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Infineon Technologies AG 81726 Munich, Germany www.infineon.com



### Datasheet

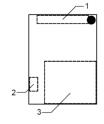
#### **Features**

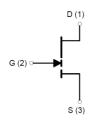
- 650 V enhancement mode power transistor
- Bottom-side cooled configuration
- $R_{DS(on)} = 100 \text{ m}\Omega$
- $I_{DS(max)} = 15 A$
- Ultra-low FOM die
- Low inductance GaNPX® package
- Simple gate drive requirements (0 V to 6 V)
- Transient tolerant gate drive (-20 V / +10 V)
- Very high switching frequency (> 10 MHz)
- Fast and controllable fall and rise times
- Reverse current capability
- Zero reverse recovery loss
- Small 5.0 x 6.6 mm<sup>2</sup> PCB footprint
- RoHS3 (6 + 4) compliant



### Package Outline

### Circuit Symbol





#### **Applications**

- AC-DC Converters
- DC-DC converters
- Uninterruptable Power Supplies
- Industrial Motor Drives
- Appliance Motor Drives
- Fast Battery Charging
- Class D Audio amplifiers
- Power Adapters
- Wireless Power Transfer

#### Description

The GS66504B is an enhancement mode GaN-on-silicon power transistor. The properties of GaN allow for high current, high voltage breakdown and high switching frequency. GaN Systems innovates with industry leading advancements such as patented Island Technology® and GaNPX® packaging. Island Technology® cell layout realizes high-current die and high yield. GaNPX® packaging enables low inductance & low thermal resistance in a small package. The GS66504B is a bottom-side cooled transistor that offers very low junction-to-case thermal resistance for demanding high power applications. These features combine to provide very high efficiency power switching.

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### Absolute Maximum Ratings (T<sub>case</sub> = 25 °C except as noted)

Parameter	Symbol	Value	Unit
Operating Junction Temperature	TJ	-55 to +150	°C
Storage Temperature Range	Ts	-55 to +150	°C
Drain-to-Source Voltage	$V_{DS}$	650	V
Drain-to-Source Voltage - transient (Note 1)	V <sub>DS(transient)</sub>	750	V
Gate-to-Source Voltage	$V_{GS}$	-10 to +7	V
Gate-to-Source Voltage - transient (Note 1)	V <sub>GS(transient)</sub>	-20 to +10	V
Continuous Drain Current (T <sub>case</sub> = 25 °C)	I <sub>DS</sub>	15	А
Continuous Drain Current (T <sub>case</sub> = 100 °C)	I <sub>DS</sub>	12.5	А
Pulse Drain Current (Pulse width 50 $\mu$ s, $V_{GS} = 6 \text{ V}$ ) (Note 2)	I <sub>DS Pulse</sub>	30	А

<sup>(1)</sup> For  $\leq$  1  $\mu$ s

### Thermal Characteristics (Typical values unless otherwise noted)

Parameter	Symbol	Value	Units
Thermal Resistance (junction-to-case) – bottom side	R <sub>⊝JC</sub>	1.0	°C /W
Thermal Resistance (junction-to-ambient) (Note 3)	R <sub>⊝JA</sub>	28	°C /W
Maximum Soldering Temperature (MSL3 rated)	$T_{SOLD}$	260	°C

<sup>(3)</sup> Device mounted on 1.6 mm PCB thickness FR4, 4-layer PCB with 2 oz. copper on each layer. The recommendation for thermal vias under the thermal pad are 0.3 mm diameter (12 mil) with 0.635 mm pitch (25 mil). The copper layers under the thermal pad and drain pad are 25 x 25 mm<sup>2</sup> each. The PCB is mounted in horizontal position without air stream cooling.

### Ordering Information

Ordering code	Package type	Packing method	Qty	Reel Diameter	Reel Width
GS66504B-TR	GaN <i>PX</i> ® Bottom-Side Cooled	Tape-and-Reel	3000	13" (330mm)	16mm
GS66504B-MR	GaN <i>PX</i> ® Bottom-Side Cooled	Mini-Reel	250	7" (180mm)	16mm

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<sup>(2)</sup> Defined by product design and characterization. Value is not tested to full current in production.



### Electrical Characteristics (Typical values at T<sub>J</sub> = 25 °C, V<sub>GS</sub> = 6 V unless otherwise noted)

Parameters	Sym.	Min.	Тур.	Max.	Units	Conditions
Drain-to-Source Blocking Voltage	$V_{(BL)DSS}$	650			V	$V_{GS} = 0 V$ $I_{DSS} = 25 \mu A$
Drain-to-Source On Resistance	R <sub>DS(on)</sub>		100	130	mΩ	$V_{GS} = 6 \text{ V}, T_{J} = 25$ °C $I_{DS} = 4.5 \text{ A}$
Drain-to-Source On Resistance	R <sub>DS(on)</sub>		258		mΩ	V <sub>GS</sub> = 6 V. T <sub>J</sub> = 150 °C I <sub>DS</sub> = 4.5 A
Gate-to-Source Threshold	$V_{\text{GS(th)}}$	1.1	1.7	2.6	V	$V_{DS} = V_{GS}$ $I_{DS} = 3.5 \text{ mA}$
Gate-to-Source Current	$I_{GS}$		80		μΑ	$V_{GS} = 6 \text{ V}, V_{DS} = 0 \text{ V}$
Gate Plateau Voltage	$V_{plat}$		3		٧	$V_{DS} = 400 \text{ V}$ $I_{DS} = 15 \text{ A}$
Drain-to-Source Leakage Current	I <sub>DSS</sub>		1	25	μΑ	$V_{DS} = 650 \text{ V}, V_{GS} = 0 \text{ V}$ $T_{J} = 25 ^{\circ}\text{C}$
Drain-to-Source Leakage Current	I <sub>DSS</sub>		200		μΑ	$V_{DS} = 650 \text{ V}, V_{GS} = 0$ V $T_{J} = 150 \text{ °C}$
Internal Gate Resistance	$R_{G}$		1.4		Ω	f = 5MHz, open drain
Input Capacitance	$C_{ISS}$		120		pF	V <sub>DS</sub> = 400 V
Output Capacitance	Coss		31		pF	$V_{GS} = 0 V$
Reverse Transfer Capacitance	$C_{RSS}$		1.1		pF	f = 100 kHz
Effective Output Capacitance, Energy Related (Note 4)	$C_{O(ER)}$		47		рF	$V_{GS} = 0 V$
Effective Output Capacitance, Time Related (Note 5)	C <sub>O(TR)</sub>		75		рF	$V_{DS} = 0 \text{ to } 400 \text{ V}$
Total Gate Charge	$Q_{G}$		3.3		nC	
Gate-to-Source Charge	Q <sub>GS</sub>		0.9		nC	$V_{GS} = 0 \text{ to } 6 \text{ V}$ $V_{DS} = 400 \text{ V}$
Gate-to-Drain Charge	Q <sub>GD</sub>		1.4		nC	
Output Charge	Q <sub>OSS</sub>		30		nC	$V_{GS} = 0 V$ $V_{DS} = 400 V$
Reverse Recovery Charge	$Q_{RR}$		0		nC	
Output Capacitance Stored Energy	E <sub>OSS</sub>		3.8		μJ	V <sub>DS</sub> = 400 V, V <sub>GS</sub> = 0 V f = 100 kHz

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- (4)  $C_{O(ER)}$  is the fixed capacitance that would give the same stored energy as  $C_{OSS}$  while  $V_{DS}$  is rising from 0 V to the stated  $V_{DS}$
- (5)  $C_{O(TR)}$  is the fixed capacitance that would give the same charging time as  $C_{OSS}$  while  $V_{DS}$  is rising from 0 V to the stated  $V_{DS}$ .





**Electrical Performance Graphs** 

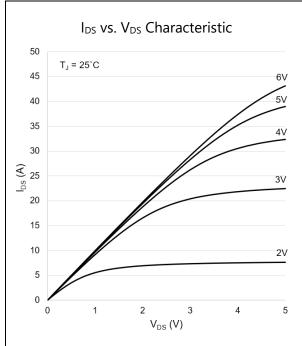
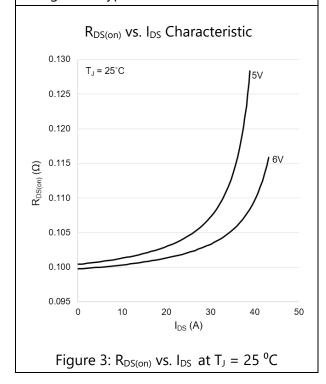


Figure 1: Typical  $I_{DS}$  vs.  $V_{DS}$  @  $T_J$  = 25  $^{\circ}$ C



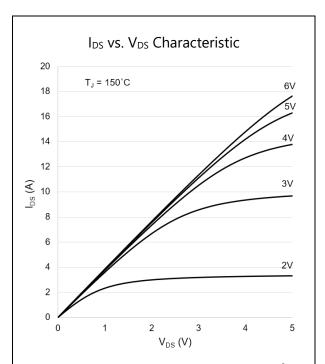
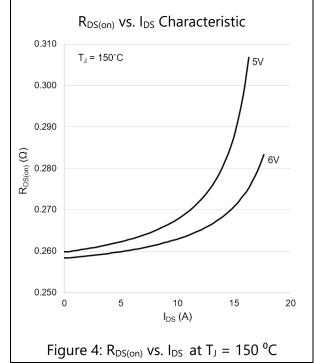
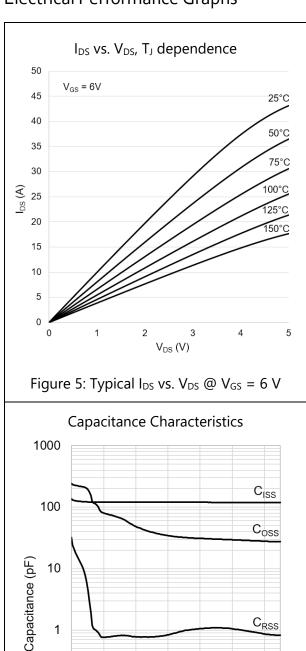


Figure 2: Typical  $I_{DS}$  vs.  $V_{DS}$  @  $T_J$  = 150  $^{0}$ C





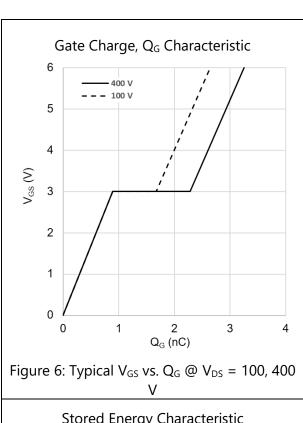
### **Electrical Performance Graphs**

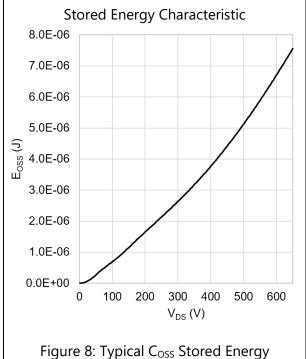


100 200 300 400 500 600

 $V_{DS}(V)$ 

Figure 7: Typical C<sub>ISS</sub>, C<sub>OSS</sub>, C<sub>RSS</sub> vs. V<sub>DS</sub>





0.1

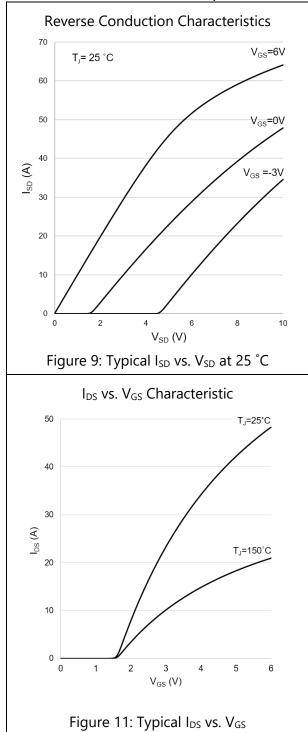
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### **Electrical Performance Graphs**



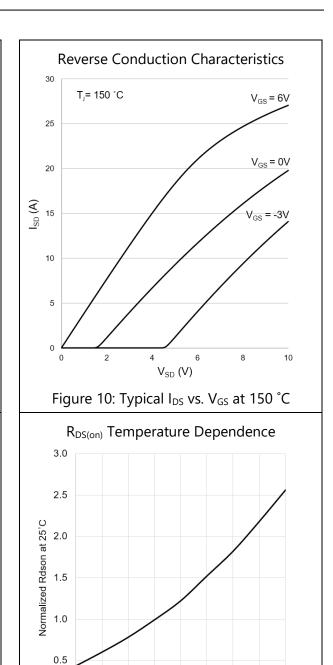


Figure 12: Normalized  $R_{DS(on)}$  as a function of  $T_J$ 

50 75

Temperature (°C)

-50 -25

100 125 150



### Thermal Performance Graphs

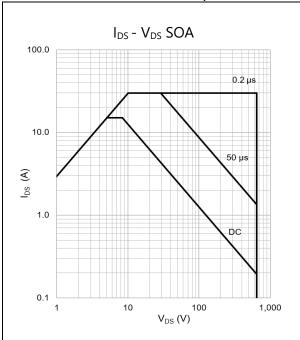
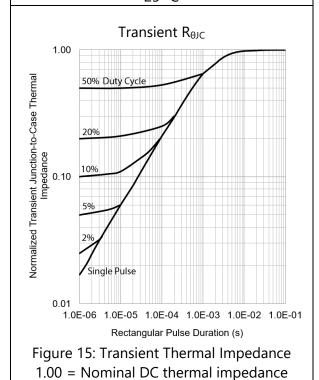
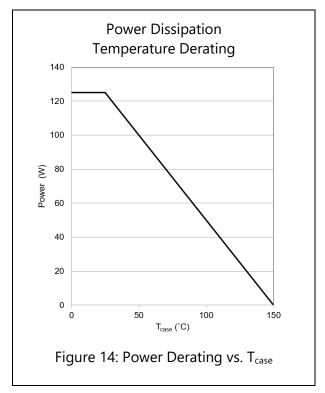


Figure 13: Safe Operating Area @ Tcase =  $25 \, ^{\circ}\text{C}$ 







### **Application Information**

#### Gate Drive

The recommended gate drive voltage range,  $V_{GS}$ , is 0 V to + 6 V for optimal  $R_{DS(on)}$  performance. Also, the repetitive gate to source voltage, maximum rating,  $V_{GS(AC)}$ , is +7 V to -10 V. The gate can survive non-repetitive transients up to +10 V and – 20 V for pulses up to 1  $\mu$ s. These specifications allow designers to easily use 6.0 V or 6.5 V gate drive settings. At 6 V gate drive voltage, the enhancement mode high electron mobility transistor (E-HEMT) is fully enhanced and reaches its optimal efficiency point. A 5 V gate drive can be used but may result in lower operating efficiency. Inherently, GaN Systems E-HEMT do not require negative gate bias to turn off. Negative gate bias, typically  $V_{GS} = -3$  V, ensures safe operation against the voltage spike on the gate, however it may increase reverse conduction losses if not driven properly. For more details, please refer to the gate driver application note "GN001 How to Drive GaN Enhancement Mode Power Switching Transistors" at <a href="https://www.gansystems.com">www.gansystems.com</a>

Similar to a silicon MOSFET, an external gate resistor can be used to control the switching speed and slew rate. Adjusting the resistor to achieve the desired slew rate may be needed. Lower turn-off gate resistance,  $R_{G(OFF)}$  is recommended for better immunity to cross conduction. Please see the gate driver application note (GN001) for more details.

A standard MOSFET driver can be used as long as it supports 6 V for gate drive and the UVLO is suitable for 6 V operation. Gate drivers with low impedance and high peak current are recommended for fast switching speed. GaN Systems E-HEMTs have significantly lower  $Q_G$  when compared to equally sized  $R_{DS(on)}$  MOSFETs, so high speed can be reached with smaller and lower cost gate drivers.

Some non-isolated half bridge MOSFET drivers are not compatible with 6 V gate drive due to their high under-voltage lockout threshold. Also, a simple bootstrap method for high side gate drive will not be able to provide tight tolerance on the gate voltage. Therefore, special care should be taken when you select and use the half bridge drivers. Please see the gate driver application note (GN001) for more details.

#### **Parallel Operation**

Design wide tracks or polygons on the PCB to distribute the gate drive signals to multiple devices. Keep the drive loop length to each device as short and equal length as possible.

GaN enhancement mode HEMTs have a positive temperature coefficient on-state resistance which helps to balance the current. However, special care should be taken in the driver circuit and PCB layout since the device switches at very fast speed. It is recommended to have a symmetric PCB layout and equal gate drive loop length (star connection if possible) on all parallel devices to ensure balanced dynamic current sharing. Adding a small gate resistor (1-2  $\Omega$ ) on each gate is strongly recommended to minimize the gate parasitic oscillation.

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#### Source Sensing

Although the package does not have a dedicated source sense pin, the GaNPX® packaging utilizes no wire bonds so the source connection is already very low inductance. By simply using a dedicated "source sense" connection with a PCB trace from the gate driver output ground to the Source pad in a kelvin configuration with respect to the gate drive signal, the function can easily be implemented. It is recommended to implement a "source sense" connection to improve drive performance.

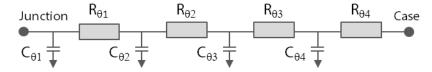
#### **Thermal**

The substrate is internally connected to the source/thermal pad on the bottom side of the package. The transistor is designed to be cooled using the printed circuit board. The Drain pad is not as thermally conductive as the thermal pad. However, adding more copper under the Drain will improve thermal performance by reducing the package temperature.

#### Thermal Modeling

RC thermal models are available to support detailed thermal simulation using SPICE. The thermal models are created using the Cauer model, an RC network model that reflects the real physical property and packaging structure of our devices. This approach allows our customers to extend the thermal model to their system by adding extra  $R_{\theta}$  and  $C_{\theta}$  to simulate the Thermal Interface Material (TIM) or Heatsink.

#### RC thermal model:



#### RC breakdown of R<sub>⊙JC</sub>

R <sub>e</sub> (°C/W)	C <sub>θ</sub> (W·s/°C)
$R_{\theta 1} = 0.03$	$C_{\theta 1} = 4.0E-05$
$R_{\theta 2} = 0.46$	$C_{\theta 2} = 3.7E-04$
$R_{\theta 3} = 0.48$	$C_{\theta 3} = 3.25E-03$
R <sub>04</sub> = 0.03	$C_{\theta 4} = 1.0E-03$

For more detail, please refer to Application Note GN007 "Modeling Thermal Behavior of GaN Systems' GaNPX® Using RC Thermal SPICE Models" available at <a href="https://www.gansystems.com">www.gansystems.com</a>

#### **Reverse Conduction**

GaN Systems enhancement mode HEMTs do not need an intrinsic body diode and there is zero reverse recovery charge. The devices are naturally capable of reverse conduction and exhibit different characteristics depending on the gate voltage. Anti-parallel diodes are not required for GaN Systems transistors as is the case for IGBTs to achieve reverse conduction performance.

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On-state condition ( $V_{GS} = +6$  V): The reverse conduction characteristics of a GaN Systems enhancement mode HEMT in the on-state is similar to that of a silicon MOSFET, with the I-V curve symmetrical about the origin and it exhibits a channel resistance,  $R_{DS(on)}$ , similar to forward conduction operation. Off-state condition ( $V_{GS} \le 0$  V): The reverse characteristics in the off-state are different from silicon MOSFETs as the GaN device has no body diode. In the reverse direction, the device starts to conduct when the gate voltage, with respect to the drain,  $V_{GD}$ , exceeds the gate threshold voltage. At this point the device exhibits a channel resistance. This condition can be modeled as a "body diode" with slightly higher  $V_F$  and no reverse recovery charge.

If negative gate voltage is used in the off-state, the source-drain voltage must be higher than  $V_{GS(th)}+V_{GS(off)}$  in order to turn the device on. Therefore, a negative gate voltage will add to the reverse voltage drop " $V_F$ " and hence increase the reverse conduction loss.

#### **Blocking Voltage**

The blocking voltage rating,  $V_{(BL)DSS}$ , is defined by the drain leakage current. The hard (unrecoverable) breakdown voltage is approximately 30 % higher than the rated  $V_{(BL)DSS}$ . As a general practice, the maximum drain voltage should be de-rated in a similar manner as IGBTs or silicon MOSFETs. All GaN E-HEMTs do not avalanche and thus do not have an avalanche breakdown rating. The maximum drain-to-source rating is 650 V and does not change with negative gate voltage. GaN Systems tests devices in production with a 750V Drain-to-source voltage pulse to insure blocking voltage margin.

#### Packaging and Soldering

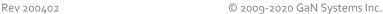
The package material is high temperature epoxy-based PCB material which is similar to FR4 but has a higher temperature rating, thus allowing the device to be specified to 150 °C. The device can handle at least 3 reflow cycles.

It is recommended to use the reflow profile in IPC/JEDEC J-STD-020 REV D.1 (March 2008)

The basic temperature profiles for Pb-free (Sn-Ag-Cu) assembly are:

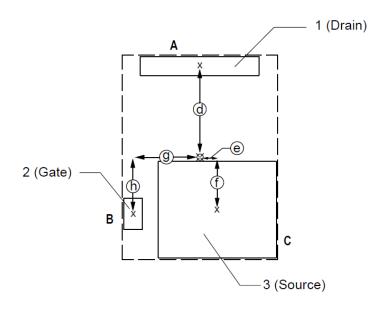
- Preheat/Soak: 60 120 seconds.  $T_{min} = 150$  °C,  $T_{max} = 200$  °C.
- Reflow: Ramp up rate 3 °C/sec, max. Peak temperature is 260 °C and time within 5 °C of peak temperature is 30 seconds.
- Cool down: Ramp down rate 6 °C/sec max.

Using "No-Clean" soldering paste and operating at high temperatures may cause a reactivation of the "Non-Clean" flux residues. In extreme conditions, unwanted conduction paths may be created. Therefore, when the product operates at greater than 100 °C it is recommended to also clean the "No-Clean" paste residues.





## Recommended PCB Footprint



#### Pad sizes

	m	m	Inches		
	X (width)	Y (height)	X (width)	Y (height)	
Α	3.76	0.60	0.148	0.024	
В	0.60	1.00	0.024	0.039	
С	3.76	3.07	0.148	0.121	

#### **Dimensions**

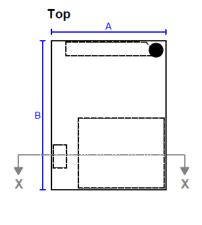
	mm	Inches
d	2.91	0.115
е	0.55	0.022
f	1.67	0.066
g	2.13	0.084
h	1.81	0.071

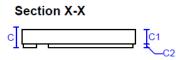
PCB pad openings

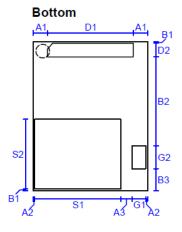
Package outline



### **Package Dimensions**





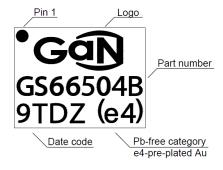


Surface Finish: ENIG Ni: 4.5 um +/- 1.5 um Au: 0.09 um +/- 0.03 um

	mm	Inches	*
Α	5.01	0.197	+/- 0.100 mm (0.004")
A1	0.63	0.025	+/- 0.050 mm (0.002")
A2	0.08	0.003	+/- 0.050 mm (0.002")
A3	0.50	0.020	+/- 0.050 mm (0.002")
В	6.56	0.258	+/- 0.100 mm (0.004")
B1	0.08	0.003	+/- 0.050 mm (0.002")
B2	3.91	0.154	+/- 0.050 mm (0.002")
<b>B3</b>	0.98	0.039	_
С	0.51	0.020	+/- 0.077 mm (0.003")
C1	0.50	0.020	_
C2	0.01	0.0004	_
D1	3.76	0.148	_
D2	0.60	0.024	_
G1	0.60	0.024	_
G2	1.00	0.039	_
S1	3.76	0.148	_
S2	3.07	0.121	_

<sup>\*</sup>Inch measurements are approximate values

### Part Marking



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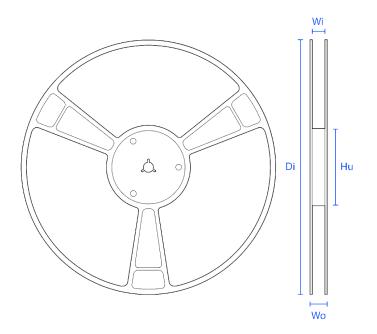
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Hd

12.8



## Tape and Reel Information



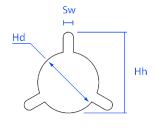
#### Dimensions (mm) 13 inch reel 7 inch reel Min Max Min Max Di 328.0 332.0 181.5 Di 178.0 Wo 22.4 22.4 Wo Wi 16.4 18.4 Wi 16.3 18.4 Hu 98.5 104.0 Hu 60.0 62.0 Hh 16.4 Hh 17.8 17.4 16.2 Sw 1.5 2.5 Sw 2.5 1.5

Hd

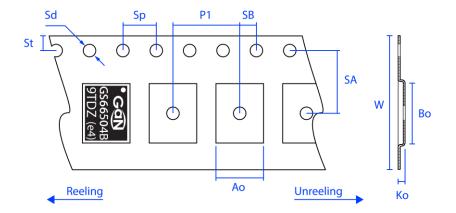
12.8

13.4

13.5



Note: Wo and Wi measured at hub



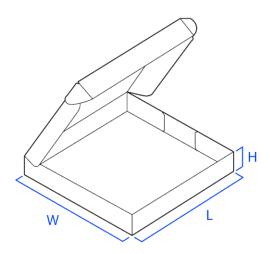
#### Dimensions (mm)

N	ominal	Tolerance
P1	8.00	+/- 0.1
W	16.00	+ 0.3 / - 0.1
Ko	0.70	+/- 0.1
Ao	5.70	+/- 0.1
Во	7.10	+/- 0.1
Sp	4.00	+/- 0.02
Sd	1.50	+ 0.1 / - 0.0
St	1.75	+/- 0.1
SA	7.50	+/- 0.1
SB	2.00	+/- 0.1

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### Tape and Reel Box Dimensions



#### Outside dimensions (mm)

13 i	13 inch reel		7 in	ch reel		
	Min	Max		Min	Max	
W	197.0	203.5	W	337.0	342.0	
L	204.0	218.5	L		355.0	
Н		32.0	Н	50.0	53.0	

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