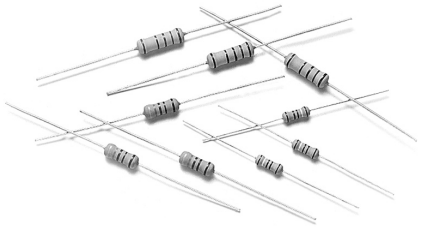
Metal Film Resistors

Flame-Proof Type

Normal & Miniature Style [FMF Series]



FEATURES

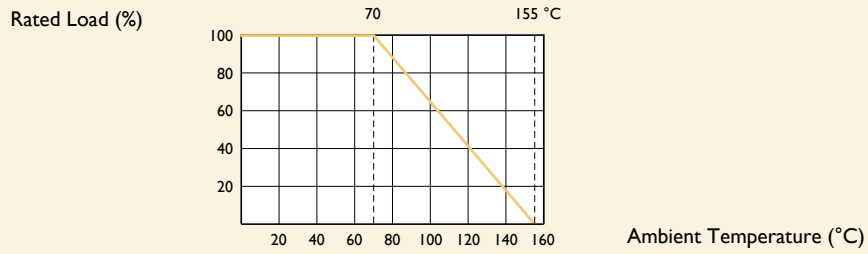
Power Rating	1/4W, 1/2W, 1W, 2W, 3W
Resistance Tolerance	±1%
T.C.R.	±50ppm/°C, ±100ppm/°C
Flameproof Multi-layer Coating Meets	UL-94V-0
Flameproof Feature Meets Overload Test	UL-1412

INTRODUCTION

The FMF Series Metal Film Flame-Proof Resistors are manufactured using a vacuum sputtering system to deposit multiple layers of mixed metal alloys and passivative materials onto a carefully treated high grade ceramic substrate. After a helical groove has been cut in the resistive layer, tinned connecting leads of electrolytic copper are welded to the end-caps. The resistors are coated with layers of gray color lacquer.

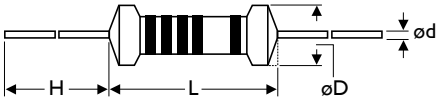
DERATING CURVE

For resistors operated in ambient temperatures above 70°C, power rating must be derated in accordance with the curve below.



DIMENSIONS

Unit: mm



STYLE		DIMENSION			
Normal	**Miniature**	**L**	**øD**	**H**	**ød**
FMF-25	FMF50S	6.3±0.5	2.4±0.2	28±2.0	0.55±0.05
FMF-50	FMF1WS	9.0±0.5	3.3±0.3	26±2.0	0.55±0.05
FMF100	FMF2WS	11.5±1.0	4.5±0.5	35±2.0	0.8±0.05
FMF200	FMF3WS	15.5±1.0	5.0±0.5	33±2.0	0.8±0.05

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Note:

ELECTRICAL CHARACTERISTICS

STYLE	FMF-25	FMF50S	FMF-50	FMF1WS	FMF100	FMF2WS	FMF200	FMF3WS
Power Rating at 70°C	1/4W	1/2W		1W		2W		3W
Maximum Working Voltage	250V	300V	350V	400V	500V			
Maximum Overload Voltage	500V	600V	700V	800V	1,000V			
Voltage Proof	400V		500V	600V	750V			
Resistance Range	1 Ω - 10M Ω & 0 Ω for E24 & E96 series value							
Operating Temp. Range	-55°C to +155°C							
Temperature Coefficient	±50ppm/°C, ±100ppm/°C							

Note: Special value is available on request

ENVIRONMENTAL CHARACTERISTICS

PERFORMANCE TEST	TEST METHOD		APPRAISE
Short Time Overload	IEC 60115-1 4.13	2.5 times RCWV for 5 Sec.	±0.25%+0.05 Ω
Voltage Proof	IEC 60115-1 4.7	in V-block for 60 Sec., test voltage by type	By type
Temperature Coefficient	IEC 60115-1 4.8	-55°C to +155°C	By type
Insulation Resistance	IEC 60115-1 4.6	in V-block for 60 Sec.	>1,000M Ω
Solderability	IEC 60115-1 4.17	235±5°C for 3±0.5 Sec.	95% Min. coverage
Solvent Resistance of Marking	IEC 60115-1 4.30	IPA for 5±0.5 Min. with ultrasonic	No deterioration of coatings and markings
Robustness of Terminations	IEC 60115-1 4.16	Direct load for 10 Sec. in the direction of the terminal leads	≥2.5kg (24.5N)
Periodic-pulse Overload	IEC 60115-1 4.39	4 times RCWV 10,000 cycles (1 Sec. on, 25 Sec. off)	±1.0%+0.05 Ω
Damp Heat Steady State	IEC 60115-1 4.24	40±2°C, 90-95% RH for 56 days, loaded with 0.1 times RCWV	±1.5%+0.05 Ω
Endurance at 70°C	IEC 60115-1 4.25	70±2°C at RCWV for 1,000 Hr. (1.5 Hr. on, 0.5 Hr. off)	±1.5%+0.05 Ω
Temperature Cycling	IEC 60115-1 4.19	-55°C ⇨ Room Temp. ⇨ +155°C ⇨ Room Temp. (5 cycles)	±0.75%+0.05 Ω
Resistance to Soldering Heat	IEC 60115-1 4.18	260±3°C for 10±1 Sec., immersed to a point 3±0.5mm from the body	±0.25%+0.05 Ω
Accidental Overload Test	IEC 60115-1 4.26	4 times RCWV for 1 Min.	No evidence of flaming or arcing

Note: Rated Continuous Working Voltage (RCWV) = $\sqrt{\text{Power Rating} \times \text{Resistance Value}}$

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