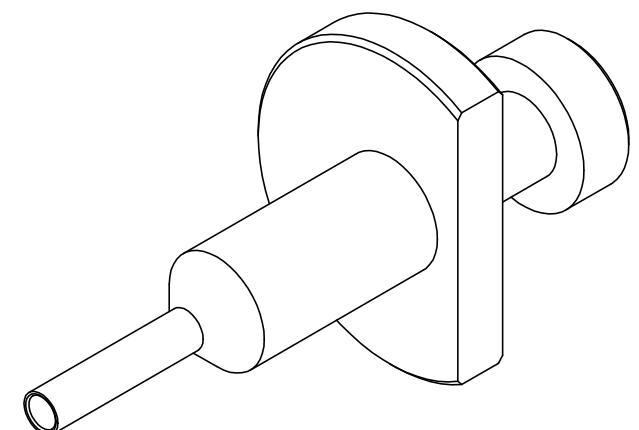
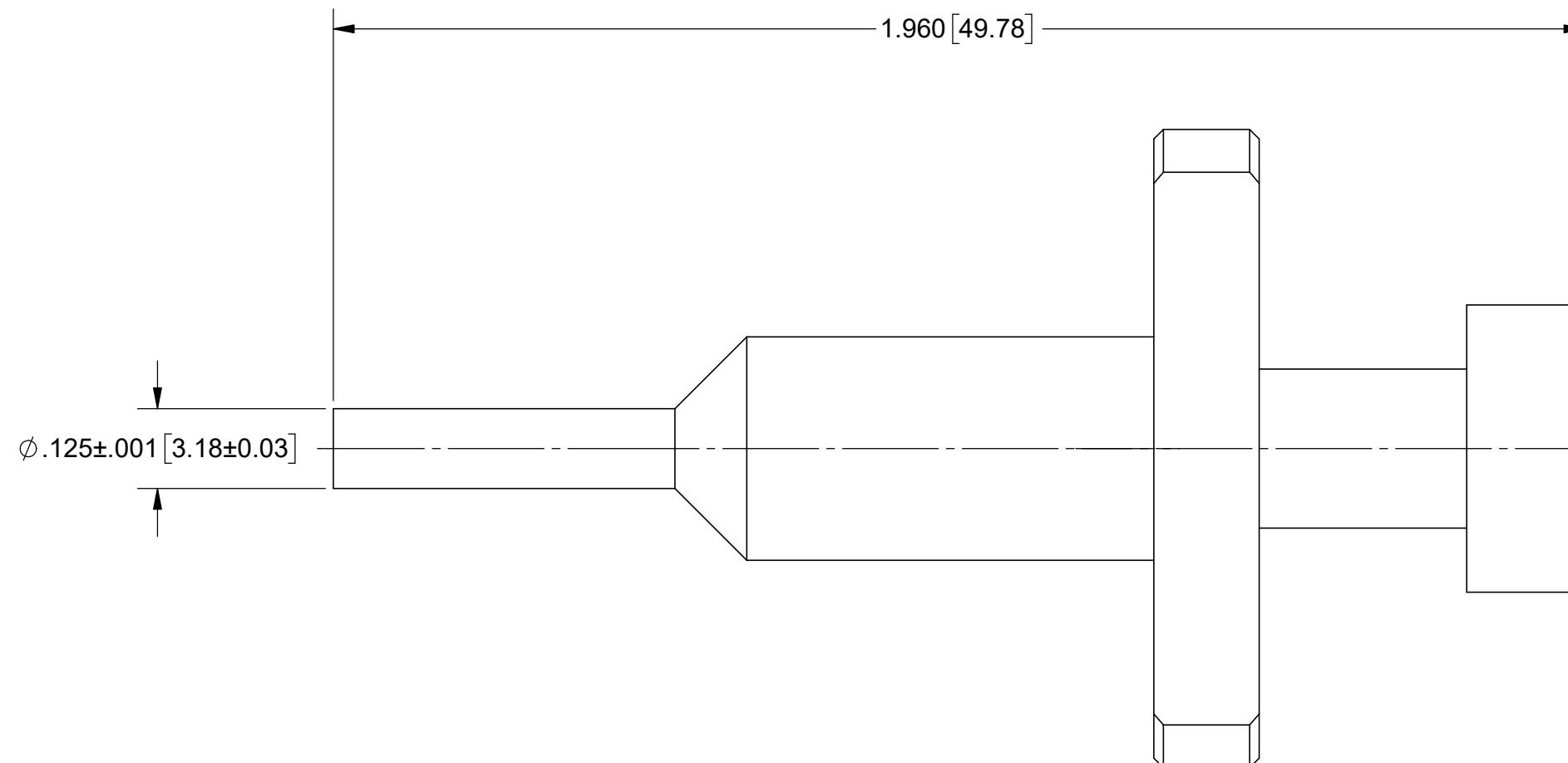


## PRODUCT DATA DRAWING

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	DCN 49087	06/19	JDT

**MATERIAL:**

BODY: STAINLESS STEEL PER ASTM A630,  
ALLOY UNS S17400, CONDITION A.

PUSH ROD &  
PLUNGER: STAINLESS STEEL PER AMS-5640,  
ALLOY UNS S30300, TYPE 1

SPRING: MUSIC WIRE

**NOTES:**

1. REMOVAL TOOL FOR 3821-40023 & 3821-40024.
2. USED ON 67.3 CONTACTS, RESPECTIVELY

**FINISH:**

PUSH ROD &  
PLUNGER: PASSIVATED PER AMS-2700.

BODY: ELECTROLESS NICKEL PER SAE 2404, CLASS 1

MATERIAL: SEE NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/64 ANGULAR: X° ±1°0' XX° XX' ±15'	UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE IN INCHES (MILLIMETERS) 2) ALL DIMENSIONS ARE AFTER PLATING. 3) BREAK CORNERS & EDGES .005 R. MAX. 4) CHAM. 1ST & LAST THREADS. 5) SURFACE ROUGHNESS 63+MIL-STD-10. 6) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R. 7) REMOVE ALL BURRS	Amphenol <b>SV MICROWAVE</b> 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409
FINISH: SEE NOTES	DECIMAL: X .030 XX .010 XXX .005	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	
SURFACE AREA: N/A		THIRD ANGLE PROJECTION	TITLE: <b>SMPS VITA 67.3</b> <b>CONTACT REMOVAL TOOL</b>
PROPRIETARY		DRAWN: SJ 06/03/19	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.		CHECKED: JDT 06/03/19	SIZE CAGE CODE DWG. NO. <b>B 95077</b> <b>500-38-006</b>
		APPROVED: JDT 06/03/19	SCALE: 4:1
			SHEET 1 OF 1