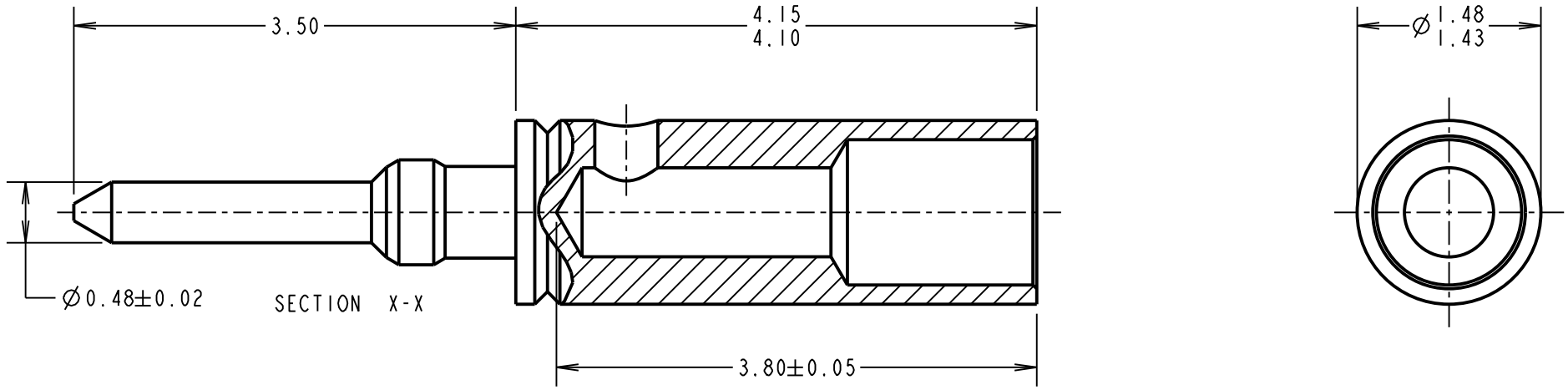
Customer Information Sheet

DRAWING No.: M80-19500XX	IF IN DOUBT - ASK	©	NOT TO SCALE	THIRD ANGLE PROJECTION	ALL DIMENSIONS IN mm



NOTES:
1. SUITABLE FOR WIRE GAUGE 24-28 AWG. MAXIMUM INSULATION DIAMETER Ø1.10mm, BS 3G 210 TYPE A WIRE RECOMMENDED. STRIP WIRE BY 2.00mm FOR CRIMPING.
2. RECOMMENDED CRIMP TOOL = M22520/2-01, POSITIONER = Z80-193
3. FOR INSTRUCTIONS ON HAND CRIMP TOOL M22520/2-01, SEE INSTRUCTION SHEET IS-01.
4. SUITABLE FOR USE IN MALE CRIMP JACKSCREW DATAMATE MOULDINGS.

SPECIFICATION:
MATERIAL:
CONTACT SHELL = BRASS
FINISH:
05 = 0.25-0.30µm GOLD OVER NICKEL
MECHANICAL:
DURABILITY = 500 OPERATIONS
ENVIRONMENTAL:
OPERATING TEMPERATURE = -55°C TO +125°C
PACKING:
BULK
FOR COMPLETE CONNECTOR SPECIFICATION, SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)

ORDER CODE:
M80-1950005
FINISH
05 - 0.25-0.30µm GOLD

NAME	ISS.	DATE	CN/CO
RA	9	28.07.20	21871
APPROVED:	R.ALEXANDER		
CHECKED:	R.PORTLOCK		
DRAWN:	W. J. BOURNE		
CUSTOMER REF.:			
ASSEMBLY DRG:			

HARWIN
www.harwin.com
technical@harwin.com

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TOLERANCES
X. = ±1mm
X.X = ±0.50mm
X.XX = ±0.20mm
X.XXX = ±0.01mm
ANGLES = ±5°
UNLESS STATED

MATERIAL: BRASS

FINISH: SEE ORDER CODE

S/AREA: mm²

TITLE: JACKSCREW DATAMATE MALE CRIMP CONTACT (SMALL BORE)

DRAWING NUMBER: M80-1950005

SHT 2 OF 2