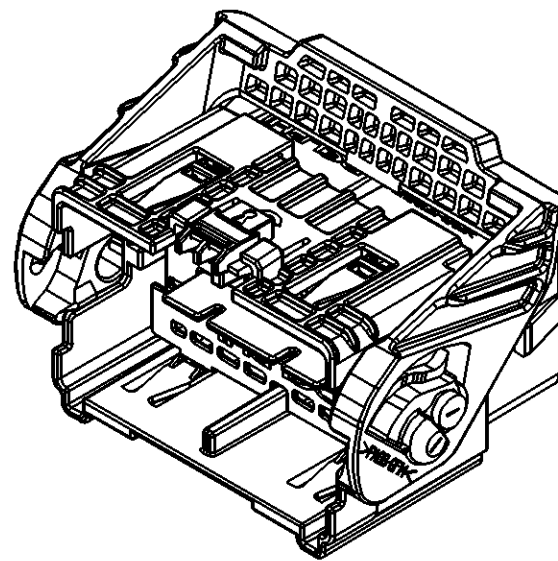
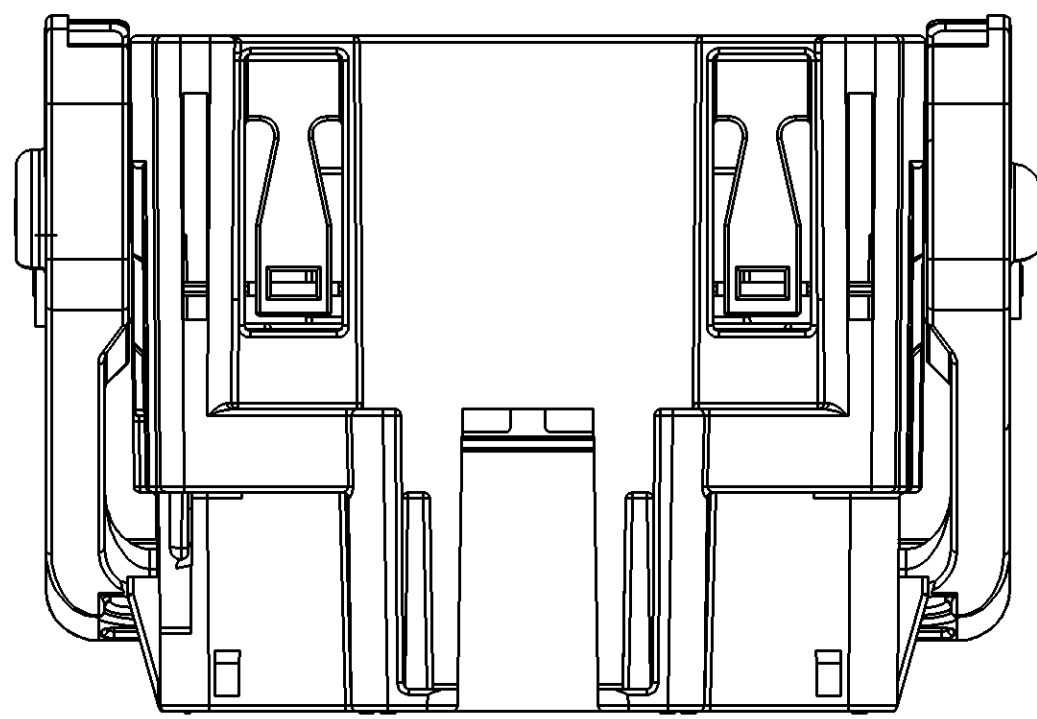
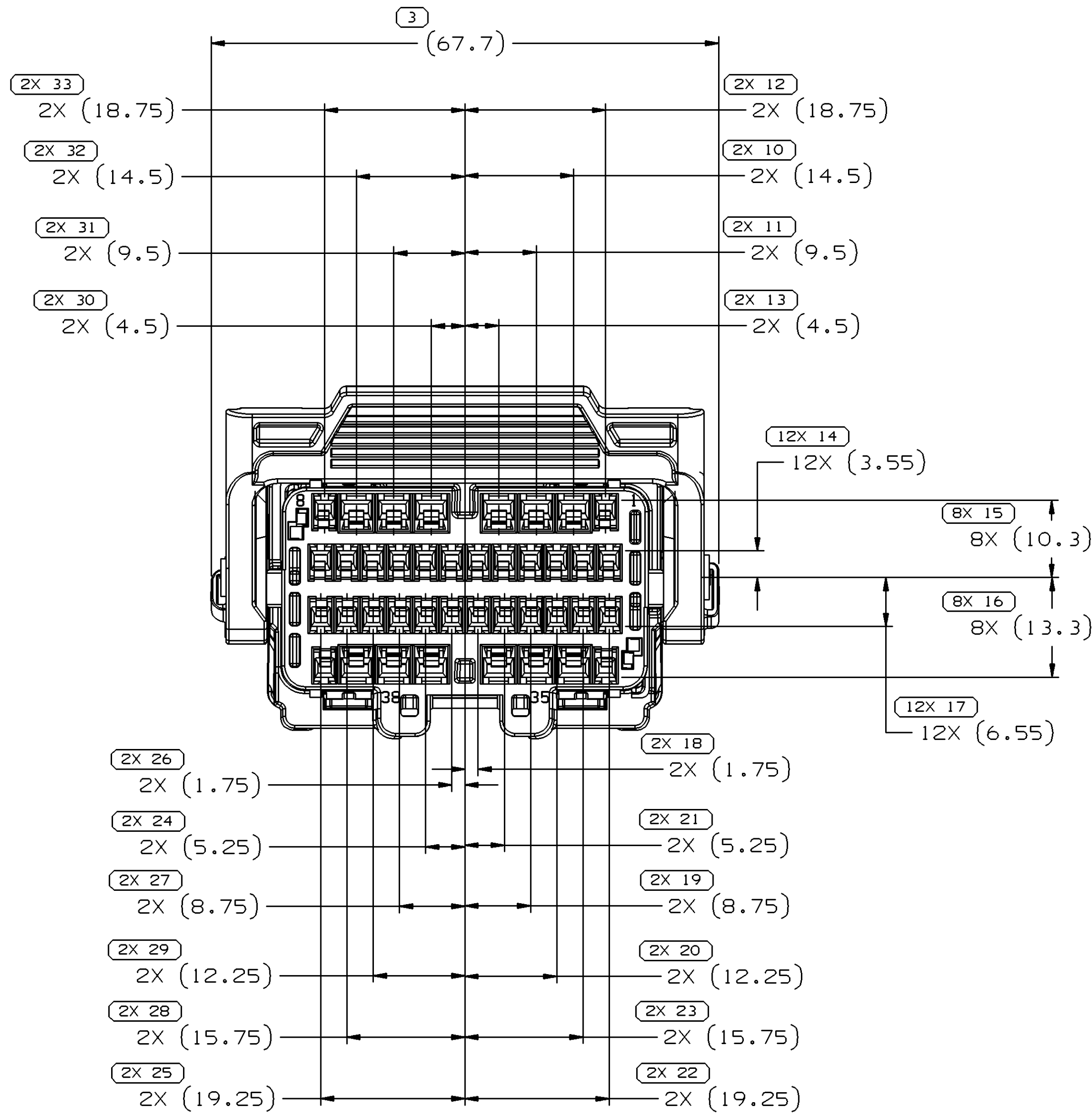
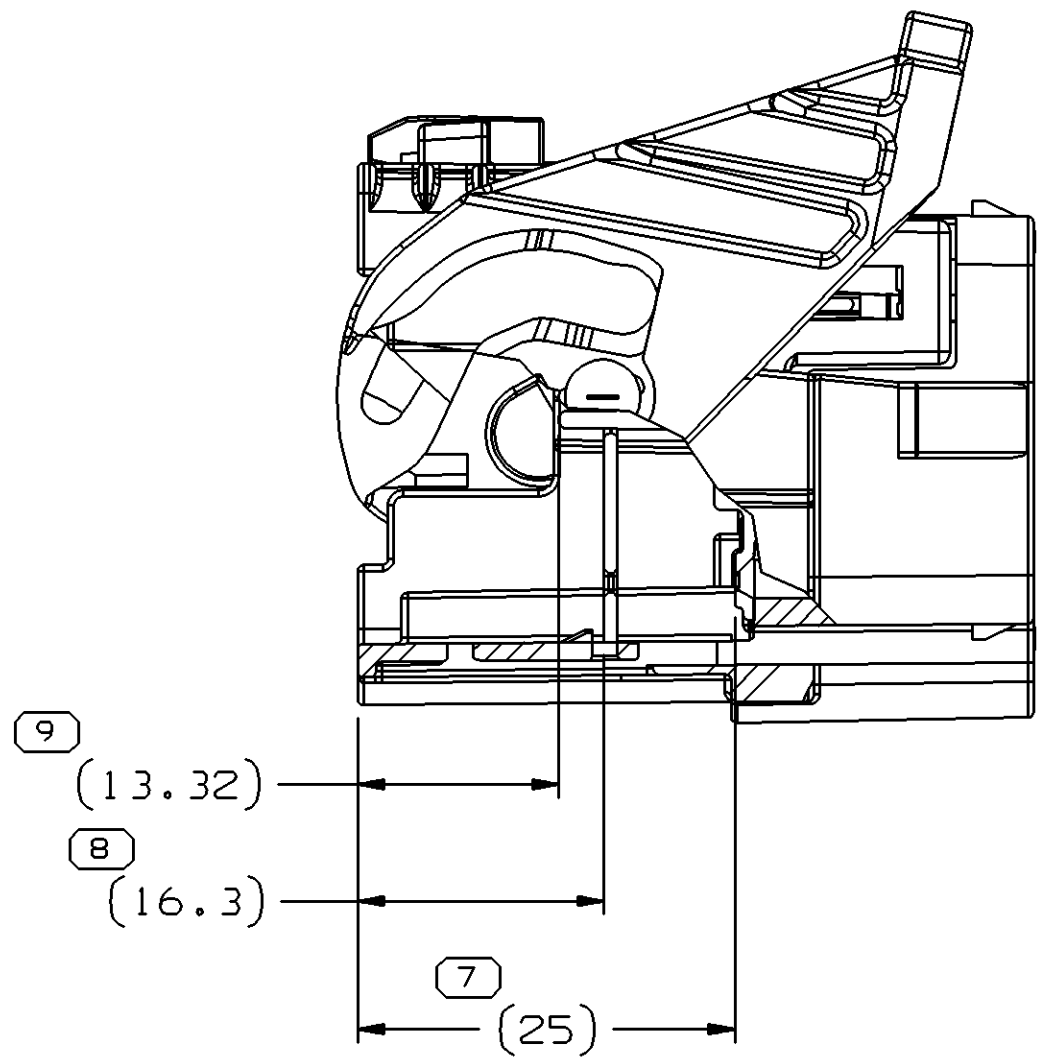
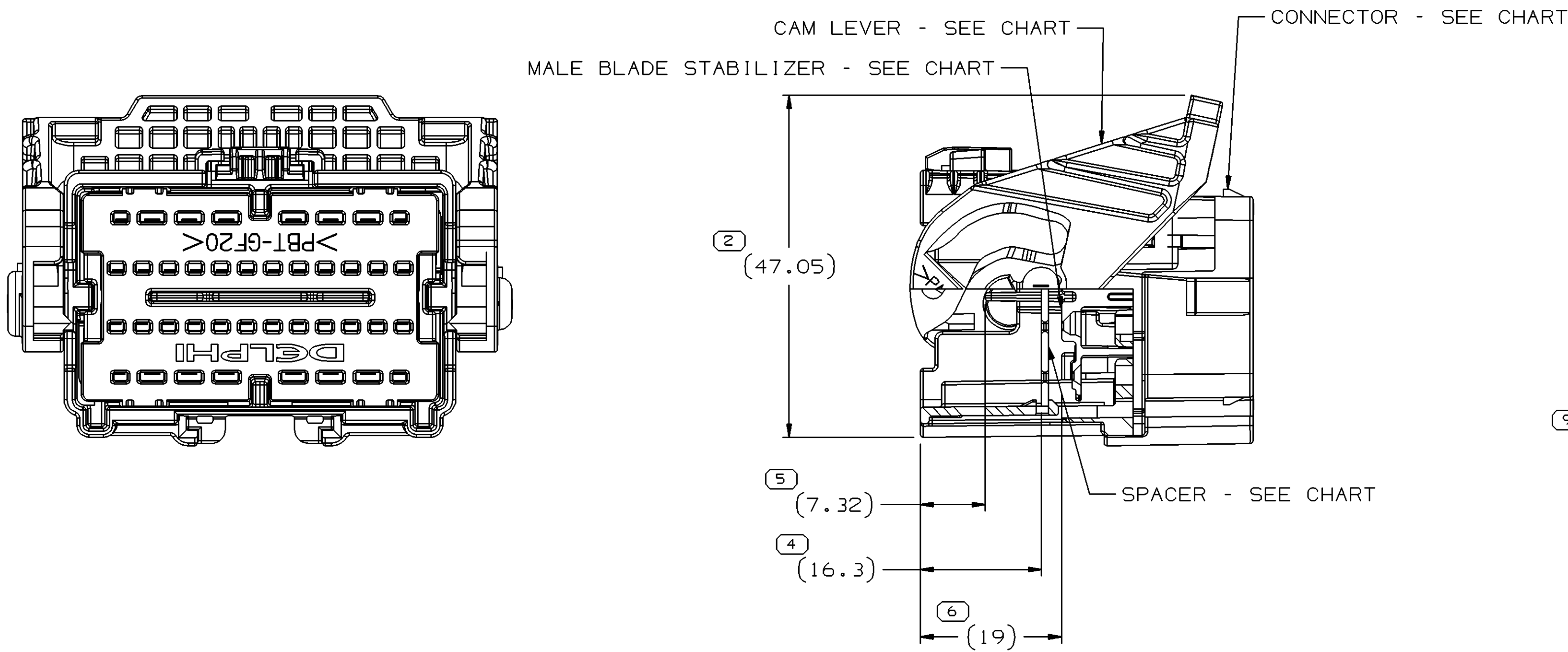
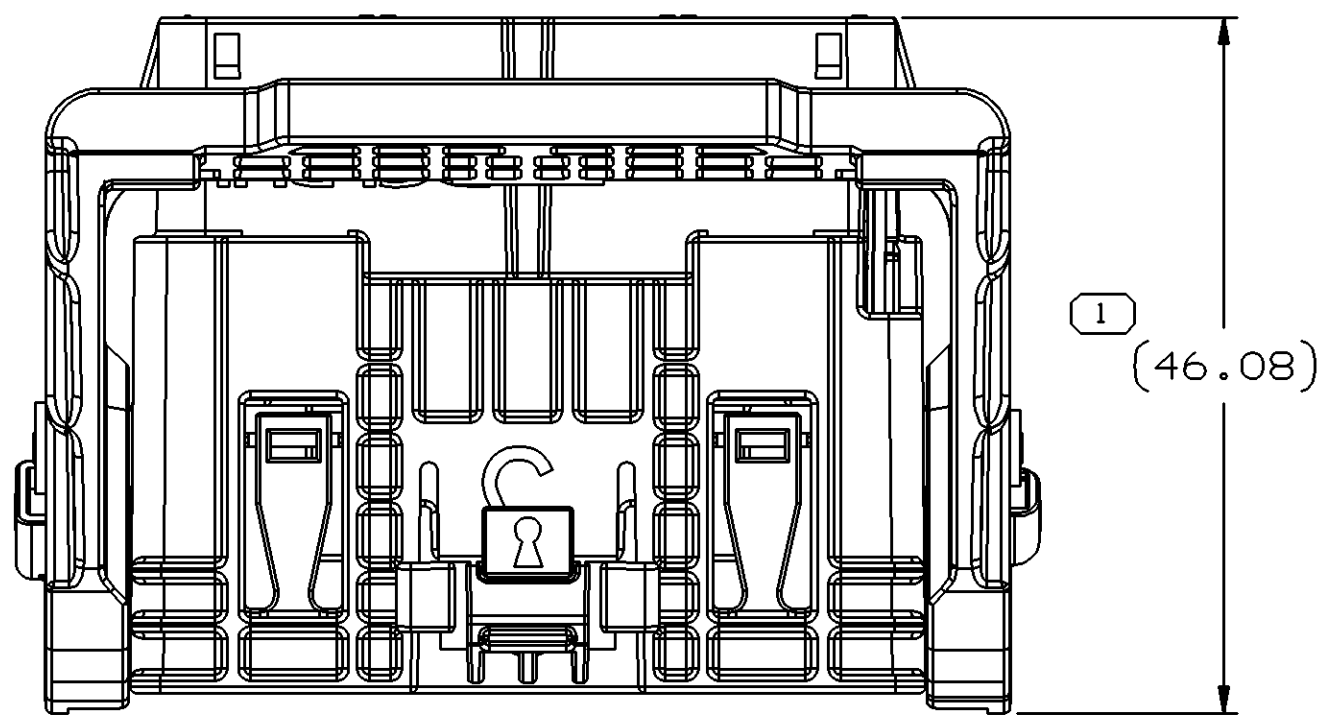


SYMBOL DEFINITION		MISSING SYMBOLS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	NO MISSING SYMBOL NUMBER	
	LAST NO. USED		
	89		
	33		

DATE	STG	REV	N/P	CHG	ZONE	REVISION HISTORY	AUTH	DR	APVD	APVD
17FE05	R	01	-	-		RELEASED	263908	HAM	HAM	MDM
18MY05	R	01	AA	-		UPDATED POM ATTRIBUTES	268308	HAM	HAM	MDM



NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- SEALING CODE 0 - UNSEALED
- THIS PART ACCEPTS THE FOLLOWING COMPONENTS OR EQUIVALENT:

ASSEMBLY 13521076
CAVITIES 1,8,9-33 & 40 TO ACCEPT 15324953 (YAZAKI P/N 7114-4100-02) TERMINAL OR EQUIVALENT.
MAX INSULATION CRIMP MUST BE LESS THAN 2.9MM HIGH AND 2.9MM WIDE.
MAX CONDUCTOR (CORE) CRIMP SIZE MUST BE LESS THAN 1.7MM HIGH AND 2.55MM WIDE.
CAVITIES 2-7 & 33-39 TO ACCEPT 15409758 (TYCO/AMP P/N 1326029-3) TERMINAL OR EQUIVALENT.
MAX INSULATION CRIMP MUST BE LESS THAN 4MM HIGH AND 4MM WIDE.
MAX CONDUCTOR (CORE) CRIMP SIZE MUST BE LESS THAN 2MM HIGH AND 3.55MM WIDE.

DIMENSIONAL RANGE (MM)		CHART	
FROM	TO	1	2
> 0	> 20	> 30	> 70
> 20	> 30	> 70	> 100
> 30	> 70	> 100	> 150
> 70	> 100	> 150	> 200
> 100	> 150	> 200	> 250
> 150	> 200	> 250	> 300
> 200	> 250	> 300	> 400
TOLERANCE UNLESS OTHERWISE SPECIFIED		ANGULAR TOLERANCE 12°	
1±0.15 2±0.2 3±0.3 4±0.4 5±0.5 6±0.6 7±0.8 8±1 9±1.2			

PART DRAWING	
STYLE	
VOLUME (CM)	DISTR CODE
UNLESS OTHERWISE SPECIFIED	
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS MODIFIED BY THE 2018 DIMENSIONING AND TOLERANCING ADDENDUM (2018), SEPARATE PATTERNING OF FEATURES MAY BE GIVEN SEPARATELY REGARDLESS OF REFERENCE.	
ALL DIMENSIONS ARE IN MILLIMETERS	
REFERENCE	
15437379	
THIRD ANGLE PROJECTION	
DO NOT SCALE	
USE MATH DATA	

DELPHI	
DELPHI PACKARD ELECTRIC SYSTEMS WARREN, OH	
DR	DATE
APVD1 HOLLY A. MEEKER	17FE05
APVD2 HOLLY A. MEEKER	17FE05
APVD3 M.D. MCEOWEN	18FE05
APVD4	
APVD5	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001	
WATER TIGHT N/A	
DRAWING NAME	
ASM CONN 40 M NAT	
DRAWING NUMBER	
13521075	
SIZE	SCALE
A0	2:1
FRAME NO	SHEET NO
1	1 OF 1
STG	REV
01	AA

13521075	13521013	15489505	15489507	15489504
PART NO	CONNECTOR	SPACER	LEVER	STABILIZER