U _n	ρ = U _w /U _n	ρ =	
Joule losses	P _j = R _s × I _{rms2}	P _j =	W
Dielectric losses	P _d = Q × tg δ ₀ = Q × 3.10 ⁻⁴	P _d =	W
Hot spot temperature	θ _{HS} = θ _{amb} + (P _j + P _d) × R _{th}	θ _{HS} =	°C

The hot spot temperature must be in any case lower than 85°C for FFHV and 95°C for FTHV

FFHV LIFETIME EXPECTANCY



FTHV LIFETIME EXPECTANCY



Expected lifetime at hot spot calculated and U = U _w	
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