

4

3

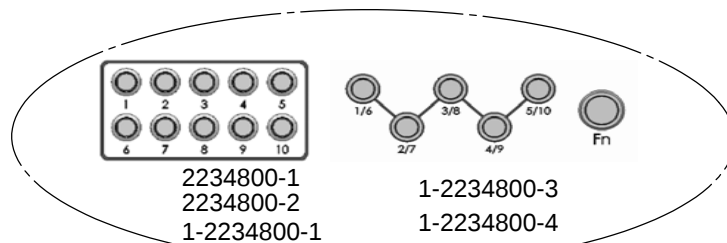
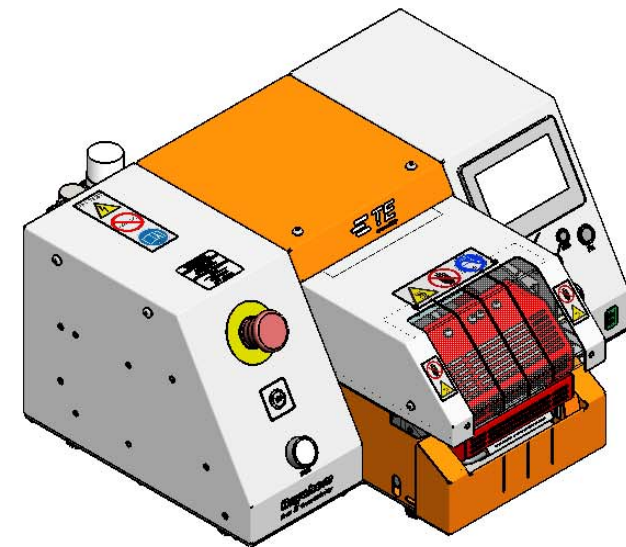
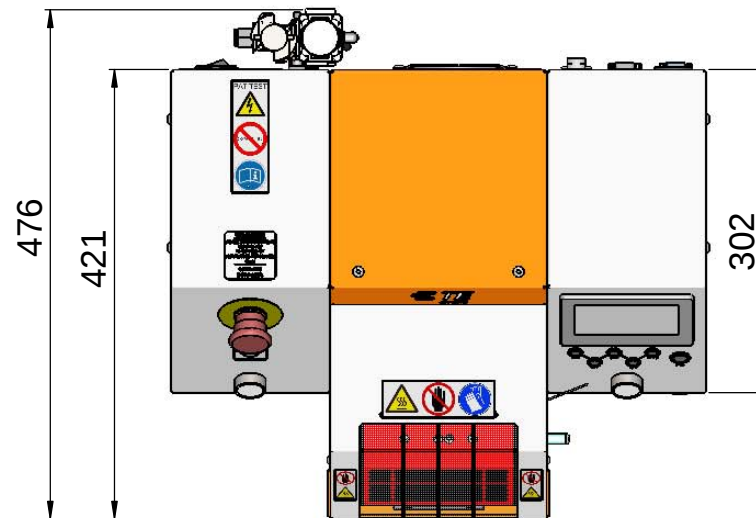
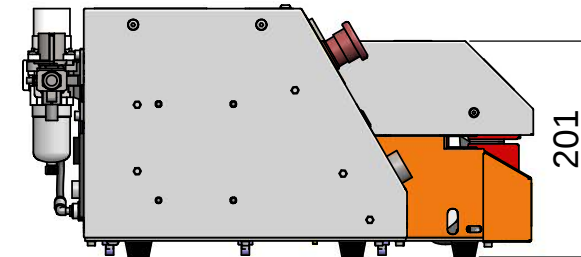
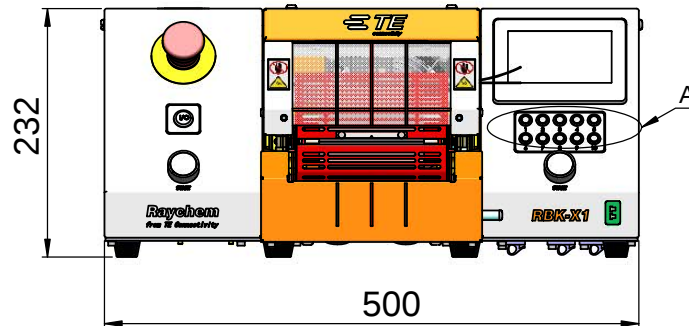
2

1

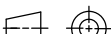
PART NUMBER	REV	FIRST USED	TYPE
2234800-1	A	-	STANDARD
2234800-2	A	-	CE VERSION
1-2234800-1	A	-	AUTO TRIGGER
1-2234800-3	A	-	STANDARD W/ AC
1-2234800-4	A	-	CE VERSION W/ AC

REVISIONS				
P	LTR	DESCRIPTION	DATE	DWN
A		INITIAL RELEASE	14AUG19	CZ
B		ECR-23-194118	11NOV20	RRD

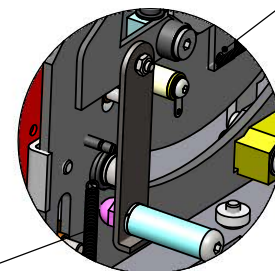
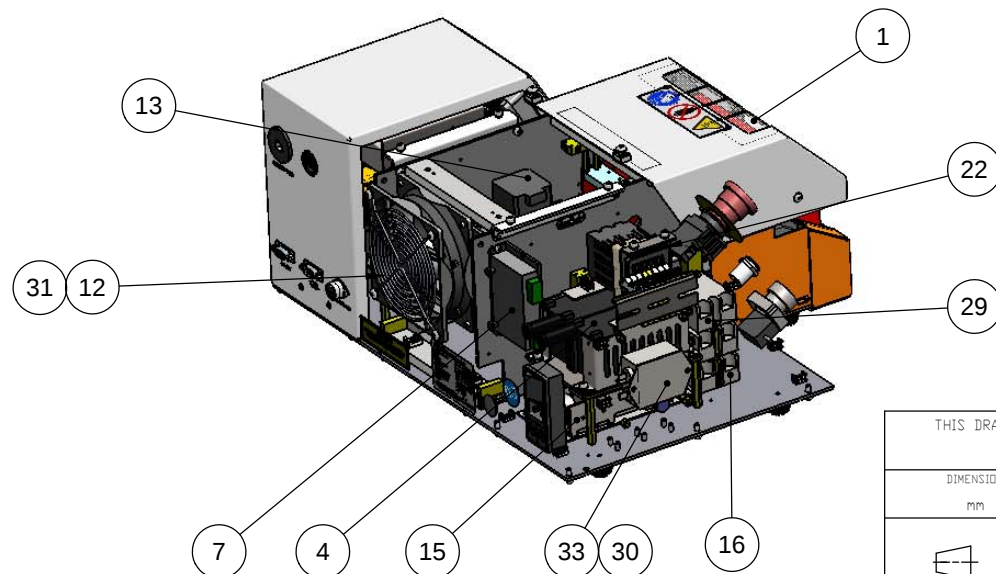
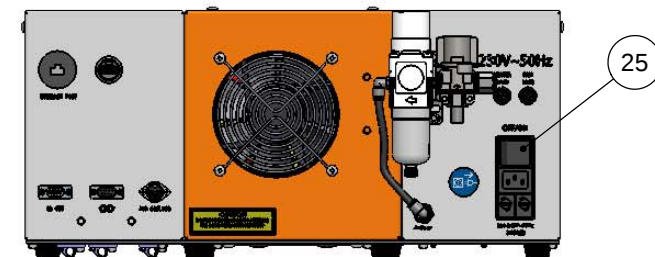
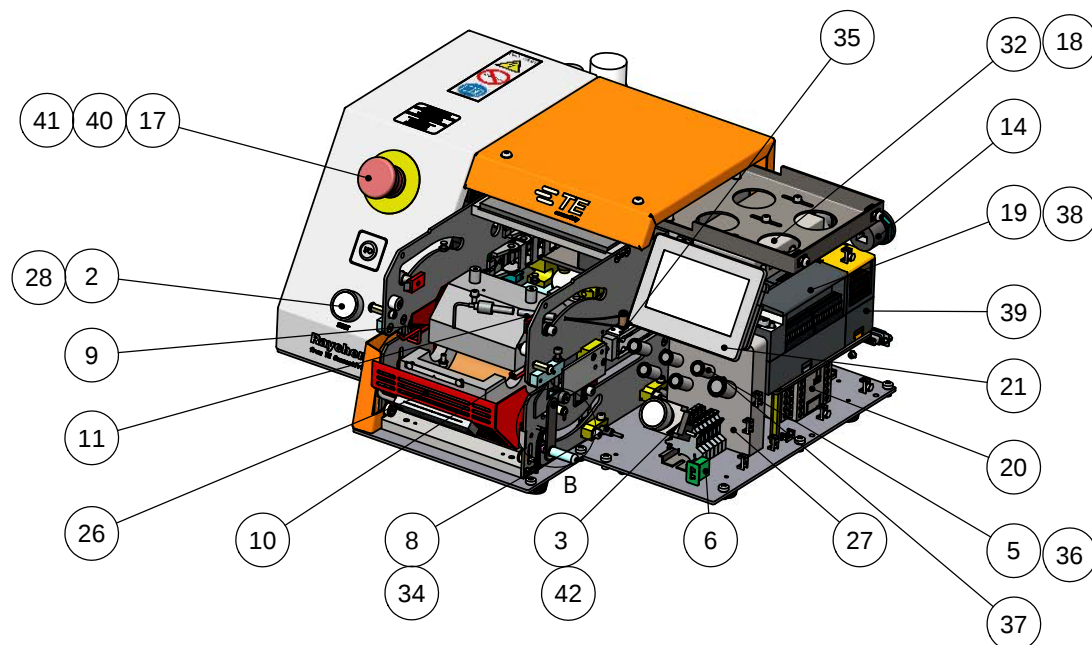
1. RECOMMENDED SPARE PARTS:
2. IDENTIFY PART PER TEC-115-67-8.
3. TORQUE RECOMMENDATIONS PER 101-35000 UNLESS OTHERWISE SPECIFIED.
4. ALL DIMENSIONS ARE REFERENCE DIMENSIONS.



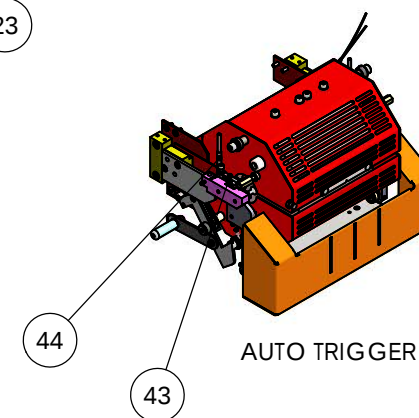
DETAIL A

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C.ZHU 15MAY23		TE Connectivity								
		CHK C.ZHU 15MAY23										
DIMENSIONS: mm		APVD C.ZHU 15MAY23		NAME								
		PRODUCT SPEC SEE FIRST USED		RBK-X1 HEAT SHRINK MACHINE								
		APPLICATION SPEC -						SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO
		WEIGHT -						A3	C=2234800			
MATERIAL - -		FINISH - -		CUSTOMER DRAWING				SCALE 1:5	SHEET 1 OF 4	REV A5		

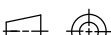
C



DETAIL B
SCALE 1 : 1.5



AUTO TRIGGER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C.ZHU 15MAY23		 TE Connectivity			
		CHK C.ZHU 15MAY23					
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD C.ZHU 15MAY23		NAME	
		PRODUCT SPEC SEE FIRST USED		RBK-X1 HEAT SHRINK MACHINE			
		APPLICATION SPEC -					
		SIZE CAGE CODE DRAWING NO RESTRICTED TO					
MATERIAL - -		FINISH - -		WEIGHT -		A3 C= 2234800	
				CUSTOMER DRAWING		SCALE 1:5 SHEET 2 OF 4 REV A	

©

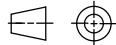
SPARE PARTS LIST

ITEM NO	-1	-2	-11	-13	-14	TE/PN	DESCRIPTION
1	1	1	1	1	1	2234897-1	VIEW WINDOW
2	2	-	2	2	-	2234980-1	START BUTTON<GREEN>
3	2	-	2	2	-	2234984-1	CONTACT BASE, STD
4	2	2	2	2	2	2234971-1	STORAGE BATTERY
5	10	10	10	10	10	2234981-1	PROCESS SLECTION BUTTON
6	1	1	1	1	1	2234973-1	THERMOCOUPLE PANEL SOCKET
7	1	1	1	1	1	2234972-1	MOTOR DRIVER
8	2	-	2	2	-	2234988-1	PROXIMITY SENSOR,STD
9	1	1	1	1	1	2234840-1	EJECTOR BLADE LEFT,INTERNAL
10	1	1	1	1	1	2234840-2	EJECTOR BLADE RIGHT,INTERNAL
11	1	1	1	1	1	2234990-1	THERMOCOUPLE
12	1	-	1	1	-	2234963-1	COOLING FAN,220V
13	1	1	1	1	1	2234883-1	STEPPER MOTOR
14	1	1	1	1	1	2234887-1	PORT CONNECTOR
15	1	1	1	1	1	2234970-1	24V POWER SUPPLIER
16	1	1	1	1	1	2234969-1	SOLID STATE RELAY,STD
17	1	1	1	1	1	2234983-1	EMERGENCY STOP BUTTON HEAD
18	1	-	1	1	-	2234985-1	SWITCH,TP-LINK
19	1	1	1	1	1	2234964-1	CPU MODULE,PROGRAMMED
20	1	1	1	1	1	2234967-1	SAFETY REPLY
21	1	1	1	1	1	2234977-1	HUMAN MACHINE INTEFACE
22	1	1	1	1	1	2234968-1	THERMOSTAT
23	2	2	2	2	2	2234868-1	TANTION SPRING,SOLDER SHEET
24	2	2	2	2	2	2234869-1	TANTION SPRING,HEATING ELEMENTS MOUDLE
25	1	1	1	1	1	2234978-1	POWER SWITCH
26	1	1	1	1	1	2234991-1	HEATING ELEMENTS MOUDLE
27	-	1	-	-	1	2234967-2	TWO HANDED MOUDLE<FOR CE VERSION>
28	-	2	-	-	2	2234980-2	START BUTTON,CYCLE START PUSH BUTTON<WHITE>
29	1	2	1	1	2	2234969-2	SOLID STATE RELAY,CE
30	1	-	1	1	-	2234995-1	FILTER FUSE TERMINAL
31	-	1	-	-	1	2234963-2	COOLING FAN,24V
32	-	1	-	-	1	2234985-2	SWITCH,KORENIX
33	-	1	-	-	1	2234995-2	WAVE FILTER
34	-	2	-	-	2	2234988-2	PROXIMITY SENSOR,CE

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:

mm



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC =
1 PLC =
2 PLC =
3 PLC =
4 PLC =
ANGLES =

MATERIAL

-

FINISH

-

DWN C.ZHU 15MAY23

CHK C.ZHU 15MAY23

APVD C.ZHU 15MAY23

PRODUCT SPEC
SEE FIRST USED

APPLICATION SPEC

-

WEIGHT

-

CUSTOMER DRAWING



TE Connectivity

NAME

RBK-X1 HEAT SHRINK MACHINE

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-2234800

SCALE 1:5

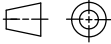
SHEET 3 OF 4

REV A5

©

SPARE PARTS LIST

ITEM NO	-1	-2	-11	-13	-14	TE/PN	DESCRIPTION
35	-	-	-	2	2	9-2369604-8	CYLINDER,PUSHING UNIT
36	-	-	-	5	5	1-2234981-1	PROCESS SLECTION BUTTON
37	-	-	-	1	1	1-2234981-2	FUNCTION SWITCH BUTTON
38	1	1	1	1	1	2234965-1	COMMUNICATION MODULE
39	1	1	1	1	1	2234966-1	ANALOG INPUT MODULE
40	1	1	1	1	1	2234983-2	EMERGENCY STOP BUTTON LEBAL
41	1	1	1	1	1	2234983-3	EMERGENCY STOP BUTTON BASE
42	-	2	-	-	2	2234984-2	CONTACT BASE, CE
43	-	-	2	-	-	9-2369602-2	SPRING
44	-	-	2	-	-	2-2369604-5	SENSOR,CENTER OFTUBE

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C.ZHU 15MAY23	 TE Connectivity				
		CHK C.ZHU 15MAY23					
DIMENSIONS: mm		APVD C.ZHU 15MAY23	NAME RBK-X1 HEAT SHRINK MACHINE				
		PRODUCT SPEC SEE FIRST USED	SIZE A3				
		APPLICATION SPEC -					
MATERIAL -		FINISH -	WEIGHT -		DRAWING NO C=2234800		RESTRICTED TO
CUSTOMER DRAWING			SCALE 1:5	SHEET 4	OF 4	REV A5	