

SPECIFICATION CONTROL DRAWING

5019D3618

CHEMINAX

50 OHM, AWG 19, SOLID, COAXIAL CABLE

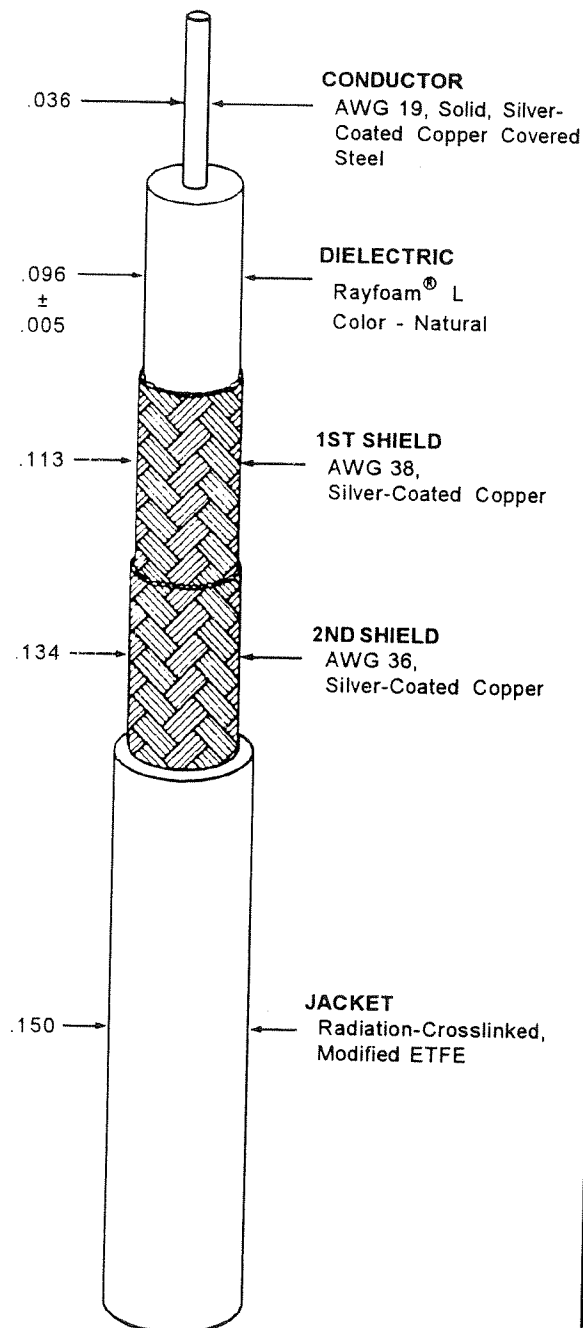
Date: 9-26-97

Revision: D

THIS SPECIFICATION SHEET FORMS A PART OF THE LATEST ISSUE OF RAYCHEM SPECIFICATION 1200.

CONSTRUCTION DETAILS

DIMENSIONS ARE NOMINAL VALUES IN INCHES UNLESS OTHERWISE DESIGNATED.

**ELECTRICAL CHARACTERISTICS**

CHARACTERISTIC IMPEDANCE	50 ± 2 ohms, Method A
CAPACITANCE	26.4 pF/ft. (nominal)
VELOCITY OF PROPAGATION	77% (nominal)
ATTENUATION	4.1 dB/100 ft. (nominal) at 100 MHz 9.1 dB/100 ft. (nominal) at 400 MHz 32.5 dB/100 ft. (nominal) at 3 GHz

ADDITIONAL REQUIREMENTS**ELECTRICAL**

CONDUCTOR RESISTANCE	20.6 ohms/1000 ft. (nominal)
INSULATION RESISTANCE	10,000 megohms (minimum) for 1000 ft.
JACKET FLAWS	
SPARK TEST	1.0 kV (rms), 60 Hz
IMPULSE TEST	6.0 kV, (peak)
VOLTAGE WITHSTAND (DIELECTRIC)	1000 volts (rms), (minimum)

ENVIRONMENTAL

AGING STABILITY	135°C/-55°C/4.25 inch mandrel
FLAMMABILITY	Method B
HEAT SHOCK	225°C
LOW TEMPERATURE- COLD BEND	-55°C/4.25 inch mandrel
VOLTAGE WITHSTAND (POST ENVIRONMENTAL)	1000 volts (rms), 1 minute

PHYSICAL

INSULATION (DIELECTRIC)	
ELONGATION	50% (minimum)
TENSILE STRENGTH	1000 lbf/in ² (minimum)
JACKET	
ELONGATION	50% (minimum)
TENSILE STRENGTH	5000 lbf/in ² (minimum)
JACKET THICKNESS	.008 inch (nominal)
SHIELD COVERAGE (EACH)	90% (minimum)

PRODUCT IDENTIFICATION: The jacket shall be marked in a contrasting color at 12 inch (nominal) intervals between marks as follows: " 5019D3618 06090 "

WEIGHT

21.3 lbs/1000 ft. (nominal)

Outer jacket color will be white (designated by a "-9" appended to the part number, e.g 5019D3618-9) unless otherwise specified.

Designate outer jacket color with a dash number in accordance with MIL-STD-681

Raychem

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THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HERIN. REFERENCE DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.