OSRAM KG DELLS1.22 **Datasheet**

Discontinued

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TOPLED® E1608

KG DELLS1.22

The TOPLED E1608 expands ams OSRAM' low power portfolio by offering one of the smallest LED Industry standard footprints in a highly reliable and well proven package concept. Its outstanding performance is suitable for a huge variety of applications especially automotive interior where a small package design with excellent reliability is needed. The TOPLED E1608 is available in different colors and brightness levels.







Applications

- Ambient Lighting
- Appliances & Tools

- Automotive Aftermarket

Features

- Package: white SMT package, colorless clear resin
- Chip technology: InGaAIP
- Typ. Radiation: 120° (Lambertian emitter)
- Color: λ_{dom} = 570 nm (• green)
- Corrosion Robustness Class: 2B
- Qualifications: AEC-Q102 Qualified
- ESD: 2 kV acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 2)

Ordering I	nformation
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Type Luminous Intensity 1) Ordering Code

 $I_F = 2 \text{ mA}$ I_V

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Maximum Ratings			
Parameter	Symbol		Values
Operating Temperature	T _{op}	min. max.	-40 °C 110 °C
Storage Temperature	T_{stg}	min. max.	-40 °C 110 °C
Junction Temperature	T _j	max.	125 °C
Forward current T _s = 25 °C	I _F	max.	20 mA
Forward current pulsed $t \le 10 \ \mu s; D = 0.005; T_s = 25 \ ^{\circ}C$	 F pulse	max.	100 mA
Reverse voltage ²⁾ T _s = 25 °C	V_R	max.	12 V
ESD withstand voltage acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 2)	$V_{\scriptscriptstyle{ESD}}$		2 kV

Characteristics

 $I_F = 2 \text{ mA}; T_S = 25 \text{ }^{\circ}\text{C}$

Parameter	Symbol		Values
Peak Wavelength	λ_{peak}	typ.	572 nm
Dominant Wavelength 3)	λ_{dom}	min.	565 nm
$I_{\rm F} = 2 \text{ mA}$	dom	typ.	570 nm
		max.	575 nm
Spectral Bandwidth at 50% I _{rel,max}	Δλ	typ.	15 nm
Viewing angle at 50% I _V	2φ	typ.	120 °
Forward Voltage 4)	V_{F}	min.	1.70 V
$I_F = 2 \text{ mA}$	·	typ.	1.90 V
		max.	2.20 V
Reverse current 2)	I _R	typ.	0.01 μΑ
V _R = 12 V		max.	10 µA
Temperature Coefficient of Peak Wavelength -10°C ≤ T ≤ 100°C	$TC_{\lambda peak}$	typ.	0.1 nm / K
Real thermal resistance junction/ambient 5)6)	$R_{thJAreal}$	max.	490 K / W
Real thermal resistance junction/solderpoint ⁵⁾	$R_{ ext{thJS real}}$	typ.	100 K / W
	tiloo real	max.	130 K / W

Brightness Groups

Group	Luminous Intensity ¹⁾ I _F = 2 mA	Luminous Intensity. 1) I _F = 2 mA	Luminous Flux ⁷⁾ I _F = 2 mA
	min.	max.	typ.
	I _v	I _v	Φ_{V}
JG	4.5 mcd	5.2 mcd	16.0 mlm
JH	5.2 mcd	6.1 mcd	18.6 mlm
JI	6.1 mcd	7.1 mcd	21.8 mlm
KG	7.1 mcd	8.2 mcd	25.2 mlm
KH	8.2 mcd	9.7 mcd	29.5 mlm

Wavelength Groups

Group	Dominant Wavelength ³⁾ I _F = 2 mA min.	Dominant Wavelength ³⁾ I _F = 2 mA max.
	$\lambda_{\sf dom}$	$\lambda_{\sf dom}$
2	565 nm	569 nm
3	569 nm	572 nm
4	572 nm	575 nm



Group Name on Label

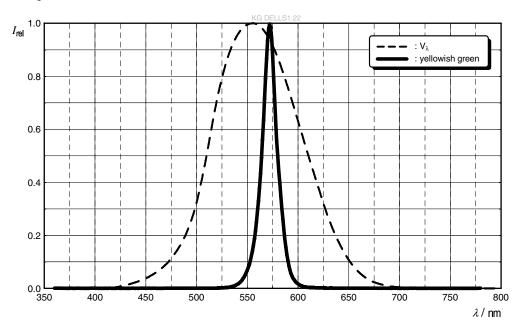
Example: JG-2

Brightness Wavelength

JG 2

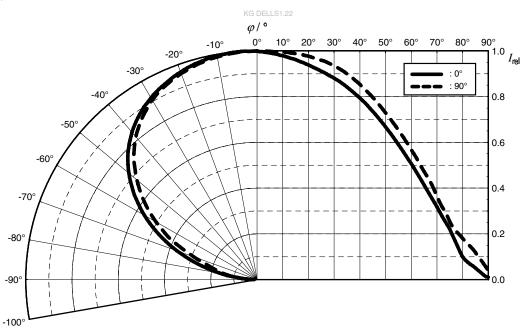
Relative Spectral Emission 7)

 I_{rel} = f (λ); I_F = 2 mA; T_S = 25 °C



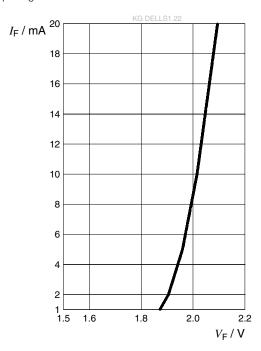
Radiation Characteristics 7)

 $I_{rel} = f(\phi); T_S = 25 °C$



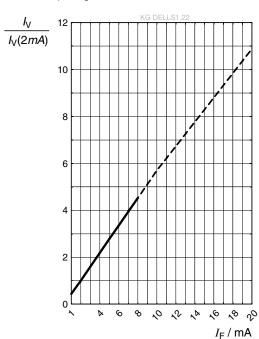
Forward current 7)

$$I_F = f(V_F); T_S = 25 \text{ }^{\circ}\text{C}$$



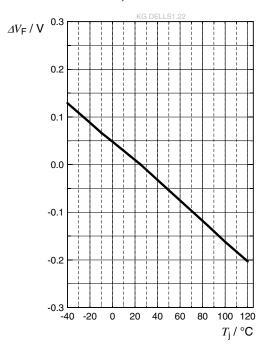
Relative Luminous Intensity 7), 8)

$$I_{v}/I_{v}(2 \text{ mA}) = f(I_{F}); T_{S} = 25 \text{ °C}$$



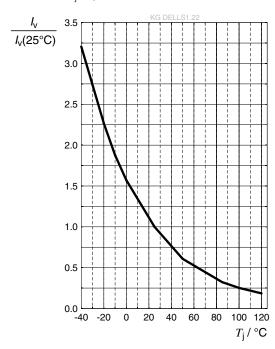
Forward Voltage 7)

$$\Delta V_{_F} = V_{_F} - V_{_F} (25 \ ^{\circ}C) = f(T_{_j}); \ I_{_F} = 2 \ mA$$



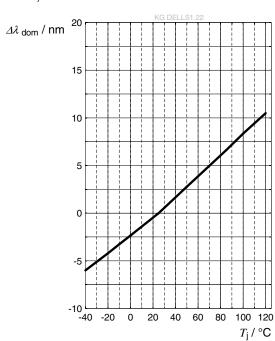
Relative Luminous Intensity 7)

$$I_{v}/I_{v}(25 \text{ °C}) = f(T_{i}); I_{F} = 2 \text{ mA}$$



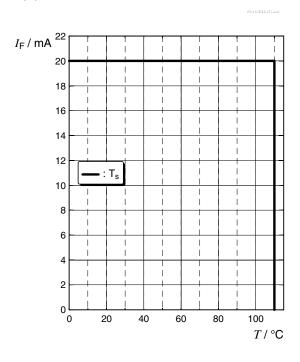
Dominant Wavelength 7)

$$\lambda_{dom} = f(T_j); I_F = 2 \text{ mA}$$



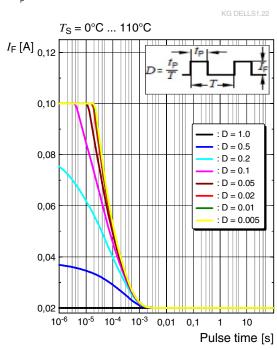
Max. Permissible Forward Current 5)

 $I_F = f(T)$



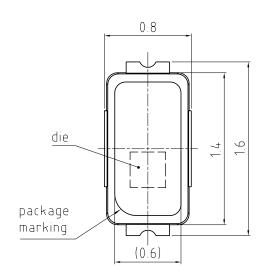
Permissible Pulse Handling Capability

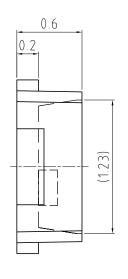
 $I_F = f(t_p)$; D: Duty cycle

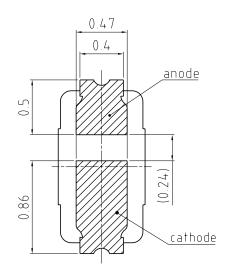




Dimensional Drawing 9)







general tolerance ±0.1 lead finish Ag

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Further Information:

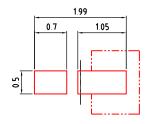
Approximate Weight: 2.0 mg

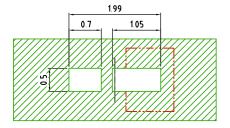
Package marking: Cathode

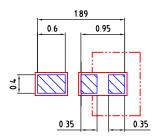
Corrosion test: Class: 2B

Test condition: 25° C / 75 % RH / $10 ppm H_2$ S / 21 days (IEC 60068-2-43)

Recommended Solder Pad 9)







foot print

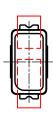
Cu area

solder resist

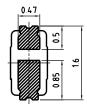
solder stencil

The usage of solder resist between anode and cathode pads is mandatory for applications where water may condense

Component Location on Pad





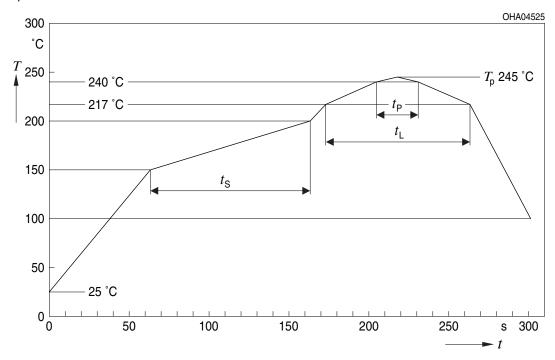


E062.3010.187 -02

All products are packed in a dry pack bag (Moisture Barrier Bag, MBB) according MIL-PRF-81705, after opening the MBB the products should go to reflow soldering process. Unused remaining LEDs should be protected from environment due to silver plated soldering terminal. In order to maintain solderability it is recommended to protect the silver plated solder terminals from corrosive environment before soldering. For superior solder joint connectivity results we recommend soldering under standard nitrogen atmosphere.

Reflow Soldering Profile

Product complies to MSL Level 2 acc. to JEDEC J-STD-020E

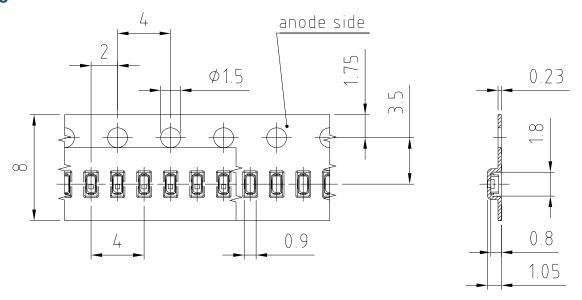


Profile Feature	Symbol Pb-Free (SnAgCu) As			sembly Unit	
		Minimum	Recommendation	Maximum	
Ramp-up rate to preheat*) 25 °C to 150 °C			2	3	K/s
Time t_s T_{Smin} to T_{Smax}	t _s	60	100	120	S
Ramp-up rate to peak $^{*)}$ T _{Smax} to T _P			2	3	K/s
Liquidus temperature	T_{L}		217		°C
Time above liquidus temperature	t _L		80	100	S
Peak temperature	T_{P}		245	260	°C
Time within 5 °C of the specified peak temperature T _p - 5 K	t _P	10	20	30	S
Ramp-down rate* T _P to 100 °C			3	6	K/s
Time 25 °C to T _P				480	S

All temperatures refer to the center of the package, measured on the top of the component

^{*} slope calculation DT/Dt: Dt max. 5 s; fulfillment for the whole T-range

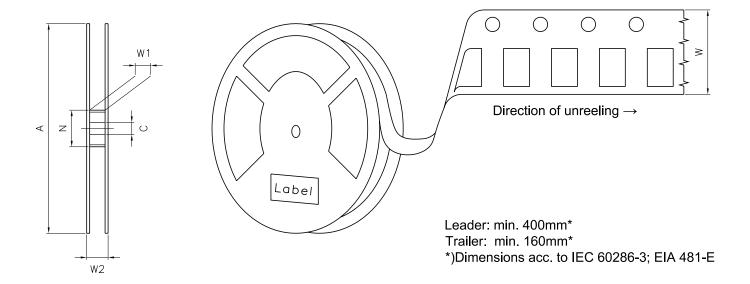
Taping 9)



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Tape and Reel 10)

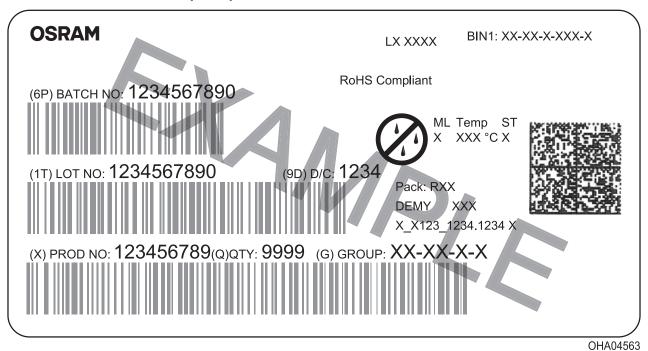


Reel Dimensions

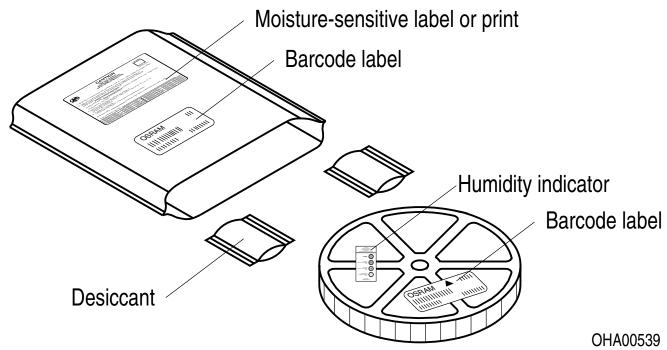
Α	W	N_{\min}	W_1	$W_{2 max}$	Pieces per PU
180 mm	8 + 0.3 / - 0.1 mm	60 mm	8.4 + 2 mm	14.4 mm	9000



Barcode-Product-Label (BPL)



Dry Packing Process and Materials 9)



Moisture-sensitive product is packed in a dry bag containing desiccant and a humidity card according JEDEC-STD-033.

Notes

The evaluation of eye safety occurs according to the standard IEC 62471:2006 (photo biological safety of lamps and lamp systems). Within the risk grouping system of this IEC standard, the device specified in this data sheet fall into the class exempt group (exposure time 10000 s). Under real circumstances (for exposure time, conditions of the eye pupils, observation distance), it is assumed that no endangerment to the eye exists from these devices. As a matter of principle, however, it should be mentioned that intense light sources have a high secondary exposure potential due to their blinding effect. When looking at bright light sources (e.g. headlights), temporary reduction in visual acuity and afterimages can occur, leading to irritation, annoyance, visual impairment, and even accidents, depending on the situation.

Subcomponents of this device contain, in addition to other substances, metal filled materials including silver. Metal filled materials can be affected by environments that contain traces of aggressive substances. Therefore, we recommend that customers minimize device exposure to aggressive substances during storage, production, and use. Devices that showed visible discoloration when tested using the described tests above did show no performance deviations within failure limits during the stated test duration. Respective failure limits are described in the IEC60810.

For further application related information please visit www.osram-os.com/appnotes

Disclaimer

Attention please!

The information describes the type of component and shall not be considered as assured characteristics. Terms of delivery and rights to change design reserved. Due to technical requirements components may contain dangerous substances.

For information on the types in question please contact our Sales Organization.

If printed or downloaded, please find the latest version on our website.

Packing

Please use the recycling operators known to you. We can also help you – get in touch with your nearest sales office. By agreement we will take packing material back, if it is sorted. You must bear the costs of transport. For packing material that is returned to us unsorted or which we are not obliged to accept, we shall have to invoice you for any costs incurred.

Product and functional safety devices/applications or medical devices/applications

Our components are not developed, constructed or tested for the application as safety relevant component or for the application in medical devices.

Our products are not qualified at module and system level for such application.

In case buyer – or customer supplied by buyer – considers using our components in product safety devices/ applications or medical devices/applications, buyer and/or customer has to inform our local sales partner immediately and we and buyer and /or customer will analyze and coordinate the customer-specific request between us and buyer and/or customer.

Glossary

- Brightness: Brightness values are measured during a current pulse of typically 25 ms, with an internal reproducibility of ±8 % and an expanded uncertainty of ±11 % (acc. to GUM with a coverage factor of k = 3).
- 2) Reverse Operation: This product is intended to be operated applying a forward current within the specified range. Applying any continuous reverse bias or forward bias below the voltage range of light emission shall be avoided because it may cause migration which can change the electro-optical characteristics or damage the LED.
- Wavelength: The wavelength is measured at a current pulse of typically 25 ms, with an internal reproducibility of ±0.5 nm and an expanded uncertainty of ±1 nm (acc. to GUM with a coverage factor of k =
- 4) Forward Voltage: The forward voltage is measured during a current pulse of typically 8 ms, with an internal reproducibility of ±0.05 V and an expanded uncertainty of ±0.1 V (acc. to GUM with a coverage factor of k = 3).
- 5) Thermal Resistance: Rth max is based on statistic values (6σ) used for Derating.
- 6) Thermal Resistance: RthJA results from mounting on PC board FR 4 (pad size 16 mm² per pad)
- 7) Typical Values: Due to the special conditions of the manufacturing processes of semiconductor devices, the typical data or calculated correlations of technical parameters can only reflect statistical figures. These do not necessarily correspond to the actual parameters of each single product, which could differ from the typical data and calculated correlations or the typical characteristic line. If requested, e.g. because of technical improvements, these typ. data will be changed without any further notice.
- 8) Characteristic curve: In the range where the line of the graph is broken, you must expect higher differences between single devices within one packing unit.
- 9) Tolerance of Measure: Unless otherwise noted in drawing, tolerances are specified with ±0.1 and dimensions are specified in mm.
- Tape and Reel: All dimensions and tolerances are specified acc. IEC 60286-3 and specified in mm.

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Revision	Revision History			
Version	Date	Change		
1.1	2019-01-24	Maximum Ratings		
1.2	2020-03-05	Derating (Diagrams)		
1.3	2020-03-09	Schematic Transportation Box Dimensions of Transportation Box		
1.4	2020-06-04	Further Information		
1.5	2022-11-21	Characteristics Electro - Optical Characteristics (Diagrams) Maximum Ratings New Layout Applications Tape and Reel Reel Dimensions		
1.6	2023-05-12	Discontinued Glossary		

Discontinued



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