POWERTIP TECH. CORP.

SPECIFICATIONS

CUSTOMER	:	**TEMP1**
SAMPLE CODE	:	SG24064WRM-EGAI04Q
MASS PRODUCTION CODE	:	PG24064WRM-EGAI04Q
SAMPLE VERSION	:	02
SPECIFICATIONS EDITION	:	002
DRAWING NO. (Ver.)	:	HLMD-PG24064WRM-EGAI04Q (Ver:001)
PACKAGING NO. (Ver.)	:	HPKG-PG24064WRM-EGAI04Q (Ver:001)

Customer Approved

Date:

Approved	Checked	Designer
王剛，張慶源	詹漢華	楊興華，魏永超，周自立

POWERTIP
2008.12.24
HK RD APR

☐　Preliminary specification for design input

■　Specification for sample approval

POWERTIP TECH. CORP.

Headquarters: No.8, 6th Road, Taichung Industrial Park,
Taichung, Taiwan
台中市 407 工業區六路 8 號

TEL: 886-4-2355-8168 　E-mail: sales@powertip.com.tw

FAX: 886-4-2355-8166 　Http://www.powertip.com.tw

NO.PT-A-005-8

RECORDS OF REVISION

Date (mm / dd / yyyy)	Ver.	Edi.	Description	Page	Design by
5/27/2008	01	001	The sample has changed the IC,which was based on the Powertip's MASS PRODUCTION : PG24064WRM-ETIY8Q		張恒
12/23/2008	02	002	The sample has changed the B/L base on the previous sample		楊興華

Total：25 page

Contents

1. SPECIFICATIONS

1.1 Features

Item	Standard Value
Display Type	240*64Characters
LCD Type	STN Blue Positive Transmissive Extended Temp.
Driver Condition	LCD Module：1/64 Duty，1/9 Bias
Viewing Direction	6 O'clock
Backlight	White LED B/L
Weight	173 g
Interface	8 bit parallel interface
Other(controller / driver IC)	SAP1024
ROHS	THIS PRODUCT CONFORMS THE ROHS OF PTC Detail information please refer web side : http://www.powertip.com.tw/news/LatestNews.asp

1.2 Mechanical Specifications

Item	Standard Value	Unit
Outline Dimension	180.0 (L) *65.0 (w) * 14.8(H)(Max)	mm
Viewing Area	132.6.0(L) * 39.0(w)	mm
Active Area	127.16(L) * 33.88 (w)	mm
Dot Size	0.49 (L) * 0.49(w)	mm
Dot Pitch	0.53 (L) * 0.53 (w)	mm

Note：For detailed information please refer to LCM drawing

1.3 Absolute Maximum Ratings

Item	Symbol	Condition	Min.	Max.	Unit
Power Supply Voltage	V_{DD}	—	-0.3	7.0	V
Input Voltage	V_{IN}	—	-0.3	V_{DD}+0.3	V
Operating Temperature	T_{OP}	—	-20	70	℃
Storage Temperature	T_{ST}	—	-30	80	℃
Storage Humidity	H_D	Ta＜60 ℃	-	90	%RH

1.4 DC Electrical Characteristics

<p style="text-align:right">V_{DD} =5.0 V ± 10% ， V_{SS} = 0V ， Ta = 25℃</p>

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Logic Supply Voltage	V_{dd}	-	4.5	5.0	5.5	V
"H" Input Voltage	V_{IH}	-	$V_{DD-0.2}$	-	V_{DD}	V
"L" Input Voltage	V_{IL}	-	0	-	0.8	V
"H" Output Voltage	V_{OH}	-	$V_{DD-0.3}$	-	V_{DD}	V
"L" Output Voltage	V_{OL}	-	0	-	0.3	V
Supply Current	I_{dd}	V_{DD}=5.0V; V_{OP}=12.7V; Pattern= Full display	-	16.8	-	mA
		V_{DD}=5.0V; V_{OP}=12.7V; Pattern= Horizontal line*1	-	17.0	30	
LCM Driver Voltage	V_{OP}*2	-20℃	12.7	12.9	13.1	V
		25℃	12.5	12.7	12.9	
		70℃	12.3	12.5	12.7	

NOTE: *1 The Maximum current display;

*2 The VOP test point is VDD-VO.

1.5 Optical Characteristics

<p align="right">LCD Panel：1/64Duty，1/9Bias，V$_{LCD}$ =12.7V，Ta =25℃</p>

Item		Symbol	Conditions	Min.	Typ.	Max.	Unit	Reference
Response Time	Rise	tr		-	200	-	ms	Note2
	Fall	tf		-	150	-		
Viewing angle range	Top	ΘY+	C≥2.0, ∅ = 270°	-	-	40	Deg.	Notes 1
	Bottom	ΘY-		-	-	40		
	Left	ΘX-		-	-	45		
	Right	ΘX+		-	-	45		
Contrast Ratio		C	θ = 0°, ∅ = 270°	2.0	4.2	-	-	Note 3
Average Brightness (with LCD) *2		IV		60	72	-	cd/m^2	Note 4
CIE Color Coordinate (With LCD)*2		x		0.141	0.171	0.201	nm	
		y		0.064	0.094	0.124		
Uniformity *1		△B		70	-	-	%	

Note 4 ：

1：△B=B(min) / B(max) * 100%

2：Measurement Condition for Optical Characteristics:

    a：Environment: 25℃±5℃ / 60±20%R.H，no wind，dark room below 10 Lux at typical lamp current and typical operating frequency.

    b：Measurement Distance: 500±50 ㎜ ，(θ= 0°)

    c：Equipment: TOPCON BM-7 fast，(field 1°)，after 10 minutes operation.

    d：The uncertainty of the C.I.E coordinate measurement ±0.01，Average Brightness ± 4%

Colorimeter=BM-7 fast
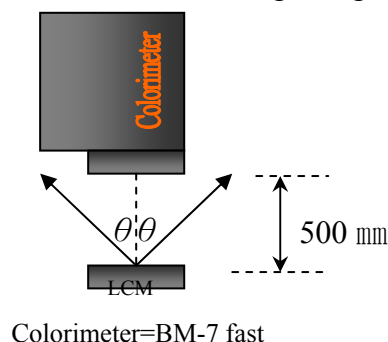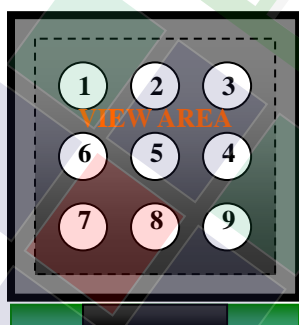
Note 1.

Optical characteristics-2

Viewing angle

Top (θ =0˚)

Rear (12H)
φ =90˚

θ L

θ R

θ +

Left (9H)
φ =180˚

θ -

Right (3H)
φ =0˚

Front (6H)
φ =270˚

Viewing angle

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                                                          SPEC   Edi.002
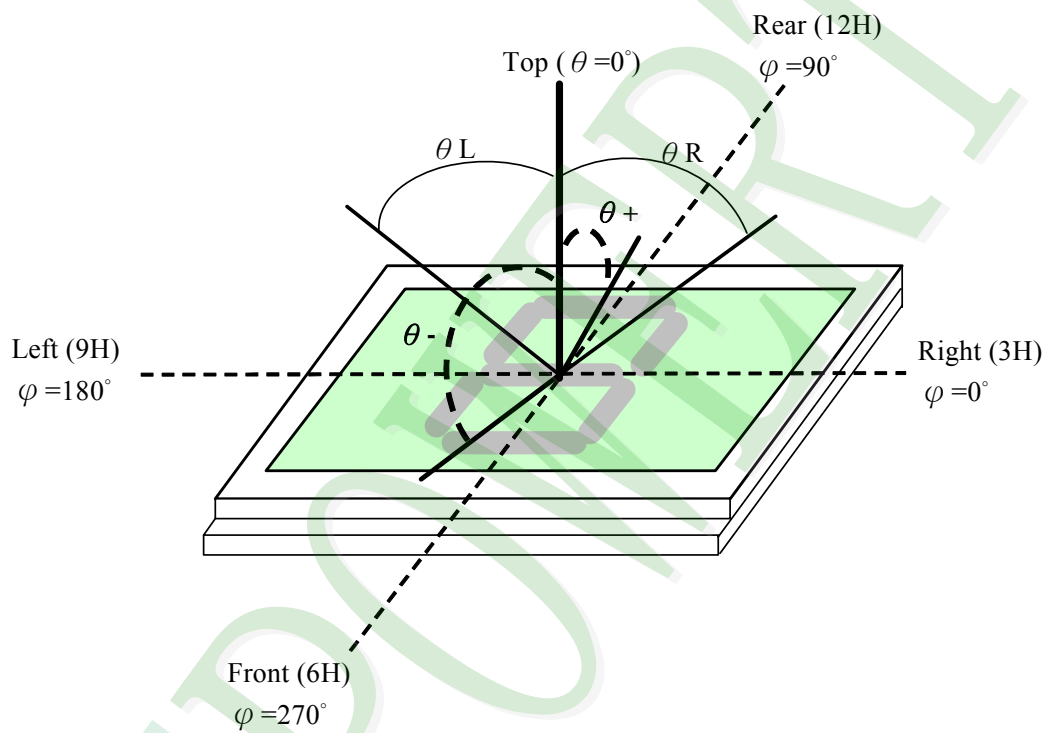
Note 2.

Optical characteristics-3
    Fig.2 Definition of response time

Positive Type

No selected waveform → ← Selected waveform → ← No selected waveform

Transmittance

100%   90%   10%

Tr   Tf

Negative Type

No selected waveform → ← Selected waveform → ← No selected

Transmittance

100%   90%   10%

Tr   Tf

SG24064WRM-EGAI04Q   Page8   **SAMPLE   Ver.02**
                                                                    SPEC   Edi.002
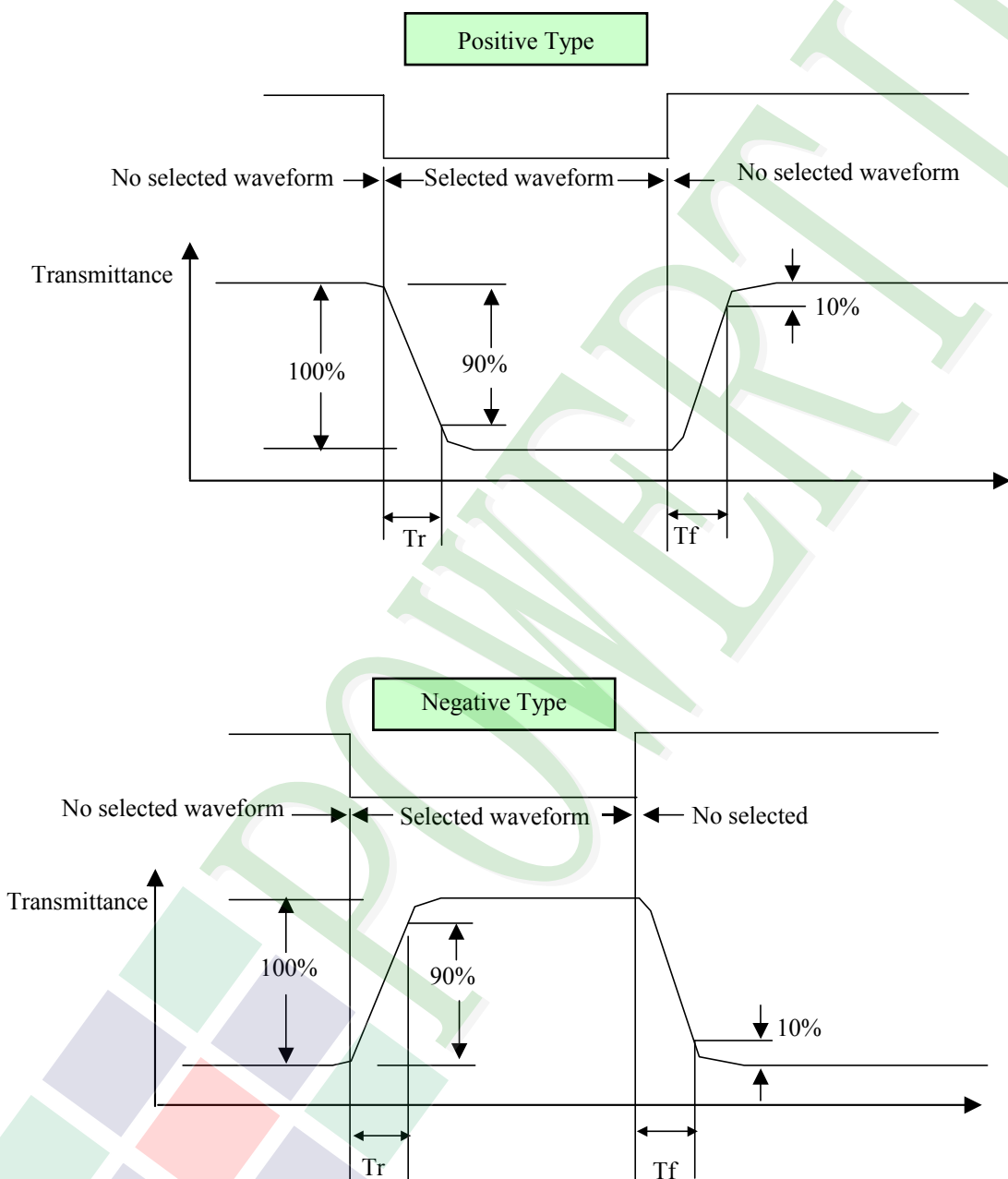
Electrical characteristics-2

   ※2 Drive waveform

  Vop: Drive voltage fF: Frame frequency

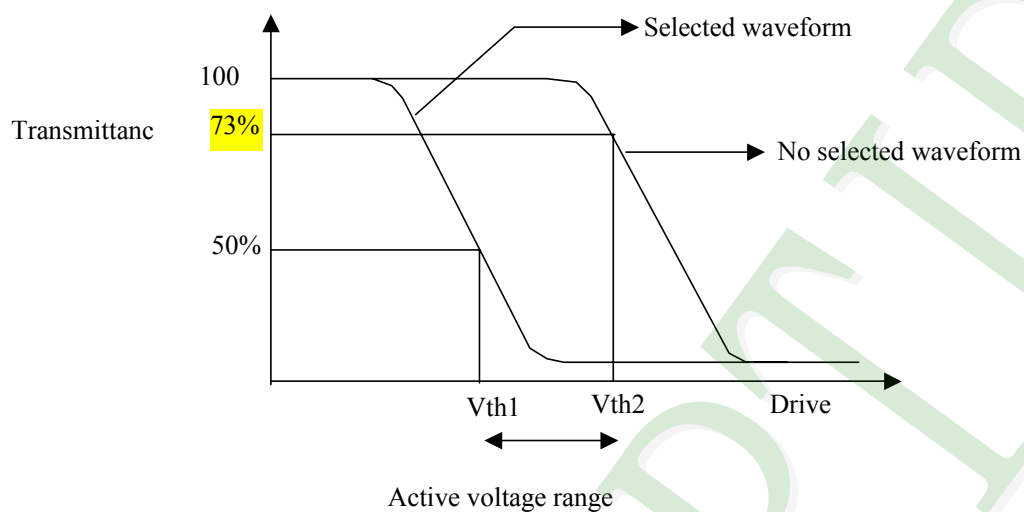 1/B: Bias   fD: Drive frequency

  N: Duty

(1) Selected waveform
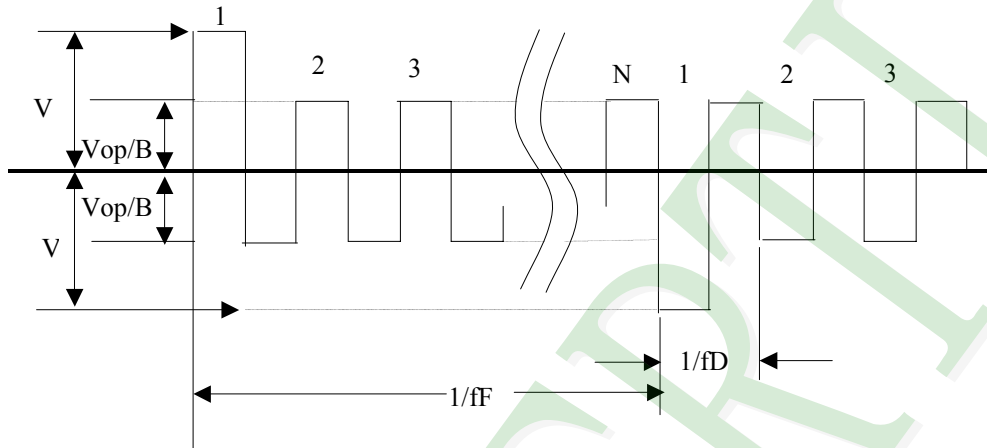
(2) Non- Selected wave form
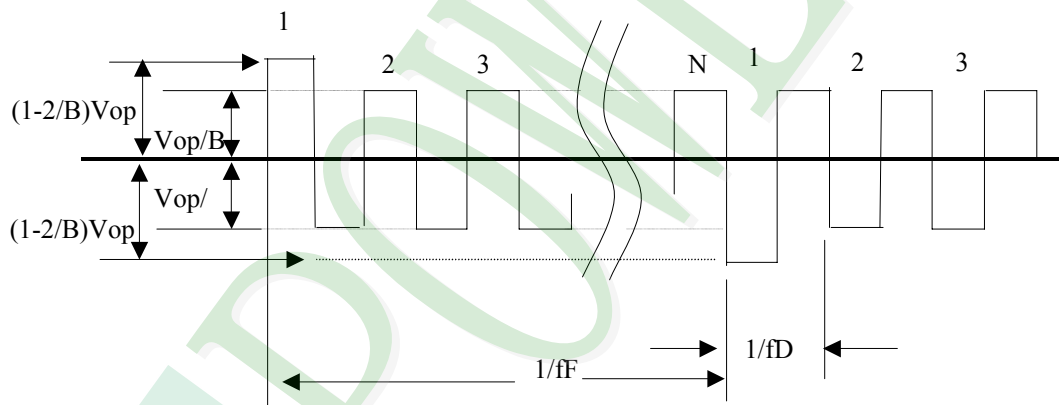
Note:

Frame frequency is defined as follows: Common side supply
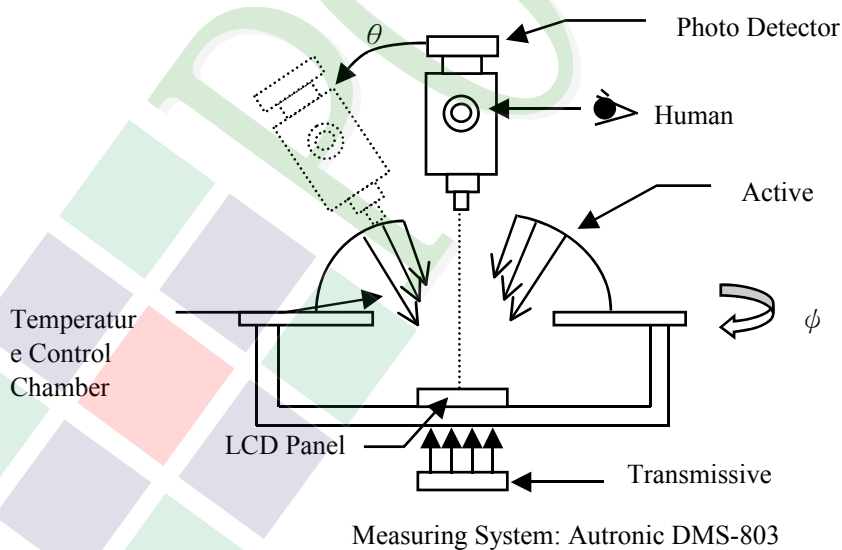
voltage peak - to - peak /2 = 1 period

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Note 3. : Definition of Vth

Selected waveform

Transmittanc

100

73%

No selected waveform

50%

Vth1   Vth2   Drive

Active voltage range

	Vth1	Vth2
View direction	10°	40°
Drive waveform	(Selected waveform)	(No selected waveform)
Transmittance	50%	73%

※1 Contrast ratio
= (Brightness in OFF state) / (Brightness in ON state)

Outline of Electro-Optical Characteristics Measuring System

θ

Photo Detector

Human

Active

Temperature Control Chamber

ϕ

LCD Panel

Transmissive

Measuring System: Autronic DMS-803

1.6 Backlight Characteristics

LCD Module with LED Backlight

Maximum Ratings

Item	Symbol	Conditions	Min.	Max.	Unit
Forward Current	IF	Ta =25℃	-	90	mA
Reverse Voltage	VR	Ta =25℃	-	3.0	V
Reverse Current	IR	VR=3.0V	-	0.01	mA
Power Dissipation	PD	Ta =25℃	-	-	W

Electrical / Optical Characteristics

Item	Symbol	Conditions	Min.	Typ.	Max.	Unit
Forward Voltage	VF		-	3.6	4.2	V
Average Brightness (without LCD)	IV	IF= 90 mA	200	300	-	cd/m^2
CIE Color Coordinate (Without LCD)	X	IF= 90 mA	0.264	-	0.296	-
	Y		0.248	-	0.305	
Color		white				

2. MODULE STRUCTURE

2.1 Counter Drawing

2.1.1 LCM Mechanical Diagram

* See Appendix

### 2.1.2 Block Diagram
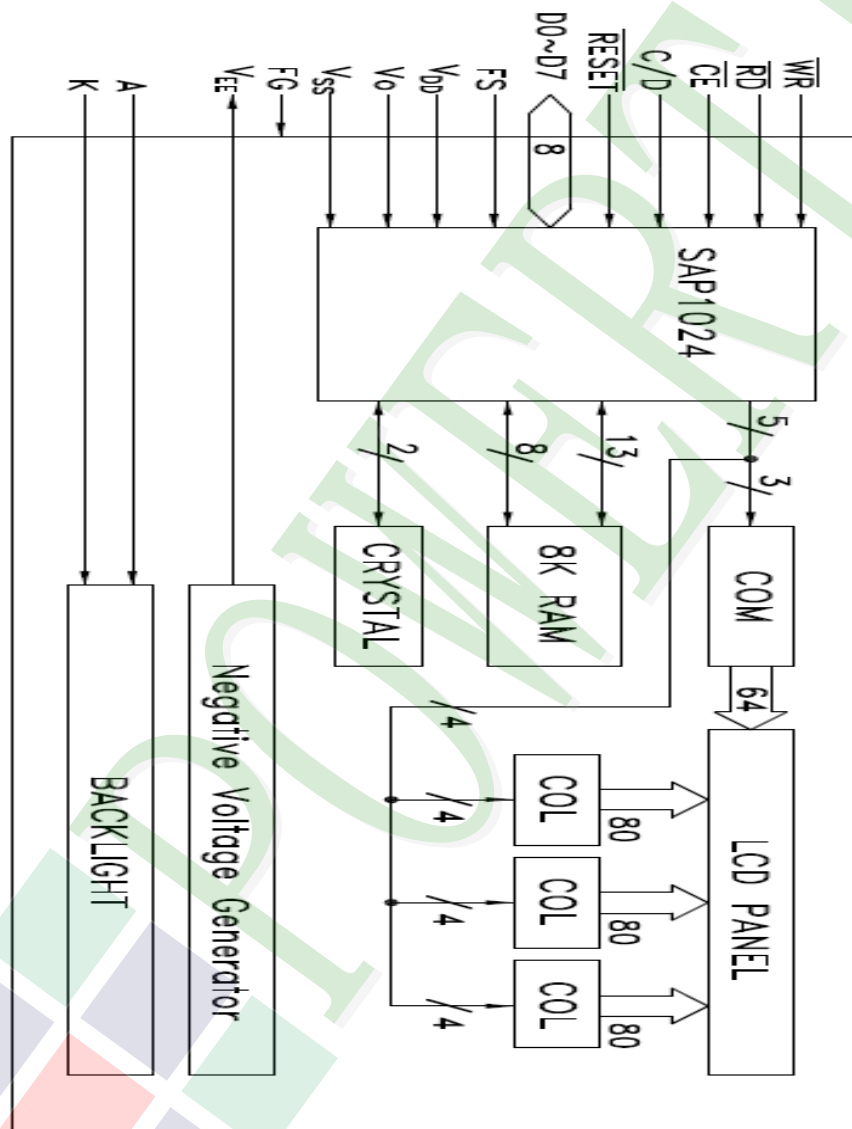
2.2 Interface Pin Description

Pin No.	Symbol	Function
1	FG	Frame ground (connected to metal bezel)
2	V_{SS}	Power Supply (Vss=0)
3	V_{DD}	Power Supply ($V_{DD} > V_{SS}$)
4	V_O	Operating voltage for LCD
5	$\overline{WR}$	Data write (write data to the module at "L")
6	$\overline{RD}$	Data read (read data from the module at "L")
7	$\overline{CE}$	Chip enable for the module (active at "L")
8	$C/\overline{D}$	$\overline{WR}$ ="L";$C/\overline{D}$ = "H" :command write,$C/\overline{D}$ ="L":data write $\overline{RD}$ ="L";$C/\overline{D}$ = "H" :command read, $C/\overline{D}$ ="L":data read
9	V_{EE}	Negative voltage output
10	$\overline{RESET}$	Controller reset (module reset)
11~18	DB0	Data bus (DB0=LSB)
12	DB1	Data bus
13	DB2	Data bus
14	DB3	Data bus
15	DB4	Data bus
16	DB5	Data bus
17	DB6	Data bus
18	DB7	Data bus (DB7=MSB)
19	FS	Font select :connect to V_{DD} : 6*8 Dots font connect to V_{SS} : 8*8 Dots font
20	N/A	Not connection

Contrast Adjust

V_{DD}

V_O

$10 \sim 20K\Omega$

VEE

3

4

9

LCD MODULE

A

K

3.6 V
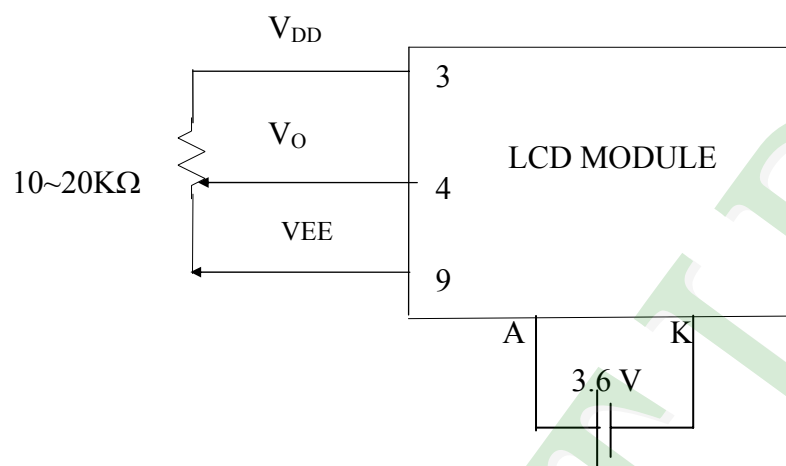
2.3 Timing Characteristics

Bus Timing
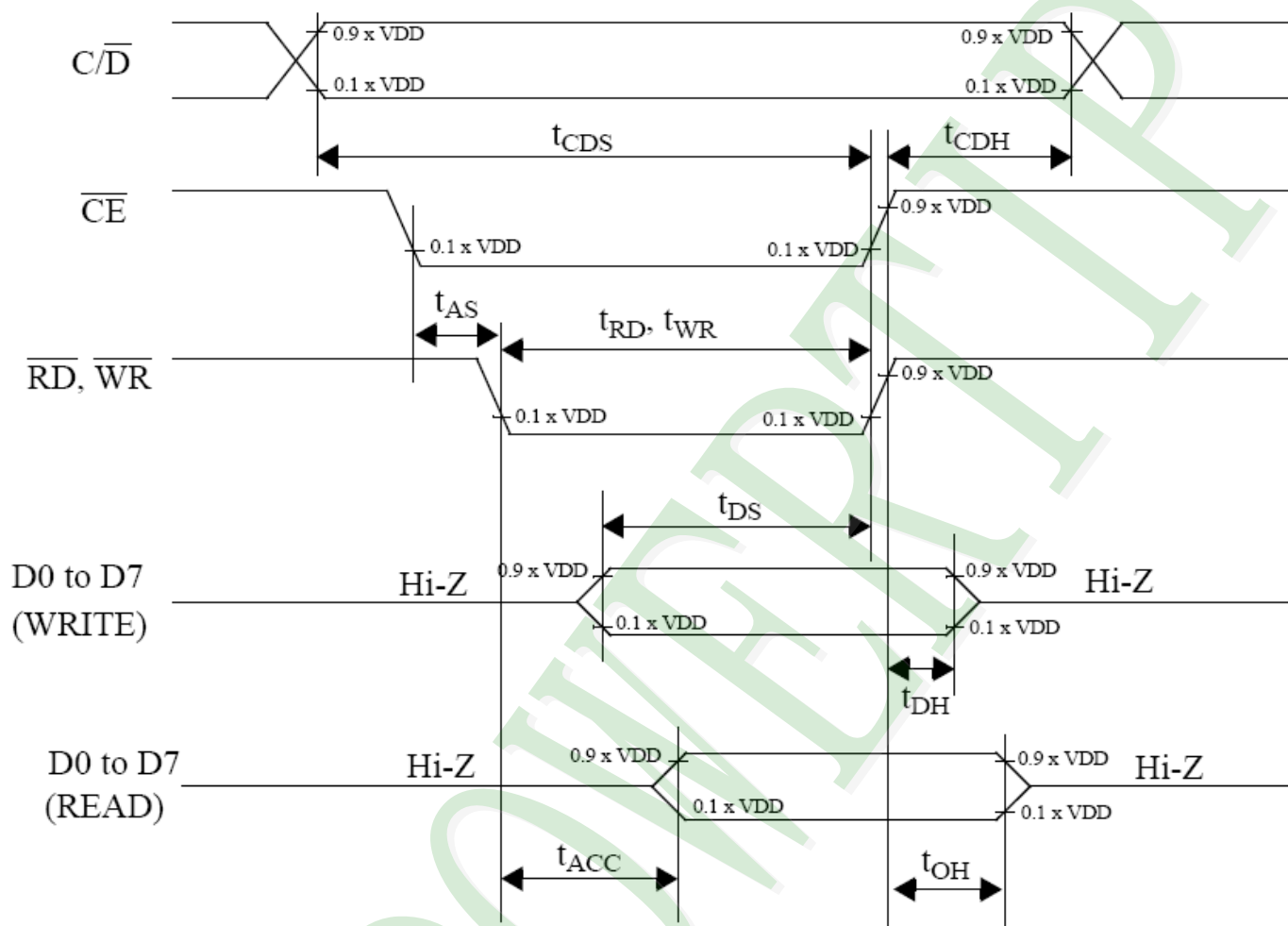
V_{DD} =5.0V±0.5V, V_{SS} =0V, Ta=25℃

symbol	parameter	MIN.	MAX.	test conditons	Unit
t_{CDS}	C/$\overline{D}$ set-up time	100			ns
t_{CDH}	C/$\overline{D}$ hold time	10			ns
t_{RD}, t_{WR}	$\overline{RD}$, $\overline{WR}$ pulse width	80			ns
t_{AS}	Address set-up time	0			ns
t_{AH}	Address hold time	0			ns
t_{DS}	Data set-up time	80			ns
t_{DH}	Data hold time	40			ns
t_{ACC}	Access time		150		ns
t_{OH}	Output hold time	10	50		ns

2.4 Display command

Commands and Registers.

COMMAND	CODE	OPERAND 1	OPERAND 2	FUNCTION
Register Setting	0010 0001	X address	Y address	Set cursor pointer
	0010 0010	Data	00H	Set offset register
	0010 0100	Low address	High address	Set address pointer
Set Control Word	0100 0000	Low address	High address	Set text home address
	0100 0001	Columns	00H	Set text area
	0100 0010	Low address	High address	Set graphic home address
	0100 0011	Columns	00H	Set graphic area
Mode Set	1000 x000			OR mode
	1000 x001			EXOR mode
	1000 x011			AND mode
	1000 x100			Text Attribute mode
	1000 0xxx			Internal CG ROM mode
	1000 1xxx			External CG RAM mode
Display mode	1001 0000			Display OFF.
	1001 xx10			Cursor ON, blink OFF.
	1001 xx11			Cursor ON, blink ON.
	1001 01xx			Text ON, graphic OFF.
	1001 10xx			Text OFF, graphic ON.
	1001 11xx			Text ON, graphic ON.
Cursor Pattern Select	1010 0000			Selec one-line cursor.
	1010 0001			Select two-line cursor.
	1010 0010			Select three-line cursor.
	1010 0011			Select four-line cursor.
	1010 0100			Select five-line cursor.
	1010 0101			Select six-line cursor.
	1010 0110			Selec seven-line cursor.
	1010 0111			Select eight-line cursor.
Data Auto Read/Write	1011 0000			Select Data Auto Write
	1011 0001			Select Data Auto Read
	1011 0010			Reset Auto Read/Write

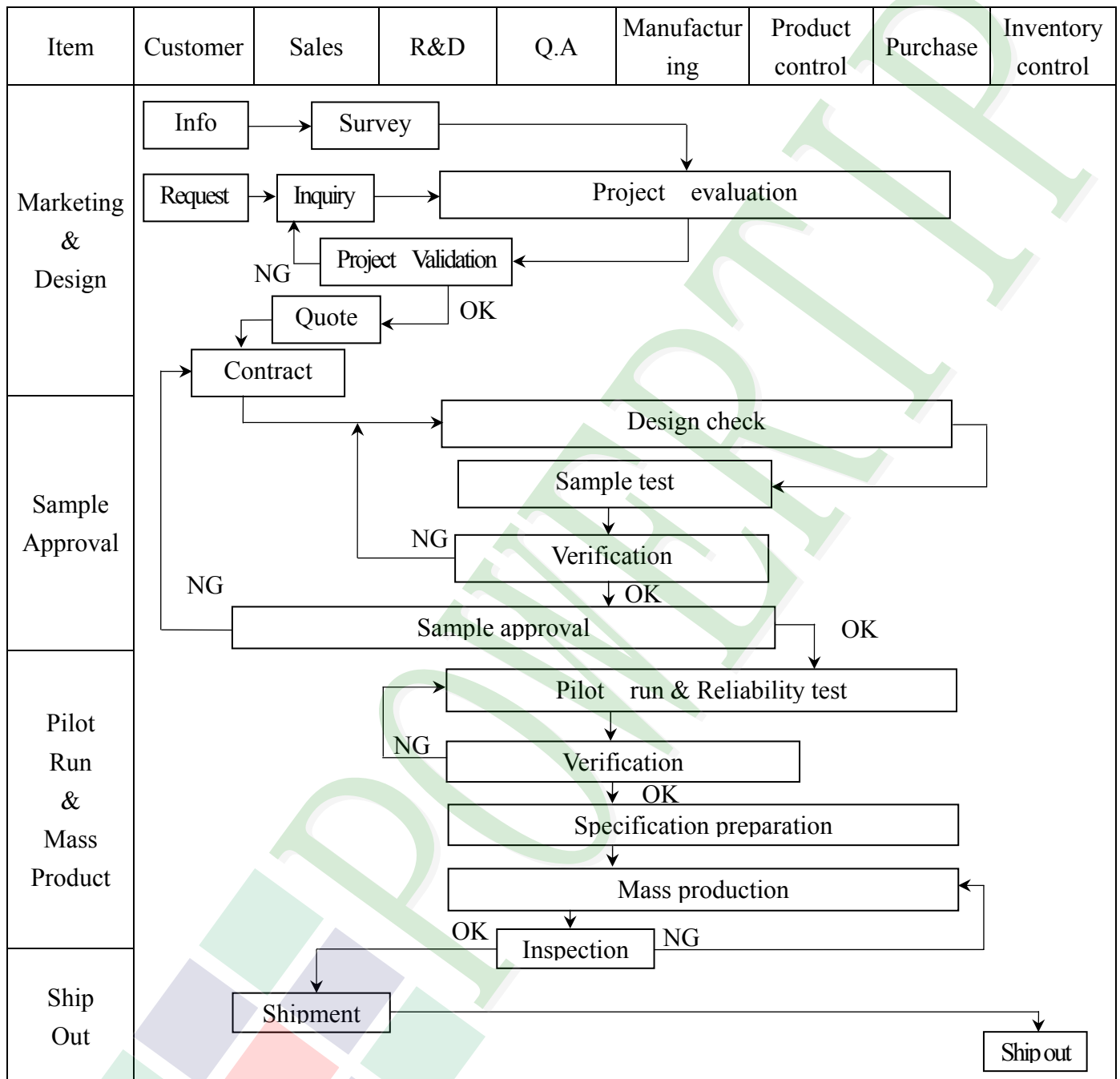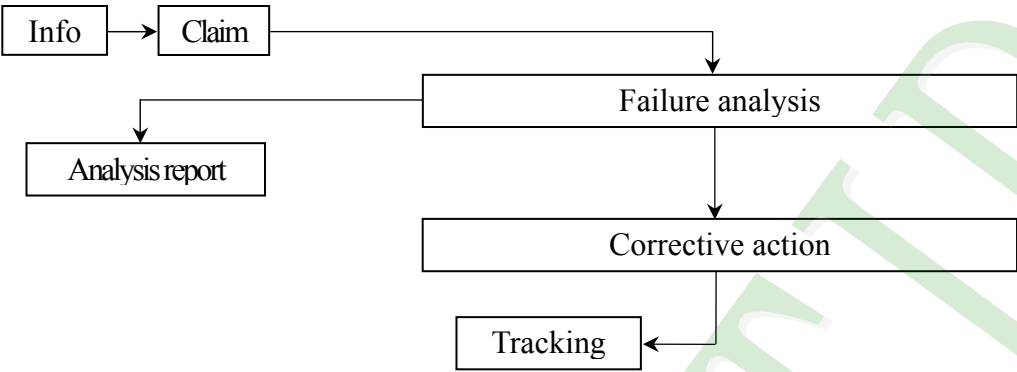| COMMAND	CODE	OPERAND 1	OPERAND 2	FUNCTION
Data READ / WRITE	1100 0000	Data		Data Write and increment Address Pointer
	1100 0001			Data Read and increment Address Pointer
	1100 0010	Data		Data Write and decrement Address Pointer.
	1100 0011			Data Read and decrement Address Pointer
	1100 0100	Data		Data Write and Keep Address Pointer
	1100 0101			Data Read and Keep Address Pointer
Screen Peek	1110 0000			Screen peek
Screen Copy	1110 1000			Screen copy
Bit Set/Reset	1111 0xxxx			Bit Reset
	1111 1xxxx			Bit Set
	1111 x000			Bit 0
	1111 x001			Bit 1
	1111 x010			Bit 2
	1111 x011			Bit 3
	1111 x100			Bit 4
	1111 x101			Bit 5
	1111 x110			Bit 6
	1111 x111			Bit 7

2.5 JUMPER

JEA/JEK/JP2(2.3)/JA2/JF1/JR/JM5/JF4：SHORT；

OTHERS：OPEN

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3. QUALITY ASSURANCE SYSTEM

3.1 Quality Assurance Flow Chart

Item	Customer	Sales	R&D	Q.A	Manufacturing	Product control	Purchase	Inventory control

Marketing & Design

- Info → Survey
- Request → Inquiry → Project evaluation
- Project Validation — NG → Inquiry; OK → Quote
- Quote → Contract

Sample Approval

- Contract → Design check
- Design check → Sample test
- Sample test → Verification
- Verification — NG → Design check; OK → Sample approval
- Sample approval — NG → Contract; OK → Pilot run & Reliability test

Pilot Run & Mass Product

- Pilot run & Reliability test → Verification
- Verification — NG → Pilot run & Reliability test; OK → Specification preparation
- Specification preparation → Mass production
- Mass production → Inspection
- Inspection — OK → Shipment; NG → Mass production

Ship Out

- Shipment
- Ship out

Item	Customer	Sales	R&D	Q.A	Manufacturing	Product control	Purchase	Inventory control
Sales Service								
Q.A Activity	1. ISO 9001 Maintenance Activities 2. Process improvement proposal 3. Equipment calibration 4. Education And Training Activities 5. Standardization Management							

Info → Claim → Failure analysis → Corrective action → Tracking

Analysis report ← Failure analysis

SPEC Edi.002

3.2 Inspection Specification

◆Scope : The document shall be applied to LCD Module for Monotype and Color STN (Ver. 03).

◆Inspection Standard : MIL-STD-105E Table Normal Inspection Single Sampling Level Ⅱ.

◆Equipment : Gauge、MIL-STD、Powertip Tester、Sample

◆Defect Level : Major Defect AQL : 0.4 ; Minor Defect : AQL : 1.5.

◆OUT Going Defect Level : Sampling.

◆Manner of appearance test :

(1). The test be under 20W×2 fluorescent light ' and distance of view must be at 30 cm.

(2). Standard of inspection : (Unit : mm)

(3). The test direction is base on about around 45° of vertical line. (Fig. 1)

(4). Definition of area . (Fig. 2)
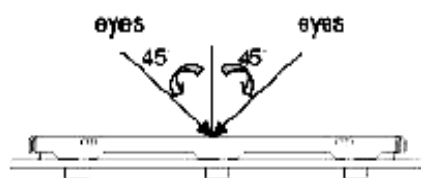
Fig.1

Fig. 2

B area : Outside of viewing area
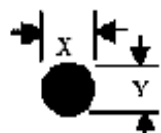
A area : viewing area

◆ Specification:
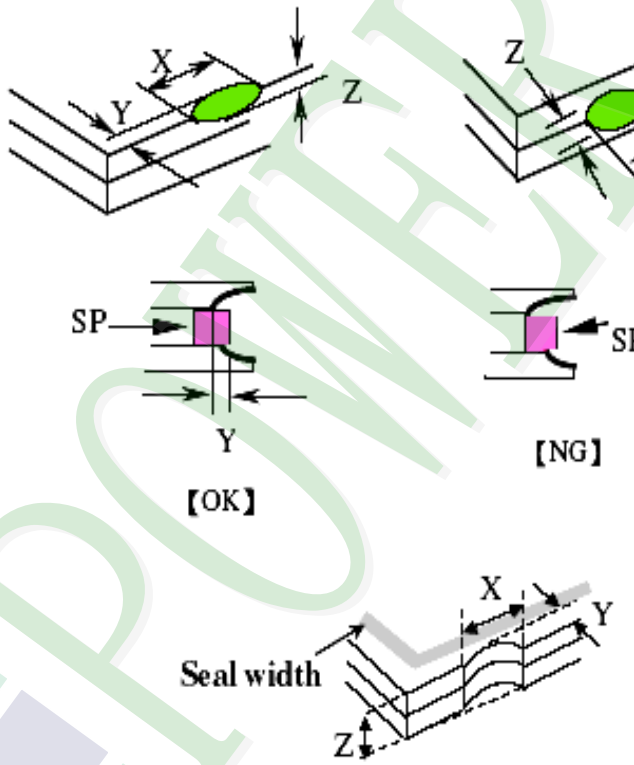
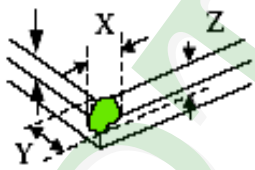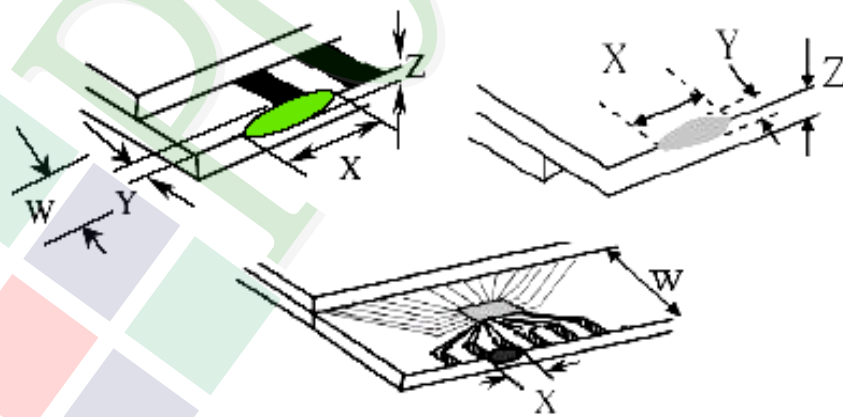| NO	Item	Criterion	level
01	Product condition	1.1 The part number is inconsistent with work order of Production.	Major
		1.2 Mixed production types.	Major
		1.3 Assembled in inverse direction.	Major
02	Quantity	2.1 The quantity is inconsistent with work order of production.	Major
03	Outline dimension	3.1 Product dimension and structure must conform to Structure diagram.	Major
04	Electrical Testing	4.1 Missing line character and icon.	Major
		4.2 No function or no display.	Major
		4.3 Output data is error.	Major
		4.4 LCD viewing angle defect.	Major
		4.5 Current consumption exceeds product specifications.	Major

◆Specification For Monotype and Color STN :   (Ver. 03)

NO	Item	Criterion	level

05	Black or white dot、scratch、contamination
	
	Round type
	
	$\Phi=(x+y)/2$
	
	Line type
		5.1 Round type:
		  5.1.1 display only :
		    ・White and black spots on display $\leq$ 0.30 mm , no more than 4 white or black spots present.
		    ・Densely spaced : NO more than two spots or lines within 3 mm.
		
		5.1.2 Non-display : (table below)
		
		5.1.3 Line type: (table below)
			Minor

06	Polarizer Bubble	(table below)	Minor

5.1.2 Non-display :

Dimension (diameter : Φ)	Acceptance (Q'ty) A area	Acceptance (Q'ty) B area
$\Phi \leq 0.10$	Accept no dense	Ignore
$0.10 < \Phi \leq 0.20$	3	Ignore
$0.20 < \Phi \leq 0.30$	2	Ignore
Total quantity	4	Ignore

5.1.3 Line type:

Dimension Length (L)	Dimension Width (W)	Acceptance (Q'ty) A area	Acceptance (Q'ty) B area
---	$W \leq 0.03$	Accept no dense	Ignore
$L \leq 3.0$	$0.03 < W \leq 0.05$	4	Ignore
$L \leq 2.5$	$0.05 < W \leq 0.075$	4	Ignore
---	$W > 0.075$	As round type	As round type

06 Polarizer Bubble

Dimension (diameter : Φ)	Acceptance (Q'ty) A area	Acceptance (Q'ty) B area
$\Phi \leq 0.20$	Accept no dense	Ignore
$0.20 < \Phi \leq 0.50$	3	Ignore
$0.50 < \Phi \leq 1.00$	2	Ignore
$\Phi > 1.00$	0	Ignore
Total quantity	4	Ignore

◆Specification For Monotype and Color STN： (Ver. 03)

NO	Item	Criterion	Level
07	The crack of glass	Symbols： X : The length of crack Y : The width of crack. Z : The thickness of crack W : terminal length t : The thickness of glass a : LCD side length 7.1 General glass chip： 7.1.1 Chip on panel surface and crack between panels: 【OK】 【NG】 Seal width	Minor

X	Y	Z
$\leqq a$	Crack can't enter viewing area	$\leqq 1/2\,t$
$\leqq a$	Crack can't exceed the half of SP width.	$1/2\,t < Z \leqq 2\,t$

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◆Specification For Monotype and Color STN： (Ver. 03)

NO	Item	Criterion	Level
07	The crack of glass	Symbols： X : The length of crack Y : The width of crack. Z : The thickness of crack W : terminal length t : The thickness of glass a : LCD side length **7.1.2 Corner crack：** (see table below) **7.2 Protrusion over terminal：** **7.2.1 Chip on electrode pad：** (see table below)	Minor

7.1.2 Corner crack:

X	Y	Z
≦1/5 a	Crack can't enter viewing area	Z ≦ 1/2 t
≦1/5 a	Crack can't exceed the half of SP width.	1/2 t < Z ≦ 2 t

7.2.1 Chip on electrode pad:

	X	Y	Z
Front	≦ a	≦ 1/2 W	≦ t
Back	Neglect		

◆Specification For Monotype and Color STN：

(Ver. 03)

NO	Item	Criterion	Level
07	The crack of glass	Symbols： X : The length of crack Y : The width of crack. Z : The thickness of crack W : terminal length t : The thickness of glass a : LCD side length 7.2.2 Non-conductive portion： | X	Y	Z | |---|---|---| | $\leq 1/3\ a$ | $\leq W$ | $\leq t$ | ⊙ If the chipped area touches the ITO terminal, over 2/3 of the ITO must remain and be inspected according to electrode terminal specifications. 7.2.3 Glass remain： | X	Y	Z | |---|---|---| | $\leq a$ | $\leq 1/3\ W$ | $\leq t$ |	Minor

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◆Specification For Monotype and Color STN： (Ver. 03)

NO	Item	Criterion	Level
08	Backlight elements	8. 1 Backlight can't work normally.	Major
		8. 2 Backlight doesn't light or color is wrong.	Major
		8. 3 Illumination source flickers when lit.	Major
09	General appearance	9. 1 Pin type must match type in specification sheet.	Major
		9. 2 No short circuits in components on PCB or FPC.	Major
		9. 3 Product packaging must the same as specified on packaging specification sheet.	Minor
		9. 4 The folding and peeled off in polarizer are not acceptable.	Minor
		9. 5 The PCB or FPC between B/L assembled distance (PCB or FPC) is ≦1.5 mm.	Minor

4. RELIABILITY TEST

4.1 Reliability Test Condition

NO.	TEST ITEM	TEST CONDITION	
1	High Temperature Storage Test	Keep in 80 ±2℃ 96 hrs	
		Surrounding temperature, then storage at normal condition 4hrs	
2	Low Temperature Storage Test	Keep in -30 ±2℃ 96 hrs	
		Surrounding temperature, then storage at normal condition 4hrs	
3	High Humidity Storage	Keep in +60℃/90%RH duration for 96 hrs	
		Surrounding temperature, then storage at normal condition 4hrs (Excluding the polarizer)	
4	ESD Test	Air Discharge: Apply 2 KV with 5 times Discharge for each polarity +/-	Contact Discharge: Apply 250V with 5 times discharge for each polarity +/-
		1. Temperature Ambient:15℃～35℃ 2. Humidity relative:30%～60% 3. Energy Storage Capacitance(Cs+Cd):150pF±10% 4. Discharge Resistance(Rd):330Ω±10% 5. Discharge, mode of operation: Single Discharge (time between successive discharges at least 1 s) (Tolerance lf the output voltage indication: ±5%)	
5	Temperature Cycling Test	-20℃ → 25℃ → 70℃ → 25℃ (30mins) (5mins) (30mins) (5mins) ◄──────────────────────► 10 Cycle Surrounding temperature, then storage at normal condition 4hrs	
6	Vibration Test (Packaged)	1. Sine wave 10～55HZ frequency (1 min) 2. The amplitude of vibration :1.5 mm 3. Each direction (XYZ) duration for 2 Hrs	
7	Drop Test (Packaged)	<table><tr><th>Packing Weight (Kg)</th><th>Drop Height (cm)</th></tr><tr><td>0～45.4</td><td>122</td></tr><tr><td>45.4～90.8</td><td>76</td></tr><tr><td>90.8～454</td><td>61</td></tr><tr><td>Over 454</td><td>46</td></tr></table> Drop direction :※3 comer /1 edges /6 sides etch 1times	

5. PRECAUTION RELATING PRODUCT HANDLING

5.1 SAFETY

5.1.1   If the LCD panel breaks , be careful not to get the liquid crystal to touch your skin.

5.1.2   If the liquid crystal touches your skin or clothes , please wash it off immediately by using soap and water.

5.2 HANDLING

5.2.1   Avoid any strong mechanical shock which can break the glass.

5.2.2   Avoid static electricity which can damage the CMOS LSI—When working with the module , be sure to ground your body and any electrical equipment you may be using.

5.2.3   Do not remove the panel or frame from the module.

5.2.4   The polarizing plate of the display is very fragile. So , please handle it very carefully ,do not touch , push or rub the exposed polarizing with anything harder than an HB pencil lead (glass , tweezers , etc.)

5.2.5   Do not wipe the polarizing plate with a dry cloth , as it may easily scratch the surface of plate.

5.2.6   Do not touch the display area with bare hands , this will stain the display area.

5.2.7   Do not use ketonics solvent & aromatic solvent. Use with a soft cloth soaked with a cleaning naphtha solvent.

5.2.8   To control temperature and time of soldering is 320±10℃ and 3-5 sec.

5.2.9   To avoid liquid (include organic solvent) stained on LCM .

5.3 STORAGE

5.3.1   Store the panel or module in a dark place where the temperature is 25℃ ±5℃ and the humidity is below 65% RH.

5.3.2   Do not place the module near organics solvents or corrosive gases.

5.3.3   Do not crush , shake , or jolt the module.

5.4 TERMS OF WARRANTY

5.4.1   Applicable warrant period

The period is within thirteen months since the date of shipping out under normal using and storage conditions.

5.4.2   Unaccepted responsibility

This product has been manufactured to your company's specification as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment , we cannot take responsibility if the product is used in nuclear power control equipment , aerospace equipment , fire and security systems or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required.

NOTES:
1. LCD type: STN Blue, Negative, Transmissive.
2. LCD Module: 1/64Duty,1,1/7Bias;
3. Viewing direction:6H;
4. T$_{op}$=-20°C~70°C, T$_{ST}$=-30°C~80°C;
5. The Top=-20°C~70°C, Tst=-30°C~80°C;
6. This product conforms ROHS;
The tolerance unless classified ±0.3mm;

007		
006		
005		
004		
003		
002	New drawing	
001	New drawing	
REV	REV BY	

REV	REV BY	REVISER	DATE
		Tang yunxian	2008/12/23

PART NO.: PG24064WRM-EGAI04Q

DRAWING NAME: HLMD-PG24064WRM-EGAI04Q

TITLE: LCD Module Drawing

大正光電股份有限公司
POWERTIP TECHNOLOGY CORPORATION

	Design	Check	Approve
	Tang yunxian	Li zhong	Cai zhichuan
	Zhang heng		

	Page	Scale	Unit	Material	Surface
	1/1	1:1	MM		

	Thickness	Quantity

Length(mm)	Tolerance(±mm)	Precision Level
1 ~ 4	-	-
4 ~ 16	-	-
16 ~ 63	-	-
63 ~ 250	-	-
250 ~ 1000	-	-

DOTS
SCALE:10/1

240x64 DOTS

Viewing direction

65.0±0.5
56.8
4.1
13.0
39.0(V.A)
15.56
33.88(A.A)
24.5
16.0
2.0
4-R1.75
PAD 4-R3.5
2.0
176.0±0.15
26.42
23.7
12.5
4-∅1.0
K
A
127.16(A.A)
132.6(V.A)
155.0
180.0±0.5
14.8MAX.
13.3±0.5
9.2
1.6±0.15
0.49
0.04
0.49
0.04
2.54
2019
22.86
(P2.54x9)
29.14
5.5
54.0±0.15
4.13
20-∅1.0
PAD 20-∅1.8

1.包裝材料規格表 (Packaging Material) : (per carton)

No.	Item	Model	Dimensions (mm)	1Pcs Weight	Quantity	Total Weight
1	成品(1) (LCM)	PG24064WRM-EGAI04Q	180.0*65.0*14.8	0.174	104	18.096
2	靜電袋 (2)BAG	BAG250100ARABA	250*100*0.05	0.0024	104	0.2496
3	氣泡墊(3)BAG	BAG290240BRBBA	240*290*5	0.0029	16	0.0464
4	刀卡A2(4)BX	BX29500072BZBA	295*72*3	0.011	104	1.144
5	刀卡B2(5)BX	BX24500072BZBA	245*72*3	0.01	32	0.32
6	C2內盒(6)Product Box	BX31025580AABA	310*255*86	0.221	8	1.768
7	外紙箱(7)Carton	BX52532536CCBA	525*325 *360	1.092	1	1.092
8						
9						

2.一 整箱總重量 (Total LCD Weight in carton) :   22.72 Kg±10%

3.單箱數量規格表 (Packaging Specifications and Quantity) :

(1)Quantity Of Spacer : A2刀卡 * 13, B2刀卡 * 4

(2)Total LCM quantity in carton : quantity per box   13   x no. of boxes   8   =   104

- (3) 氣泡墊 Foam Rubber Cushion
- (2)靜電袋+(1)LCM Antistatic Bag+LCM
- (5) B2刀卡 B2 Partition
- (4) A2刀卡 A2 Partition
- (3) 氣泡墊 Foam Rubber Cushion
- (6)C2內盒 Product Box
- (7)外紙箱 Carton
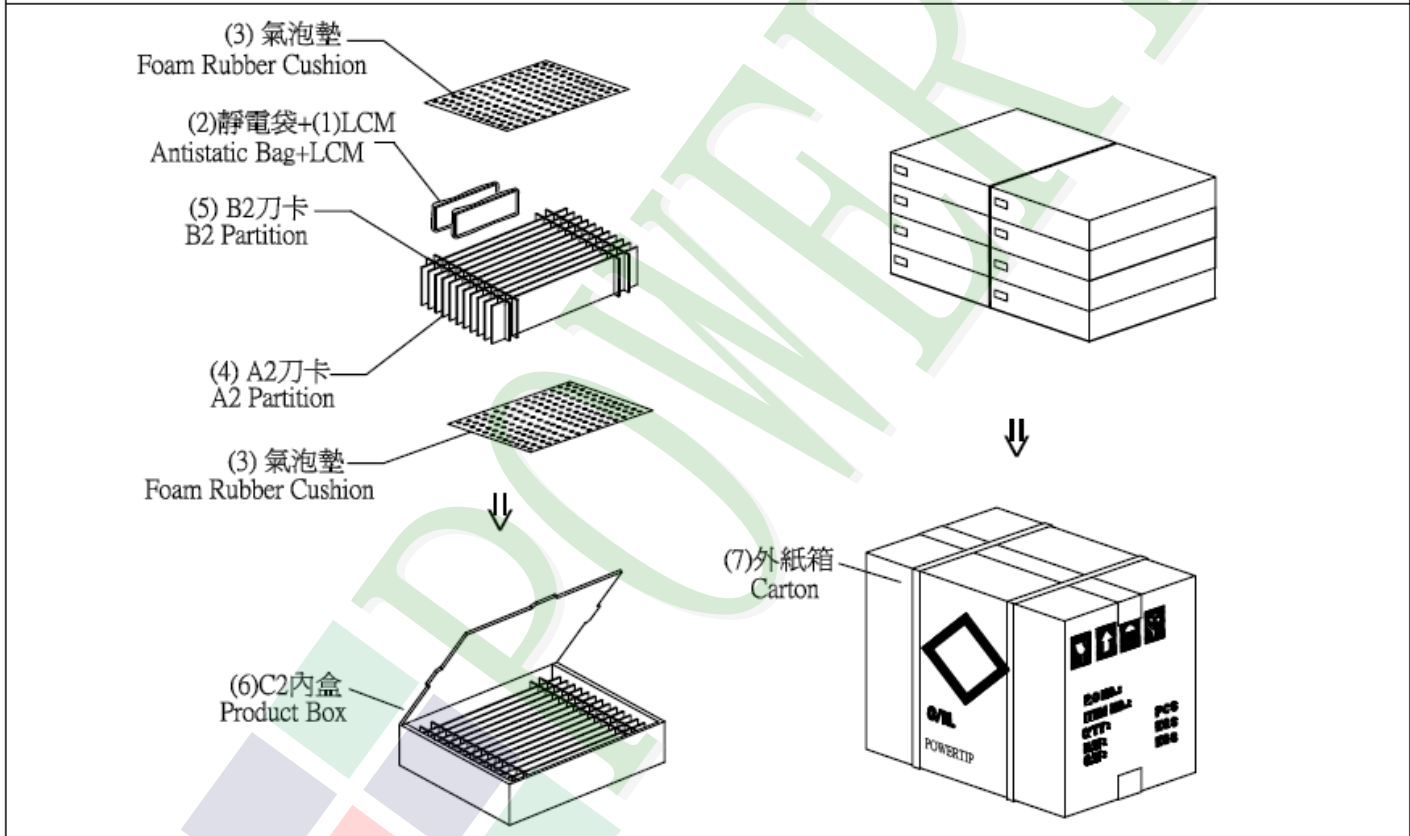
特 記 事 項 (REMARK)

1. Label Specifications :

MODEL:
LOT NO:
QUANTITY:
CHECK:

前七后六.最后一欄面朝里放
置,其余面朝外.

POWERTIP TECH. CORP.